

# POWER KING<sup>®</sup>

## 3-POINT BALE SPEAR PK1614



Before using the machine, please read the manual carefully, ask your local dealer or manufacturer if you still have something unclear after you read it. This manual is for only user's reference. If the product has some changes, please use it according to the exact items.

## **TO THE CUSTOMER**

This manual contains valuable information about your new machine. It has been carefully prepared to give you helpful suggestions for operation, adjusting, and servicing.

Keep this manual in a convenient place for quick and easy reference. Study it carefully, only by proper care and operation can you expect to receive the service and long life designed and built into this machine.

## **▲ CAUTION**

### **THE FOLLOWING SAFETY PRECAUTIONS SHOULD BE THOROUGHLY UNDERSTOOD BEFORE ATTEMPTING TO BEGIN ASSEMBLING THIS MACHINE.**

1. Select an area for assembly that is clean and free of any debris which might cause persons working on the assembly to trip.
2. Do not lift heavy parts or assemblies. Use crane, jack, tackle, fork trucks or other mechanical devices.
3. Preview the assembly instructions in your operator's manual before proceeding further.
4. If the assembly instructions call for parts or assemblies to be blocked up, use only blocks material that is good condition and is capable of handling the weight of the assembly to be blocked. Also insure that the blocking material is on a clean, dry surface.
5. Never put hands, or any part of body, under blocked up assemblies if at all possible.
6. After completing assembly, thoroughly inspect the machine to be sure that all nuts, bolts, hydraulic fittings or any other fastened assemblies have been thoroughly tightened.
7. Before operating the machine, thoroughly read the operation section of your operator's manual.
8. Before operation, read the machine section of your operator's manual to be sure that any parts requiring lubrication, such as gearbox, to avoid any possible damage.

## **EQUIPMENT SAFETY GUIDELINES**

1. Never use alcoholic beverages or drugs which can hinder alertness or coordination while operating this equipment. Consult your doctor about operating this machine while taking prescription medications.
2. Review the safety instructions with all users annually.
3. This equipment is dangerous to children and persons unfamiliar with its operation. The operator should be a responsible adult familiar with farm machinery and trained in this equipment's operations. Do not allow persons to operate or assemble this unit until they have read this manual and have developed a thorough understanding of the safety precautions and of how works.
4. Never exceed the limits of a piece of machinery.
5. Do not modify the equipment in any way. Unauthorized modification may impair the function and could affect the life of equipment.

## **OPERATIONAL SAFETY**

1. The use of this equipment is subject to certain hazards which cannot be protected against by mechanical means or product design. All operators of this equipment must read and understand this entire manual, paying particular attention to operating, prior to using. If there is something in this manual you do not understand, ask your supervisor to explain it to you.
2. Personal protection equipment including hard hat, safety glasses, safety shoes, and gloves are recommended during assembly.
3. Never permit any person other than the operator to ride or board the tractor or implement at any time. **ALLOW NO RIDERS!**
4. A heavy load can cause instability in driving a tractor. Make sure the front or rear of the tractor is properly counter-balanced with weights, and always drive slowly-especially around turns. An unstable tractor could steer badly and possibly tip over, causing injury or death.
5. Most accidents occur because of neglect or carelessness. Keep all helpers and bystanders at a safe distance. **REMEMBER FALLING BALES CAN ROLL OR BUMBLE.**
6. Do not handle bales that exceed the bale weight limitations of the implement.
7. Never use the tractor or implement to stop a rolling bale.
8. When stacking bales, **ALWAYS MAKE SURE BALES ARE PLACED SO THE STACK IS STABLE.**
9. Always lower spear points to the ground when parking tractor. Raised spear points could injure to people or livestock.

## **MAINTENANCE SAFETY**

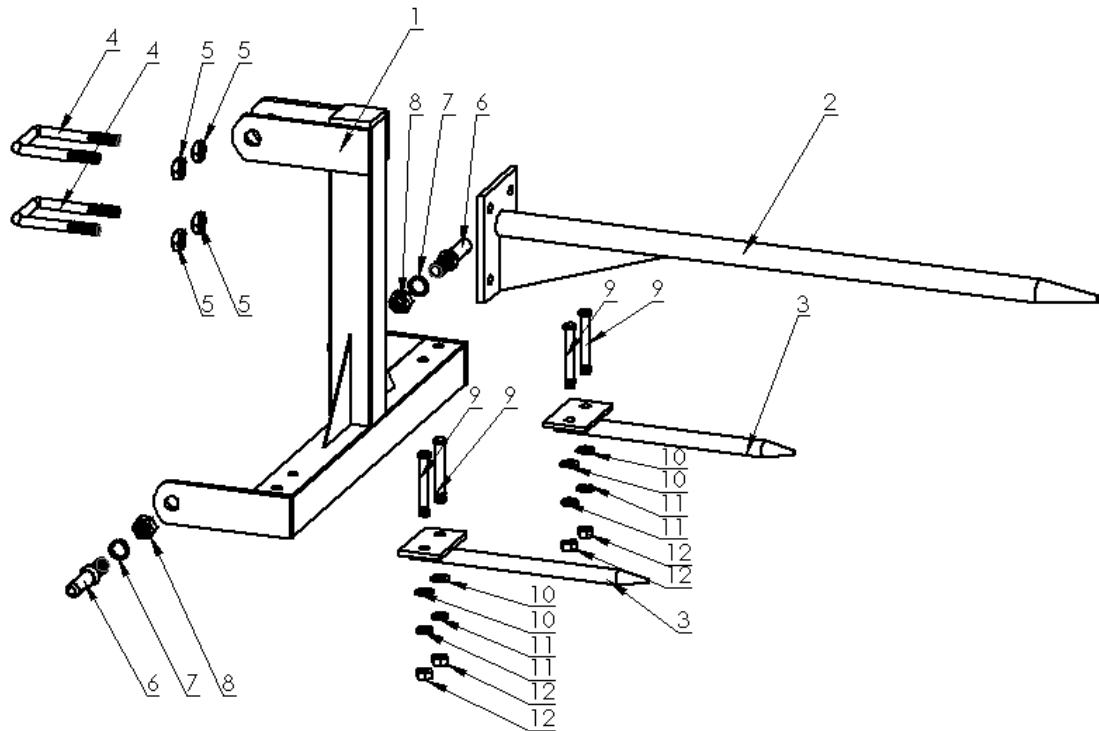
1. Keep all persons away from operator control area while performing adjustments, service, or maintenance.
2. Periodically tighten all bolts, nuts and screws and check that all cotter pins are properly installed to ensure unit is in a safe condition..
3. Never use your hands to locate a hydraulic leak on attachments. Use a small piece of cardboard or wood.
4. Never replace hex bolts with less than grade five bolts unless otherwise specified. Refer to bolt torque chart for head identification marking.

## **STORAGE SAFETY**

1. Store the unit in an area away from human activity. Do not permit children to play on or around the stored unit.
2. Make sure all parked machines are on a hard, level surface and engage all safety devices.
3. If blocking is used, make sure it is solid and secure before leaving area.

**ALWAYS OBEY ALL SAFETY RULES! ALWAYS BE CAREFUL!**

## **DIAGRAM & PARTS LIST**



Item No.	Description	Specification	Qty
1	Main Frame		1
2	Main Spear		1
3	Lower Spear		2
4	U-blot	M16X140	2
5	Nut	M16	4
6	Lift Pin	M22X135	2
7	Lock Washer	M22	2
8	Nut	M22	2
9	Blot	M14X100	4
10	Washer	M14	4
11	Lock Washer	M14	4
12	Blot	M14	4

## RETURN / WARRANTY POLICY

Thank you for choosing QVTOOLS Products. We're here to ensure that your experience is perfect.

In some rare instances, you may need some help with a warranty claim please call us at 1-800-344-3371.

### **Engine Warranty**

Kohler engines are covered with a 3 year commercial warranty for command pro series. Parts and Labor are covered.

Power King engines by Lifan are covered with a 3-year residential warranty. 1 year commercial warranty. Parts and Labor are covered. QVpower 3pt 40hp gear box warranty 1 year, visit your engine manufacture for warranty details or [www.QVtools.com](http://www.QVtools.com)

### **Equipment warranty**

Manufactures defects of chassis and components parts are covered for 30 days. Parts only are covered.

Qvtools will repair or replace at its' option, any part that is proven to be defective in material or workmanship. This warranty is not valid for products or parts affected or damaged by accident, collision, normal wear, fuel contamination, abuse, neglect, misuse, alteration and/or unsuitable use or unauthorized parts replacement. Transportation charges to and from service centers if assigned is not covered. Shipping cost of product for repair is not covered. Labor to repair equipment is not covered. Parts not covered under warranty are: belts, springs, tires and rims, chainsaw chains, bars, carburetors, and electronics. Equipment cutting teeth and blades, throttle and throttle cables, brakes, and cables. Power King has all replacement parts at value pricing for replacement parts needed.

### **Damaged Products**

You must take the time to inspect the goods before you sign the delivery receipt from the carrier. If you sign the delivery receipt without inspecting the shipment you will be responsible for filing a freight claim and arranging for a repair or return of the damaged goods. Concealed damage claims must be reported immediately.

#### *Suspect Damage*

On occasion, the outer carton may look damaged, but the product inside the box is perfectly fine. If you suspect concealed damage, **notate "Possible Freight Damage" on the delivery receipt while the driver is present.** This way, if you discover later that the product is damaged, the remedy of a freight claim is less of a hassle.

#### *Obvious Damage*

Do not sign for damaged products. If your product arrives damaged, please **(a) REFUSE DELIVERY** and **(b) Call where you purchased the item Immediately**, so the dealer can process the appropriate claims and coordinate an exchange for you.

### **Defective Products**

We encourage you to test your product within 15 days of receipt, so we can quickly remedy any mechanical problems. If you think your product is defective, don't worry.

In most cases, it's a simple issue that can be resolved over the phone. You are also welcomed to contact QVTOOLS customer service departments. They have expert technicians standing by to help solve your issue. Please have your model number and serial number available and your proof of purchase receipt for fastest service.

### **Original owner warranty**

Warranty is non-transferable and covers the original owner only who purchased from a QVTOOLS authorized dealer.

This revised warranty is in effect for all products purchased after August 31<sup>st</sup>, 2017.

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