

# ITEM # GEN4000IOF

X

3850 Surge Watts / 3500 Running Watts

## GAS FUEL INVERTER GENERATOR INSTRUCTION MANUAL



### **READ ALL INSTRUCTIONS AND WARNINGS BEFORE USING THIS PRODUCT.**

This manual provides important information on proper operation & maintenance. Every effort has been made to ensure the accuracy of this manual. These instructions are not meant to cover every possible condition and situation that may occur. We reserve the right to change this product at any time without prior notice.

**IF THERE IS ANY QUESTION ABOUT A CONDITION BEING SAFE OR UNSAFE,  
DO NOT OPERATE THIS PRODUCT!**

**Visit our website for Troubleshooting / Frequently Asked Questions  
<http://sportsmanseriesbrand.com/generators>**

If you experience a problem, have questions or need parts for this product, call Customer Service at 1-866-460-9436, Monday-Friday, 8 AM - 4 PM Central Time. A copy of the sales receipt is required.

**FOR CONSUMER USE ONLY – NOT FOR PROFESSIONAL USE.  
KEEP THIS MANUAL, SALES RECEIPT & APPLICABLE WARRANTY FOR FUTURE  
REFERENCE.**

# GEN4000IOF Portable Gas Fuel Inverter Generator



## FEATURES:

- 3850 Surge Watts / 3500 Running Watts
- 4-Stroke OHV Engine 223cc
- Recoil Start
- 6.5 HP Gas Fuel Engine
- 2 - 120V A/C Outlets
- 1 - 120V RV Outlet
- 2 – USB Outlets
- Engine Run Time: 10 Hours @ 50% Load
- Low Oil Shutdown
- Sine Wave Output
- Parallel Port Output Capability
- EPA Approved
- Noise Level: 65dB @ 0% Load
- Oil Capacity: 22 ounces
- Fuel Capacity: 4.5 gallon
- Fuel Type: Unleaded Gasoline Only 87 rating or higher
- 3,800 RPM
- Mobility Kit: Not Available
- If you are using a generator 3,000 feet above sea level, it may not function properly because of air flow getting through the carburetor.
- High Altitude Use: This generator is not recommended for high altitude use above 3,000 feet.

## AC Output

Rated Voltage (V)	120
Rated Watts (W)	3500
Rated Frequency (Hz)	60
Phase	Single

## USB Output

Voltage (V)	5V 2.1A
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## Engine

Engine Type	4-stroke single cylinder with forced air cooling system
Ignition System	Non-contact transistor (C.D.I.)
Starting System	Recoil

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# RECOGNIZE SAFETY SYMBOLS, WORDS AND LABELS

## What You Need to Know About Safety Instructions

Warning and Important Safety Instructions appearing in this manual are not meant to cover all possible conditions and situations that may occur. Common sense, caution and care must be exercised when operating or cleaning tools and equipment.

Always contact your dealer, distributor, service agent or manufacturer about problems or conditions you do not understand.



This is the safety alert symbol. It is used to alert you to potential personal injury hazards. Obey all safety messages that follow this symbol to avoid possible injury or death.



DANGER indicates an imminently hazardous situation which, if not avoided, will result in death or serious injury.



WARNING indicates a potentially hazardous situation which, if not avoided, could result in death or serious injury.



CAUTION indicates a potentially hazardous situation which, if not avoided, may result in minor or moderate injury.



CAUTION used without the safety alert symbol indicates a potentially hazardous situation which, if not avoided, may result in property damage.

## 2 YEAR LIMITED EMISSION-RELATED WARRANTY

THIS ENGINE MEETS U.S. EPA EMISSION STANDARDS UNDER 40 CFR 1054.625. The emission-related limited warranty is valid for two (2) years. Keep the purchase receipt and mail in the product registration card for proof of purchase. Buffalo Corp limits emission-related warranty repairs to authorized service centers for owners located within 100 miles of an authorized service center. For owners located more than 100 miles from an authorized service center, Buffalo Corp will, in its sole discretion, either pay for shipping costs to and from an authorized service center, provide for a service technician to come to the owner to make the warranty repair, or pay for the repair to be made at a local non-authorized service center. The provisions of this paragraph apply only for the contiguous states, excluding the states with high-altitude areas identified in 40 CFR part 1068, Appendix III.

To exercise this warranty, DO NOT RETURN TO RETAILER. Instead, call Customer Service toll free at 1-866-460-9436 (email address [info@buffalotools.com](mailto:info@buffalotools.com)) and you will be instructed on where to take the engine for warranty service. Take the generator and proof of purchase (your receipt) to the repair facility recommended by the Customer Service Representative. The warranty does not extend to generators damaged or affected by fuel contamination, accidents, neglect, misuse, unauthorized alterations, use in an application for which the product was not designed and any other modifications or abuse.

## 1 YEAR LIMITED WARRANTY (30 Day Limited Warranty for Commercial and Rental Purpose)

Generators are warranted to be free from defects in materials and workmanship for a period of 1 YEAR from date of original purchase. Buffalo Corp. is not liable for any indirect, incidental or consequential damages from the sale or use of this product. Any implied warranties are limited to 1 YEAR as stated, or as otherwise stated, in this written limited warranty. Some states do not allow the exclusion or limitation of incidental or consequential damages. Some states do not allow limitation on the length of an implied warranty. Buffalo Corp will repair or replace, at its discretion, any part that is proven to be defective in materials or workmanship under normal use during the 1 YEAR warranty period. Warranty repairs or replacements will be made without charge for parts or labor. Parts replaced during warranty repairs will be considered as part of the original product and will have the same warranty period as the original product. This warranty gives you specific legal rights, and you may have other rights that vary state to state.

### Notice Regarding Emissions:

Engines certified to comply with California and U.S. EPA emission regulations for SORE (Small Off Road Equipment) are certified to operate on regular unleaded gasoline and may include the following emission control systems: Three-Way Catalyst (TWC) (if equipped), and Engine Modifications (EM).

### Legal Requirements:

Federal and/or State Occupational Safety and Health Administration (OSHA) regulations, local codes, and/or ordinances may apply to the intended use of this generator. Consult a qualified electrician, electrical inspector, and/or the local agency having jurisdiction. Some areas require generators to be registered with local utility companies. Additional regulations may apply if this generator will be used at a construction site.

## IMPORTANT SAFETY INSTRUCTIONS

# STOP!

Before using this generator and if you have any questions regarding the hazard and safety notices listed in this manual and/or on this generator, call 1-866-460-9436, Monday - Friday, 8 AM - 4 PM Central Time.

### **WARNING**

**WARNING:** Do not connect this generator to a home or office electrical system. Connecting a generator to your electric utility company's power lines or to another power source could damage your generator and your appliances and could cause serious injury or even death to you or a utility worker who may be working on nearby power lines. Plug your appliances directly into the generator, do not plug the generator into any electric outlet in your home. Doing so could create a connection to the utility company power lines. You are responsible for ensuring that your generator's electricity does not feed back into the electric utility power lines.

### **WARNING**

**WARNING:** Do not use this generator to provide power for emergency medical equipment or life support devices.

### **DANGER**

**Carbon Monoxide Gas:** When in operation, the exhaust from this generator contains poisonous carbon monoxide gas. Carbon monoxide gas is both odorless and colorless AND may be present even if you do not see or smell gas. Breathing this poison gas can lead to headaches, dizziness, drowsiness, loss of consciousness and eventually death.

### **WARNING**

**WARNING:** USE THIS GENERATOR ONLY OUTDOORS IN NON-CONFINED AREAS. DO NOT SECURE THE GENERATOR WITH A CHAIN OR ROPE, AS THIS WILL MAKE IT DIFFICULT TO MOVE IN AN EMERGENCY.

- Keep at least several feet of clearance on all sides to allow proper ventilation for this generator.

### **WARNING**

**Usage:** Avoid the use of extension cords if possible. If you choose to use them, be sure they are sized adequately to handle the flow of electricity. An undersized cord can overheat, short out and cause a fire.

### **DANGER**

**Powerful Voltage:** This generator produces powerful voltage, which can result in electrocution.

- ALWAYS ground this generator before using it. (See "Ground the Generator" section in this manual).
- Only electrical devices should be plugged into this generator, either directly or with an extension cord. NEVER connect a building electrical system to this generator without a qualified electrician. **Doing so voids your warranty.** Such connections must isolate generator power from utility power and comply with local electrical laws and codes. Failure to comply can create a back feed into utility lines creating an electrocution hazard, which may result in serious injury or death to utility workers. Such a back feed may cause this generator to explode, burn and create fires when utility power is restored.
- Use a ground fault circuit interrupter (GFCI) in highly conductive areas such as metal decking or steel work. GFCIs are available in-line with some extension cords.
- Keep generator dry and operate with dry hands. Do not use this generator in wet conditions (rain, snow, active sprinkler system, wet hands, etc.).
- Do not touch bare wires or outlets (receptacles).
- Do not allow children or non-qualified persons to operate this generator.

**⚠ WARNING**

**Flammable Gasoline:** This generator may emit highly flammable and explosive gasoline vapors, which can cause severe burns or even death. A nearby open flame can lead to an explosion even if not directly in contact with gasoline.

- Do not operate this generator near open flame.
- Do not smoke near this generator.
- Always operate this generator on a firm, level surface.

**Gasoline is highly flammable and explosive. Handling fuel can result in serious injury or burns.**

- Always shut down this generator before refueling. Refuel in a well-ventilated area. Keep heat, sparks and flame away while refueling and away from the location where gasoline is stored. Never refuel indoors where gasoline fumes may reach flames and/or sparks.
- Allow this generator to cool for at least 2 minutes before removing the fuel tank cap. Loosen the cap slowly to relieve pressure in the fuel tank. Avoid spilling fuel.
- Do not fill the fuel tank above the upper limit line. Gasoline may expand during operation. Do not fill to the top of the tank.
- Always check for spilled gasoline and immediately wipe it up before starting this generator.
- Empty the fuel tank before storing or transporting this generator.
- Always handle fuel outdoors.
- Before transporting, turn the fuel valve to the "OFF" position and disconnect the spark plug.

**⚠ DANGER**

**High Temperatures:** This generator produces heat when in operation. Temperatures near the exhaust can exceed 150 Degrees Fahrenheit (65 Degrees Celsius).

- Do not touch hot surfaces. Observe all warning placards on this generator denoting hot surfaces.
- Allow this generator to cool for several minutes after use before touching the engine, muffler or other areas that are hot during operation and before storing indoors.
- Hot exhaust may ignite some materials. Keep flammable materials away from this generator.
- Keep at least several feet of clearance on all sides of this generator during operation. Do not enclose this generator in any structure.

**⚠ WARNING**

**Usage:** Consult a physician(s) before using this generator if using a pacemaker. Electromagnetic fields in close proximity to a heart pacemaker could cause a pacemaker to malfunction or fail. Caution is necessary when near the engine's recoil starter.

**⚠ CAUTION**

**Usage:** Prolonged exposure to high noise levels can be hazardous to hearing. Always wear ANSI-approved hearing protection when operating or working around the generator when it is running.

**⚠ CAUTION**

**Usage:** Misuse of this generator can damage it or shorten its life. Use this generator only for its intended purpose.

- Operate this generator only on a dry, level surface. Do not secure the generator with a chain or rope, which would prevent it from being moved in an emergency.
- Allow this generator to run for several minutes before connecting any electrical devices.
- Promptly turn off any malfunctioning devices and disconnect them.
- Do not operate an excessive number of electrical devices in excess of the wattage capacity of this generator.
- Do not turn on electrical devices until *after* they are connected to this generator.
- Turn off all connected electrical devices before stopping this generator.

## **⚠ WARNING**

THIS GENERATOR PRODUCES HEAT WHEN RUNNING. TEMPERATURES NEAR EXHAUST CAN EXCEED 150°F. (65° C) DO NOT TOUCH HOT SURFACES. PAY ATTENTION TO WARNING LABELS ON THE GENERATOR DENOTING HOT PARTS OF THE MACHINE. ALLOW GENERATOR TO COOL AFTER USE BEFORE TOUCHING ENGINE OR AREAS WHICH HEAT DURING USE.

## **⚠ WARNING**

EXHAUST CONTAINS POISONOUS CARBON MONOXIDE GAS THAT CAN BUILD UP TO DANGEROUS LEVELS IN CLOSED AREAS. BREATHING CARBON MONOXIDE CAN CAUSE UNCONSCIOUSNESS OR DEATH. Never run the generator in a closed or even partly closed area where people may be present.

## **⚠ WARNING**

THE GENERATOR IS A POTENTIAL SOURCE OF ELECTRICAL SHOCK IF NOT KEPT DRY. Do not expose the generator to moisture, rain or snow. Do not operate the generator with wet hands. READ OWNER'S MANUAL CAREFULLY BEFORE OPERATION.

## **⚠ DANGER**

IMPROPER CONNECTIONS TO A BUILDING CAN ALLOW ELECTRICAL CURRENT TO BACKFEED INTO UTILITY LINES, CREATING AN ELECTROCUTION HAZARD. Connections to a building must isolate generator power from utility power and comply with all applicable laws and electrical codes.

## **⚠ WARNING**

GASOLINE IS HIGHLY FLAMMABLE AND EXPLOSIVE. YOU COULD BE BURNED OR SERIOUSLY INJURED IF THE GASOLINE IS IGNITED. Before refueling, stop the engine and keep heat, sparks and flame away. Handle fuel only outdoors. Do not fill the fuel tank above the upper limit line. Wipe up spills immediately.

In addition to the previously described safety information, familiarize yourself with all safety and hazard placards on this generator.

**⚠ DANGER POISONOUS GAS**

Generator exhaust contains toxic carbon monoxide gas. Breathing exhaust can cause loss of consciousness and shortness of breath. NEVER operate generator in poorly ventilated areas.

**⚠ WARNING**

Risk of electric shock. Do not remove cover. No user serviceable parts inside. Refer servicing to qualified service personnel.

**⚠ WARNING! RISK OF ELECTRIC SHOCK**

**This generator produces high voltage.**  
 Always ground properly before use.  
 Do not connect to any building electrical system.  
 Never use in rainy or wet conditions.  
 Never touch bare wires or receptacles.  
 Never allow children or non-qualified person to operate.



USE THIS GENERATOR ONLY OUTDOORS IN NON-CONFINED AREAS. DO NOT SECURE THE GENERATOR WITH A CHAIN OR ROPE, AS THIS WILL MAKE IT DIFFICULT TO MOVE IN AN EMERGENCY.

**⚠ CAUTION! HOT EXHAUST**

**🚫 DO NOT TOUCH**

**⚠ CAUTION! HIGH TEMPERATURE DO NOT TOUCH**

**⚠ DANGER**

Using a generator indoors CAN KILL YOU IN MINUTES. Generator exhaust contains carbon monoxide. This is a poison you cannot see or smell.

<b>NEVER use inside a home or garage, EVEN IF doors and windows are open.</b>	<b>Only use OUTSIDE and far away from windows, doors, and vents.</b>

**Avoid other generator hazards. READ MANUAL BEFORE USE.**

## PACKAGE CONTENTS

The following item is supplied with this Generator. Verify that it is included.

# STOP!

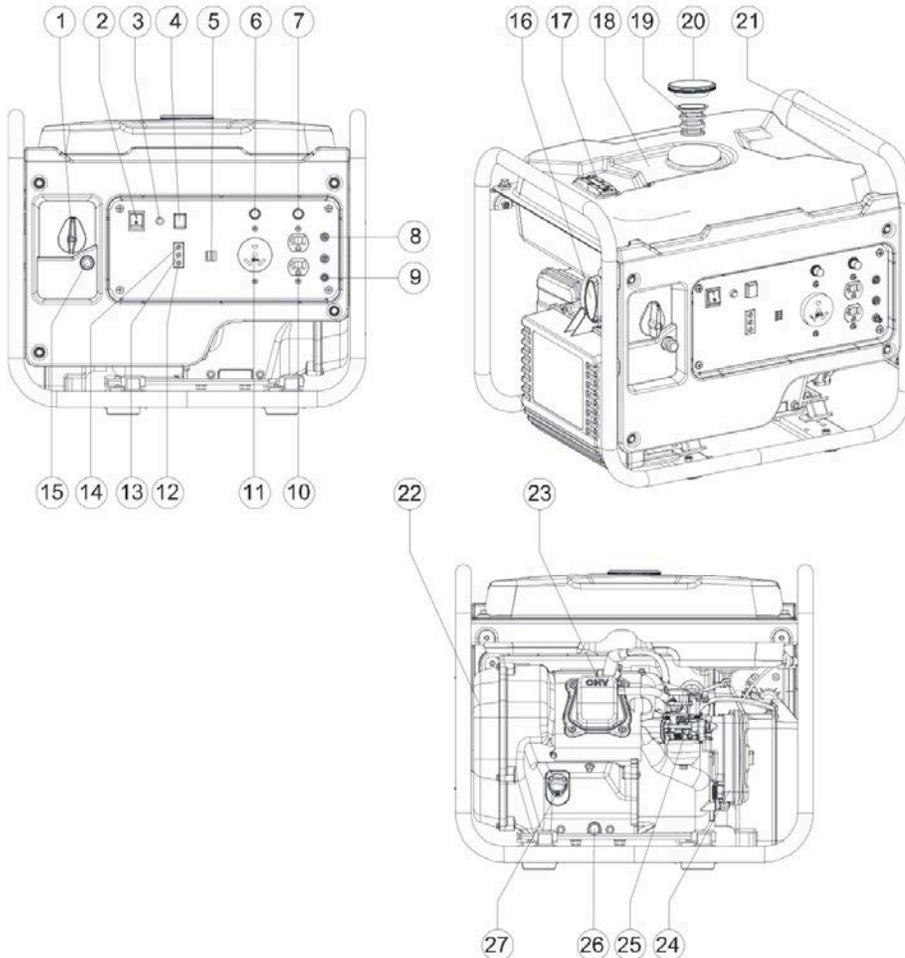
If there are missing items, call **1-866-460-9436, Monday - Friday, 8 AM - 4 PM Central Time** for customer service.

Item List:	
	Spark plug wrench

# GENERATOR COMPONENTS

Observe the locations and functions of the various components and controls of this generator.

## GENERATOR OVERVIEW



- |                               |                        |                             |
|-------------------------------|------------------------|-----------------------------|
| (1) Fuel cock                 | (2) Engine switch      | (3) Output reset            |
| (4) Economy control switch    | (5) USB output         | (6) AC protector 30A        |
| (7) AC protector 20A          | (8) Parallel outlets   | (9) Ground (earth) terminal |
| (10) AC receptacle 5-20R      | (11) RV Outlet         | (12) Output light           |
| (13) Overload indicator light | (14) Oil warning light | (15) Choke button           |
| (16) Recoil starter           | (17) Fuel meter        | (18) Fuel tank              |
| (19) Fuel filter              | (20) Fuel tank cap     | (21) Carrying handle        |
| (22) Muffler                  | (23) Spark plug        | (24) Air filter             |
| (25) Carburetor               | (26) Oil level gauge   | (27) Oil outlet             |

# PREPARING THE GENERATOR FOR USE

## Using this Generator for the First-Time

# STOP!

# CAUTION

The following section describes the required steps for preparing this generator for the first use. Failure to correctly perform these steps can damage this generator and/or shorten its life. If still unsure about how to perform any of these steps after reading this section, call 1-866-460-9436 Monday - Friday, 8 AM - 4 PM Central Time for customer service.

If this generator is being used for the first time, the following few steps are required to prepare it for operation:

### Step 1 - Add Oil

**THIS GENERATOR REQUIRES AT LEAST 22 OUNCES OF OIL (SAE10W-30) TO RUN.**

**ADD OIL UNTIL IT IS ALMOST OVERFLOWING. THE LOW-OIL SENSOR IS VERY SENSITIVE AND THE ENGINE WILL NOT RUN IF THE OIL IS LOW. START WITH 22 OUNCES, THEN ADD MORE UNTIL ALMOST OVERFLOWING.**

**TROUBLESHOOTING:** IF THE GENERATOR WILL NOT START, DOUBLE CHECK THAT THE OIL LEVEL IS COMPLETELY FULL AND ALMOST OVERFLOWING.

**This generator requires engine oil to function. Engine oil is a major factor affecting engine performance and service life.** When new from the package, this generator contains no oil in the engine crankcase. Add oil before operating this generator for the first time. When replenishing oil for subsequent use of this generator, always determine that this generator has the correct quantity of oil.

To add oil to the engine crankcase:

1. Confirm that this generator is on a level surface.
  2. Unscrew the oil filler/dipstick cap from the engine as illustrated in Figure 1 below.
  3. Using a funnel, add high detergent motor oil to fill the engine crankcase to the correct quantity. SAE10W-30 oil is recommended for general use.
- When the engine crankcase is full and almost overflowing, the oil level should reach the lower lip of the oil filling opening as shown in Figure 2.
4. Replace the oil filler/dipstick cap and close the oil access panel.



Figure 1 – Unscrew the Dipstick Cap



Figure 2 - Add Oil

## Step 2 - Add Gasoline

### **⚠ WARNING**

**Gasoline and gasoline fumes are highly flammable and explosive. Handling fuel can result in serious injury or burns.**

- Do not fill the fuel tank near a heat, sparks or an open flame. Keep gasoline away from appliance pilot lights, barbecues, electric appliances, power tools, etc.
- Do not overfill the fuel tank. Always check for fuel spills and immediately wipe them up. Spilled fuel is a fire hazard and causes environmental damage.

#### **To add gasoline:**

To ensure that this generator runs smoothly, use only FRESH, UNLEADED GASOLINE WITH AN OCTANE RATING OF 87 OR HIGHER. Unleaded gasoline produces fewer engine and spark plug deposits and extends the life of the exhaust system.

1. Confirm that this generator is on a level surface.
2. Unscrew fuel tank cap and set aside. (NOTE: The fuel tank cap may be tight and difficult to unscrew.)
3. Slowly add fresh, unleaded gasoline (with an octane rating 87 or higher) to the fuel tank. Be careful not to fill the fuel tank above the upper limit line. NOTE: Because gasoline can expand, do not fill the fuel tank to the very top.
4. Securely tighten the fuel tank cap and immediately wipe up any spilled gasoline with a dry cloth.

<b>Fuel Tank Capacity (gallons)</b>	4.5
<b>Fuel Type</b>	Fresh, Unleaded Gasoline Octane Rating 87 or Higher

#### **IMPORTANT:**

- Use only UNLEADED gasoline with an octane rating of 87 or higher.
- Never use a mixture of oil and gasoline.
- Never use old and/or contaminated gasoline.
- Avoid getting dirt and/or water in the fuel tank.
- Gasoline can age in the fuel tank and make it difficult to start this generator. Never store this generator for extended time with gasoline in the fuel tank.

## Step 3 - Ground the Generator

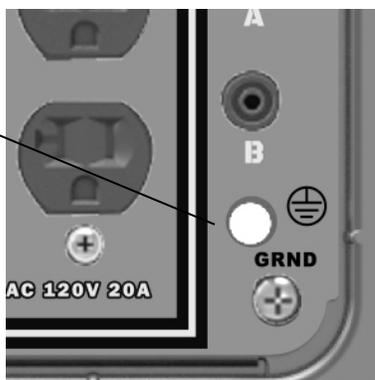
### **⚠ WARNING**

**Failure to properly ground this generator can result in electrocution.**

Ground this generator by tightening the grounding nut against a grounding wire as illustrated in Figure 3. A No. 12 AWG (American Wire Gauge) stranded copper wire is generally an acceptable grounding wire. The other end of this grounding wire should be connected to a copper or brass grounding rod that is driven into the earth.

Grounding codes can vary by location. Contact a local electrician for information on grounding regulations for your area.

**Figure 3**  
The Grounding Terminal is located on the front of the generator.



## Subsequent Use of this Generator

For subsequent uses of this generator after the first use, certain steps still must be completed to prepare it for operation.

**IMPORTANT: Be familiar with the procedures described in the previous section titled “Using the Generator for the First Time” of this manual. If not, review this section now.**

### Step 1 - Verify Oil Level

It is important to check the oil level in the engine crankcase before each use to ensure that there is sufficient quantity.

1. Verify that this generator is on a level surface.
2. Unscrew the oil filler/dipstick cap from the engine.
3. With a dry cloth, wipe the oil off of the dipstick that is located on the inside of the cap.
4. Fully insert the dipstick without screwing the filler/dipstick cap and then remove again. There should be oil on the dipstick. If there is no oil on the dipstick, or oil is visible only at the very end of the dipstick, add oil until the engine crankcase is filled. (See “Changing/Adding Oil” in the “Maintenance/Care” section of this manual).
5. Confirm that the oil filler/dipstick cap is properly screwed in place when finished verifying the oil level.

### Step 2 - Verify Gas Level If Using Gasoline Fuel

Before starting this generator, verify that there is sufficient gasoline in the fuel tank. If necessary, add fresh unleaded gasoline with an octane rating of 87 or higher according to “Step 2 - Add Gasoline” of the “Using this Generator for the First Time” section of this manual.

<b>Fuel Tank Capacity (gallons)</b>	4.5
<b>Fuel Type</b>	Fresh, Unleaded Gasoline Octane Rating 87 or Higher

#### **⚠ WARNING**

**Gasoline and gasoline fumes are highly flammable and explosive. Handling fuel can result in serious injury or burns.**

- Do not fill the fuel tank near a heat, sparks or an open flame. Keep gasoline away from appliance pilot lights, barbecues, electric appliances, power tools, etc.
- Always allow several minutes for the engine to cool before refueling.
- Do not overfill the fuel tank. Always check for fuel spills and immediately wipe them up. Spilled fuel is a fire hazard and causes environmental damage.

#### **IMPORTANT:**

- Use only fresh UNLEADED gasoline with an octane rating of 87 or higher.
- Never use old and/or contaminated gasoline.
- Never use a mixture of oil and gasoline.
- Avoid getting dirt and/or water in the fuel tank.
- Never store generator for extended time with gasoline in the fuel tank.

### Step 3 - Ground the Generator

#### **⚠ WARNING**

**Failure to properly ground this generator can result in electrocution.**

Ground this generator by tightening the grounding nut against a grounding wire as previously illustrated in Figure 3. A generally acceptable grounding wire is a No. 12 AWG (American Wire Gauge) stranded copper wire. The other end of this grounding wire should be connected to a copper or brass grounding rod that is driven into the earth.

Grounding codes can vary by location. Contact a local electrician for information on grounding regulations for your area.

## STARTING THE GENERATOR

# STOP!

Before starting this generator, confirm that all the steps in the section titled, “Preparing the Generator for Use,” of this manual have been correctly completed. If unsure about how to perform any of these steps, call 1-866-460-9436, Monday - Friday, 8 AM - 4 PM Central Time for customer service.

### **CAUTION**

Disconnect all electrical loads from this generator before attempting to start.

To start this generator:

1. Confirm that there are no electrical devices connected to this generator. Connected devices may increase the difficulty in starting the engine.
2. Confirm that this generator is properly grounded. (See “Ground the Generator” section of this manual.)
3. Turn the fuel petcock to the “on” position.
4. Move the choke lever to the “Closed/Choke” position.
5. Set the engine switch to the “on” position.
6. Slowly pull on the recoil starter handle, shown in Figure 4, until a slight resistance is felt. Then pull briskly to start the engine. Gently return the cord into the generator to avoid damage to the starter or housing. Never allow the cord to snap back.
7. If the engine fails to start, repeat step 6. NOTE: After repeated attempts to start the engine, consult the troubleshooting guide before attempting again. If problems persist, call 1-866-460-9436, Monday - Friday, 8 AM - 4 PM Central Time.
8. Once the engine has started, GRADUALLY move the choke lever to the “Open To Run” position until the engine levels off. Then let the engine run approximately 5 minutes BEFORE adding appliances or tools.

### Fuel Cock

The fuel cock is located between the fuel tank and carburetor. When the fuel cock is in the ON position, fuel is allowed to flow from the fuel tank to the carburetor. Be sure to return the fuel cock to the OFF position after stopping the engine.

### Choke Rod

The choke is used to provide an enriched fuel mixture when starting a cold engine. It can be opened and closed by operating the choke rod manually. Pull the rod out toward CLOSED to enrich the mixture for cold starting

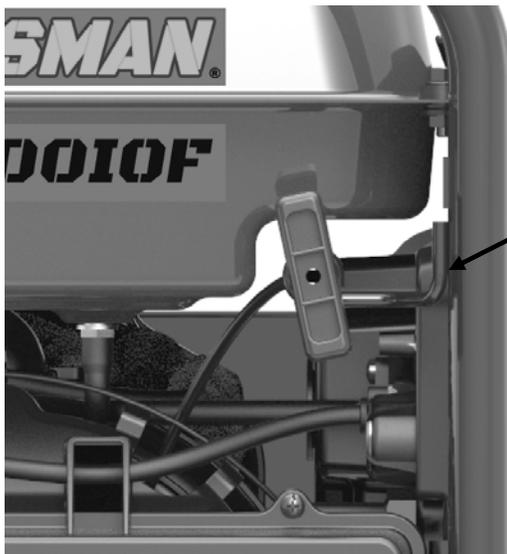


Figure 4  
The Recoil Start is located on the left side of the generator.

## USING THE GENERATOR

### **⚠ WARNING**

- USE THIS GENERATOR ONLY OUTDOORS IN NON-CONFINED AREAS. DO NOT SECURE THE GENERATOR WITH A CHAIN OR ROPE, AS THIS WILL MAKE IT DIFFICULT TO MOVE IN AN EMERGENCY.
- Keep at least several feet of clearance on all sides to allow proper ventilation for this generator.

After the engine has been running for several minutes, electrical devices may be connected to this generator.

### AC Usage

Electrical devices running on AC current may be connected according to their wattage requirements.

<b>Rated (Running) Wattage</b>	3500
<b>Surge Wattage</b>	3850

The *rated (running) wattage* corresponds to the maximum wattage a generator can output on a continuous basis.

The *surge wattage* corresponds to the maximum amount of power a generator can output for a short time. Many electrical devices, such as a refrigerator, require short bursts of extra power for starting and stopping fan motors, etc., in addition to their listed rated wattage. Motorized devices typically require more than their rated wattage for startup. The surge wattage ability of a generator allows for this extra power requirement.

The total running wattage requirement of the electrical devices connected to a generator should not exceed the rated wattage of the generator itself. To calculate the total wattage requirement of the electrical devices to be connected, look up the rated (running) wattage of each device and add these numbers together to find the total wattage that all of the devices together will draw from the generator. If the total wattage of the selected devices exceeds the rated wattage of the generator, DO NOT connect all of the devices. Select a combination of the electrical devices that will have a total wattage less than or equal to the rated wattage for the generator.

### **⚠ CAUTION**

**This generator can run at its surge wattage capacity for only a short time. Connect electrical devices requiring a rated (running) wattage equal to or less than the rated wattage of this generator. Never connect devices requiring a rated wattage equal to the surge wattage of a generator.**

A device's rated (running) wattage should be listed somewhere on the device itself and/or in its manual. If the wattage specification for a device is not available, the wattage can be calculated by multiplying the Voltage requirement (120) by the Amperage drawn.

Watts = Volts x Amperes

Or, the wattage required by a device can be estimated by using the following chart. The chart provides only estimates and it is better to know the exact wattage of each electrical device to be powered by this generator.

Electrical Device	Rated (Running) Watts	Additional Surge Watts
air compressor (1 - 1/2 HP)	2500	2500
airless sprayer (1/3 HP)	600	1200
coffee maker	1500	0
computer w/17 inch monitor	800	0
deep freezer	500	500
electric drill (1/2 HP)	1000	1000
furnace fan blower (1/2 HP)	800	1300
hot plate	2500	0
microwave oven (1000 watt)	1000	0
quartz halogen work light	1000	0
refrigerator/freezer (18 Cu. Ft.)	800	1600
saw - circular (7 1/4 inch)	1500	1500
stereo receiver	450	0
electric stove - single element	1500	0
sump pump	800	1200
television (27 inch color)	500	0
well water pump (1/3 HP)	1000	2000
window air conditioner (10000 BTU)	1200	1800
window fan	300	600

### **⚠ CAUTION**

**Connect only electrical devices that are in good working order. Faulty devices or power cords present the risk of electrical shock. Immediately turn off and disconnect any device that commences to operate abnormally, sluggish or abruptly stops. Determine if the problem was the device or the rated load capacity of this generator has been exceeded.**

**NOTE:** Plug appliances into the correct outlet. Connect standard 120 Volt, single phase, 60 Hz loads to the 120 Volt outlet. Connect 12 Volt, DC loads to the 12 Volt outlet.

**⚠ CAUTION**

Even though Generator has an overall rated wattage of 3500, do not attempt to draw more than 20 AMPS from any set of two receptacles of the 120 Volt outlets. Draws higher than 20 Amps will damage this generator and void the warranty.

Turn on the connected electrical devices beginning with the device with the highest rated wattage requirement and then each additional device with the next lower rated wattage requirement.

**⚠ CAUTION**

Do not connect 50Hz or 3-phase loads to this generator.

**⚠ DANGER**

Do not secure the generator with a chain or rope, which would prevent it from being moved in an emergency.

**To Plug Items Into the Generator**

1. Allow the engine to run for several minutes after it has been started.
2. Confirm that the electrical device is switched off prior to plugging it into this generator.
4. Turn on the connected electrical devices beginning with the device with the highest rated wattage requirement and then each additional device with the next lower rated wattage requirement.

**SOME NOTES ABOUT POWER CORDS**

Long or thin cords can require more wattage from a generator to power an electrical device. Figure 6 shows the recommended cords according to the power requirement of the electrical device. When using cords that exceed these specifications, allow for the electrical device to have a slightly higher rated wattage requirement.

Device Requirements			Max. Cord Length (ft) by Wire Gauge				
Amps	Watts (120V)	Watts (240V)	#8 wire	#10 wire	#12 wire	#14 wire	#16 wire
2.5	300	600	NR	1000	600	375	250
5	600	1200	NR	500	300	200	125
7.5	900	1800	NR	350	200	125	100
10	1200	2400	NR	250	150	100	50
15	1800	3600	NR	150	100	65	NR
20	2400	4800	175	125	75	50	NR
25	3000	6000	150	100	60	NR	NR
30	3600	7200	125	65	NR	NR	NR
40	4800	9600	90	NR	NR	NR	NR

**Figure 6 - Maximum Extension Cord Lengths by Power Requirement**

**OVERLOAD INDICATOR LIGHT**

The overload indicator light flickers when an overload of a connected electrical device is detected. This situation shall not be kept for a long time and it just needs to decrease the loads to its normal range and the overload indicator light will go off.

When the load is detected to exceed the maximum power or the AC output voltage is reduced, the overload indicator light will come on and the electronic breaker will then activate, stopping power to the generation in order to protect the generator and any connected electric devices. The output pilot light (Green) will be off, the overload indicator light will turn RED.

- (a) Turn off any connected electric devices
- (b) Reduce the total wattage of connected electric.
- (c) Check for blockages in the cooling air inlet, muffler air exhaust pipe opening and the control unit.
- (d) After inspection, press the reset button to restore the power supply of the generator.

NOTE: The generator AC output automatically resets when the engine is stopped and then restarted.

NOTE: The overload indicator light may come on for a few seconds at first when using electric devices that require a large starting current, such as a compressor or a submersible pump. However, this is not a malfunction.

**ECONOMY CONTROL SWITCH**

When the economy control switch is turned ON, the economy control unit control the engine speed according to the connected load. The results are better fuel connection and less noise.

## AC PARALLEL TERMINALS

The parallel port terminals are used with a parallel kit (sold separately). It will allow two generators to be linked to increase output. The black and white wire connections are non-polarized and can be inserted into either the left or right ports.

NOTE: Do not disconnect cables while the generator is running. The generator or the load may be damaged.

NOTE: Only connect two identical Inverter Generators together using a Parallel Kit.

### **WARNING**

Do not pair more than 2 generators.

Only use the BUFFALO parallel output cable for parallel operation (sold separately).

### **CAUTION**

You can use the outlets on the control panel of the generator while operating in parallel. Do not exceed combined load on all outlets 26 amps running or 33 amps surge.

### **WARNING**

If parallel cables are not properly connected to the generators, either or both generators can be damaged and could explode.

### **CAUTION**

DO NOT connect or disconnect the parallel connection cable from the control panel while the generators are running. Turn off both generators before disconnecting parallel cables.

Before connecting an appliance to a generator, make sure that the appliance is in good working order and that its electrical rating does not exceed that of the outlet. Most appliances require more than their electrical rating for startup.

1. Have both generators ready to operate.
2. Plug in BOTH parallel cables FIRST. If you attach black wire on left A and white wire on right B, duplicate the same position on the opposite generator.
3. Attach both ground connections on both control panels.
4. Power up each generator, with the Economy Switch in off position.
5. After running a few minutes, plug in appliances into RV cable or outlet on control panel. Make sure appliances are off.
6. Gradually turn on each appliance after making sure both generators are in normal running (the output indicator LED (green) flashes).

**Note:** The required power of the electrical appliance connected to the parallel outlet cannot exceed the rated output of paralleled generators. See specifications page in owner's manual.

### Turning Off Generators while in Parallel Function

1. Disconnect or turn off item plugged into parallel receptacle.
2. Turn off both generators.
3. Carefully disconnect the parallel cables from both generators

# STOPPING THE GENERATOR

To stop this generator:

1. Turn off all connected electrical devices and then unplug them.
2. Allow this generator to run for several more minutes with no electrical devices connected to help stabilize the temperature of this generator.
3. Set the engine power switch to the "OFF" position.

**⚠ WARNING**

Allow this generator to cool down before touching areas that become hot during operation.

**⚠ CAUTION**

Allowing gasoline to sit in this generator's fuel tank for extended time without use can increase the difficulty in starting this generator in the future. Never store this generator for extended time with gasoline in the fuel tank.

## MAINTENANCE/CARE

Proper routine maintenance of this generator is essential for safe, economical, and trouble-free operation. It will help prolong the life of this generator as well as help reduce air pollution. Perform maintenance checks and procedures according to the schedule in Figure 7.

**⚠ CAUTION**

Never perform maintenance procedures while this generator is running. Allow this generator to cool before commencing any maintenance procedures. Keep heat, sparks and flame away.

**⚠ WARNING**

Improper maintenance and/or failure to correct any problems prior to operating this generator can cause a malfunction which could cause death or serious injury. Always follow the inspection and maintenance recommendations and schedules in this manual.

### Recommended Maintenance Schedule

		Each Use	Every Month or Each 20 Hrs	Every 3 Months or Each 50 Hrs	Every 6 Months or Each 100 Hrs	Every Year or Each 300 Hrs
Engine Oil	Check Level	X				
	Replace		X (first use)		X	
Air Filter	Check	X				
	Clean			X		
Spark Plug	Check/Clean				X	
Fuel Tank	Verify Gas Level	X				
	Clean					X

Figure 7 - Recommended maintenance schedule

### Cleaning the Generator

Always try to use this generator in a cool dry place. If this generator becomes dirty, the exterior can be cleaned with a damp cloth, soft brush, vacuum and/or pressurized air.

Never clean this generator with a bucket of water and/or a hose as water can get inside and cause a short circuit or corrosion.

Never use gasoline to clean parts of this generator.

## Checking the Oil Level

It is important to check the oil level in the engine crankcase before each use to ensure that there is a sufficient quantity.

To check the oil level:

1. Verify that this generator is shut down and on a level surface.
2. Unscrew the oil filler/dipstick cap from the engine.
3. With a dry cloth, wipe the oil off of the dipstick that is located on the inside of the cap.
4. Insert the dipstick as if replacing the cap and then remove again. There should be oil on the dipstick. If there is no oil on the dipstick, or oil is visible only at the very end of the dipstick, add oil until the engine crankcase is filled.
5. Confirm that the oil filler/dipstick cap is properly in place when finished verifying the oil level.

## Changing/Adding Oil

The oil level in this generator should be checked before each use. When the oil level is low, add oil until the level is sufficient to operate this generator. (See Figure 8B)

The oil should be changed after the first 20 hours of operation. Subsequently, the oil should be changed every 6 months, or for every 100 hours of use, or when the oil has become contaminated with water and/or dirt.

To drain the oil from this generator:

1. Place a bucket underneath this generator to catch oil as it drains.
2. Unscrew the oil drain plug located on the crankcase underneath the oil filler/dipstick cap using 10 mm hex wrench. Figure 8A
3. Allow all the oil to drain from this generator.
4. Replace the oil drain plug and tighten using 10 mm hex wrench.

**NOTE: Never dispose of used motor oil in the trash, down a drain or on the ground. Put oil in a sealed container and contact your local recycling center or auto garage to arrange oil disposal.**

**THIS GENERATOR REQUIRES AT LEAST 22 OUNCES OF OIL (SAE10W-30) TO RUN.**

**ADD OIL UNTIL IT IS ALMOST OVERFLOWING. THE LOW-OIL SENSOR IS VERY SENSITIVE AND THE ENGINE WILL NOT RUN IF THE OIL IS LOW. START WITH 22 OUNCES, THEN ADD MORE UNTIL ALMOST OVERFLOWING.**

**TROUBLESHOOTING: IF THE GENERATOR WILL NOT START, DOUBLE CHECK THAT THE OIL LEVEL IS COMPLETELY FULL AND ALMOST OVERFLOWING.**

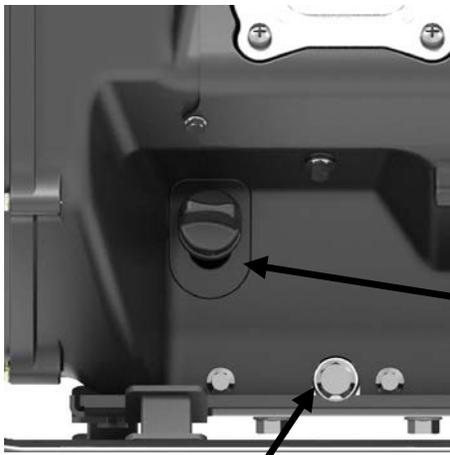


Figure 8A –  
REMOVE bolt  
and drain oil



Figure 8B – Adding oil

## Air Filter Maintenance

Routine maintenance of the air filter helps maintain proper airflow to the carburetor. Occasionally verify that the air filter is free of excessive dirt. The air filter will require more frequent cleaning when operating this generator in extremely dusty areas.

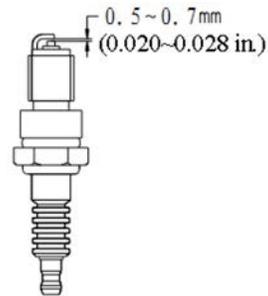
To clean the air filter, remove the foam filter element from the generator and wash it in warm water and household dish detergent. Thoroughly rinse and dry. Pour a small amount of motor oil onto the filter, ring out ALL excess oil, and reinstall the foam filter element in the generator.

Unscrew the bolts, or unsnap the clips at the top and bottom of the air filter cover, located below the choke lever, to access the foam filter element.

## Spark Plug Maintenance

The spark plug is essential for proper engine operation. The spark plug should be intact, free of deposits, and properly gapped. A bad or incorrectly installed spark plug can cause engine damage. To inspect the spark plug:

1. Remove the spark plug by pulling on the spark plug cap.
2. Unscrew the spark plug from this generator by using the included spark plug wrench.
3. Visually inspect the spark plug. If it is cracked and/or chipped, discard and install a new spark plug. A F7RTC Torch spark plug, such as NGK BPR7ES is recommended.
4. Measure the spark plug electrode gap with a gauge. The gap should be 0.020-0.028in (0.5-0.7mm). (See Figure 9.)
5. If re-using the spark plug, use a wire brush to clean any dirt from around the spark plug base and then re-gap the spark plug.
6. Screw the spark plug back into place on this generator by using the included spark plug wrench.
7. Replace the spark plug cap.



## Changing Fuel Line

Fuel line installation instruction (include the carburetor and the fuel tank ,etc. ).

1. Connect clamp(Φ7.5) to the fuel hose.
2. Slide fuel hose onto connection until it touches the bottom.
3. Then secure with clamp.

**Figure 9**  
**Measuring the spark plug gap**

## To store this generator for extended time, drain the gasoline from the carburetor AND fuel tank.

To drain gasoline from this generator:

1. Turn the fuel valve to the “off” position and let the engine run until it stops.
2. Remove the fuel filter cup.
3. Empty the fuel filter cup of any fuel.
4. Place a receptacle underneath this generator to catch gasoline as it drains.
5. Turn the fuel valve to the “on” position and allow all gasoline to drain.
6. Turn the fuel valve to the “off” position.
7. Replace the fuel filter cup.
8. Store the drained gasoline in a suitable place.

To store this generator for extended time, the fuel needs to be drained from the carburetor. To drain the gasoline from the carburetor turn the fuel valve to the “off” position while the engine is running. The generator will shut down when all the gasoline in the carburetor has been used.

## STORAGE/TRANSPORT PROCEDURES

**⚠ CAUTION**

Do not store gasoline for more than 3 months.

**⚠ CAUTION**

Never place any type of storage cover on this generator while it is still hot.

When transporting or storing this generator for extended time:

- Allow generator to fully cool before moving it. A hot engine and exhaust system can burn you and ignite some materials.
- Empty the fuel tank. (See “Emptying the Fuel Tank” in the “Maintenance/Care” section.)
- Turn the fuel valve to the “off” position.
- Disconnect the spark plug.
- Do not obstruct any ventilation openings.
- Do not drop or strike this generator while moving it.
- Store this generator in a cool dry area, free of excessive dust.

<b>Storage Time</b>	<b>Recommended Storage Procedure</b> (which will help prevent difficult starts)
Less than 1 month	No storage procedure required.
1 to 2 months	Fill with fresh gasoline and add gasoline conditioner
2 months to 1 year	Empty the fuel tank. (See “Emptying the Fuel Tank” in the “Maintenance/Care” section.)
1 year or more	Empty the fuel tank. (See “Emptying the Fuel Tank” in the “Maintenance/Care” section.) Disconnect the spark plug.

## TROUBLESHOOTING

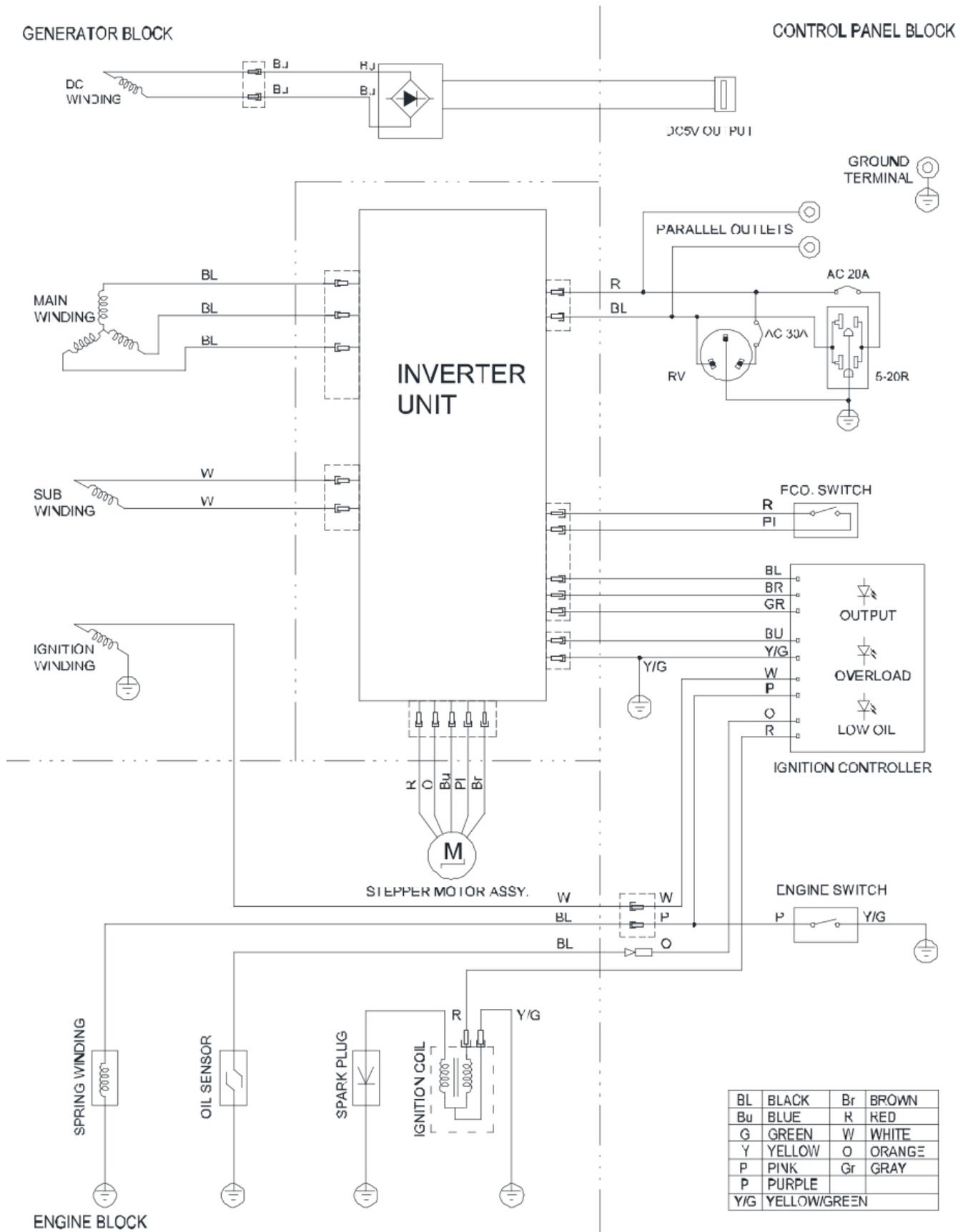
**IMPORTANT:** If trouble persists, call our customer help line at 1-866-460-9436, Monday - Friday, 8 AM - 4 PM Central Time.

Symptom	Cause	Solution
Engine will not start.	Engine switch is set to "off."	Set engine switch to "on."
	Fuel valve is turned to "closed."	Turn fuel valve to "open."
	Choke is set to "Open/Run".	Set the choke to "Closed/Choke"
	Engine is out of gasoline.	Add gasoline.
	Engine is filled with contaminated and/or old gasoline.	Drain gasoline from the engine and add new gasoline.
	Spark plug is dirty.	Clean spark plug.
	Spark plug boot is cracked.	Replace spark plug.
	Spark plug is broken.	Replace spark plug.
	Oil is low.	The oil level should almost OVERFLOW. If it is not, add more oil.
Engine will not start.	Spark plugs not sparking.	Verify that you have spark. Pull spark plug cap off spark plug. Take spark plug out using spark plug wrench. Put spark plug back into boot and hold it onto bare metal. Make sure the on/off switch is in the ON position. Pull the starter. You should see a spark.
Engine will not start.	Carburetor is gummed up.	If the generator has been sitting for a long time, it is possible that it is gummed up. Remove air box cover, then remove the air filter. Remove the two 10mm nuts that hold the carburetor. Lift up on the throttle linkage on the top of the carburetor. It should pop off. Pull the fuel line off. The carburetor will slide off. Turn the carburetor upside down and remove the 10mm bolt on the bottom of the bowl. Remove the pin that holds the float on. Pull the float up. Inspect the float needle, and make sure the orifice is not gummed up. Remove the rubber gasket, then clean the orifice if it is dirty. Use carb cleaner. Do not spray carb cleaner on the float needle or any rubber.
Engine will not start.	Gas is not getting to carburetor.	Make sure gas is getting to the carburetor. Remove the carburetor and turn the drain screw counter clockwise. Don't remove completely.
Engine will not start.	Two wires on the back of the switch may be disconnected.	Make sure two wires on the back of the switch are connected.
Engine runs but there is no electrical output.	Reset button is "off."	Push reset button to "on."
	Bad connecting wires/cables.	Try a different extension cord.
	Bad electrical device connected to generator.	Disconnect device, try connecting another device.
	Generator is overloaded.	Reduce draw on generator to within this generator's rated wattage by reducing number of connected electrical devices.
Generator starts but won't stay running	Choke is in "Closed/Choke" position, or gas is empty.	Make sure that after it is started, move the Choke to the "Open/Run" position. Make sure at least one inch of gas is in the tank.
Generator runs but does not support all connected electrical devices.	Short in one of the connected devices.	Disconnect any faulty or short-circuited electrical loads.
	Air filter is dirty.	Clean or replace air filter.

## TROUBLESHOOTING

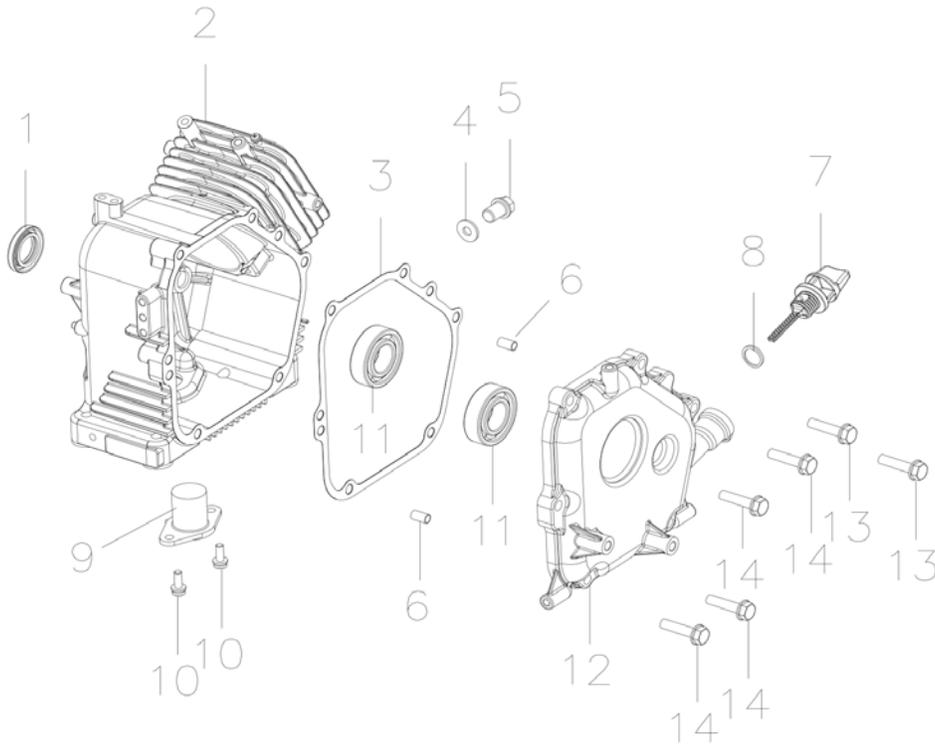
<p>If the engine starts and runs, but does not produce power, or power is too low.</p>	<p>AVR needs adjusting.</p>	<p>Remove two screws on AVR from back of generator. Turn it around to see the backside. Adjust the small brass screw with a flat jewelers screwdriver. Have a voltmeter attached to determine the output 125V.</p>
	<p>Carbon brushes need replacing</p>	<p>Inspect carbon brushes. Are either of carbon brushes broke? Is one carbon brush shorter than the other? Replace carbon brushes if broken.</p>

# WIRING DIAGRAM



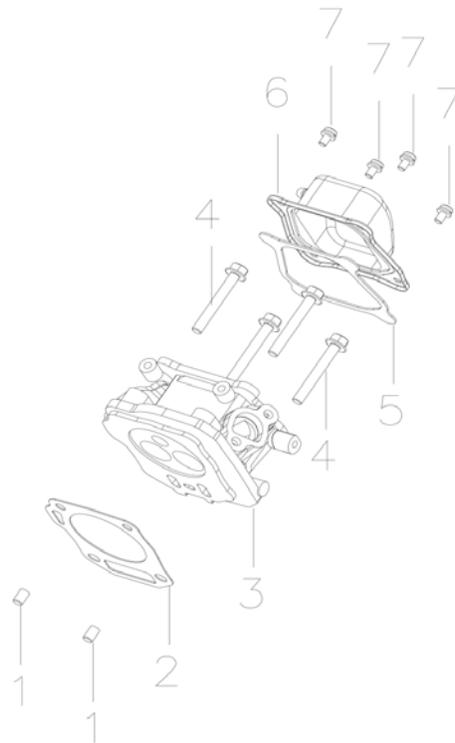
# PARTS DIAGRAM

## CRANKCASE ASSEMBLY



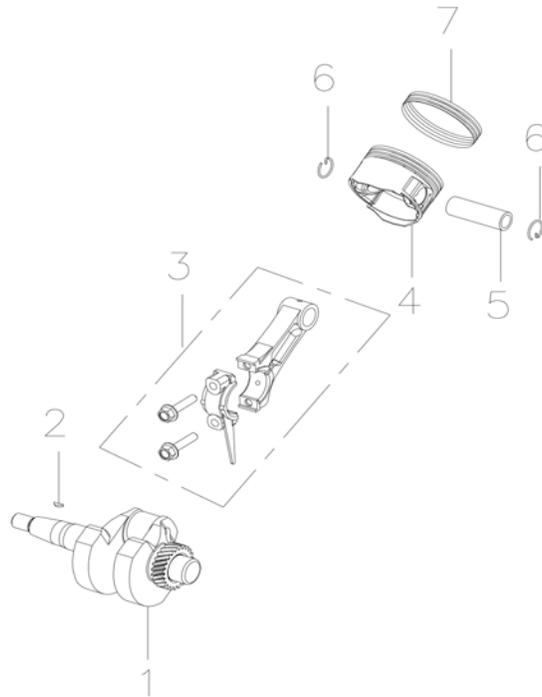
No.	Part No.	Description	Qty
1	2157320002	Oil Seal	1
2	2157320001	Crankcase	1
3	2157330004	Crankcase Cover Airproof Pad	1
4	2158230029	Washer 12.3×18×2	1
5	2158220007	Oil Drainage Bolt	1
6	301110271	Cylinder Dowel Pin 8×11.5	2
7	2158230015	Oil Gauge	1
8	2155630045	O Ring 19×3.55	1
9	2158220003	Oil Level Sensor	1
10	301060199	Inner Hexagon Cylinder Head Combination Screw Class 8.8 M6×16	2
11	302010040	Antifriction Bearing Deep Groove Ball Bearing 6205	2
12	2157330003	Crankcase Cap	1
13	301010490	Hexagon Flange Bolt ,Heavy Series Class B 8.8 M8×35	2
14	301010491	Hexagon Flange Bolt ,Heavy Series Class B 8.8 M8×40	4

# CYLINDER HEAD



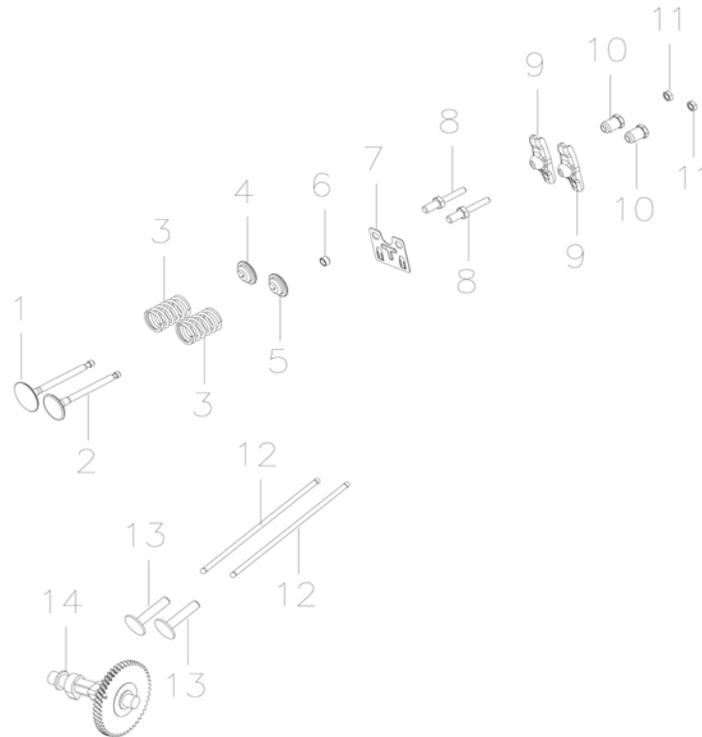
No.	Part No.	Description	Qty
1	2155630083	Dowel Pins 10×15.7	2
2	2157330009	Cylinder Head Gasket	1
3	2157320003	Cylinder Head	1
4	301010494	Hexagon Flange Bolt, Heavy Series Class B 8.8 M8×60	4
5	2157330010	Respirator Airproof Pad	1
6	2157320004	Respirator	1
7	301010477	Hexagon Flange Bolt, Heavy Series Class B 8.8 M6×16	4

# CRANKSHAFT PISTON



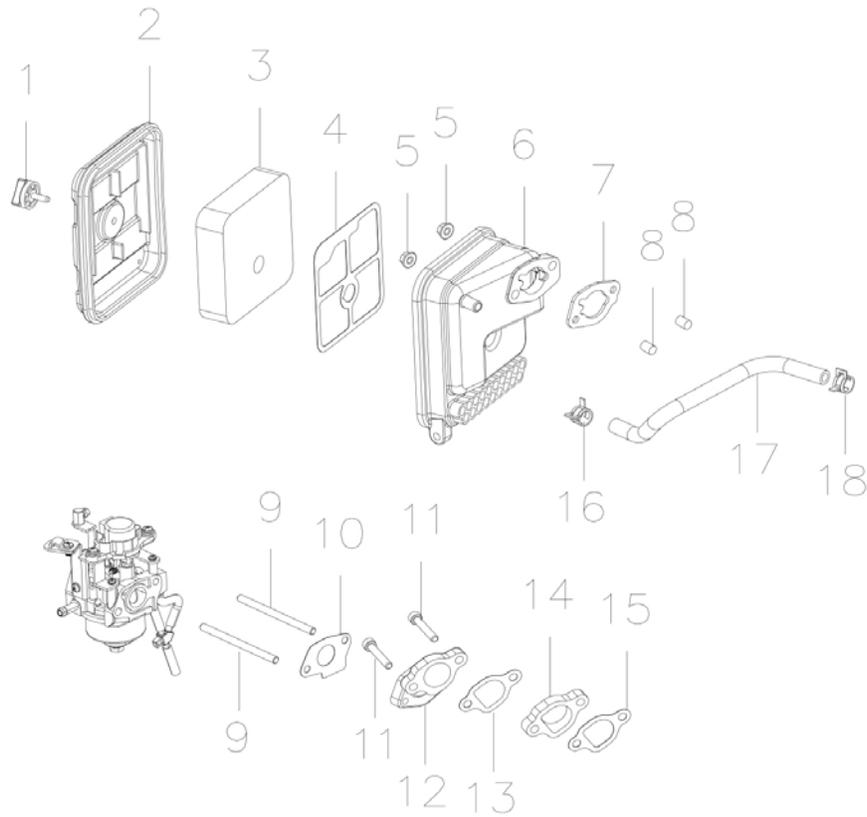
No.	Part No.	Description	Qty
1	2157320007	Crankshaft	1
2	2157330024	Woodruff Key	1
3	2157320006	Connecting Rod	1
4	2157330012	Piston	1
5	2157330023	Piston Pin	1
6	2157330022	Piston Pin Circlip	2
7	2157320016	Piston Ring	1

# CAMSHAFT



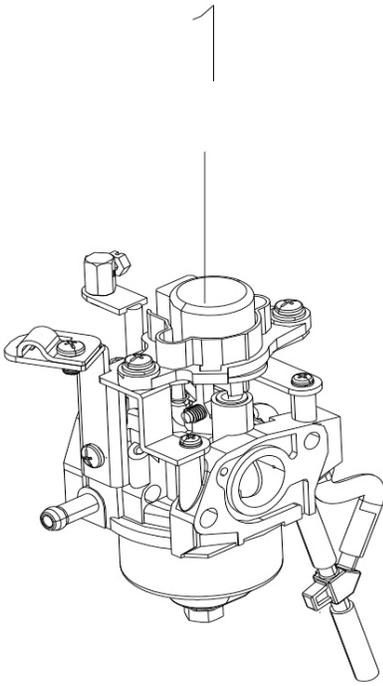
No.	Part No.	Description	Qty
1	2157330025	Intake Valve	1
2	2157330035	Exhaust Valve	1
3	2157330026	Valve Spring Seat	2
4	2157330027	Intake Valve Spring	1
5	2157330036	Exhaust Valve Spring	1
6	2157330037	Exhaust Valve Cover	1
7	2157330032	Tappet Rod Guide Plate	1
8	2158230064	Valve Rocker Fixing Bolt	2
9	2157330028	Rocker	2
10	2158230066	Valve Clearance Adjusting Nut	2
11	2158230068	Valve Rocker Lock Nut	2
12	2157330033	Tappet Rod	2
13	2157330034	Tappet	2
14	2157320008	Camshaft	1

## AIR CLEANER



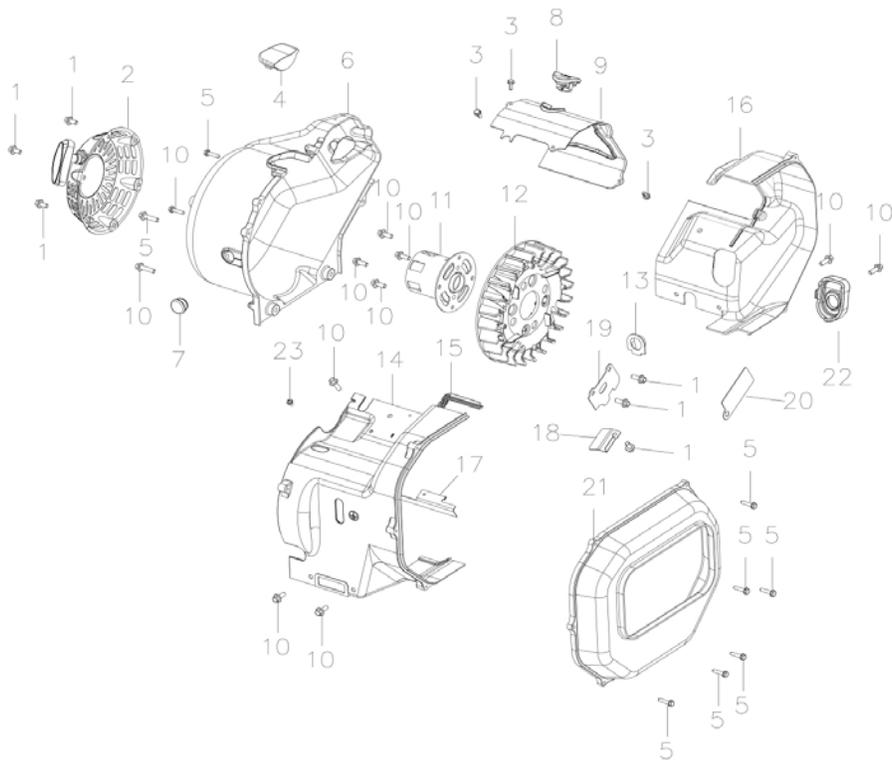
No.	Part No.	Description	Qty
1	2142230005	Easy-disassembly Bolt	1
2	2157330057	Cover of Air Cleaner	1
3	2157330058	Foam	1
4	2157330059	Foam Holder	1
5	301020095	Hexagon Flange Nut, Type 2 Class 8 M6	2
6	2157330056	Air Filter	1
7	2157330084	Gasket of Air Filter	1
8	2155630137	Air Filter Bush	2
9	2157330085	Double-end Stud M6	2
10	2157330083	Gasket of Carburetor	1
11	301060232	Inner Hexagon Cylinder Head Combination Screw Class10.9 M6×35	2
12	2157330063	Intake Pipe	1
13	2157330082	Intake Pipe Gasket	1
14	2157330062	Insulation Board	1
15	2157330064	Insulation Board Gasket	1
16	2157330066	Collar ø12	2
17	2157330065	Exhaust Pipe	1

# CARBURETOR



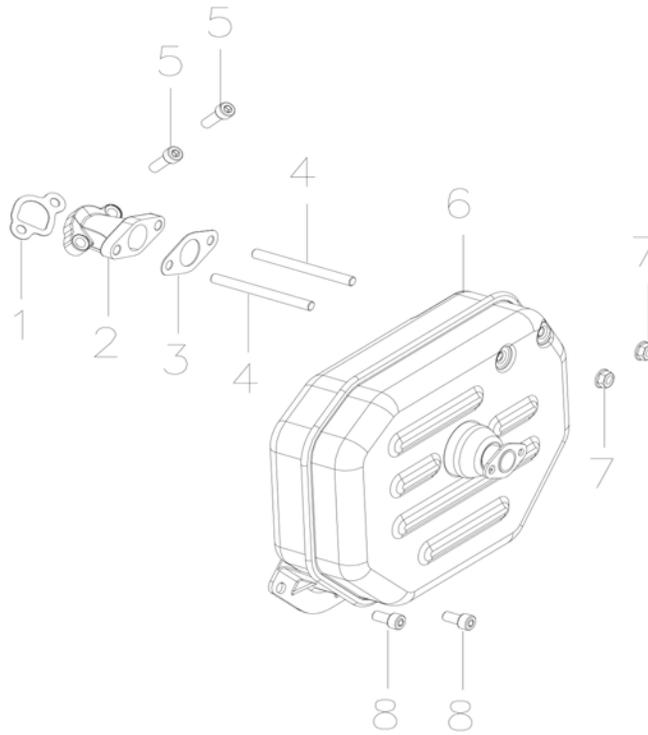
No.	Part No.	Description	Qty
1	2157310008	Carburetor	1

# RECOIL STARTER



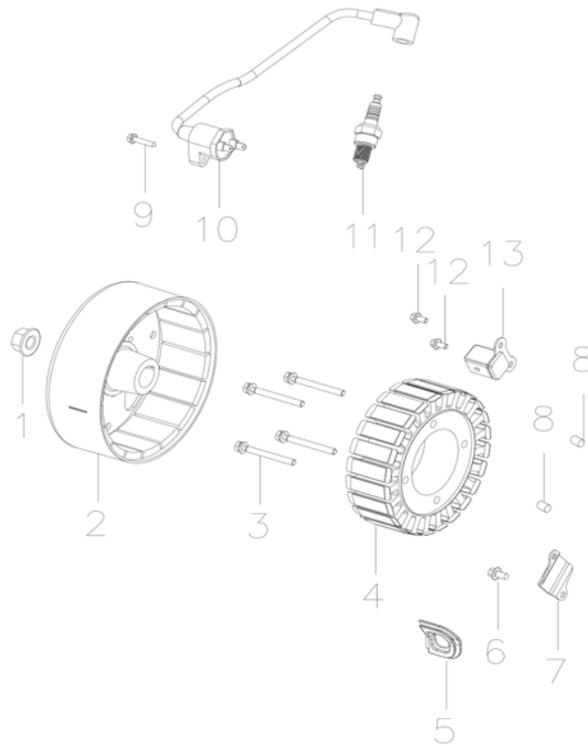
No.	Part No.	Description	Qty
1	301010012	Hexagon Flange Bolt Small Series Class 8.8 M6×12	6
2	2155620024	Recoil Starter	1
	2155630027	Handle	1
	2147630108	Handle Cap	1
3	301050242	Hexagon Flange Self-drilling Tapping Screws ST4.8×13	3
4	2157330077	Windshield Cover	1
5	301050245	Hexagon Flange Self-drilling Tapping Screws ST4.8×22	8
6	2157330071	Fan Volute	1
7	2158230073	View Port Cork	1
8	2157330069	Ignition Coil Cap Seal	1
9	2157330074	Respirator Cover	1
10	301010013	Hexagon Flange Bolt ,Small Series Class 8.8 M6×16	11
11	2157320009	Starting Hub	1
12	2157330070	Cooling Fan	1
13	2157330100	Guide Bearing Oil Pot	1
14	2157330073	Air Guide Sleeve B	1
15	2157330102	Windshield Rubber Strip	1
16	2157330072	Air Guide Sleeve A	1
17	2157330096	Air Deflector I	1
18	2157330097	Air Deflector II	1
19	2157330098	Air Deflector III	1
20	2157330099	Air Deflector IV	1
21	2157330075	Muffler Cover	1
22	2157330005	Oil Filler Hole Airproof Pad	1
23	301010001	Hexagon Flange Bolt, Small Series Class 8.8 M5×10	1

# MUFFLER



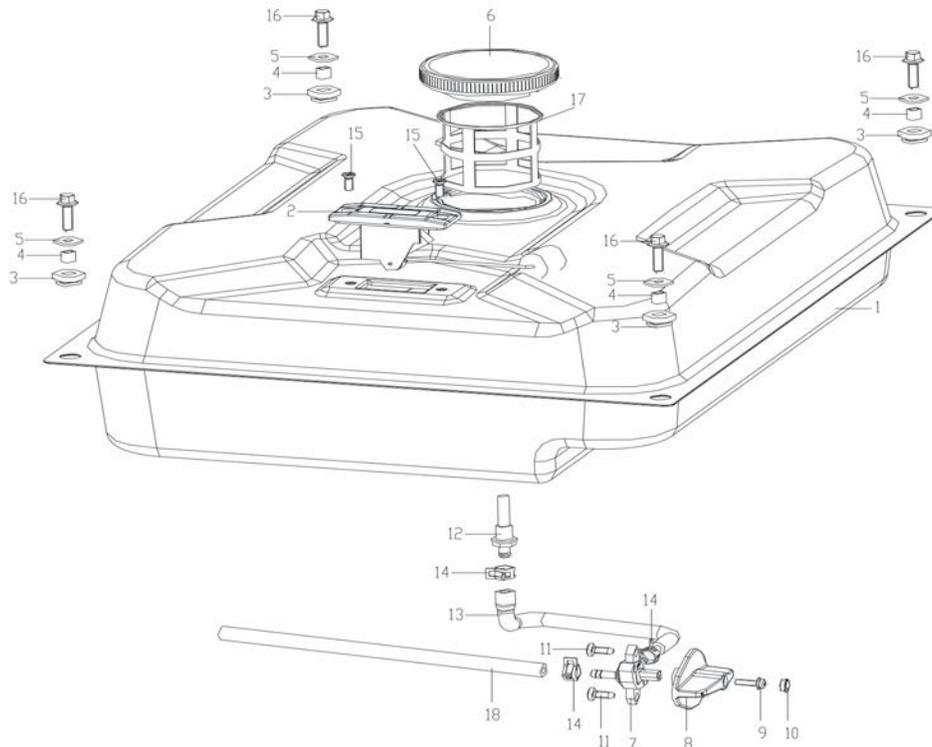
No.	Part No.	Description	Qty
1	2157330055	Airproof Gasket of Connecting Pipe	1
2	2157330053	Connecting Pipe of Muffler	1
3	2157330054	Muffler Gasket	1
4	2157330081	Double-end Stud M8	2
5	301060207	Inner Hexagon Cylinder Head Combination Screw Class 8.8 M8×25	2
6	2157320019	Muffler Assay	1
7	301020096	Hexagon Flange Nut Type 2, Class 8 M8	2
8	301060205	Inner Hexagon Cylinder Head Combination Screw Class 8.8 M8×16	2

# GENERATOR



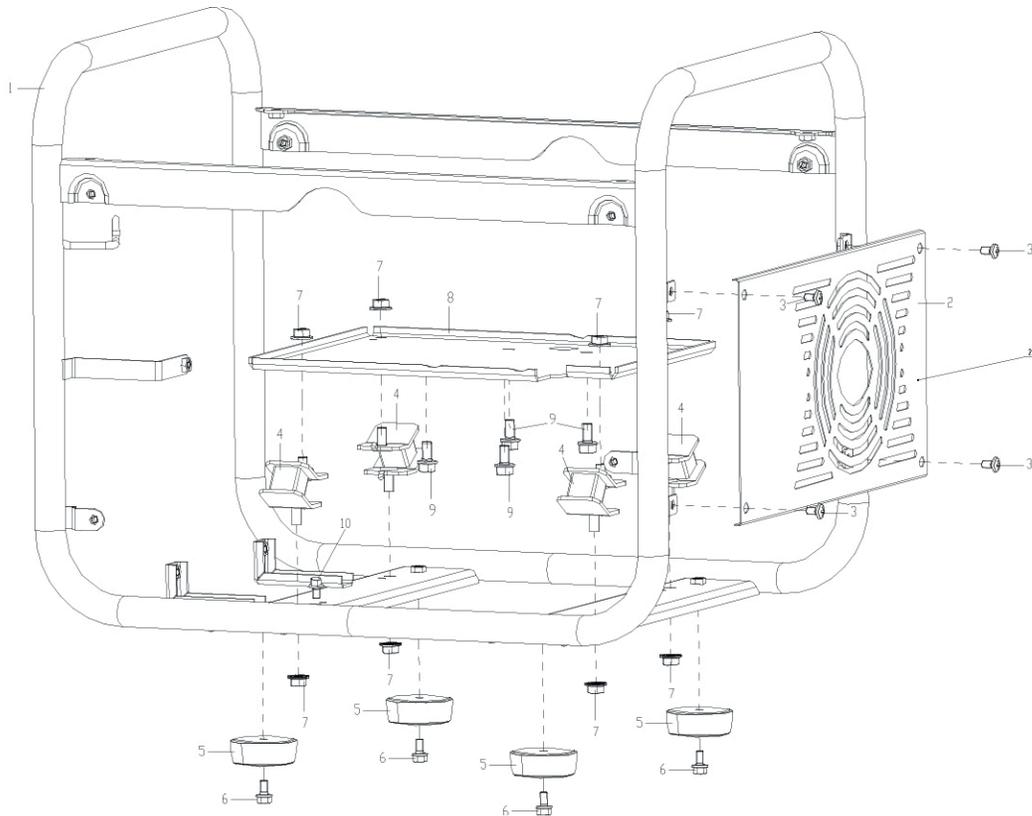
No.	Part No.	Description	Qty
1	301020091	Hexagon Flange Nut Type 2,Class 10 M14	1
2	2157320014	Rotor	1
3	301060422	Hexagon Head Combination Bolt Class 8.8 M5x60	4
4	2157320022	Stator	1
5	2157330068	Bushing	1
6	301010012	Hexagon Flange Bolt Small Series,Class 8.8 M6x12	1
7	2157330067	Pressure Line Board	1
8	2155630125	Positoning Shaft Sleeve 8x14	2
9	301050245	Hexagon Flange Self-drilling Tapping Screws ST4.8x22	1
10	2158220024	Ignition Coil	1
11	2157330079	Spark Plug F7RTC	1
12	301010001	Hexagon Flange Bolt Small Series,Class 8.8 M5x10	2
13	2158230038	Trigger	1

# FUEL TANK



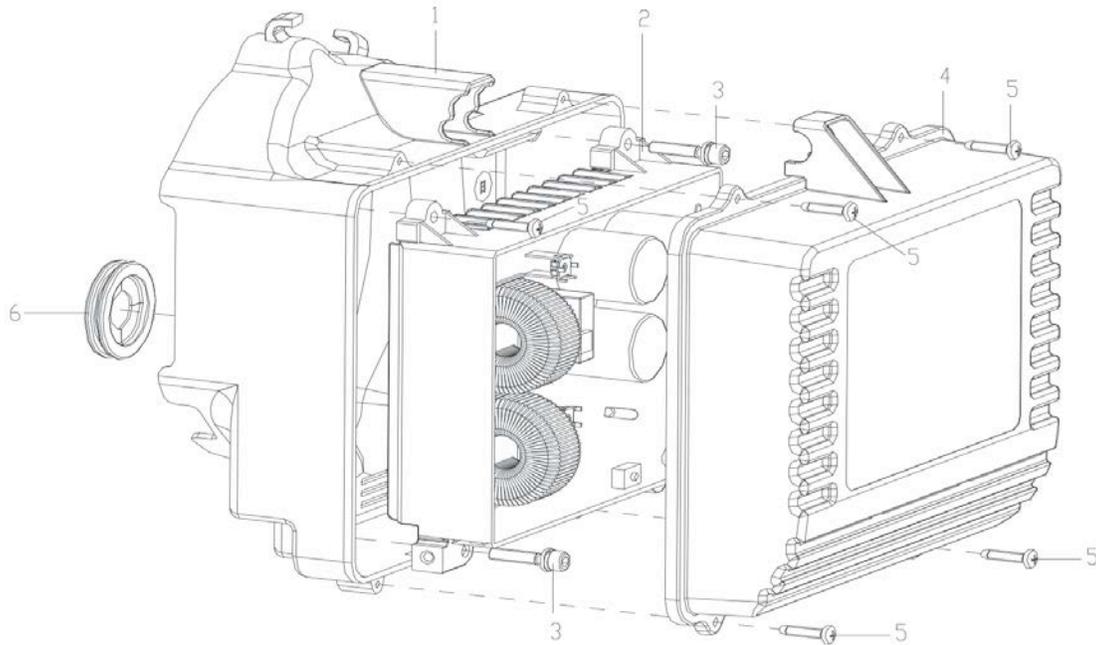
No.	Part No.	Description	Qty
1	2467420015	Fuel Tank	1
2	2467420043	Squre Shape Oil Meter	1
3	2466530022	Rubber Absorber of Fuel Tank	4
4	2466530023	Absorbing Bushing of Fuel Tank	4
5	301080020	Big Washer , Class C	4
6	2467420022	Cap of Fuel Tank	1
7	2469120018	Fuel Cock	1
8	2465830053	Fuel Cock Handle	1
9	301060010	Cross Recessed Small Pan Head Screws , Spring Washer and Flat Washer Assembly	1
10	2465030019	Cover Plate of Fuel Cock Knob	1
11	301050070	Cross Recessed Pan Head Self-drilling Tapping Screws, Type F	2
12	2463020014	Fuel Outlet of Iron Fuel Tank-EPA	1
13	2467430082	Fuel Hose 5x10x170	1
14	401040004	Wire Clamp Ø10	3
15	301030563	Cross Recessed Countersunk Head Screws,Class 4.8	2
16	301010014	Hexagon Flange Bolt Small Series ,Class 8.8	4
17	2467420055	Fuel Tank Filter	1
18	2467430081	Fuel Hose 5x10x390	1

# FRAME



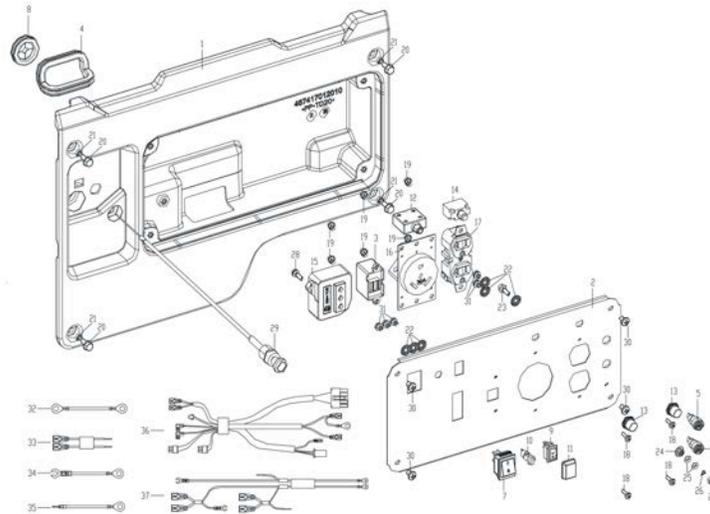
No.	Part No.	Description	Qty
1	2467420056	Genset Frame	1
2	2467430050	Muffler Baffle	1
3	301030475	Cross Recessed Pan Head Tapping Screws	4
4	2462420005	Absorber 1525-2	4
5	2461520004	Vibration Absorber	4
6	301010476	Hexagon Flange Bolt ,Heavy Series Class B 8.8	4
7	301020221	Hexagon Nut with Serrated Flange	8
8	2467430015	Retainer Plate	1
9	301010486	Hexagon Flange Bolt ,Heavy Series Class B 8.8	4
10	301010012	Hexagon Flange Bolt ,Small Series Class 8.8	1

# INVERTER



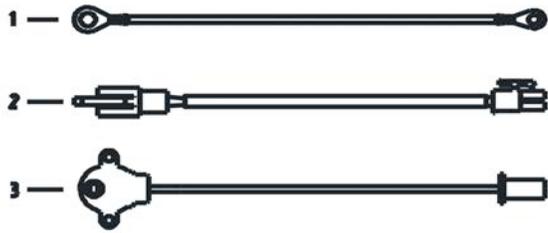
No.	Part No.	Description	Qty
1	2467430023	Back Cover of Inverter	1
2	2467420060	Inverter	1
3	301060202	Inner Hexagon Cylinder Head Combination Screw,Class 8.8	3
4	2467430022	Front Cover of Inverter	1
5	301050073	Cross Recessed Pan Head Self-drilling Tapping Screws, Type F	5
6	2467430031	Rubber Sleeve of Inverter's Back Cover	1

# CONTROL PANEL



No.	Part No.	Description	Qty
1	2467420020	Panel Box	1
2	2467420048	Control Panel	1
3	403010010	Voltage Regulator ( Double Output )	1
4	2467430013	Square Shape Rubber Sleeve of Panel Box	1
5	403030015	Safe Type Control Panel Socket(Red)	1
6	403030020	Safe Type Control Panel Socket(Black)	1
7	402150030	Boat Switch	1
8	2467430014	Circular Rubber Sleeve of Panel Box	1
9	402150001	Boat Switch(Opposite Direction)	1
10	402150007	Reset Switch (Stripline)	1
11	402150010	Water-Proof Cap of Boat Switch	1
12	403210009	Overload Protector 30A	1
13	403210004	Water-Proof Cap of Overload Protector	2
14	403210006	Overload Protector 20A	1
15	2466520042	Ignition Controller	1
16	403030018	RV Socket	1
17	403030005	American Double Socket	1
18	301060012	Cross Recessed Pan Head Screws , Spring Washer and Flat Washer Assembly	4
19	301020218	Hexagon Nut with Serrated Flange	4
20	301010647	Hexagon Flange Bolt ,Heavy Series Class B 8.8	6
21	2467430021	Bush 7x9x4	4
22	301080089	Lock Gasket	6
23	301010468	Hexagon Flange Bolt ,Heavy Series Class B 8.8	1
24	301020236	Hexagon Nut with Serrated Flange	1
25	301080101	Flat Washer ,Class A	2
26	301080046	Standard Type Spring Washer	1
27	301020236	Hexagon Nut Type 1 Class 8	1
28	301060376	Cross Recessed Pan Head Screws, Spring Washer and Flat Washer Assembly	1
29	2467420018	Choke Pull Rope	1
30	301030475	Cross Recessed Pan Head Screws	4
31	301060369	Cross Recessed Pan Head Screws , Spring Washer and Flat Washer Assembly	5
32	2467420028	Earth Wire of Control Panel	1
33	2467420053	Parallel Wiring Harness	1
34	2467420054	Earth Wire B of AC Socket	1
35	2467420032	Earth Wire A of AC Socket	1
36	2467420052	Genset Wiring Harness	1
37	2467420050	Wiring Harness of AC Socket	1

# ELECTRICAL SYSTEM



No.	Part No.	Description	Qty
1	2467420040	Earth Wire of Genset Frame	1
2	2467420039	Extended Line of Stepper Motor	1
3	2466520036	Stepper Motor	1

# EMISSION CONTROL SYSTEM WARRANTY

## **Your Warranty Rights and Obligations:**

The California Air Resources Board, U.S. EPA and Buffalo Corp are pleased to explain the Emission Control System Warranty on your 2020 model year outdoor power equipment engine.

### **California**

In California, new spark-ignited small off-road equipment engines must be designed, built and equipped to meet the State's stringent anti-smog standards.

### **Other States, U.S. Territories**

In other areas of the United States, your engine must be designed, built and equipped to meet the U.S. EPA emission standards for spark-ignited engines at or below 19 kilowatts.

### **All of the United States**

Buffalo Corp must warrant the emission control system on your power equipment engine for the periods of time listed below provided there has been no abuse, neglect or improper maintenance of your power equipment engine. Where a warrantable condition exists, Buffalo Corp will repair your power equipment engine at no cost to you including diagnosis, parts and labor.

Your emission control system may include parts such as: carburetors or fuel injection system, ignition system, catalytic converters, fuel tanks, valves, filters, clamps, connectors, and other associated components. Also, included may be hoses, belts, connectors, sensors, and other emission-related assemblies.

### **Manufacturer's Warranty Coverage:**

The emission control system is warranted for two years. If any emissions-related part on your engine is defective, the part will be repaired or replaced by Buffalo Corp.

### **Owner's Warranty Responsibility**

As the power equipment engine owner, you are responsible for the performance of the required maintenance listed in your owner's manual. Buffalo Corp recommends that you retain all receipts covering maintenance on your power equipment engine, but Buffalo Corp can not deny warranty solely for the lack of receipts or for your failure to ensure the performance of all scheduled maintenance.

As the power equipment engine owner, you should however be aware that Buffalo Corp may deny your warranty coverage if your power equipment engine or a part has failed due to abuse, neglect, improper maintenance or unapproved modifications.

You are responsible for presenting your power equipment engine to distribution center or service center authorized by Buffalo Corp as soon as the problem exists. The warranty repairs should be completed in a reasonable amount of time, not to exceed 30 days. If you have any questions regarding your warranty rights and responsibilities, you should contact a customer service representative at 1-866-460-9436 or email [info@buffalotools.com](mailto:info@buffalotools.com)

### **DEFECTS Warranty Coverage:**

Adopted by the Air Resources Board, Buffalo Corp warrants to the ultimate purchaser and each subsequent purchaser that the small off-road engine (SORE) (1) has been designed, built and equipped so as to conform with all applicable regulation; and (2) is free from defects in materials and workmanship that cause the failure of a warranted part to conform with those regulations as may be applicable to the terms and conditions stated below.

(a) The warranty period begins on the date the engines is delivered to an ultimate purchaser or first placed into service. The warranty period is two years.

(b) Subject to certain conditions and exclusions as stated below, the warranty on emissions related parts is as follows:

(1) Any warranted part that is not scheduled for replacement as required maintenance in your Owner's Manual is warranted for the warranty period stated above. If the part fails during the period of warranty coverage, the part will be repaired or replace by Buffalo Corp according to Subsection (4) below. Any such part repaired or replaced under warranty will be warranted for the remainder of the period.

(2) Any warranty part that is scheduled only for regular inspection in your Owner's Manual is warranted for warranty period stated above. Any such part repaired or replaced under warranty will be warranted for the remaining warranty period.

- (3) Any warranted part that is scheduled for replacement as required maintenance in your Owner's Manual is warranted for the period of time before the first scheduled replacement date for that part. If the part fails before the first scheduled replacement, the part will be repaired or replaced by Buffalo Corp. according to the Subject (4) below. Any such part repaired or replaced under warranty will be warranted for the remainder of the period prior to the first scheduled replacement point for the part.
- (4) Repair or replacement of any warranted part under the warranty provisions herein must be performed at a warranty station at no charge to the owner.
- (5) Notwithstanding the provisions herein, warranty services or repair will be provided at all of our distribution centers that are franchised to service the subject engines.
- (6) The engine owner must not be charged for diagnostic labor that leads to the determination that a warranted part is in fact defective, provided that such diagnostic work is performed at a warranty station.
- (7) Buffalo Corp. is liable for damages to other engine components proximately caused by a failure under warranty of any warranted part.
- (8) Throughout the engine warranty period stated above, Buffalo Corp. will maintain a supply of warranted parts sufficient to meet the expected demand for such parts.
- (9) Any replacement part may be used in the performance of any warranty maintenance or repairs and must be provided without charge to the owner. Such use will not reduce the warranty obligations of Buffalo Corp.
- (10) Add-on or modified parts that are not exempted by the Air Resources Board may not be used. The use of any non-exempted add-on or modified parts by the ultimate purchaser will be grounds for disallowing a warranty claims. Buffalo Corp will not be liable to warrant failures of warranted parts caused by the use of a non-exempted add-on or modified part.
- (11) The manufacturer issuing the warranty shall provide any documents that describe that manufacturer's warranty procedures or policies within five working days of request by the Air Resources Board.

## **EMISSION WARRANTY PARTS LIST**

- (1) Fuel Metering System:
  - (a) Gasoline carburetor assembly and its internal components
  - (b) Carburetor gaskets
  - (c) Fuel line
  - (d) Clamps
  - (e) Fuel tank
  - (f) Fuel line fittings
  - (g) pressure regulator (if equipped)
  - (h) Mixer assembly and its internal components (if equipped)
- (2) Air induction system including:
  - (a) Intake pipe/manifold
  - (b) Air cleaner
- (3) Ignition system including:
  - (a) Spark plug
  - (b) Ignition coil
- (4) Catalytic muffler assembly including:
  - (a) Muffler gasket
  - (b) Exhaust manifold
  - (c) Catalytic converter (if available)
- (5) Crankcase breather assembly including
  - (a) Breather connection tube
- (6) Fuel tank evaporative emissions control system including:
  - (a) Purge valves
  - (b) Carbon canister
  - (c) canister Mounting Brackets
  - (d) Fuel Cap
  - (e) Fuel Tank
- (7) Miscellaneous items used in above systems including:
  - (a) Switches
  - (b) Hoses, belts connectors, and assemblies
- (8) Air injection system
  - (a) Pulse valve

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