

White Dry Non-Sanded Grout

1 Product Name

White Dry Non-Sanded Grout

2 Manufacturer

Custom Building Products
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3 Product Description

White Dry Non-Sanded Grout is formulated for grouting porous floor and wall tiles with joints up to 1/8" (3 mm) wide. Ideal for use with glazed tile and polished marble that can be scratched by sanded grout. It can be used for interior and exterior applications. Meets ANSI A118.6 specifications.

Key Features

- Won't scratch highly glazed or polished tile or stone

Uses

- For grouting soft glazed tile, marble or other polished stone that could be scratched by sanded grouts.
- For grout joints up to 1/8" (3 mm).
- Use on floors, countertops, walls, ceilings, showers, fountains and pools.
- For interior or exterior installations.

Suitable Tile Types

- Non-vitreous tile
- Natural stone tile

Composition of Product

Portland cement and fine fillers.

Benefits of Product in the Installation

- Economical Grout
- For joints up to 1/8"
- Non-shrinking



Limitations to the Product

- Should not be installed when ambient or surface temperature is lower than 50°F (10°C) or higher than 100°F (38°C).
- Tile or stone with high absorption, surfaces that are porous or rough, textured surfaces and some types of porcelain tile may require sealing prior to grouting to prevent possible staining. Use [Tilelab® SurfaceGard® Sealer](#) or [Aqua Mix® Grout Release](#) to prevent staining when required.
- Color variation can occur due to tile type, tile porosity, jobsite conditions, application and cleaning techniques. Variation can be minimized by following directions and using as little water as possible for cleanup.
- Not for use in either industrial applications or in areas subjected to harsh or continuous chemicals, high heat or high-pressure cleaning. For heavy industrial tile installations, use [CEG-IG 100% Solids Epoxy Grout](#).
- Not for use in movement joints or changes of plane in the tile installation. In these areas, use an appropriate caulk or sealant such as [Commercial 100% Silicone Caulk](#) or [Polyblend® Ceramic Tile Caulk](#).

Packaging

- 1 lb (.45 kg) can
- 5 lb (2.27 kg) box
- 25 lb (11.34 kg) bag

4 Technical Data

Applicable Standards

Meets or exceeds ANSI A118.6 specifications.

Approvals

Polyblend® Sanded Grout meets or exceeds ANSI A118.6 standards.



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Technical Chart

Property	Test Method	Requirement	Typical Results
Pot Life			1-2 hours
Shrinkage	A118.6 Section 4.3	< 0.30%	Pass
Water Absorption	A118.6 Section 4.4	< 18%	15%
28 Day Compressive Strength	A118.6 Section 4.5	> 3000 psi	5000 psi
Tensile Strength	A118.6 Section 4.6	> 250 psi	Pass
Flexural Strength	A118.6 Section 4.7	>500 psi	Pass

Environmental Consideration

Custom® Building Products is committed to environmental responsibility in both products produced and in manufacturing practices. Use of this product can contribute towards LEED® v3 certification:

- Up to 2 points towards MR Credit 5, Regional Materials
- Up to 1 point towards IEQ Credit 4.1, Low-Emitting Materials – Adhesives & Sealants

5 Instructions

General Surface Prep

USE CHEMICAL-RESISTANT GLOVES, such as nitrile, when handling product.

Tile or stone must be firmly bonded to a sound substrate, and setting material must be cured a minimum 24-48 hours before cement grout is applied, unless rapid-setting mortars are used. See the corresponding data sheet for the bonding mortars used in your application. Remove spacers and ensure that the grout joints are uniform in depth and width and free of loose debris, contaminants and excess mortar. Use [TileLab® SurfaceGard® Sealer](#) to seal tile or stone subject to staining or when using a grout that contrasts with the color of the tile.

Mixing Ratios

- Mix 4.5 qt (4.25 L) cool, clean water to 25 lb (11.34 kg) grout.
- Mix 0.9 qt (0.85 L) cool, clean water to 5 lb (2.27 kg) grout.
- For 1 lb grout, see package for fill line indicator.

Mixing Procedures

When installing more than 1 container of grout at a time, blend dry powders prior to mixing with water. Mix with a trowel or low speed mixer (less than 300 rpm) to achieve a smooth, lump-free consistency. Let the mixture stand (slake) for 10 minutes, and then remix and use. Periodically remix to keep the mixture workable, but do not add water, which can weaken the grout, cause color variation and possible cause shrinkage, cracks and pinholes. Discard grout when it becomes too stiff to work.

Application of Product

Installation must conform to ANSI A108.10. Lightly dampen absorptive, highly porous tile with clean, cool water, but leave no standing water in the joints. Holding a rubber grout float at a 45° angle, completely fill the joints. Holding the edge of the float at a 90° angle, remove excess grout. At 70° F, do not spread more grout than can be cleaned within 30 minutes of the grout firming and use as little water as possible for grout clean-up (higher temperatures may shorten this time frame). Using a damp, small pore sponge in a circular motion, smooth and level joints and remove excess grout. Change the water and rinse the sponge frequently. Haze can be removed after 3 hours with cheesecloth or wrung-out sponge. If haze persists, the installation can be washed after three days with [Aqua Mix NanoScrub](#) or after ten days with [Aqua Mix® Sulfamic Acid Crystals](#) or [TileLab® Sulfamic Acid Cleaner](#). Perform a test in an inconspicuous area prior to complete application. Movement joints are required for perimeters and other changes of plane in all installations. See TCNA Detail EJ171 for recommendations.

Curing of Product

Periodically mist the installation with clean, cool water for 3 days. If grouting dense (low absorptive), vitreous or semi-vitreous tile, curing time will be extended.

Sealing of Grout

Use a pH-neutral, water-based, penetrating sealer such as [AquaMix Sealer's Choice Gold](#) or [TileLab Surface Guard](#).

Cleaning of equipment

Clean tools and hands with water before the material dries.

Health Precautions

This product contains Portland cement. Avoid eye contact or prolonged contact with skin. Wash thoroughly after handling. If eye contact occurs, flush with water for 15 minutes and consult a physician. Use with adequate ventilation; do not breathe dust and wear a NIOSH approved respirator. If ingested, do not induce vomiting; call a physician immediately.

Conformance to Building Codes

Installation must comply with the requirements of all applicable local, state and federal code jurisdictions.

6 Availability & Cost

Location	Item Code	Size	Color	Package
USA	WDG1-6	1 lb (.45 kg)	White	Can
USA	WDG5-4	5 lb (2.27 kg)	White	Box
USA	WDG25	25 lb (11.34 kg)	White	Bag
Canada	CWDG25	25 lb (11.34 kg)	White	Bag



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7 Product Warranty

Custom® Building Products warrants to the original consumer purchaser that its product shall be free from defects in material and workmanship under normal and proper usage for a period of one year following the date of original purchase. Custom's® sole liability under this warranty shall be limited to the replacement of the product. Some states, countries or territories do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you. This warranty will not extend to any product which has been modified in any way or which has not been used in accordance with Custom's® printed instructions. Custom® makes no other warranties either expressed or implied. This warranty gives you specific legal rights, and you may have other rights that vary from state to state or from one country/territory to another. This warranty is not transferrable.

8 Product Maintenance

Clean with a pH-neutral cleaner such as [Aqua Mix AquaKleen](#), [Aqua Mix Concentrated Tile & Stone Cleaner](#) or [TileLab Grout & Tile Cleaner](#).

9 Technical Services Information

For technical assistance, contact Custom® technical services at 800-272-8786 or visit custombuildingproducts.com.

10 Filing System

Additional product information is available from the manufacturer upon request.

Related Products

Aqua Mix® Sealer's Choice® Gold

TileLab® SurfaceGard® Sealer

TileLab® Grout Haze Remover

TileLab® Heavy-Duty Stripper & Cleaner

Commercial 100% Silicone Caulk



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Coverage

Coverage based on 25 lb (11.34 kg) bag

Tile Size	Joint Width	
	1/8" (3 mm)	1/16" (1.6 mm)
1" x 1" x 1/4" (25 x 25 x 6 mm)	50 ft ² (4.6 m ²)	110 ft ² (10.2 m ²)
2" x 2" x 1/4" (50 x 50 x 6 mm)	100 ft ² (9.2 m ²)	212 ft ² (19.6 m ²)
3" x 3" x 1/4" (75 x 75 x 6 mm)	150 ft ² (13.9 m ²)	315 ft ² (29.2 m ²)
4 1/4" x 4 1/4" x 1/4" (108 x 108 x 6 mm)	195 ft ² (18.1 m ²)	372 ft ² (34.5 m ²)
6" x 6" x 1/4" (150 x 150 x 6 mm)	300 ft ² (27.8 m ²)	625 ft ² (58 m ²)
8" x 8" x 3/8" (200 x 200 x 9.5 mm)	275 ft ² (25.5 m ²)	550 ft ² (51 m ²)
12" x 12" x 3/8" (300 x 300 x 9.5 mm)	427 ft ² (39.6 m ²)	827 ft ² (30.1 m ²)
16" x 16" x 3/8" (400 x 400 x 9.5 mm)	462 ft ² (42.9 m ²)	925 ft ² (86 m ²)
20" x 20" x 3/8" (500 x 500 x 9.5 mm)	567 ft ² (52.6 m ²)	1132 ft ² (105.1 m ²)
24" x 24" x 3/8" (600 x 600 x 9.5 mm)	825 ft ² (76.6 m ²)	1647 ft ² (153 m ²)



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