




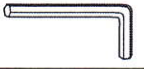


Examine all packaging material for small parts that may have come loose during shipment. Periodic checks are recommended to insure that all components are in proper position, tight and free from damage. Keep this assembly instruction for future reference. Adult assembly is required. The product of Hillsdale Furniture, LLC is designed for residential use only. Customer Service Phone Number: 502-562-0000

**HARDWARE LIST**

- A (8)  $\Phi$ 1/4" x 19 x 2mm Flat Washers
- B (8)  $\Phi$ 1/4" x 13 x 1mm Spring Washers
- C (8)  $\Phi$ 1/4" x 1" 1/4L Bolts
- D (1) 4mm Allen Wrench
- E (2) Lock Pins
- F (2) Lock Nuts

**PARTS LIST**

- G (1) Top
- H (1) Stretcher
- I (4) Leg Panels

| PART | QTY | HARDWARE   | PART | QTY | HARDWARE  |
|------|-----|--|------|-----|---|
| A    | 8   |  | B    | 8   |  |
| C    | 8   |  | D    | 1   |  |
| E    | 2   |  | F    | 2   |  |

**STEP 1**

With the help of a friend begin assembly by turning the Top (G) upside down on a clean smooth surface. Pull the drawers out past the holes on the side.

**STEP 2**

Next line up the holes on one Leg Panel (I) with the holes on the Top (G). Secure panel using 4 Bolts (C), 4 Spring Washers (B) and 4 Flat Washers (A).

**STEP 3 - Figure 1**

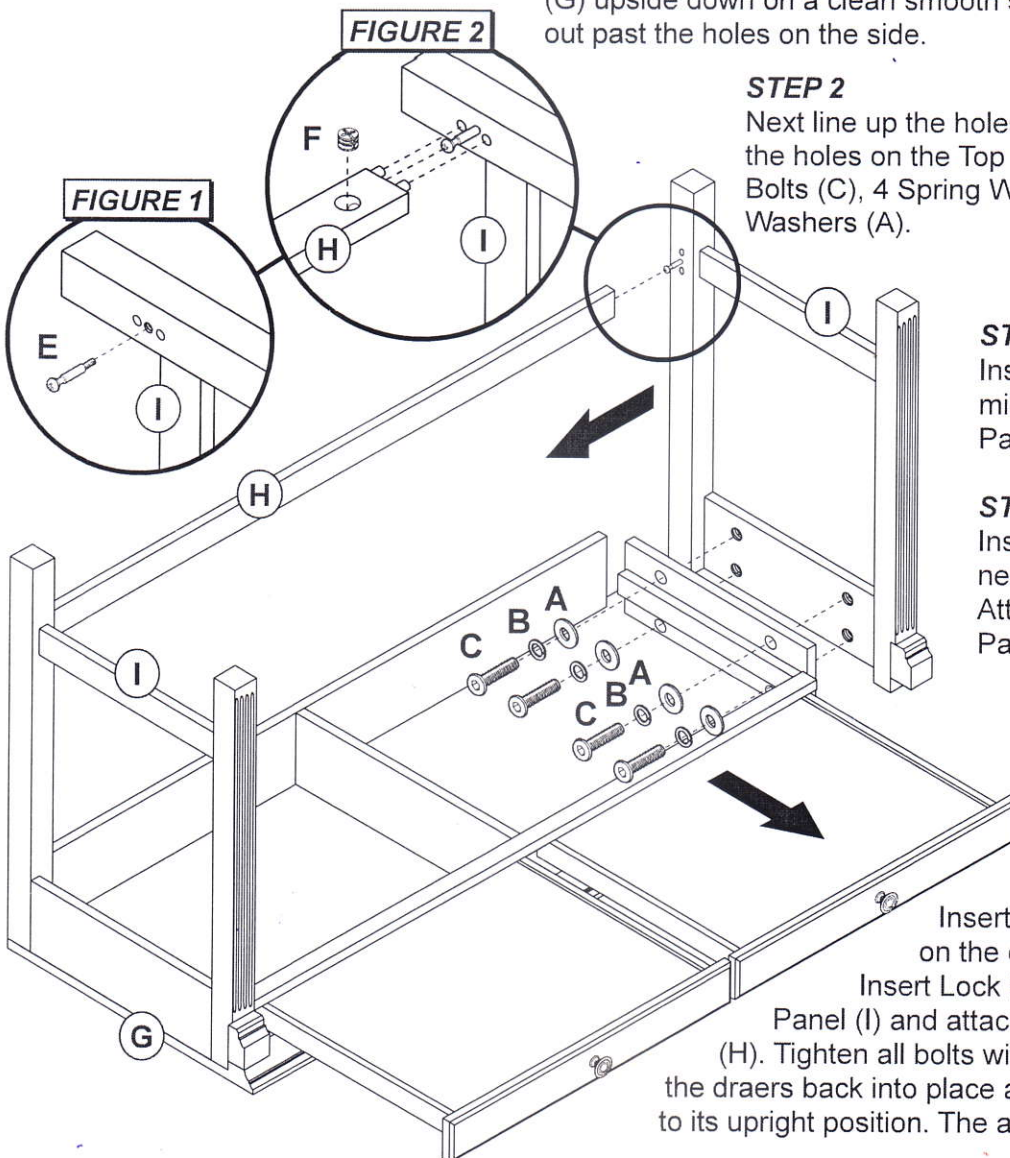
Insert Lock Pin (E) into middle hole at bottom of Leg Panel (I).

**STEP 4 - Figure 2**

Insert Lock Nut (F) into hole near end of Stretcher (H). Attach Stretcher (H) to Leg Panel (I).

**STEP 5**

Insert Lock Nut (F) into the hole on the other end of Stretcher (H). Insert Lock Pin (E) into remaining Leg Panel (I) and attach to Top (G) and Stretcher (H). Tighten all bolts with Allen Wrench (D). Push the drawers back into place and carefully turn the desk to its upright position. The assembly is now complete.



**CARE & MAINTENANCE:** The touch of a soft cloth is all the maintenance the finish will ever need. Please do not use harsh or abrasive cleaners for polishing, as they may cause damage to the finish. Periodic checks are recommended to make sure that all hardware is securely tightened.