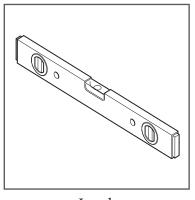
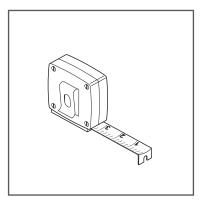


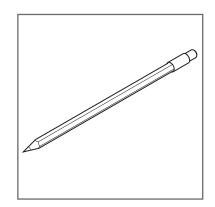
# BUCK HANGER ASSEMBLY INSTRUCTIONS



#### **BUCK HANGER** Recommended Tools



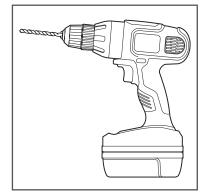




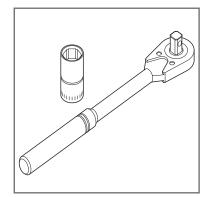
Level

Tape Measure

Pencil

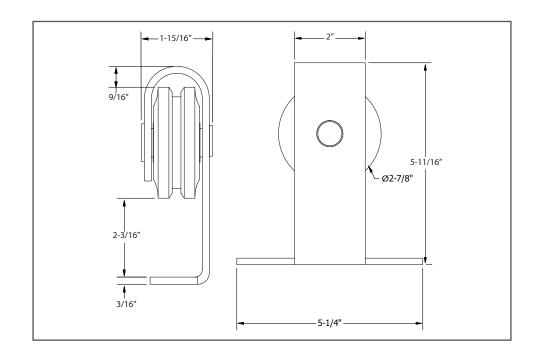


Drill with 1/8", and 1/4", Drill Bits and Phillips Bit

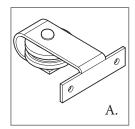


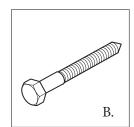
Socket Wrench with 9/16" Socket

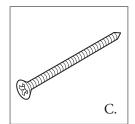
#### **BUCK HANGER** Specifications

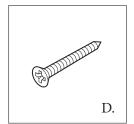


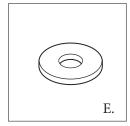
THE FOLLOWING INSTRUCTIONS ARE FOR FLAT TRACK SYSTEMS ONLY. DO NOT ATTEMPT TO USE ON TUBE, BOX, BYPASS, J TRACKS, OR CEILING MOUNT TRACK SYSTEMS.

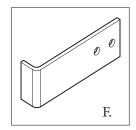




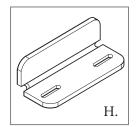


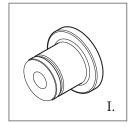


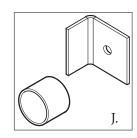


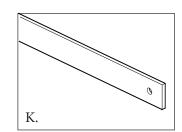












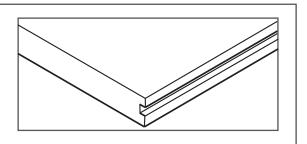
#### PARTS

- A. Hanger Assembly
- B. Lag Screw
- C. Fastener Screw
- D. Phillips Screw
- E. 1" Washer
- F. Anti-jump Bracket
- G. Anti-Jump Block\*
- H. Door Guide
- I. Adjustable Spacers
- J. Hard Stop & Rubber Bumper
- K. Track
- \*For use on bi-parting door systems.

## USE TEAMWORK - WE RECOMMEND TWO PEOPLE FOR THIS BUILD.

#### NOTE:

Doors using Floor Mount Door Guides will have a groove on the bottom. Ensure this groove is on the opposite end of the Door Hanger Installation.



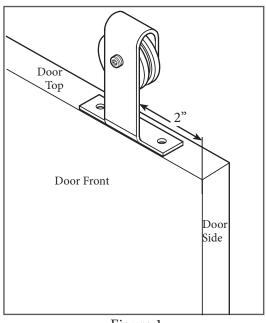


Figure 1

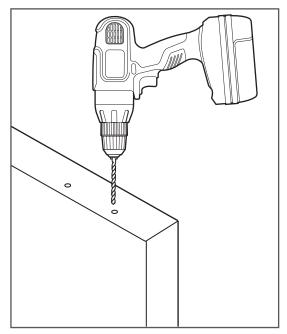


Figure 2

#### **INSTALLATION FOR SQUARE-EDGE DOORS**

1. Place the hanger on the top surface of the door, 2" from the edge of the door side and flush with the door front. Ensure the front of the hanger and the front of the door are facing the same direction (Figure 1).

#### NOTE:

If the door is 3 or more inches thick, mount the hanger in the center between the front and back of the door.

- 2. Using a pencil, mark the screw hole placement on the door top.
- 3. Repeat steps 1 and 2 for the opposite end of the door.
- 4. Drill two pilot holes for each hanger using an 1/8"bit (Figure 2).
- 5. Attach the hanger to the door using two fastener screws (provided). Repeat the process on the opposite end of the door (Figure 3).

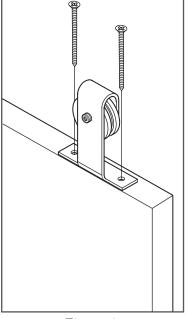
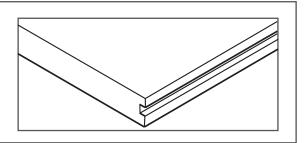


Figure 3

#### NOTE:

Doors using Floor Mount Door Guides will have a groove on the bottom. Ensure this groove is on the opposite end of the Door Hanger Installation.



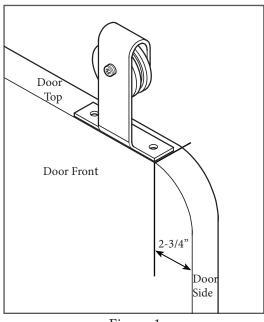


Figure 1

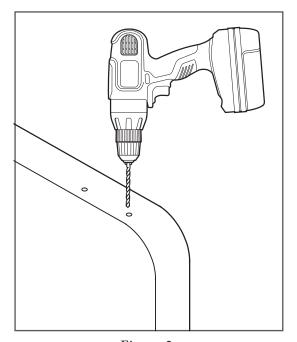


Figure 2

#### INSTALLATION FOR CURVE-EDGE DOORS

1. Place the hanger on the top surface of the door, 2-3/4" from the edge of the door side and flush with the door front. Ensure the front of the hanger and the front of the door are facing the same direction (Figure 1).

#### NOTE:

If the door is 3 or more inches thick, mount the hanger in the center between the front and back of the door.

- 2. Using a pencil, mark the screw hole placement on the door top.
- 3. Repeat steps 1 and 2 for the opposite end of the door.
- 4. Drill two pilot holes for each hanger using an 1/8"bit (Figure 2).
- 5. Attach the hanger to the door using two fastener screws (provided). Repeat the process on the opposite end of the door (Figure 3).

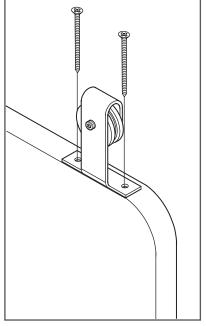


Figure 3

#### **FIRST THINGS FIRST**

Check to see if the floor below the track area is level. If the floor rises more than 1/2" the door may rub or not slide open completely. If the floor is not level, measure from the highest point of the floor surface to the recommended track placement and adjust track placement accordingly.

Ensure the track will be installed onto wall studs. If wall studs are not lining up with the installation a header will be required to provide the necessary strength and stability for the track and door.

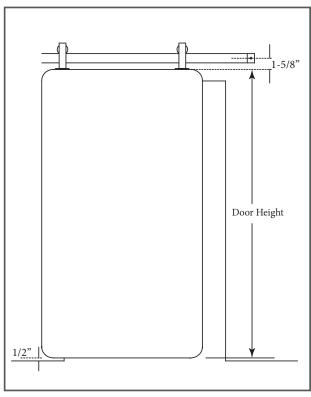


Figure 1

#### TRACK & DOOR INSTALLATION

- 1. To determine where the track should be installed, first measure the height of the door, then add 2-1/8" to the door length. 1/2" will be for the clearance between the bottom edge of the door and the floor. 1-5/8" will be from the top edge of the door to the center of the track. (Figure 1).
- 2. Using a level and a pencil, make a line above the doorway the same length as the track.
- 3. Hold the track up to where the pencil line is visible through the holes in the track (Figure 2).

#### SUGGESTION:

Use pieces of double stick tape on the back of the track to help hold the track in place while completing steps 2 and 3.

- 4. Mark an intersecting line in the center of each track hole (Figure 2).
- 5. Take the track down, remove double stick tape (if used) and set the track aside.

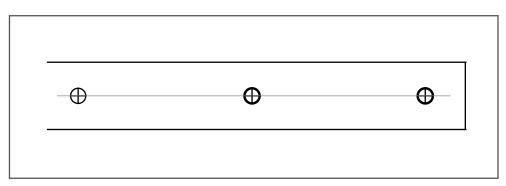


Figure 2

Figure 3

6. Drill out the marked holes using a drill with a 1/4" drill bit (Figure 3).

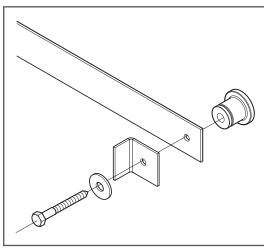


Figure 4

- 7. Attach one end of the track to the wall with one hard or soft stop, one lag screw, and one washer (provided) using a socket wrench with 9/16" socket (Figure 4). Do not tighten.
- 8. Repeat step 7 for the other end of the track.

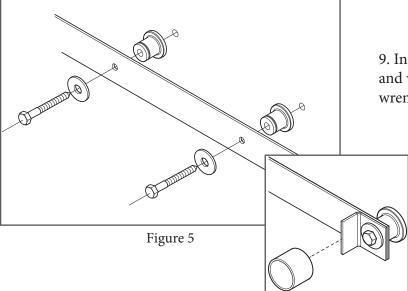


Figure 5A

9. Install remaining spacers with lag screws and washers (provided) using a 9/16" socket wrench (Figure 5). Tighten all lag screws.

10. Stretch rubber bumper (provided) over hard stop. Repeat for the hard stop on the other end of the track (Figure 5A).

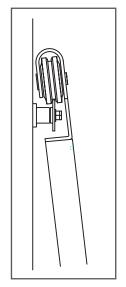


Figure 6

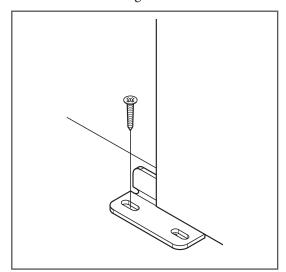


Figure 7

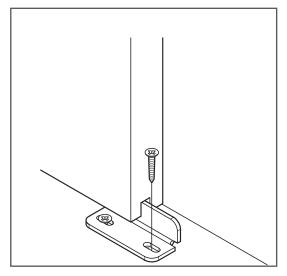


Figure 8

11. Hang the door (Figure 6).

#### **DOOR GUIDE INSTALLATION**

- 12. With the door in the closed position, ensure the door is hanging straight using a bubble level.
- 13. Position the Door Guide part way into the groove in the bottom of the door (Figure 7).

#### SUGGESTION:

Use double stick tape on the bottom of the door guide to hold the guide in place.

- 14. Install the Door Guide using a 1" phillips screw (provided) and a drill with a phillips bit.
- 15. Slide the door toward the open position until the other side of the Door Guide is exposed.
- 16. Install the second 1" phillips screw (provided) using a drill with a phillips bit (Figure 8).

#### ANTI-JUMP GUIDE INSTALLATION FOR SQUARE-EDGE DOORS

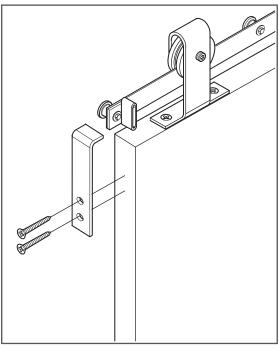


Figure 9

17. Place the Anti-Jump bracket on the door side, moving the bracket up until it is between 1/8" and 1/16" from the bottom edge of the track. Mark the placement with a pencil.

#### SUGGESTION:

Use double stick tape on the back of the anti-jump bracket to hold it in place on the door.

- 18. Install the bracket to the door edge with 2 phillips screws (provided) using a drill with a phillips bit (Figure 9).
- 19. Repeat steps 17 and 18 for the opposite end of the door.

#### ANTI-JUMP GUIDE INSTALLATION FOR CURVE-EDGE DOORS

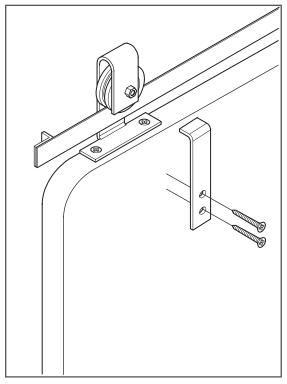


Figure 10

20. Place the Anti-Jump bracket on the door back, moving the bracket up until it is between 1/8" and 1/16" from the bottom edge of the track. Mark the placement with a pencil.

#### SUGGESTION:

Use double stick tape on the back of the anti-jump bracket to hold it in place on the door.

- 21. Install the bracket to the back of the door with 2 phillips screws (provided) using a drill with a phillips bit (Figure 10).
- 22. Repeat steps 20 and 21 for the opposite end of the door.

#### ANTI-JUMP BLOCK INSTALLATION FOR BI-PARTING DOORS

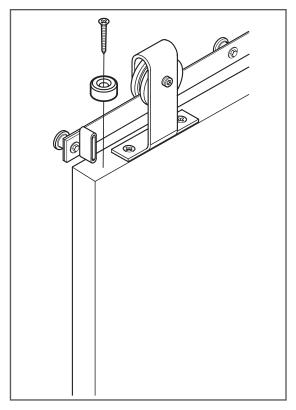


Figure 11

23. Place the Anti-Jump block on the top of the door (Figure 11). Using a drill with a phllips bit, install the the block with the 1" phillips screw (provided).

#### SUGGESTION:

Use double stick tape on the back of the anti-jump block to hold it in place on the door.

24. Repeat step 23 for the opposite end of the door.

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CONGRATULATIONS ON YOUR DECISION TO BRING HOME AN AMERICAN MADE PRODUCT OF THE HIGHEST QUALITY. WE HOPE YOUR BUCK HANGER BRINGS ART AND FUNCTION INTO YOUR LIFE.

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