PARTS REFERENCE

Item #	Part #	Description	Qty	Item #	Part #	Description	Qty
1	45M4440P	Washer, 1-1/4"	1	11	2M1620P	Hex Bolt, 1/2" x 1-1/4"	4
2	B-1675P	Locknut, 3/8"-16	1	12	10M1216P	Carriage Bolt, 3/8" x 1"	4
3	B-2375-10	42" Blade Black	1	13	10M1240P	Carriage Bolt, 3/8" x 2-1/2"	1
4	B-2376-10	Angling Bar Black	1	14	30M1200P	Hex Nut, 3/8"	4
5	B-2578	Clevis Pin, 7/16" x 2-3/8"	1	15	30M1600P	Hex Nut, 1/2"	4
6	B-3717	Vinyl Grip	1	16	40M1200P	Lockwasher, 3/8"	4
7	B-2596-10	Blade Mount Black	1	17	45M1313P	Washer, 3/8"	4
8	B-5922	Brinly Decal	1	18	40M1600P	Lockwasher, 1/2"	4
9	B-4265-10	Hitch Black	1	19	45M1717P	Washer, 1/2"	2
10	B-4351-10	Drawbar Black	1	20	50M0416P	Cotter Pin,1/8" x 1" SS	1

ASSEMBLY

TOOLS REQUIRED:

(1) 9/16" Wrench
(2) 3/4" Wrenches
(1) Pair of Slip Joint Pliers
(1) Level

Figure 1

1. Assemble Blade to Blade Mount as shown. Assemble hardware loosely. You will fully tighten in adjustment step later.

2. Install drawbar down onto the blade mount as shown.

14
3/8" Hex Nut
Qty. 4

16
3/8" Lockwasher
Qty. 4

17
3/8" Washer
Qty. 4

12
3/8" x 1" Carriage Bolt
Qty. 4