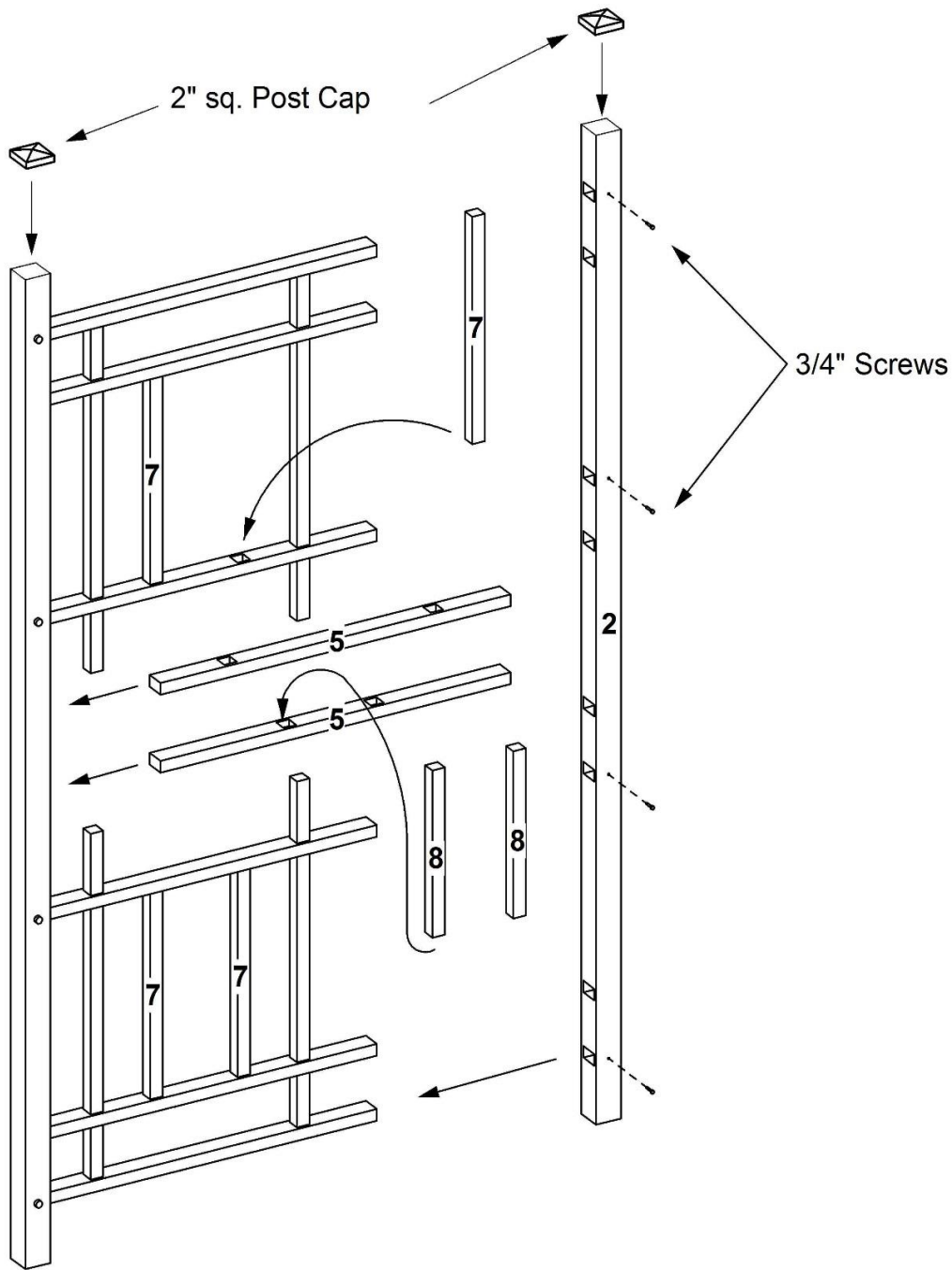


Starting at bottom of 74" left post (part 1), insert one 27½" outer cross rail (part 3) and two 27½" inner cross rails (part 4). When inserting two inner cross rails insert sides with four routed holes facing each other. Insert two 26½" vertical rails (part 6) through outer holes of inner cross rails and into outer holes of outer cross rail.

Starting at top of same 74" left post, insert another 27½" outer cross rail (part 3) and two more 27½" inner cross rails (part 4). When inserting two inner cross rails insert sides with four routed holes facing each other. Insert two 26½" vertical rails (part 6) through outer holes of inner cross rails and into outer holes of outer cross rail.



Insert two 27½" middle cross rails (part 5) into remaining routed holes in side of post, inserting free ends of 26½" vertical rails into middle cross rail. Insert four 16¾" vertical rails (part 7) into remaining holes in inside cross rails. Insert two 13" vertical rails (part 8) into remaining holes in middle cross rails. Insert free ends of cross rails into 74" right post (part 2).

Using four ¾" screws per post, fasten together trellis. Be sure all parts are fully inserted into posts before securing. Using PVC, super or crazy glue, apply glue to inside corners and place on top of each post.