



Model: NB48 NB60

Intelligent Design™

**Step 1**

Lay back assembly on the floor  
Attach the side frames with (4) 2 1/4" bolts  
Do not tighten bolts yet fig.1

**Step 2**

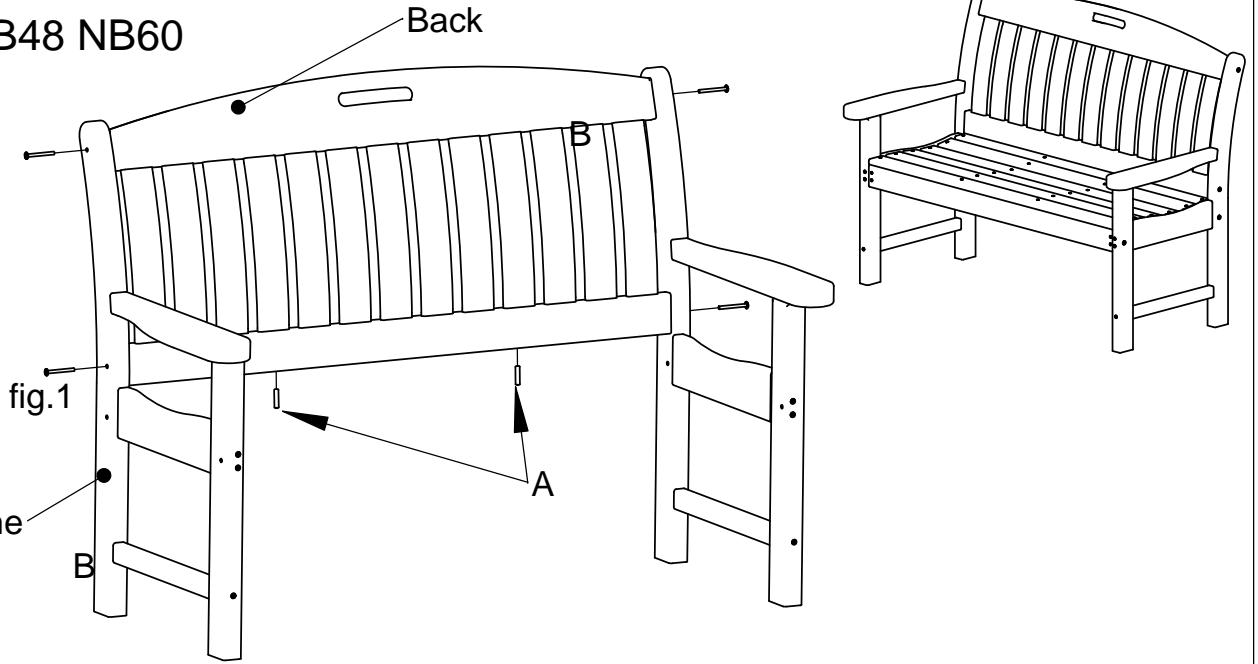
Insert (2) pins into pre-drilled holes  
on the back assembly. fig.1

**Step 3**

Set bench upright. First, attach the front  
part of the seat using (2) 2 1/4" bolts. fig.2

**Step 4**

Push the rear part of the seat up into  
the pins located on the back assembly.  
Attach the rear of the seat using  
(2) 2 1/4" bolts. fig. 2



Tighten all bolts at this time

- (2) Sideframe
- (1) Seat
- (1) Back
- (1) Hardware pack

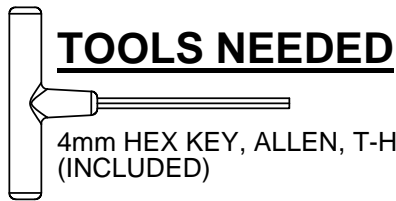
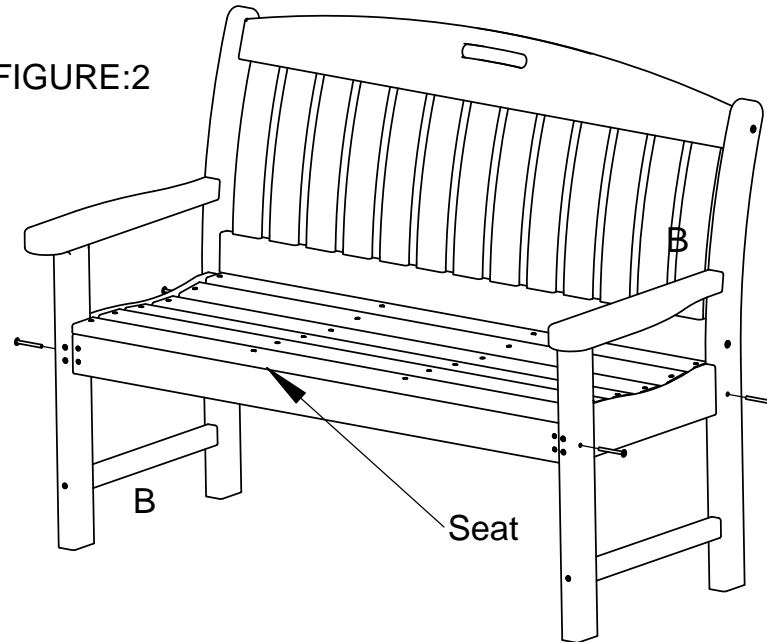


FIGURE:2



Qty.	Description
2	A - 5/16 PLASTIC PINS
8	B - 1/4-20 X 2-1/4 WAFER SHCS