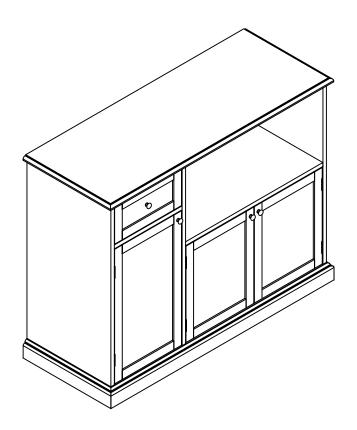


Item # 1004237624 Model # SK19312Br1-B Item # 1004237630 Model # SK19312Br1-V

USE AND CARE GUIDE

KITCHEN CABINET



Questions, problems, missing parts?

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THANK YOU

We appreciate the trust and confidence you have placed in StyleWell through the purchase of this kitchen cabinet. We strive to continually create quality products designed to enhance your home. Visit us online to see our full line of products available for your home improvement needs. Thank you for choosing StyleWell!

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Safety Information



DANGER

- Keep small parts away from children during assembly.
- Read and follow instructions carefully.



WARNING

- Read these instructions carefully and keep in a safe place.
 TO GUARANTEE THE SAFE USE OF THIS PRODUCT, FOLLOW THE WARNINGS, GUIDELINES AND RECOMMENDATIONS IN THIS MANUAL.
- Adult assembly required.
- Small parts may present choking hazard prior to assembly.
- To further reduce the risk of serious injury and death from tip-overs:
 - Place heaviest items in the lowest compartments or drawers.
 - Never allow children to climb or hang on drawers, doors or shelves.
 - o Never open more than one drawer at a time.
 - Use of tip-over restraints may only reduce, but not eliminate, the risk of tip-over.
 - For safe mounting, it is essential to use wall anchors appropriate to your wall type (i.e. plaster, drywall, concrete, etc). Mount to wood studs whenever possible.*



NOTE: If you are unsure about your wall type or what mounting method you should use, consult a qualified professional.



CAUTION

- Do not use power tools to assemble your furniture. Power tools may strip or damage parts/product.
- Do not overtighten connectors (screws, bolts, etc.).
 Overtightening can lead to product damage.
- Be sure to check all packing materials carefully for small parts that may have come loose inside the carton during shipment. If parts are missing, contact THE HOME DEPOT to obtain any missing parts.
- DO NOT USE SUBSTITUTE PARTS.
- This product should only be used on a flat, level surface.
- Product is designed to hold 147 pounds. Exceeding this limit may damage the product or cause injury to the user.

Warranty

1 YEAR WARRANTY

WHAT IS COVERED

We guarantee this product to be free of manufacturing defects to the original purchaser for one year.

WHAT IS NOT COVERED

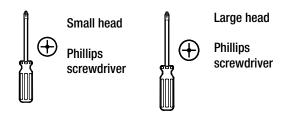
This warranty does not cover commercial use, acts of nature, and abusive use.

Pre-assembly

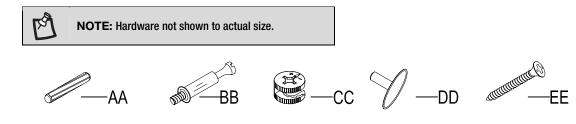
PLANNING ASSEMBLY

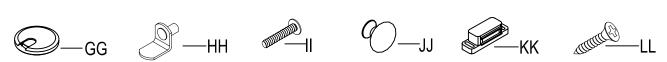
Keep children and pets away from build area. Make sure your area is large enough to unpack, sort and assemble the unit.

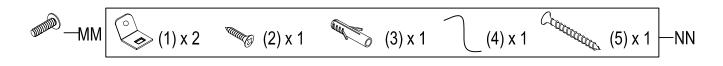
TOOLS REQUIRED



HARDWARE INCLUDED



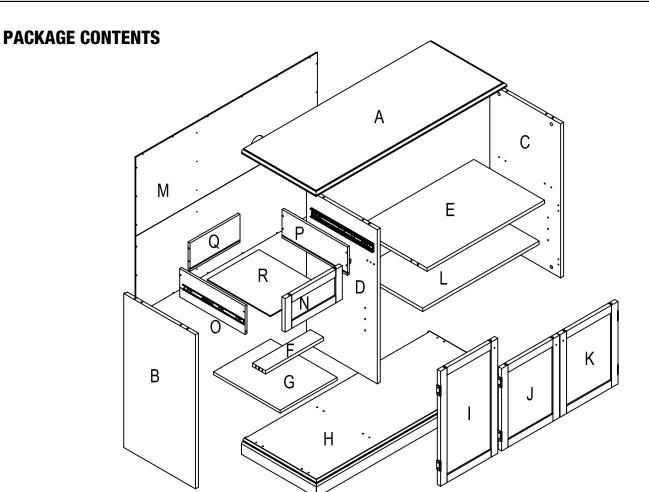




Part	Description	Quantity
AA	Wood dowel	20
BB	Cam lock bolt	18
CC	Cam lock	18
DD	Plastic cover	10
EE	1 in. Flat head screw	8
FF	5/8 in. Round head screw	34
GG	Wire plug	1

Part	Description	Quantity
НН	Shelf support	8
II	Long knob bolt	3
JJ	Knob	4
KK	Magnet	2
LL	1/2 in. Flat head screw	12
MM	Short knob bolt	1
NN	Anti-tipping hardware package	1

Pre-assembly (continued)

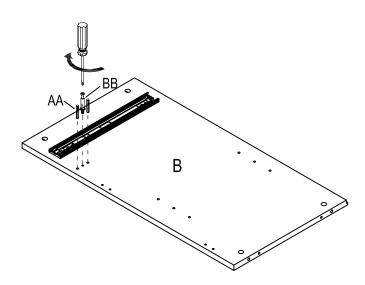


Part	Description	Quantity
Α	Top panel	1
В	Left side panel	1
С	Right side panel	1
D	Partition	1
E	fixed panel	1
F	Crossbar	1
G	Left adjustable shelf	1
Н	Bottom panel	1
I	Large Door	1
J	Left door	1
K	Right door	1
L	Right adjustable shelf	1
М	Back panel	1
N	Drawer front panel	1
0	Drawer left side panel	1
Р	Drawer right side panel	1
Q	Drawer back panel	1
R	Drawer bottom panel	1

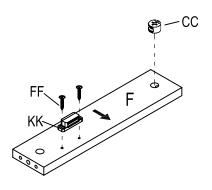
Assembly

Attaching the crossbar to the left side panel

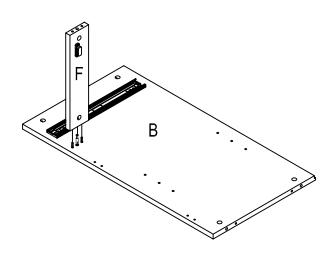
a) Install dowel (AA) and bolt (BB) into panel (B).



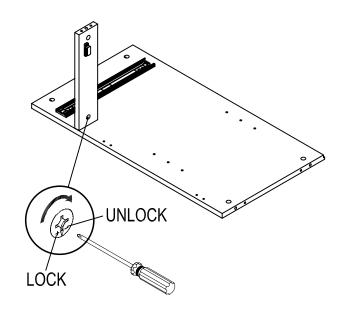
□ b) Attach magnet (KK) to bar (F) with screw (FF).
 Insert lock (CC) into bar (F).



□ c) Join bar (F) to panel (B) with dowel (AA).



□ d) Tighten bolt (BB) with lock (CC) in the pre-drilled holes.

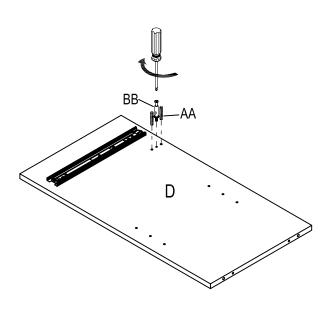


Wood dowel Cam lock bolt Cam lock 5/8 in. Round head Magnet Small head Large head screw

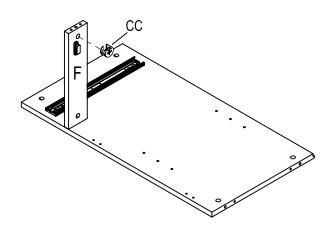
(AA) x 2 (BB) x 1 (CC) x 1 (FF) x 2 (KK) x 1

$\mathbf{2}$ Attaching the partition

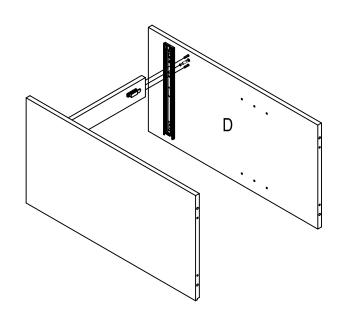
a) Install dowel (AA) and bolt (BB) into partition (D).



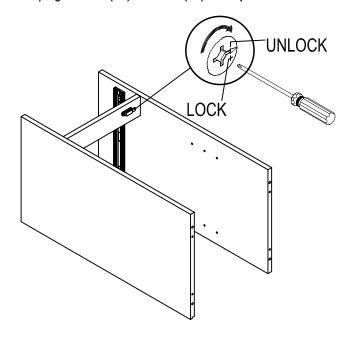
b) Insert lock (CC) into bar (F).



□ c) Join partition (D) to the assembled body with dowel (AA).



□ d) Tighten bolt (BB) with lock (CC) in the pre-drilled holes.



Wood dowel Cam lock bolt Cam lock Small head Large head

 $(AA) \times 2$

(BB) x 1

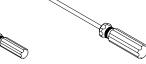
 $(CC) \times 1$





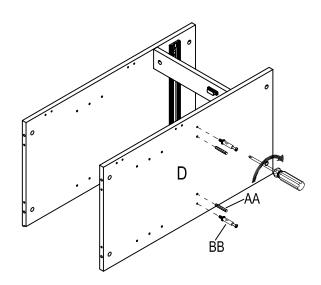




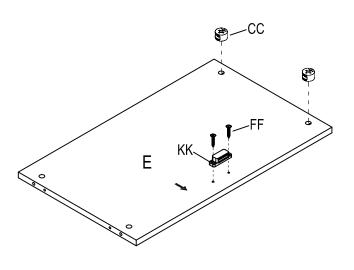


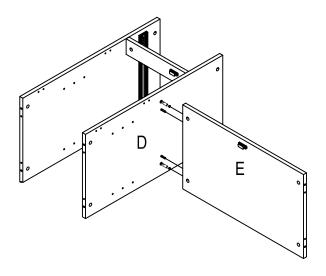
3 Attaching the fixed panel

a) Install dowel (AA) and bolt (BB) into partition (D).

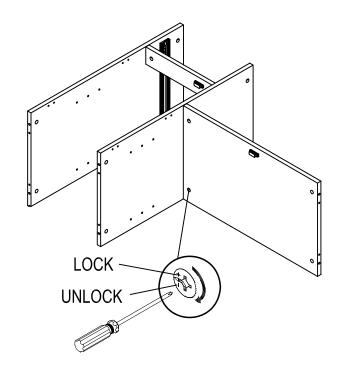


b) Attach magnet (KK) to panel (E) with screw (FF).
 Insert lock (CC) into panel (E).





 $\,\Box\,$ d) Tighten bolt (BB) with lock (CC) in the pre-drilled holes.

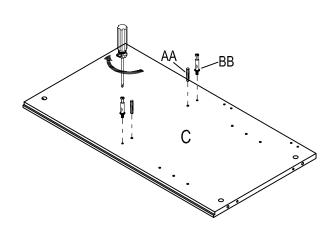


Wood dowel Cam lock bolt Cam lock 5/8 in. Round Magnet Small head Large head head screw

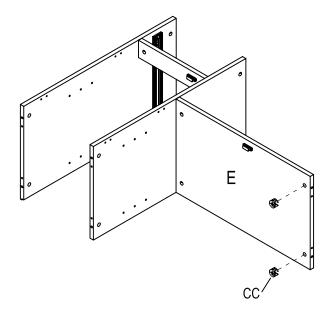
(AA) x 2 (BB) x 2 (CC) x 2 (FF) x 2 (KK) x 1

4 Attaching the right side panel

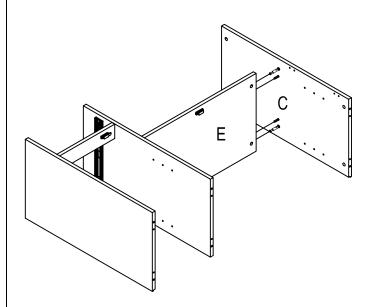
a) Install dowel (AA) and bolt (BB) into panel (C).



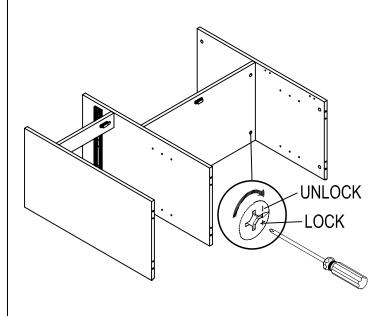
□ b) Insert lock (CC) into panel (E).



□ c) Join panel (C) to the assembled body with dowel (AA).



□ d) Tighten bolt (BB) with lock (CC) in the pre-drilled holes.



Wood dowel Cam lock bolt Cam lock Small head Large head

(AA) x 2 (BB) x 2 (CC) x 2





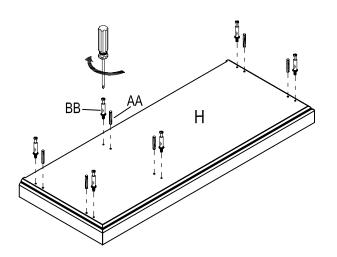




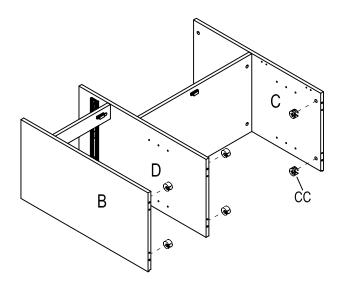


5 Attaching the bottom panel

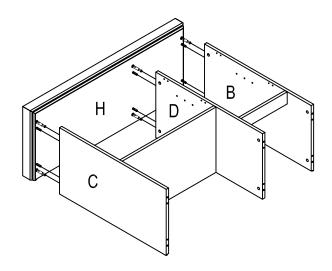
a) Install dowel (AA) and bolt (BB) into panel (H).



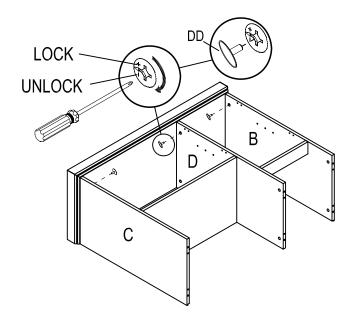
□ b) Insert lock (CC) into panels (B) and (C), and partition (D).



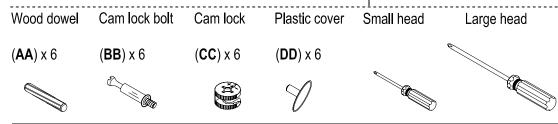
 $\hfill\Box$ c) Join panel (H) to the assembled body with dowel (AA).



□ d) Tighten bolt (BB) with lock (CC) in the pre-drilled holes.

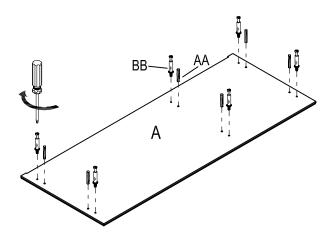


e) Cover the cam holes with the cover (DD).

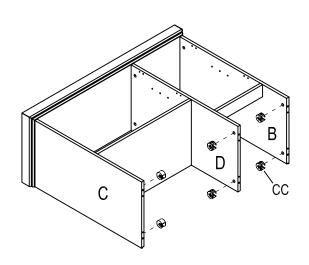


6 Attaching the top panel

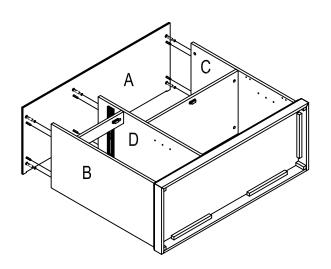
□ a) Install dowel (AA) and bolt (BB) into panel (A).



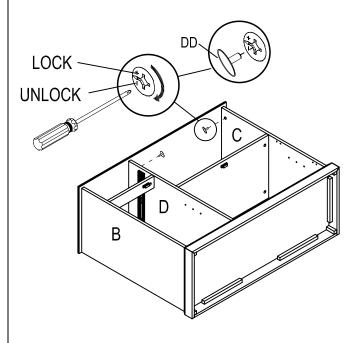
 $\ \square$ b) Insert lock (CC) into panels (B) and (C), and partition (D).



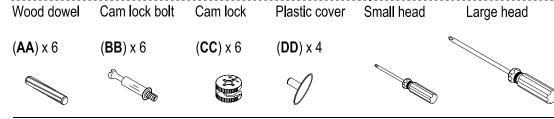
□ c) Join panel (A) to the assembled body with dowel (AA).



d) Tighten bolt (BB) with lock (CC) in the pre-drilled holes.

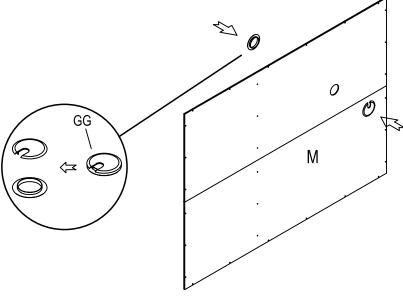


e) Cover the cam holes with the cover (DD).

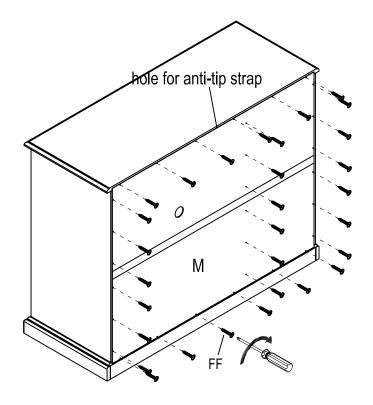


7 Attaching the back panel

□ a) Install wire plug (GG) into panel (M) as shown.



b) Tighten panel (M) to the assembled body with screws (FF) as shown.



5/8 in. Round head

Wire plug

Small head

screw

(**FF**) x 30

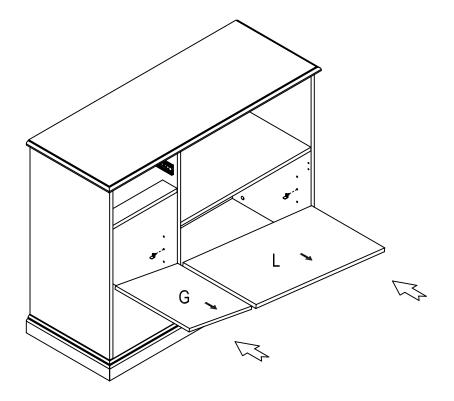
(00) x

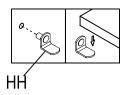




8 Assembling the adjustable shelf

□ Insert shelf supports (HH) in desired positions and place shelves (G) and (L) on the supports.





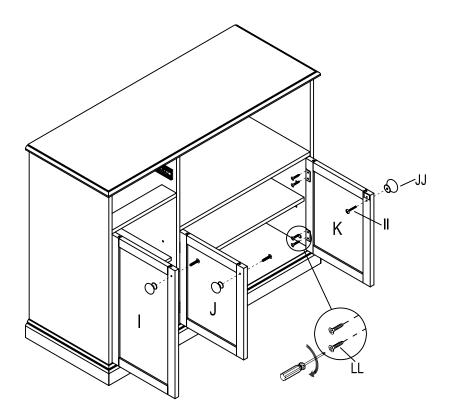
Shelf support

(HH) x 8



9 Attaching the door

a) Attach doors (I), (J) and (K) to the assembled body with screw (LL) as shown.



b) Tighten knob (JJ) to doors (I), (J) and (K) with long bolt (II).



NOTE: A helper who can hold the door in position makes the door installation easier.

Long knob bolt

Knob

1/2 in. Flat head screw

Small head

(II) x 3

 $(JJ) \times 3$

(LL) x 12





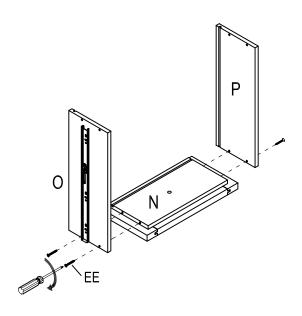


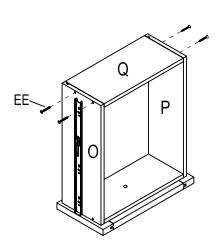


1 () Assembling the drawer

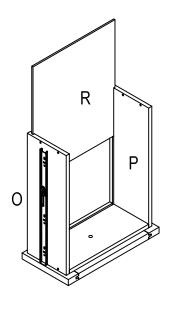
 \Box a) Tighten panels (0) and (P) to the panel (N) with screw (EE).

□ c) Tighten panel (Q) to the assembled body with screw (EE).

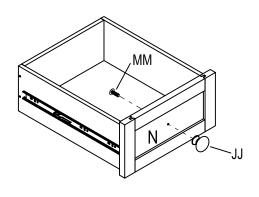




□ b) Slide panel (R) into the grooves on panels (0) and (P).



□ d) Tighten knob (JJ) to panel (N) with short bolt (MM).



1 in. Flat head screw

Short knob bolt

Knob

Small head

(EE) x 8

(MM) x 1

 $(JJ) \times 1$



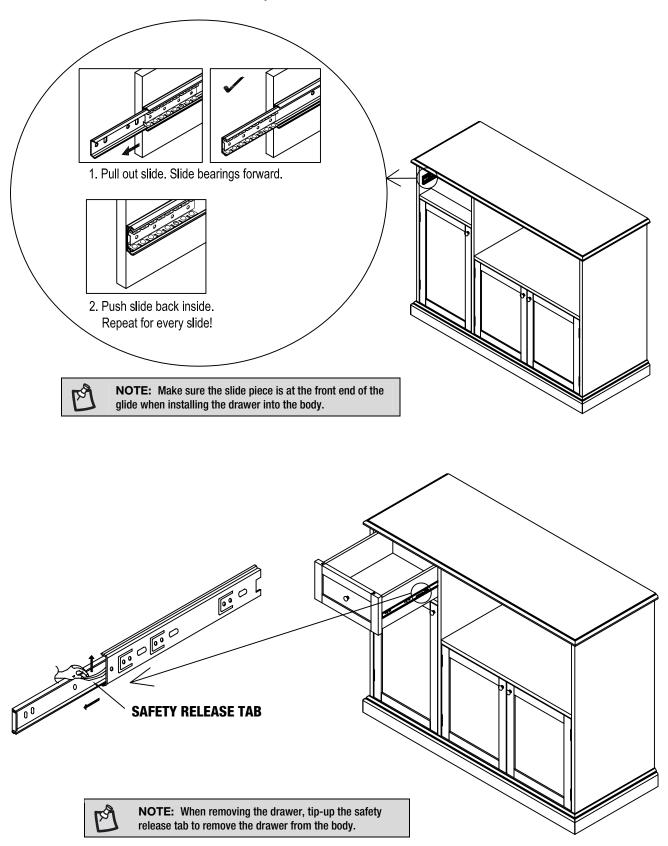


9



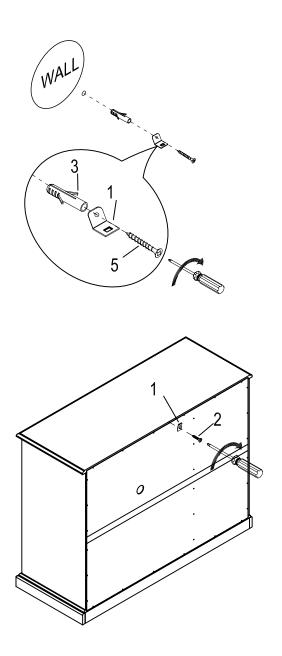
11 Inserting the drawer

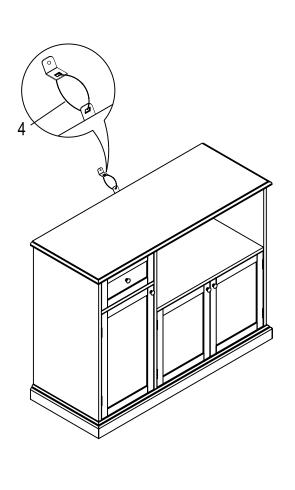
Insert the drawer into the assembled body as shown.

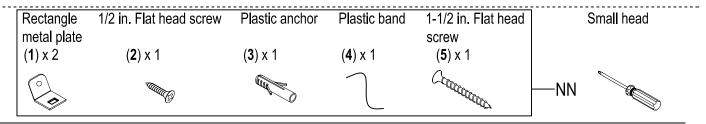


12 Finalizing the assembly

Install the anti-tipping hardware as shown.







StyleWell.

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IMPORTANT

Easy step-by-step interactive 3D instructions

for this product can be found in



BILT INTELLIGENT INSTRUCTIONS





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