1. Identification

Product name : Sikaflex® + Construction Sealant

Supplier : Sika Corporation

201 Polito Avenue
Lyndhurst, NJ 07071
USA
www.sikausa.com

Telephone : (201) 933-8800

Telefax : (201) 804-1076

E-mail address : ehs@sika-corp.com

Emergency telephone : CHEMTREC: 800-424-9300
INTERNATIONAL: 703-527-3887

Recommended use of the chemical and restrictions on use : For further information, refer to product data sheet.

2. Hazards identification

**GHS Classification**

Skin sensitization, Category 1 : H317: May cause an allergic skin reaction.
Carcinogenicity, Category 1A : H350: May cause cancer.
Specific target organ systemic toxicity - repeated exposure, Category 2, hearing organs (Inhalation) : H373: May cause damage to organs through prolonged or repeated exposure if inhaled.

**GHS label elements**

Hazard pictograms :

Signal Word : Danger

Hazard Statements :

H317 May cause an allergic skin reaction.
H350 May cause cancer.
H373 May cause damage to organs (hearing organs) through prolonged or repeated exposure if inhaled.

Precautionary Statements :

**Prevention:**

P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P260 Do not breathe dust/ fume/ gas/ mist/ vapors/ spray.
P272 Contaminated work clothing must not be allowed out of
3. Composition/information on ingredients

Hazardous ingredients

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>CAS-No.</th>
<th>Concentration (%)</th>
</tr>
</thead>
<tbody>
<tr>
<td>titanium dioxide</td>
<td>13463-67-7</td>
<td>&gt;= 2 - &lt; 5 %</td>
</tr>
<tr>
<td>xylene</td>
<td>1330-20-7</td>
<td>&gt;= 1 - &lt; 2 %</td>
</tr>
<tr>
<td>Quartz (SiO2)</td>
<td>14808-60-7</td>
<td>&lt; 1 %</td>
</tr>
<tr>
<td>ethylbenzene</td>
<td>100-41-4</td>
<td>&lt; 1 %</td>
</tr>
<tr>
<td>aromatic polyisocyanate</td>
<td>53317-61-6</td>
<td>&lt; 1 %</td>
</tr>
<tr>
<td>Carbon black</td>
<td>1333-86-4</td>
<td>&lt; 1 %</td>
</tr>
</tbody>
</table>

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

4. First aid measures

If inhaled : Move to fresh air. Consult a physician after significant exposure.

In case of skin contact : Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water. If symptoms persist, call a physician.
In case of eye contact: Remove contact lenses. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.

If swallowed: Clean mouth with water and drink afterwards plenty of water. Do not induce vomiting without medical advice. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. Obtain medical attention.

Most important symptoms and effects, both acute and delayed:
- sensitizing effects
- carcinogenic effects
- Allergic reactions
- See Section 11 for more detailed information on health effects and symptoms.
- May cause an allergic skin reaction.
- May cause cancer.
- May cause damage to organs through prolonged or repeated exposure if inhaled.

Protection of first-aiders: Move out of dangerous area. Consult a physician. Show this material safety data sheet to the doctor in attendance.

Notes to physician: Treat symptomatically.

5. Fire-fighting measures

Suitable extinguishing media: Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Specific extinguishing methods: Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations.

Special protective equipment for fire-fighters: In the event of fire, wear self-contained breathing apparatus.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures: Use personal protective equipment. Deny access to unprotected persons.

Environmental precautions: Do not flush into surface water or sanitary sewer system. If the product contaminates rivers and lakes or drains inform respective authorities. Local authorities should be advised if significant spillages cannot be contained.

Methods and materials for: Soak up with inert absorbent material (e.g. sand, silica gel,
containment and cleaning up acid binder, universal binder, sawdust).
Keep in suitable, closed containers for disposal.

7. Handling and storage

Advice on safe handling: Avoid exceeding the given occupational exposure limits (see section 8).
Do not get in eyes, on skin, or on clothing.
For personal protection see section 8.
Persons with a history of skin sensitization problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being used.
Smoking, eating and drinking should be prohibited in the application area.
Follow standard hygiene measures when handling chemical products.

Conditions for safe storage: Prevent unauthorized access.
Store in original container.
Keep container tightly closed in a dry and well-ventilated place.
Observe label precautions.
Store in accordance with local regulations.

Materials to avoid: No data available

8. Exposure controls/personal protection

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS-No.</th>
<th>Basis **</th>
<th>Value</th>
<th>Exposure limit(s)* / Form of exposure</th>
</tr>
</thead>
<tbody>
<tr>
<td>titanium dioxide</td>
<td>13463-67-7</td>
<td>OSHA Z-1</td>
<td>TWA</td>
<td>15 mg/m3 total dust</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>OSHA P0 TWA 10 mg/m3 Total dust</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>ACGIH TWA 10 mg/m3</td>
</tr>
<tr>
<td>xylene</td>
<td>1330-20-7</td>
<td>OSHA Z-1</td>
<td>TWA</td>
<td>100 ppm 435 mg/m3</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>OSHA P0 STEL 150 ppm 655 mg/m3</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>OSHA P0 TWA 100 ppm 435 mg/m3</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>ACGIH TWA 100 ppm</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td>ACGIH STEL 150 ppm</td>
</tr>
</tbody>
</table>
### Safety Data Sheet

**Sikaflex® + Construction Sealant**

**Revision Date 04/11/2016**

**Print Date 04/11/2016**

<table>
<thead>
<tr>
<th></th>
<th>CAL PEL</th>
<th>STEL</th>
<th>150 ppm 655 mg/m³</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>CAL PEL</td>
<td>C</td>
<td>300 ppm</td>
</tr>
<tr>
<td></td>
<td>CAL PEL</td>
<td>PEL</td>
<td>100 ppm 435 mg/m³</td>
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<tr>
<td>Quartz (SiO2)</td>
<td>14808-60-7</td>
<td>OSHA Z-3</td>
<td>TWA</td>
</tr>
<tr>
<td></td>
<td>OSHA Z-3</td>
<td>TWA</td>
<td>10 mg/m³ / %SiO2+2 respirable</td>
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<tr>
<td></td>
<td>OSHA Z-3</td>
<td>TWA</td>
<td>250 mppcf / %SiO2+5 respirable</td>
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<tr>
<td></td>
<td>OSHA P0</td>
<td>TWA</td>
<td>0.1 mg/m³ Respirable fraction</td>
</tr>
<tr>
<td></td>
<td>ACGIH</td>
<td>TWA</td>
<td>0.025 mg/m³ Respirable fraction</td>
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<tr>
<td>ethylbenzene</td>
<td>100-41-4</td>
<td>ACGIH</td>
<td>TWA</td>
</tr>
<tr>
<td></td>
<td>ACGIH</td>
<td>STEL</td>
<td>125 ppm</td>
</tr>
<tr>
<td></td>
<td>OSHA Z-1</td>
<td>TWA</td>
<td>100 ppm 435 mg/m³</td>
</tr>
<tr>
<td></td>
<td>OSHA P0</td>
<td>TWA</td>
<td>100 ppm 435 mg/m³</td>
</tr>
<tr>
<td></td>
<td>OSHA P0</td>
<td>STEL</td>
<td>125 ppm 545 mg/m³</td>
</tr>
<tr>
<td>Carbon black</td>
<td>1333-86-4</td>
<td>ACGIH</td>
<td>TWA</td>
</tr>
<tr>
<td></td>
<td>OSHA Z-1</td>
<td>TWA</td>
<td>3.5 mg/m³</td>
</tr>
<tr>
<td></td>
<td>OSHA P0</td>
<td>TWA</td>
<td>3.5 mg/m³</td>
</tr>
<tr>
<td></td>
<td>ACGIH</td>
<td>TWA</td>
<td>3 mg/m³ Inhalable fraction</td>
</tr>
</tbody>
</table>

*The above mentioned values are in accordance with the legislation in effect at the date of the*
release of this safety data sheet.

**Basis**
ACGIH. Threshold Limit Values (TLV)
OSHA P0. Table Z-1, Limit for Air Contaminant (1989 Vacated Values)
OSHA P1. Permissible Exposure Limits (PEL), Table Z-1, Limit for Air Contaminant
OSHA P2. Permissible Exposure Limits (PEL), Table Z-2
OSHA Z3. Table Z-3, Mineral Dust

**Engineering measures**
Use of adequate ventilation should be sufficient to control worker exposure to airborne contaminants. If the use of this product generates dust, fumes, gas, vapor or mist, use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure below any recommended or statutory limits.

**Personal protective equipment**
Respiratory protection
Use a properly fitted NIOSH approved air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary.

The filter class for the respirator must be suitable for the maximum expected contaminant concentration (gas/vapor/aerosol/particulates) that may arise when handling the product. If this concentration is exceeded, self-contained breathing apparatus must be used.

Hand protection
Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

Eye protection
Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary.

Skin and body protection
Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.

Hygiene measures
Avoid contact with skin, eyes and clothing.
Wash hands before breaks and immediately after handling the product.
Remove contaminated clothing and protective equipment before entering eating areas.
Wash thoroughly after handling.

9. Physical and chemical properties

Appearance : paste
Color : various
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Odor : aromatic
Odor Threshold : No data available
Flash point : Note: Not applicable
Ignition temperature : No data available
Decomposition temperature : No data available
Lower explosion limit (Vol%) : No data available
Upper explosion limit (Vol%) : No data available
Flammability (solid, gas) : No data available
Oxidizing properties : No data available
pH : No data available
Melting point/range/
Freezing point : No data available
Boiling point/boiling range : No data available
Vapor pressure : No data available
Density : ca.1.4 g/cm³
at 68 °F (20 °C)
Water solubility : No data available
Partition coefficient: n-octanol/water : No data available
Viscosity, dynamic : No data available
Viscosity, kinematic : ca. > 20.5 mm²/s
at 104 °F (40 °C)
Relative vapor density : No data available
Evaporation rate : No data available
Burning rate : No data available
Volatile organic compounds (VOC) content : 40 g/l

10. Stability and reactivity

Reactivity : No dangerous reaction known under conditions of normal use.
Chemical stability : The product is chemically stable.
Possibility of hazardous reactions : Stable under recommended storage conditions.
Conditions to avoid : No data available
Incompatible materials : No data available

11. Toxicological information

**Acute toxicity**
Not classified based on available information.

**Ingredients:**

- **aromatic polyisocyanate:**
  Acute oral toxicity : LD50 Oral (Rat): > 5,000 mg/kg

- **Carbon black:**
  Acute oral toxicity : LD50 Oral (Rat): > 8,000 mg/kg

**Skin corrosion/irritation**
Not classified based on available information.

**Serious eye damage/eye irritation**
Not classified based on available information.

**Respiratory or skin sensitization**
Skin sensitization: May cause an allergic skin reaction.
Respiratory sensitization: Not classified based on available information.

**Germ cell mutagenicity**
Not classified based on available information.

**Carcinogenicity**
May cause cancer.

**IARC**
Group 1: Carcinogenic to humans
Quartz (SiO2) 14808-60-7
Group 2B: Possibly carcinogenic to humans
titanium dioxide 13463-67-7
ethylbenzene 100-41-4
Carbon black 1333-86-4

**NTP**
Known to be human carcinogen
Quartz (SiO2) 14808-60-7

**Reproductive toxicity**
Not classified based on available information.

**STOT-single exposure**
Not classified based on available information.

**STOT-repeated exposure**
May cause damage to organs (hearing organs) through prolonged or repeated exposure if inhaled.
Reports have associated repeated and prolonged exposure to some of the chemicals in this product with permanent brain, liver, kidney and nervous system damage. Intentional misuse by deliberate concentration and inhalation of vapors may be harmful or fatal.
Once sensitized, a severe allergic reaction may occur when subsequently exposed to very low levels.
Aspiration toxicity
Not classified based on available information.

12. Ecological information

Other information
Do not empty into drains; dispose of this material and its container in a safe way.
Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Component:
Carbon black 1333-86-4
Toxicity to fish:
LC50
Species: Brachydanio rerio (zebrafish)
Dose: > 1,000 mg/l
Exposure time: 96 h

13. Disposal considerations

Disposal methods
Waste from residues: Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements.

Contaminated packaging: Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT
Not dangerous goods
IATA
Not dangerous goods
IMDG
Not dangerous goods

Special precautions for user
No data available

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
Not applicable
15. Regulatory information

**TSCA list**: All chemical substances in this product are either listed on the TSCA Inventory or are in compliance with a TSCA Inventory exemption.

**EPCRA - Emergency Planning and Community Right-to-Know**

**CERCLA Reportable Quantity**
This material does not contain any components with a CERCLA RQ.

**SARA304 Reportable Quantity**
This material does not contain any components with a section 304 EHS RQ.

**SARA 311/312 Hazards**
- Chronic Health Hazard
- Acute Health Hazard

**SARA 302**
No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

**SARA 313**
The following components are subject to reporting levels established by SARA Title III, Section 313:
- xylene 1330-20-7 >= 1 - < 2 %
- ethylbenzene 100-41-4 < 1 %

**Clean Air Act**

**Ozone-Depletion Potential**
This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

The following chemical(s) are listed as HAP under the U.S. Clean Air Act, Section 12 (40 CFR 61):
- xylene 1330-20-7 >= 1 - < 2 %

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

**California Prop 65**
WARNING: This product contains a chemical known in the State of California to cause birth defects or other reproductive harm.
WARNING! This product contains a chemical known in the State of California to cause cancer.

16. Other information
Safety Data Sheet

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HMIS Classification

<table>
<thead>
<tr>
<th>Category</th>
<th>Rating</th>
</tr>
</thead>
<tbody>
<tr>
<td>Health</td>
<td>3</td>
</tr>
<tr>
<td>Flammability</td>
<td>0</td>
</tr>
<tr>
<td>Physical Hazard</td>
<td>0</td>
</tr>
<tr>
<td>Personal Protection</td>
<td>X</td>
</tr>
</tbody>
</table>

Caution: HMIS® rating is based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® rating is not required on SDSs under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® rating is to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). Please note HMIS® attempts to convey full health warning information to all employees.

Notes to Reader

The information contained in this Safety Data Sheet applies only to the actual Sika Corporation ("Sika") product identified and described herein. This information is not intended to address, nor does it address the use or application of the identified Sika product in combination with any other material, product or process. All of the information set forth herein is based on technical data regarding the identified product that Sika believes to be reliable as of the date hereof. Prior to each use of any Sika product, the user must always read and follow the warnings and instructions on the product's current Product Data Sheet, product label and Safety Data Sheet for each Sika product, which are available at web site and/or telephone number listed in Section 1 of this SDS.

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Revision Date 04/11/2016

Material number: 515309