

# ALUMINUM FENCE INSTALLATION

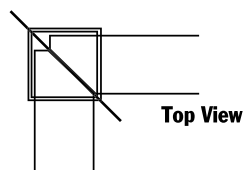
## Notched Post Installation

1. Use a rubber mallet to drive the post top tops onto the posts. Be careful not to damage the post top. Starting with an End Post or Gate Post, Insert fence section into holes in post. Fence sections must be inserted all the way inside post holes to meet BOCA code.

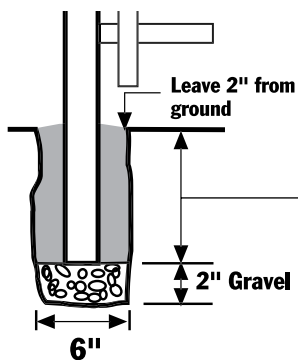
2. Fill the post hole with concrete mix being sure the concrete extends below the bottom of post.

3. Plumb the posts and pickets while the concrete is setting. The fence section can rack allowing the rails to follow the contour of the ground. Brace the posts as necessary while the concrete is setting.

4. Fence rails will need to be mitered for corner posts.



5. After concrete has set, fasten the fence section to the posts using #8 x 1" self-tapping screws. Be careful not to over-tighten to avoid screw heads from breaking off or stripping out.

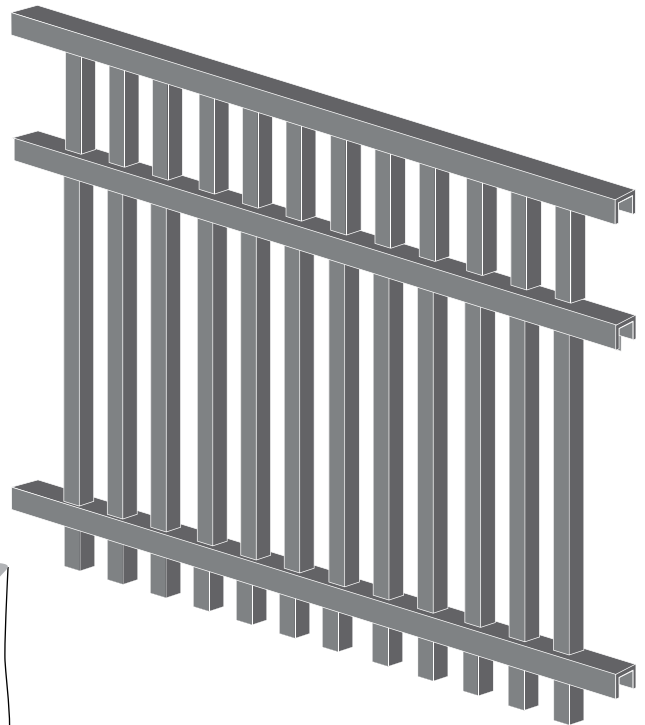


Post Depth	
Post Height	Hole Depth
70"	18"
82"	24"
88"	24"
106"	30"

## Components

Fence Sections are Pre Assembled

Posts tops & screws are included with all posts



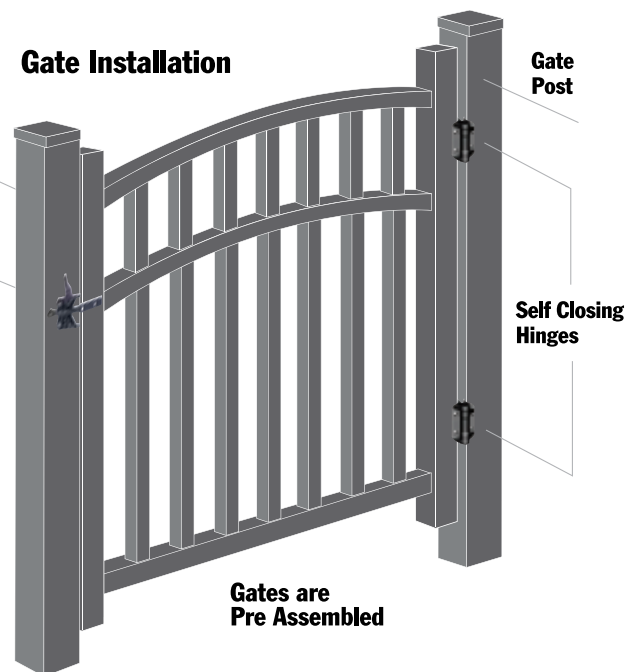
## Gate Installation

Gate Post

Gravity Latch

Gate Post

Self Closing Hinges



Gates are Pre Assembled