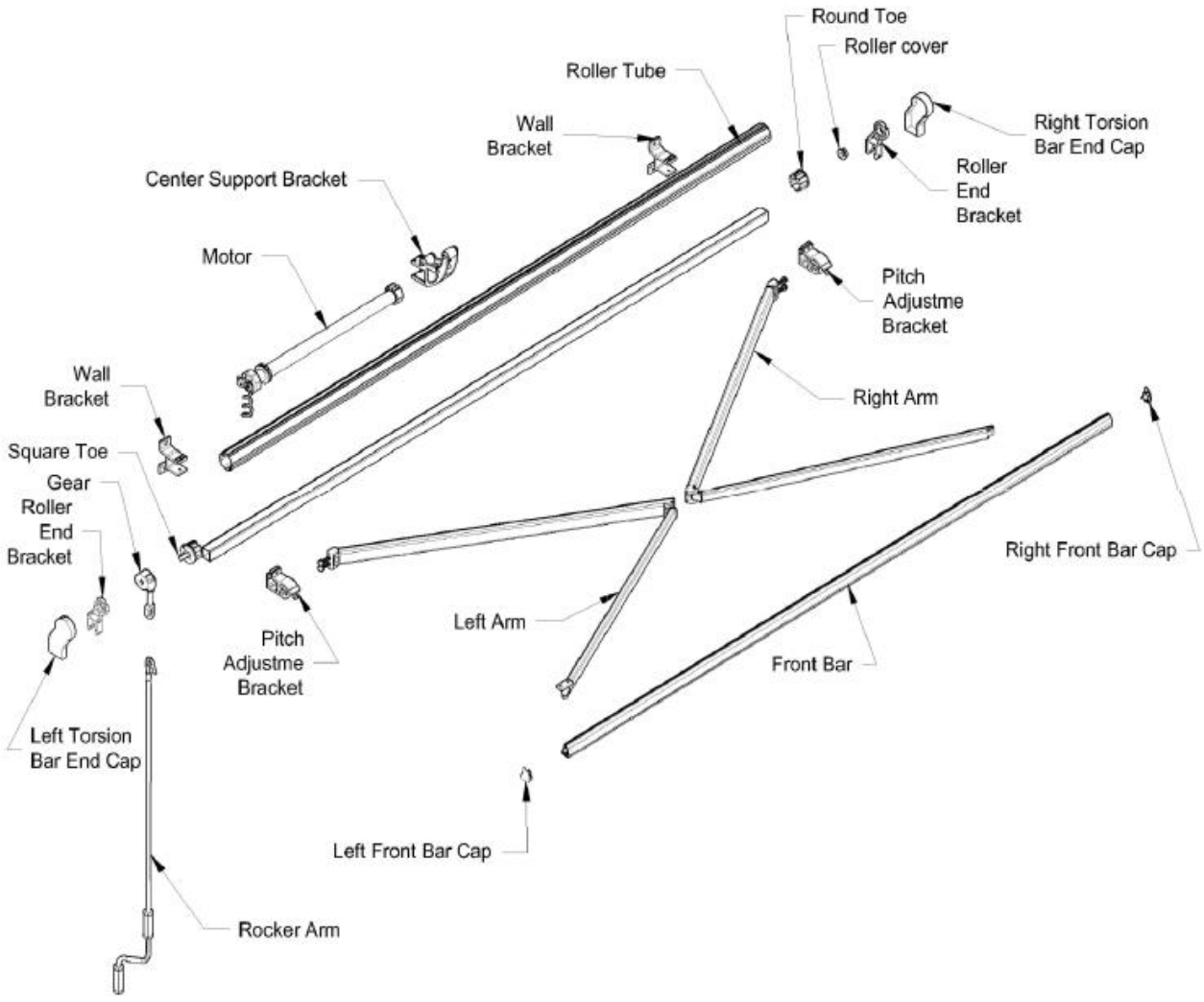Replacement Parts