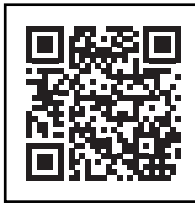


# 1

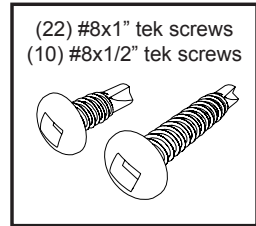
Are you using this door as part of a French Door Installation? Follow the QR code to see Astragal and French Door Installation Instructions. [www.pcaproducts.com/help](http://www.pcaproducts.com/help)



# 2

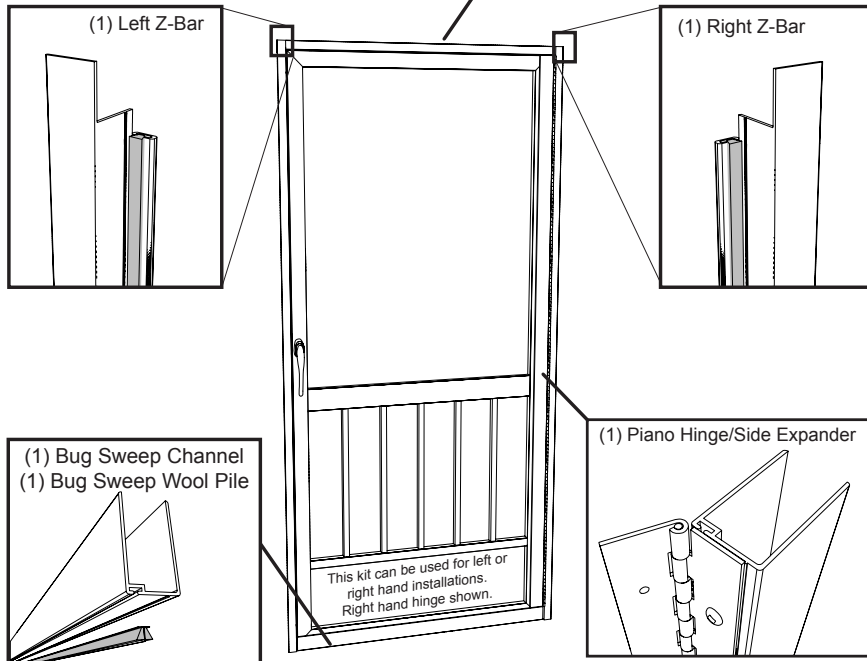
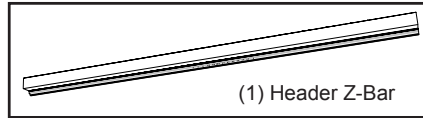


## Single Screen Door Installation Instructions



- Package Includes:**
- (1) PCA Screen Door
  - (1) Left Hand Z-bar
  - (1) Right Hand Z-bar
  - (1) Header Z-bar
  - (1) Piano Hinge/Side Expander
  - (1) Adjustable Bug Sweep (Includes Bug Sweep Channel and Wool Pile)
  - (22) #8x1" TEK Screws
  - (10) #8x1/2" TEK Screws

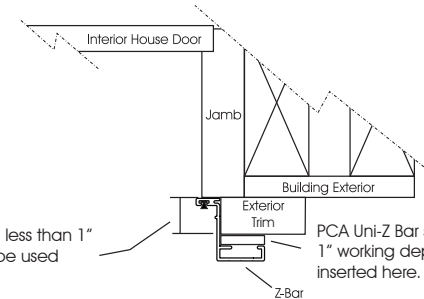
**Not Shown:**  
(1) Door Handle and Closer Kit



Single Door Rev 5 (05/16)

### Before You Begin!

- Are you installing a **LEFT HAND** or **RIGHT HAND** door? This kit can be used for left or right hand installations. These instructions show a RIGHT HAND installation.
- Do you need to use a **FILLER STRIP**? If working depth is less than 1" you will need to install a filler strip. Filler strip kit available from PCA Products.

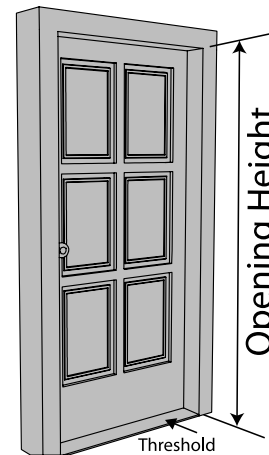


If working depth is less than 1" a filler strip must be used. PCA Uni-Z Bar shown will accommodate 1" working depth. Filler strip would be inserted here.

## PCA Screen Door Installation

### Step 1: Cut Left and Right Z-Bar to length

Facing the house from the outside, measure the height of the opening from the top of the door opening, to the top of the threshold (Fig 1A). Using that dimension, measure from the Z-bar notch and cut the LEFT and RIGHT Z-bars to the same length (Fig 1B). Keep this dimension handy as it will be needed later.



Page 2

Fig 1A

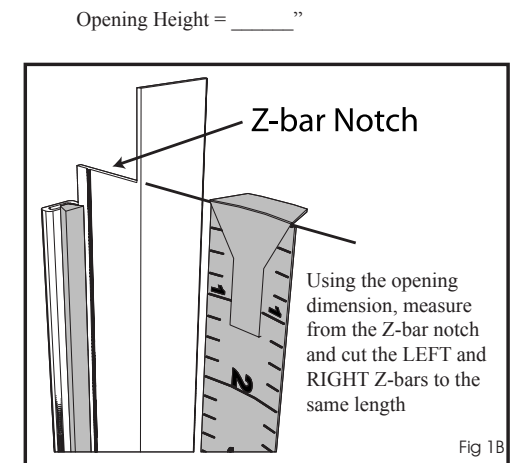


Fig 1B

Single Door Rev 5 (05/16)

# 3

## Step 2: Install Left and Right Z-Bar (and Filler strip if needed)

### A: Install Left Side Z-Bar

Fasten the left side Z-bar with a total of (4) #8x1" tek screws. (Fig 2).

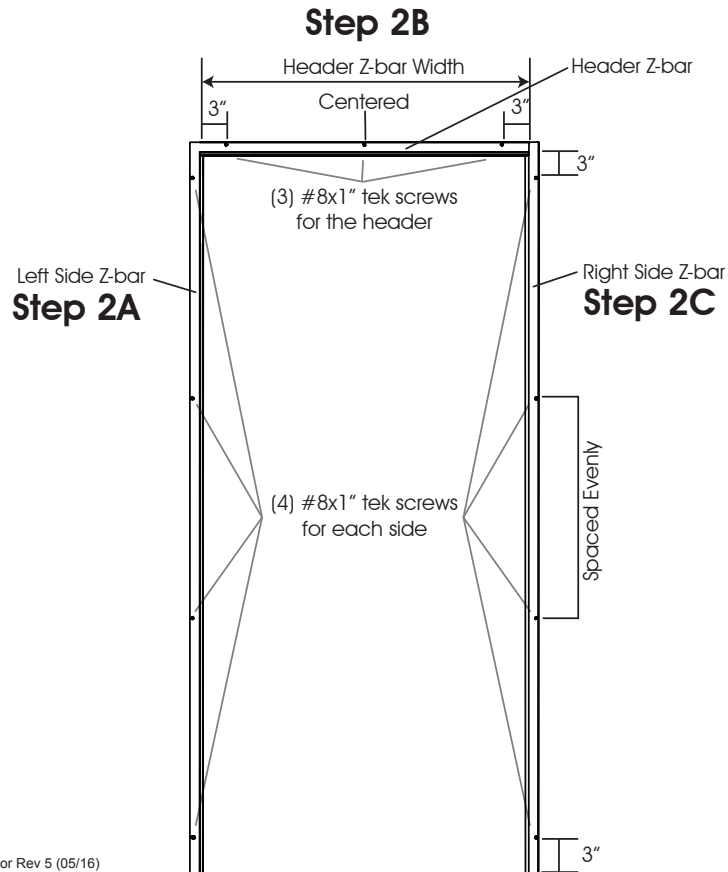
### B: Cut and Install Header Z-Bar (and Filler strip if needed)

Measure from Left Z-bar to the right side of opening and cut Header Z-bar to **length minus 1/16"** (Fig 2).

Fasten Z-Bar Header into place against Left Z-Bar with (3) #8x1" tek screws (Fig 2).

### C: Install Right Side Z-Bar

Follow the same procedure as the left side Z-bar (Fig 2)



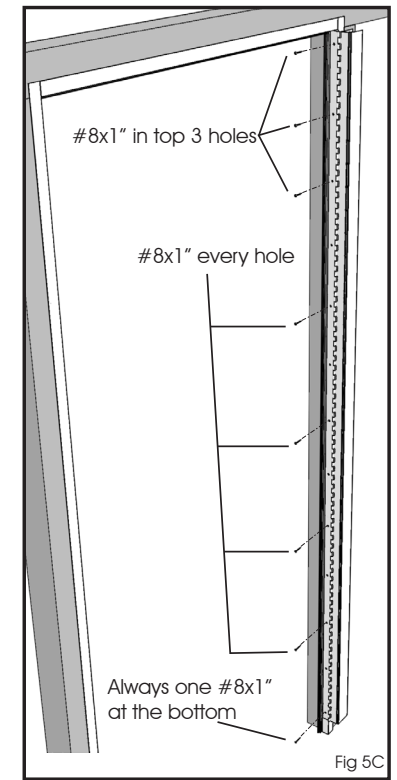
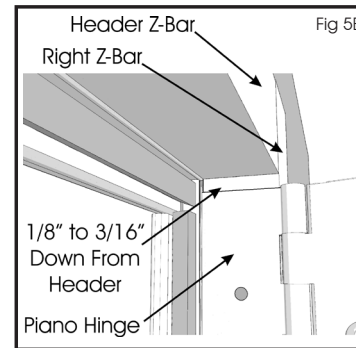
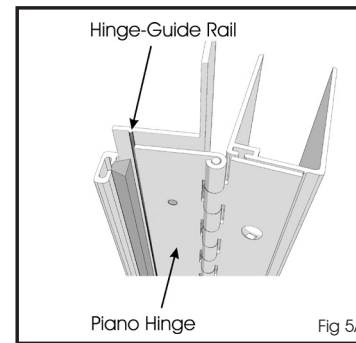
# 4

## Step 3: Cut Side Expander/Piano Hinge

Mark the side expander/piano hinge assembly using your opening height from Step 1, **MINUS 2-1/4"** to accommodate Adjustable Bug Sweep. Cut the side expander/piano hinge assembly to length.

## Step 4: Install Side Expander/Piano Hinge Assembly

Open the piano hinge and place it against right side Z-Bar "Hinge-guide Rail" (Fig 5A), down 1/8" to 3/16" from the Z-Bar header. This measurement will determine your final reveal (Fig 5B). Use #8x1 screws in the top three holes, and then every other hole to secure the hinge. Always be sure there is a screw in the last hole (Fig 5C). You could use (9) - (11) #8x1" screws depending on actual door size.



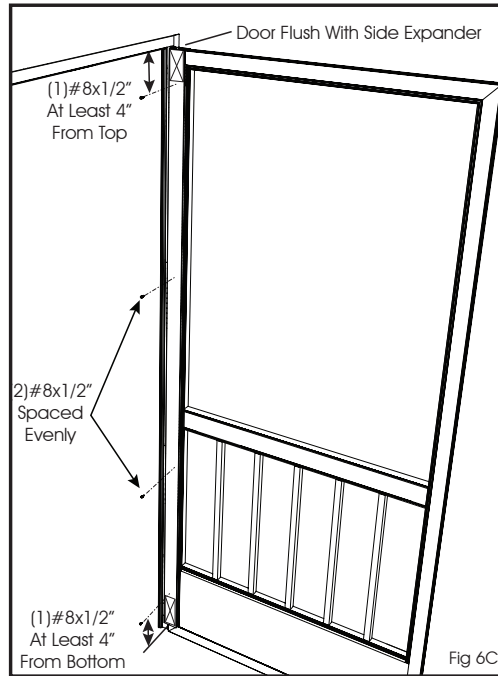
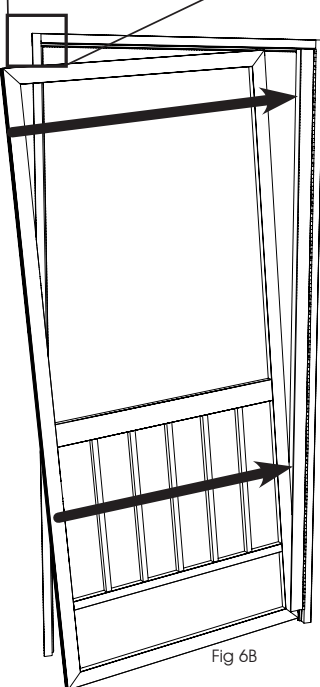
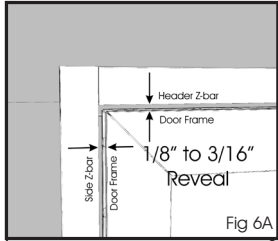
# 5

## Step 5: Install Door Into Side Expander -

Door can be installed with screen side facing in or out. Decorative grills are more visible when viewing from the outside if the screen faces in.

**A:** Slide door frame into side expander (Fig 6B) being sure that the top of the door frame is flush with the top of the side expander (Fig 6C). Adjust door out to latch side Z-Bar to achieve desired reveal, generally 1/8" to 3/16" (Fig 6A).

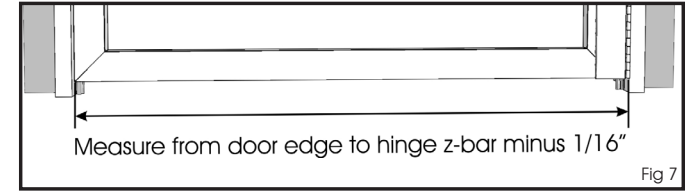
**B:** Fasten the door to the side expander with a total of (4) #8x1/2" tek screws. **IMPORTANT: Stay at least 4 inches from top and bottom of door to avoid hitting internal corner key!** (Fig 6C)



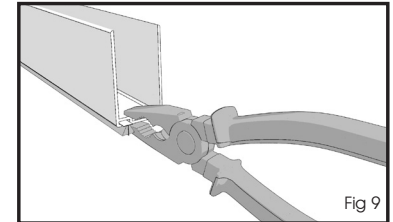
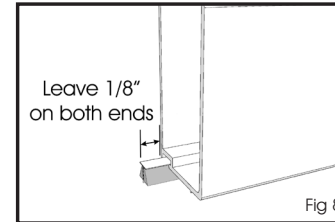
# 6

## Step 6: Cut and Install Adjustable Bug Sweep

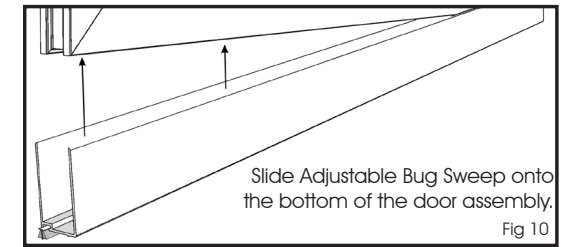
**A:** Close door and measure from the door edge on the latch side to Z-bar minus 1/16" (Fig 7). Cut channel to width.



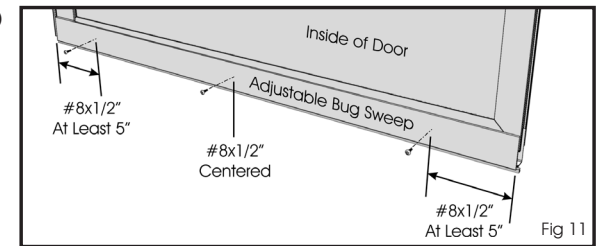
**B:** Insert wool pile into bug sweep and trim excess, leaving 1/8" hanging out on each end (Fig 8). Crimp the sweep to prevent wool pile from sliding out of place (Fig 9).



**C:** Slip the bug sweep in place and check for proper fit along threshold (Fig 10). Bug Sweep Channel should be flush with the latch side of the door frame.



**D:** Attach the bug sweep using (3) #8x1/2" on the inside (Fig 11).



## Step 7: Install Door Handle and Closure Tube

Follow instructions supplied with the door handle and closure assembly.

Do you need to install and EZ Pull or Albright In-Swing handle?  
Follow the QR code to download specific instructions for each handle.

[www.pcaproducts.com/help](http://www.pcaproducts.com/help)

