

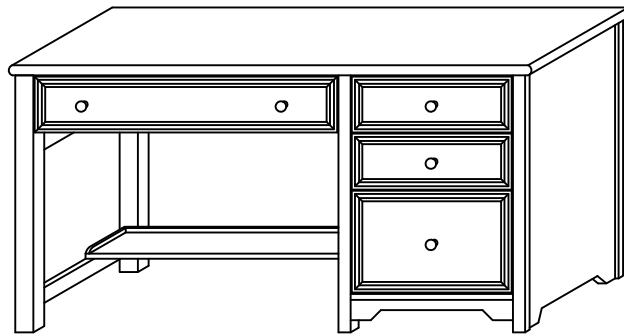
# HOME DECORATORS COLLECTION

BF-23659 OXFORD COLLECTION COMPUTER DESK

INV#67694

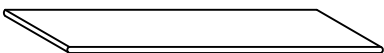

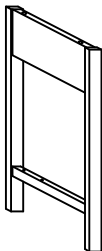
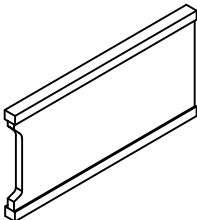
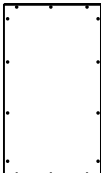
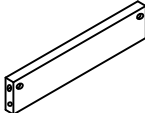
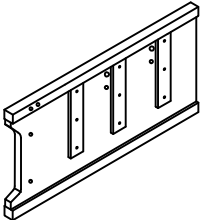
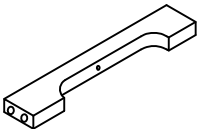
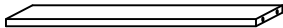
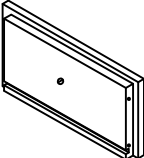
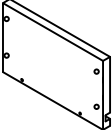
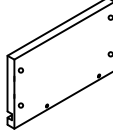
## ASSEMBLY INSTRUCTIONS

Made In China

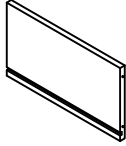


Thank you for purchasing this quality product. Be sure to check all packing material carefully for small parts, which may have come loose inside the carton during shipment. Count all parts and material hardware, then compare with parts list to be sure all parts are present. If any parts are missing or damaged, phone, fax, or mail to our Customer Service Department for efficient and speedy service. Please indicate the model number and code letter of part(s) needed.

IMPORTANT NOTE: Follow instructions listed below in proper sequence as numbered to assure fast, easy and correct assembly.

PARTS LIST		
<p>A</p>  <p>TOP PANEL-1PC</p>	<p>B</p>  <p>BOTTOM PANEL-1PC</p>	<p>C</p>  <p>LEFT SIDE PANEL-1PC</p>
<p>D</p>  <p>RIGHT SIDE PANEL-1PC</p>	<p>E</p>  <p>BACK PANEL-1PC</p>	<p>F</p>  <p>ACROSS PANELS-2PCS</p>
<p>G</p>  <p>STAND PANEL-1PC</p>	<p>H</p>  <p>LOW PANEL-1PC</p>	<p>I</p>  <p>ACROSS PANEL-1PC</p>
<p>J</p>  <p>SMALL DRAWER PANEL FRONTS-2PCS</p>	<p>K</p>  <p>SMALL RIGHT DRAWER SIDE PANELS-2PCS</p>	<p>L</p>  <p>SMALL LEFT DRAWER SIDE PANELS-2PCS</p>

M



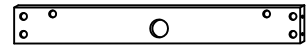
SMALL  
DRAWER PANEL BACKS-2PCS

N



SMALL  
DRAWER PANEL BOTTOMS-2PCS

O



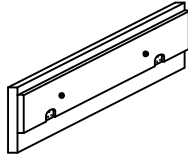
BACK ACROSS PANEL-1PC

P



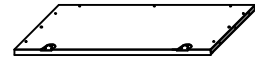
SHELF-1PC

Q



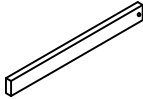
FRONT PANEL-1PC

R



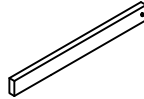
KEYBOARD PANEL-1PC

S



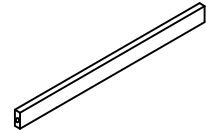
RIGHT  
KEYBOARD SIDE PANEL-1PC

T



LEFT  
KEYBOARD SIDE PANEL-1PC

U



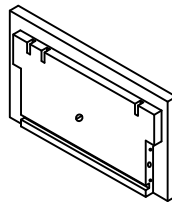
KEYBOARD BACK PANEL-1PC

V



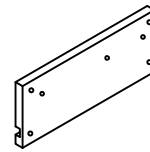
SHELF STICK PANEL-1PC

W



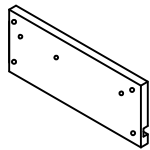
BIG  
DRAWER PANEL FRONT-1PC

X



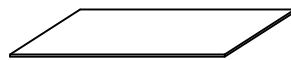
BIG LEFT  
DRAWER PANEL SIDE-1PC

Y



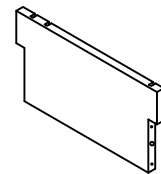
BIG RIGHT  
DRAWER PANEL SIDE-1PC

Z



BIG  
DRAWER PANEL BOTTOM-1PC

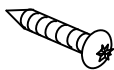
A1



BIG  
DRAWER PANEL BACK-1PC

C1

6mm × 1/2"



SCREWS-18PCS

D1

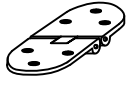


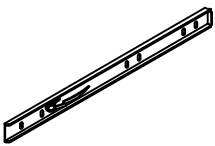



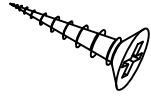
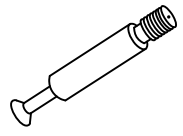



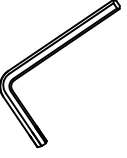
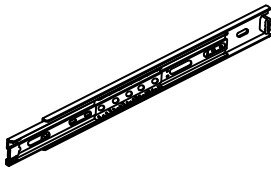
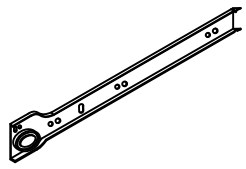
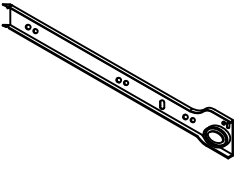
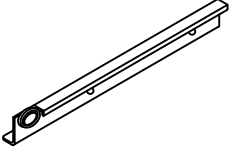
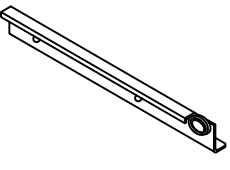


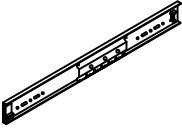
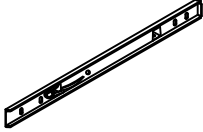
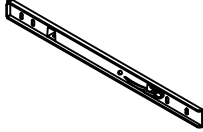
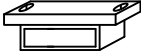
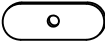

DOWELS-14PCS

E1



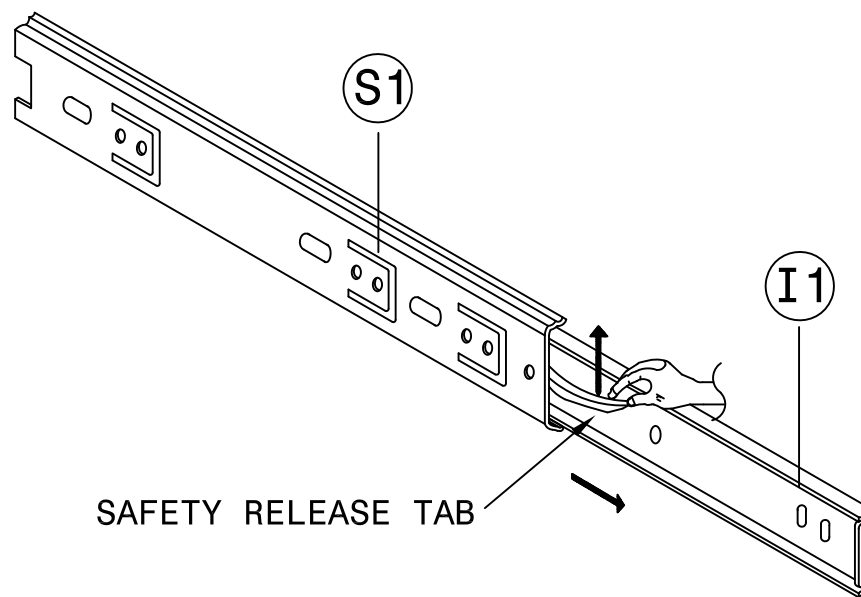
CAM-TOOL-1PC

<p>F1</p>  <p>HINGES-2PCS</p>	<p>G1 6mm × 1/2"</p>  <p>SCREWS-12PCS</p>	<p>H1 6mm × 1/2"</p>  <p>SCREWS-54PCS</p>
<p>I1</p>  <p>INNER SLIDES-2PCS</p>	<p>J1</p>  <p>FILE HANGERS-2PCS</p>	<p>K1 8mm × 5/8"</p>  <p>SCREWS-5PCS</p>
<p>L1</p>  <p>KNOBS-5PCS</p>	<p>M1 8mm × 1"</p>  <p>SCREWS-5PC</p>	<p>N1</p>  <p>CAM-BOLTS-24PCS</p>
<p>O1</p>  <p>CAM-LOCKS-24PCS</p>	<p>P1 6mm × 1"</p>  <p>SCREWS-33PCS</p>	<p>Q1 11mm × 1"</p>  <p>SCREWS-2PCS</p>
<p>R1</p>  <p>ALLEN WRENCH-1PC</p>	<p>S1</p>  <p>OUTER SLIDES-2PCS</p>	<p>T1</p>  <p>LEFT OUTER SLIDES-2PCS</p>
<p>U1</p>  <p>RIGHT OUTER SLIDES-2PCS</p>	<p>V1</p>  <p>LEFT INNER SLIDES-2PCS</p>	<p>W1</p>  <p>RIGHT INNER SLIDES-2PCS</p>

<p>X1</p>  <p>OUTER SLIDES-2PCS</p>	<p>Y1</p>  <p>LEFT INNER SLIDER-1PC</p>	<p>Z1</p>  <p>RIGHT INNER SLIDER-1PC</p>
<p>A2</p>  <p>MAGNET-1PC</p>	<p>B2</p>  <p>FEMALE MAGNET-1PC</p>	<p>C2</p> <p>5mm × 1/2"</p>  <p>SCREW-1PC</p>

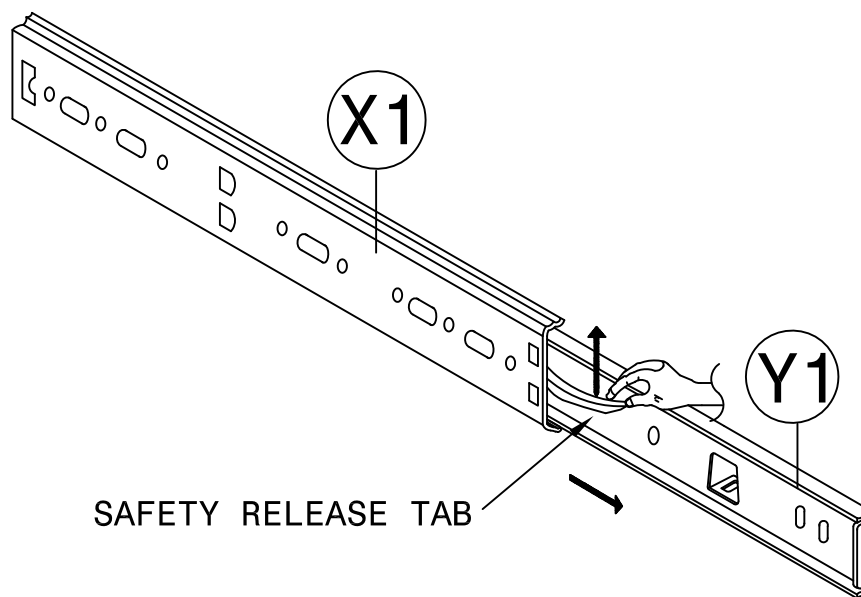
NOTE: THE SURFACE WITH THE STICKER IS THE BACK SIDE.

## HOW TO SEPARATE GLIDES



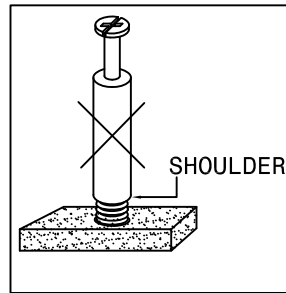
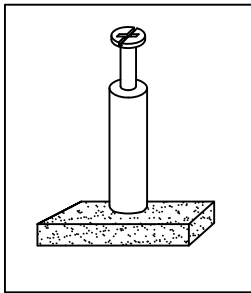
PRIOR TO ASSEMBLY, WE SUGGEST SEPARATING THE INNER GLIDES FROM THE OUTER-GLIDES, SIMPLY PULL THE LEFT/RIGHT INNER GLIDES FROM THE OUTER GLIDES EXPOSING A SMALL BLACK SAFETY RELEASE TAB, BY PUSHING THE SAFETY RELEASE TAB. YOU WILL BE ABLE TO SEPARATE THE GLIDES.

## HOW TO SEPARATE GLIDES



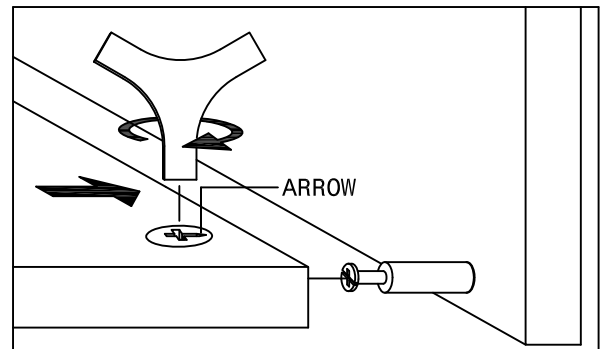
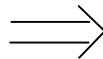
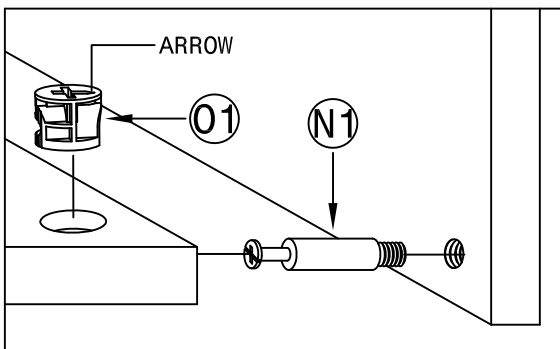
PRIOR TO ASSEMBLY, WE SUGGEST SEPARATING THE INNER GLIDES FROM THE OUTER-GLIDES, SIMPLY PULL THE LEFT/RIGHT INNER GLIDES FROM THE OUTER GLIDES EXPOSING A SMALL BLACK SAFETY RELEASE TAB, BY PUSHING THE SAFETY RELEASE TAB. YOU WILL BE ABLE TO SEPARATE THE GLIDES.

NOTE: • UPON OPENING, THOROUGHLY CLEAN ALL WOODS SURFACES TO REMOVE DUST AND DIRT THAT MAY HAVE SETTLED ONTO FINISH DURING SHIPMENT. IN ORDER TO PREVENT DAMAGE DURING ASSEMBLY, PLEASE ASSEMBLE THIS ITEM WITH AT LEAST TWO PEOPLE.



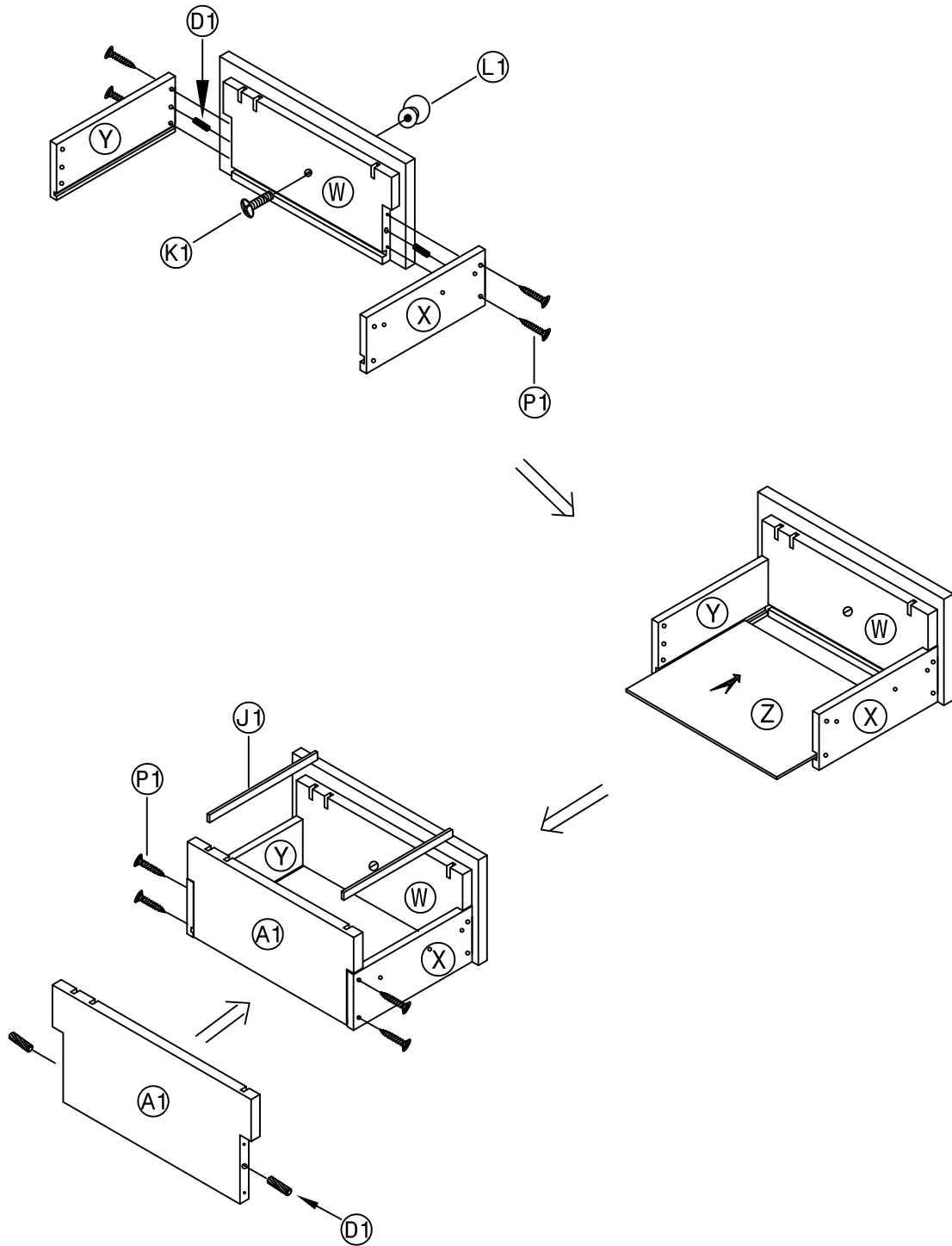
NOTE: TURN THE CAM-BOLT SCREWS UNTIL THEY ARE TIGHT, THE SHOULDER SHOULD BE AGAINST THE SURFACE OF THE PART.

## HOW TO USE THE CAM-TOOL



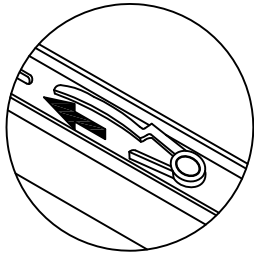
NOTE: • THE ARROWS ON THE HIDDEN CAM-LOCKS SHOULD POINT TO THE CAM-BOLTS



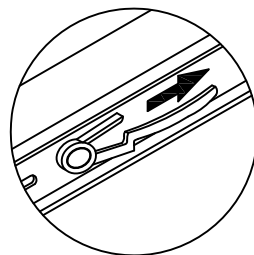
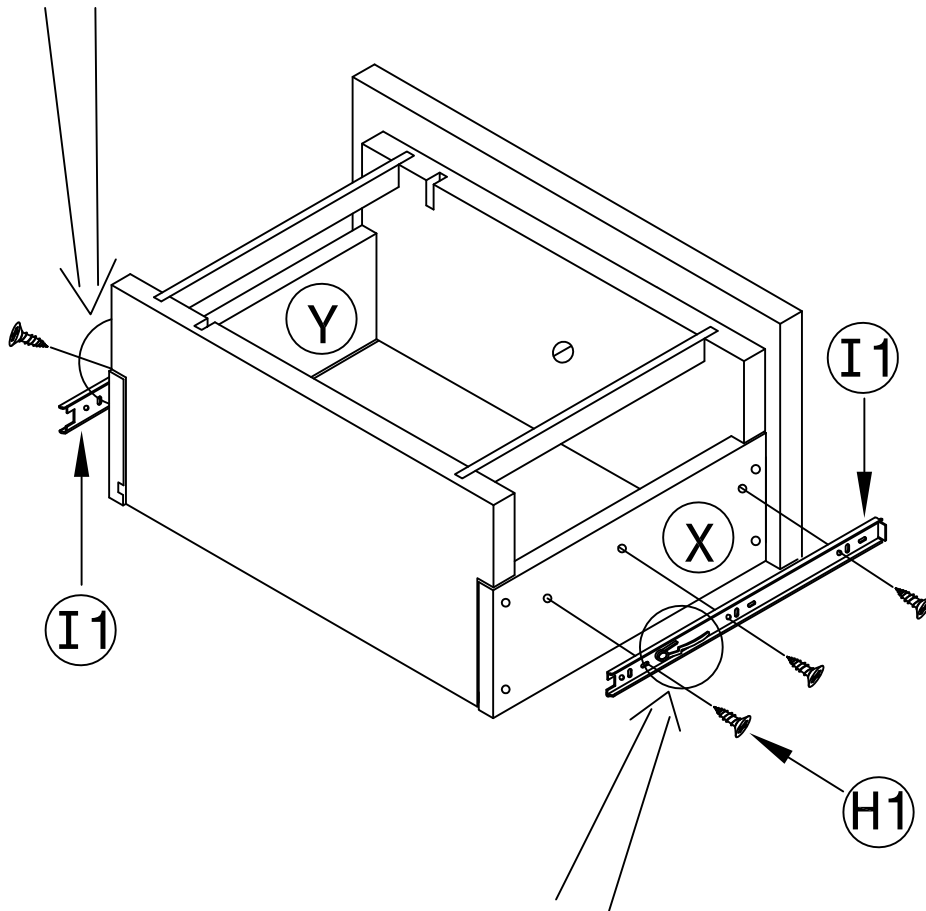


1) . ASSEMBLE THE BIG DRAWER.

- INSERT 2 DOWELS(D1) INTO THE HOLES IN THE FRONT DRAWER PANEL(W) AND ATTACH SIDE DRAWER PANELS(X/Y) USING 4 SCREWS(P1) .
- ATTACH A KNOB(L1) TO FRONT DRAWER PANEL(W) USING A SCREW(K1) .
- INSERT DRAWER PANEL BOTTOM(Z) INTO THE SLOT IN THE SIDE DRAWER PANELS(X/Y) .
- INSERT 2 DOWELS(D1) INTO THE HOLES IN THE DRAWER PANEL BACK(A1) AND ATTACH USING 4 SCREWS(P1) .
- INSERT THE FILE HANGER(J1) INTO THE CUT-OUT OF THE FRONT & BACK DRAWER PANELS(W/A1) .



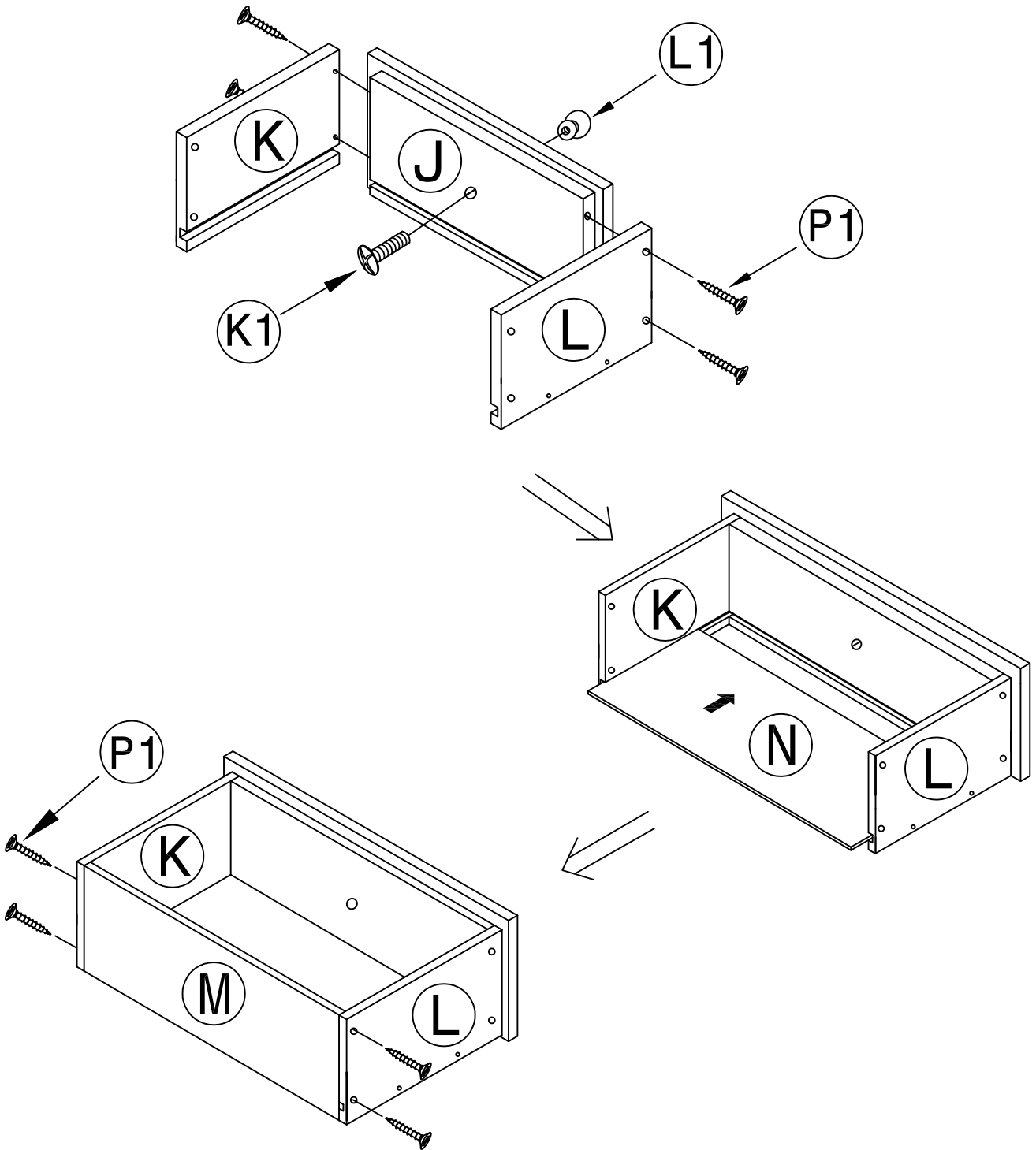
ARROW FACES DRAWER FRONT



ARROW FACES DRAWER FRONT

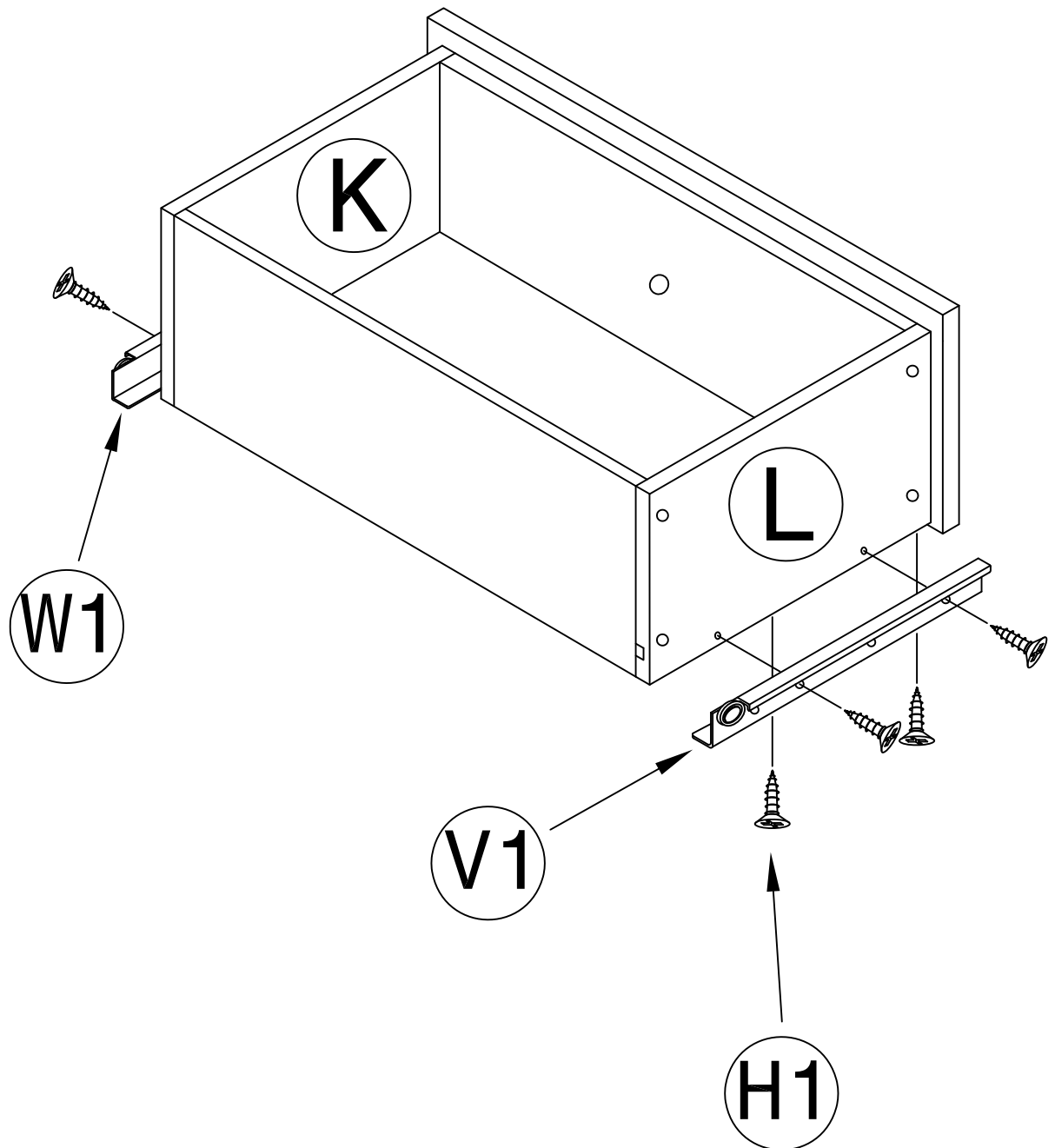
## 2) .ASSEMBLE THE INNER SLIDES(I1) .

- ATTACH 2 INNER SLIDES(I1) TO DRAWER PANEL SIDE(X/Y) USING 6 SCREWS(H1) .



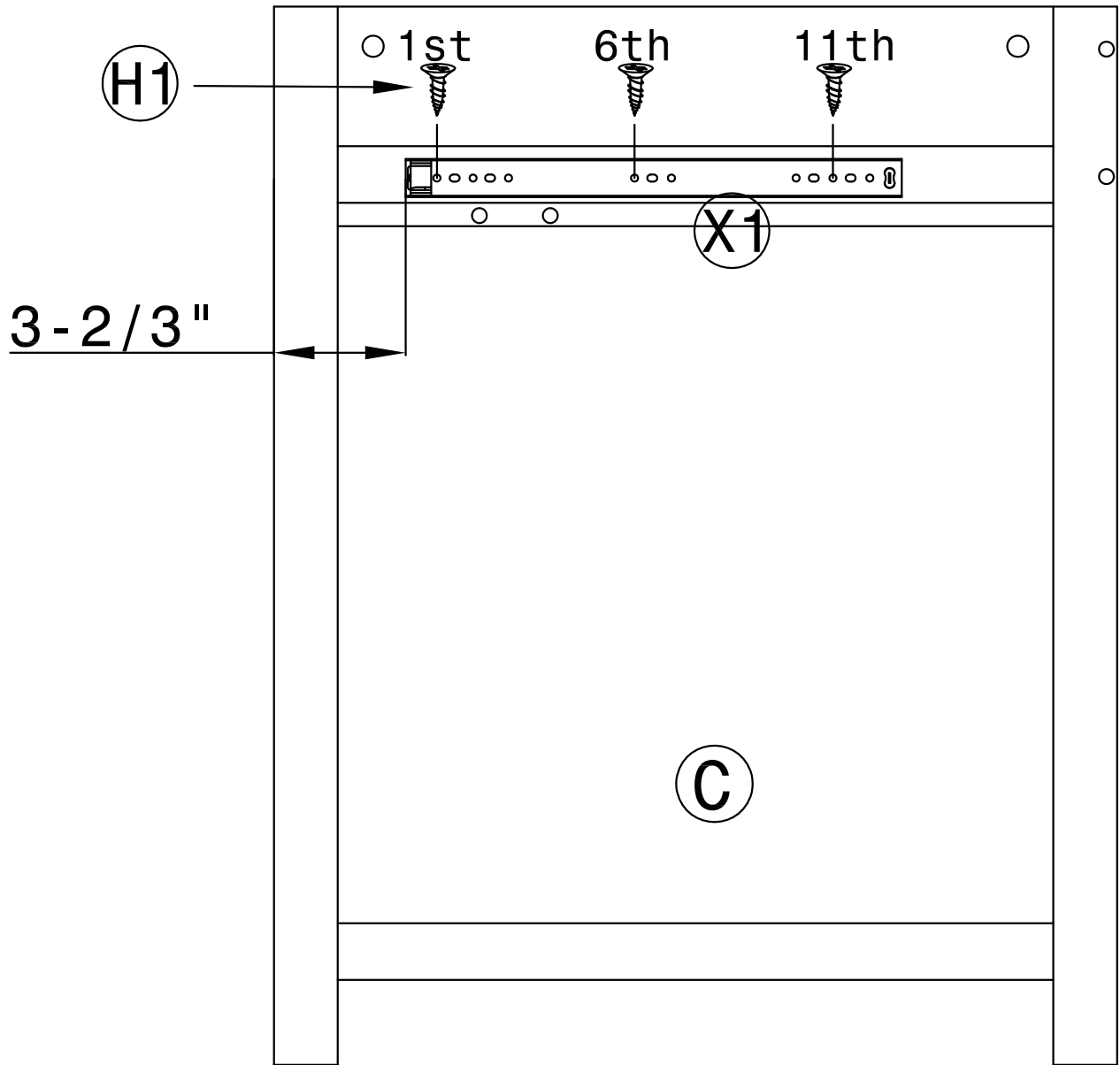
### 3) .ASSEMBLE THE SMALL DRAWER.

- ATTACH THE DRAWER PANEL SIDES(K/L) TO DRAWER PANEL FRONT(J) USING 4 SCREWS(P1) .
- ATTACH THE KNOB(L1) TO DRAWER PANEL FRONT(J) USING A SCREW(K1) .
- INSERT THE DRAWER PANEL BOTTOM(N) INTO THE SLOTS IN THE DRAWER PANEL SIDES(K/L) .
- ATTACH THE DRAWER PANEL BACK(M) TO DRAWER PANEL SIDES(K/L) USING 4 SCREWS(P1) .



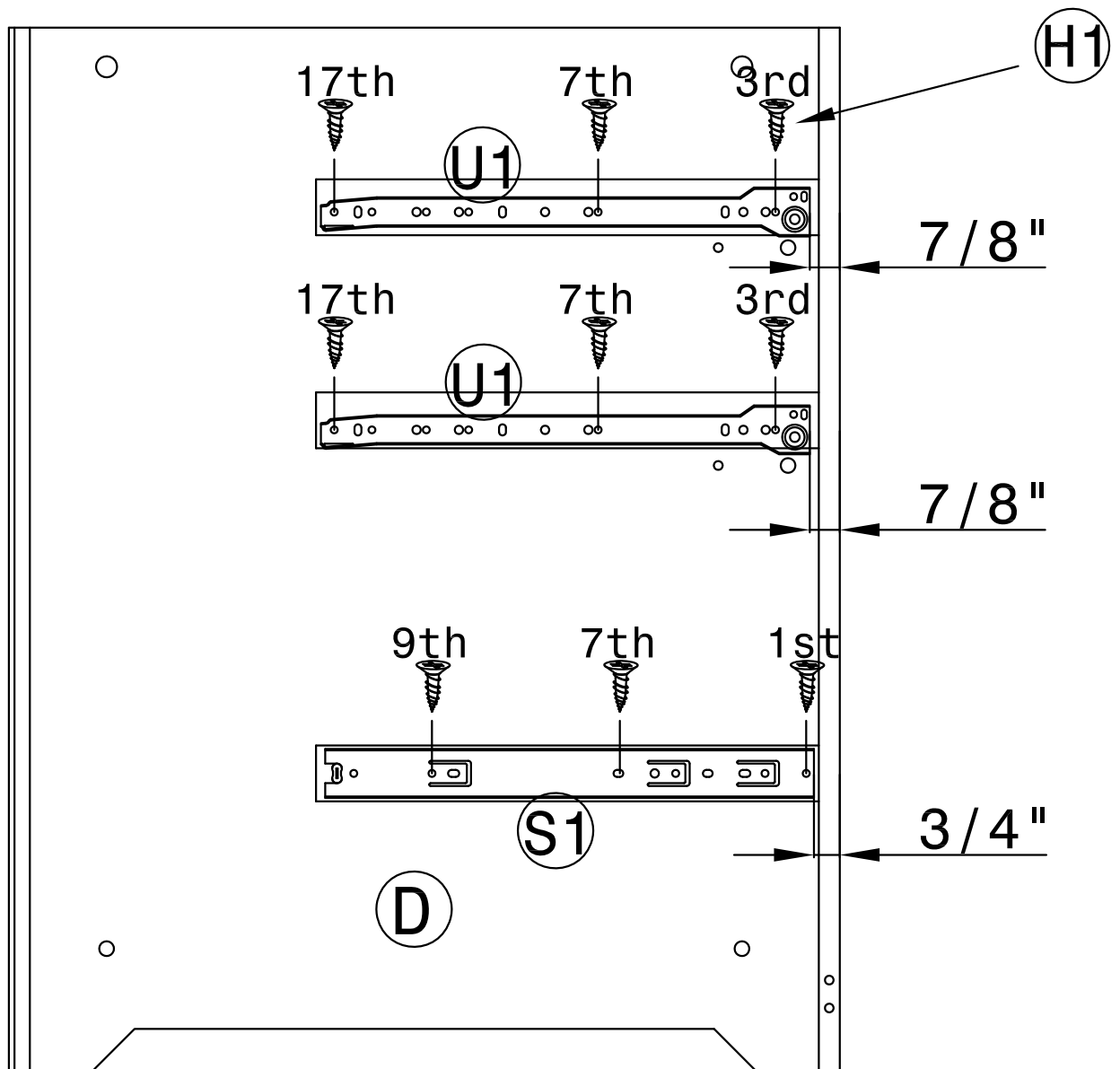
4) ASSEMBLE THE INNER SLIDES(W1/V1).

- ATTACH THE INNER SLIDERS(W1/V1) TO SMALL DRAWER PANEL SIDE(K/L) USING 8 SCREWS(H1).



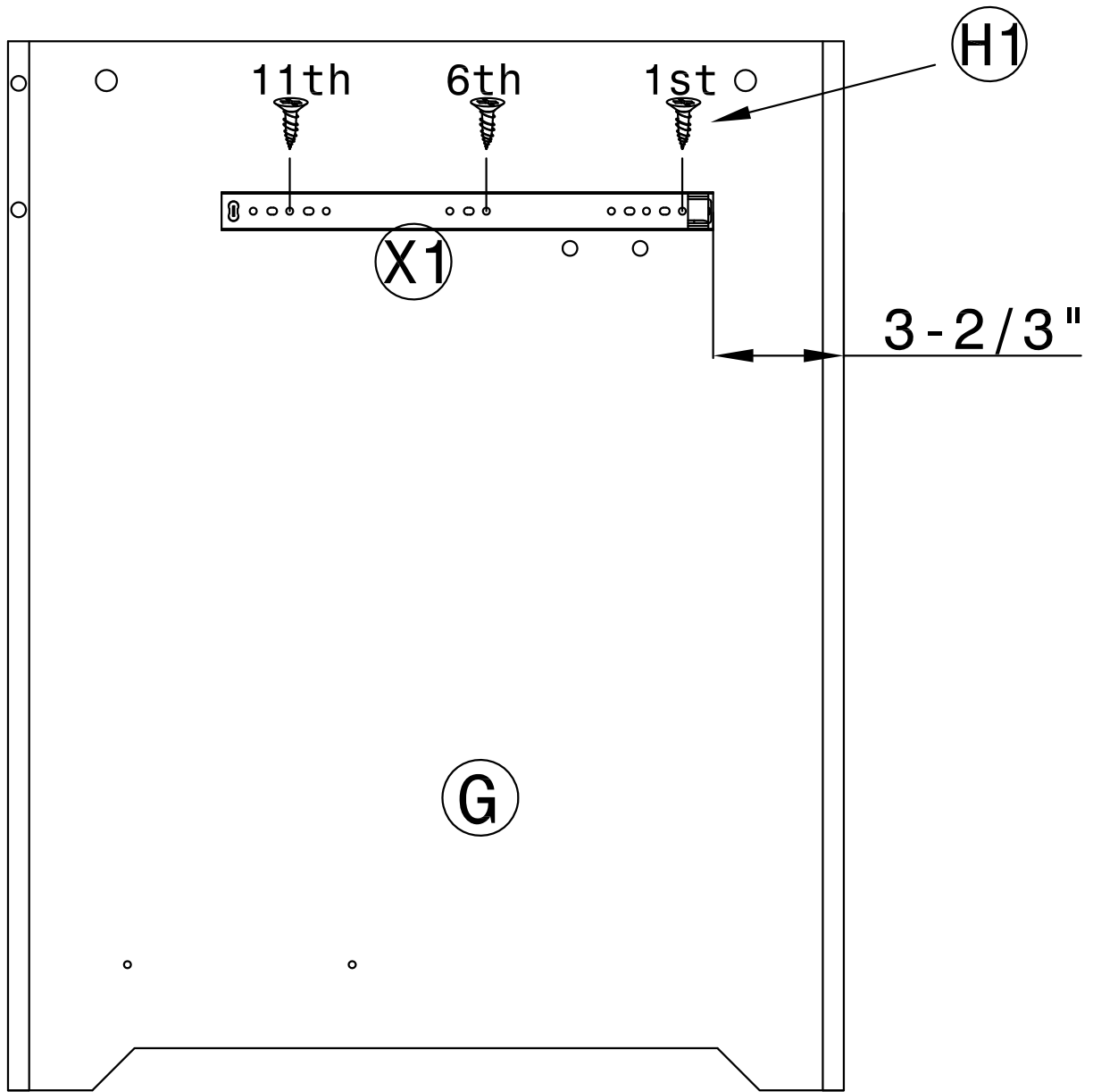
5) .ASSEMBLE THE OUTER SLIDE(X1) .

- ATTACH THE OUTER SLIDER(X1) TO LEFT SIDE PANEL(C) USING 3 SCREWS(H1) .



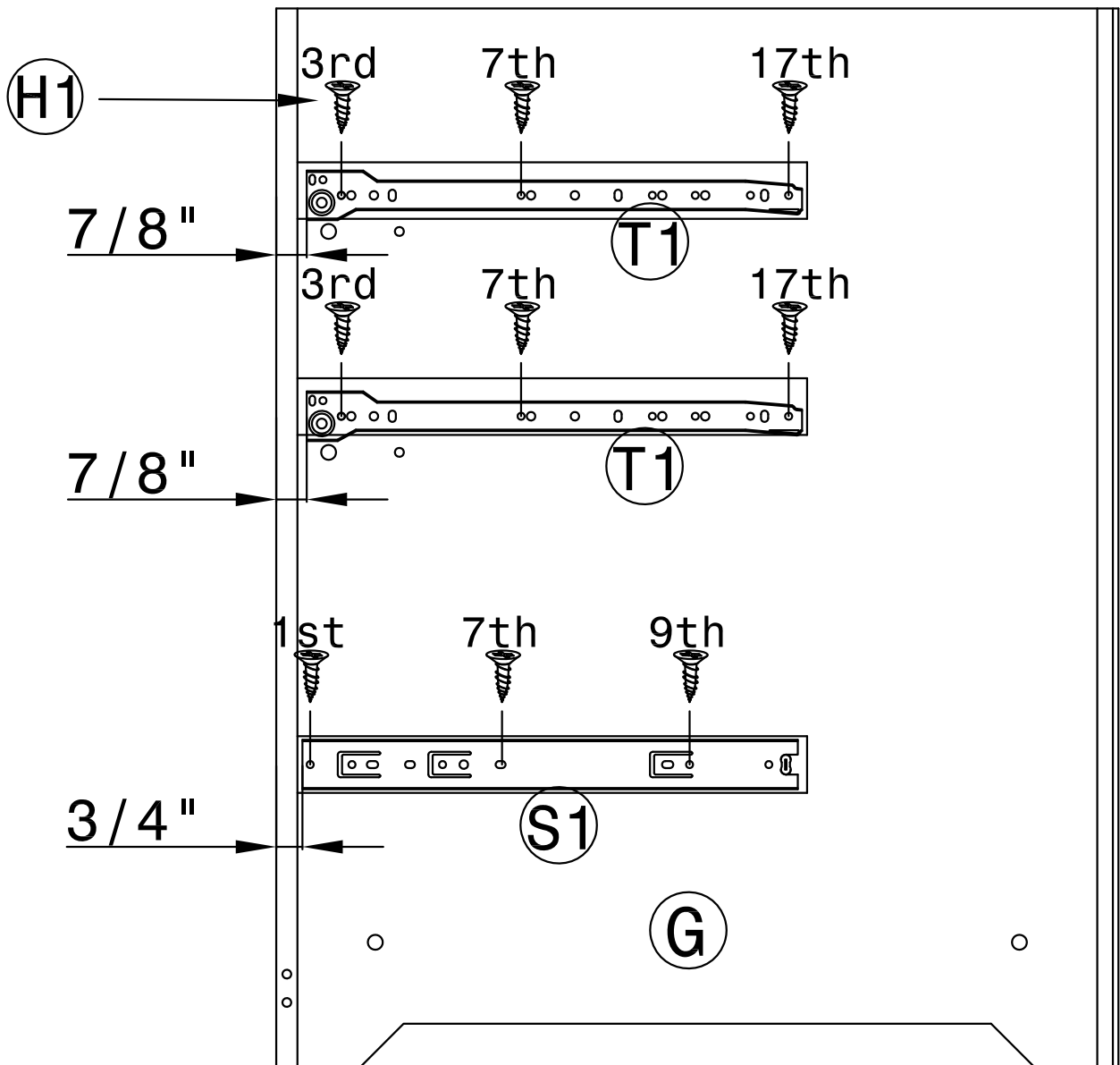
6) .ASSEMBLE THE OUTER SLIDES(S1/U1) .

- ATTACH THE OUTER SLIDERS(U1/S1) TO RIGHT SIDE PANEL(D) USING 9 SCREWS(H1) .



7) ASSEMBLE THE OUTER SLIDES(X1).

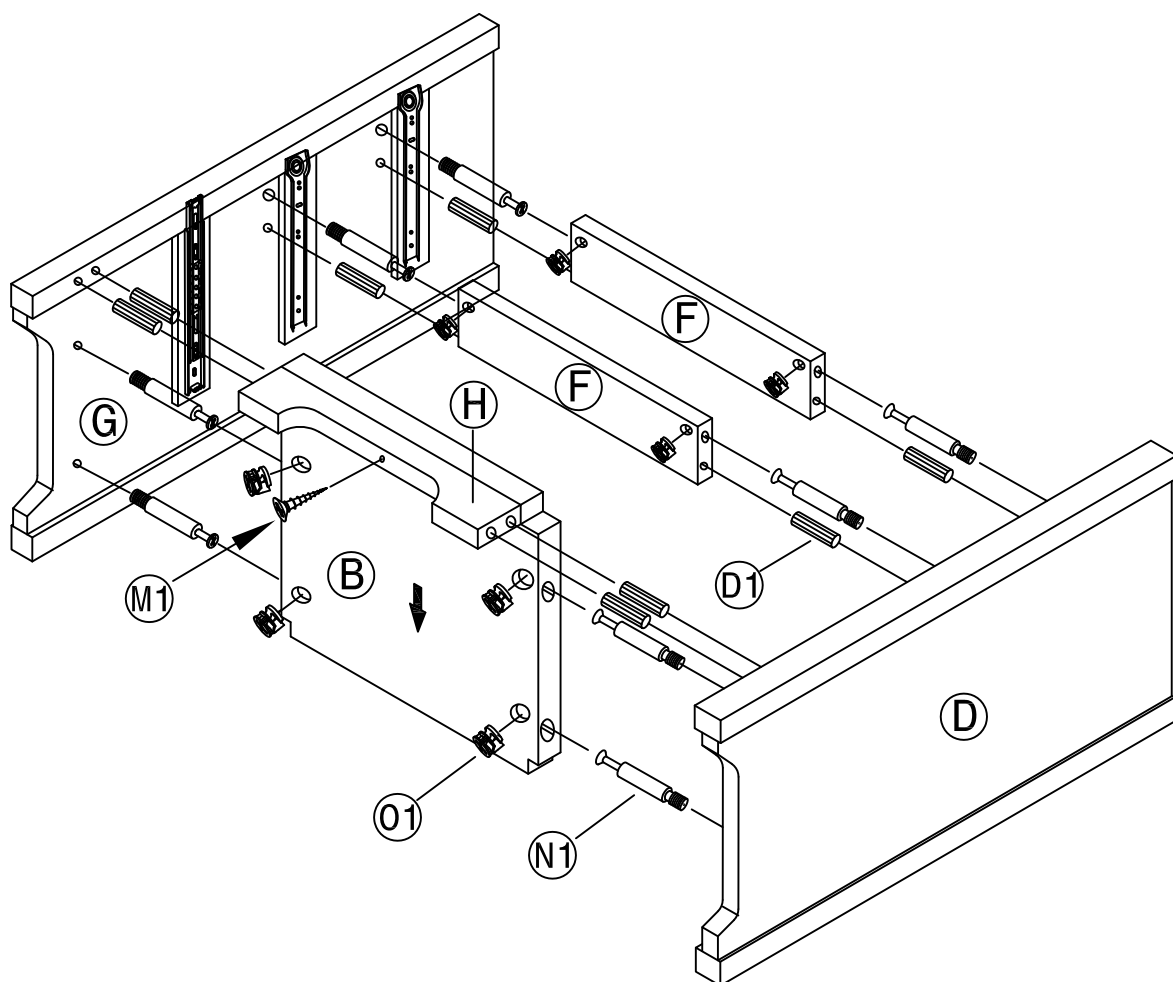
- ATTACH THE OUTER SLIDERS(X1) TO STAND PANEL(G) USING 3 SCREWS(H1).



**8) .ASSEMBLE THE OUTER SLIDES(S1/T1).**

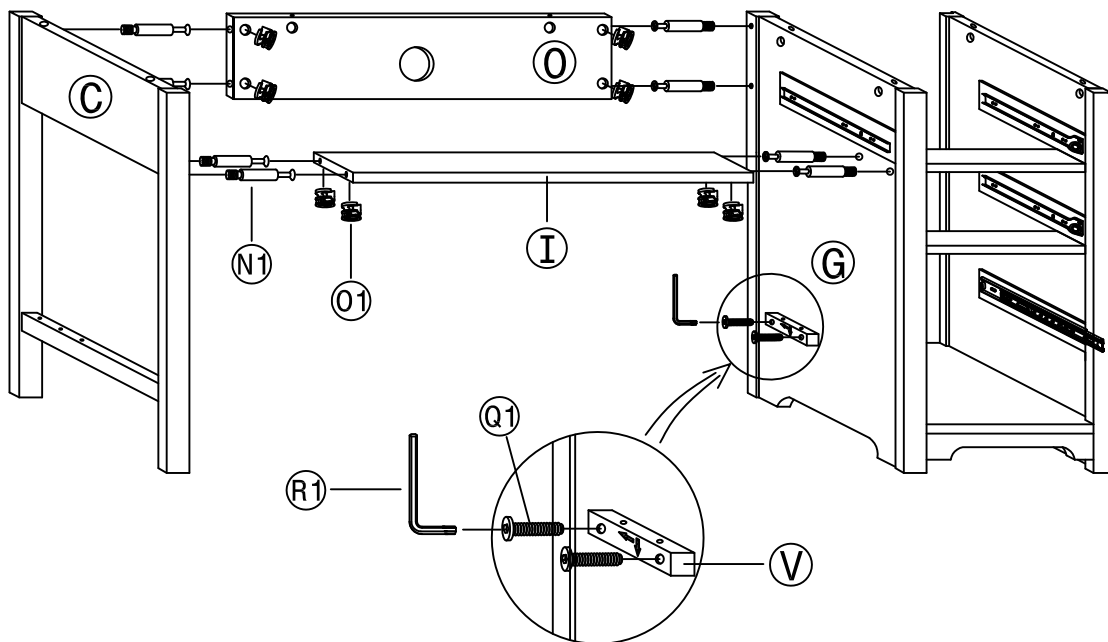
- ATTACH THE OUTER SLIDERS(S1/T1) TO STAND PANEL(G) USING 9 SCREWS(H1).





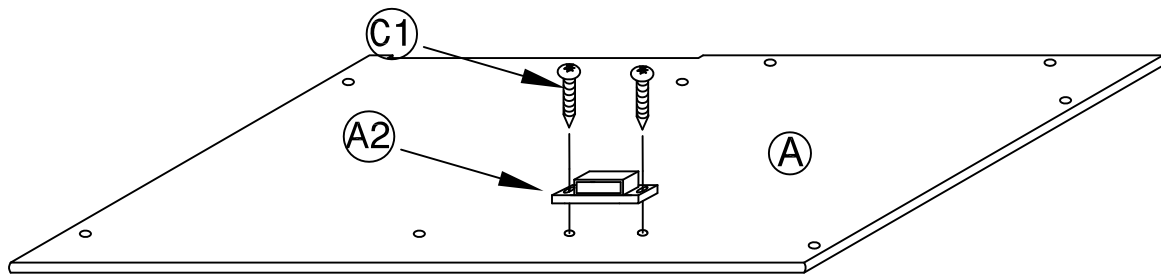
### 9) .ASSEMBLE SIDE/STAND PANEL (D/G) .

- ATTACH THE LOW PANEL(H) TO BOTTOM PANEL(B) AND USING A SCREWS(M1) .
- INSERT 8 DOWELS(D1) INTO THE HOLES IN THE ACROSS PANEL(F) AND LOW PANEL(H) .
- ROTATE THE 8 CAM-BOLTS(N1) INTO THE HOLES IN THE SIDE/STAND PANEL(D/G) .
- PLACE CAM-BOLTS(N1) INTO THE HOLES IN THE PANELS(F/B) AND ATTACH USING 8 CAM-LOCKS(O1) .



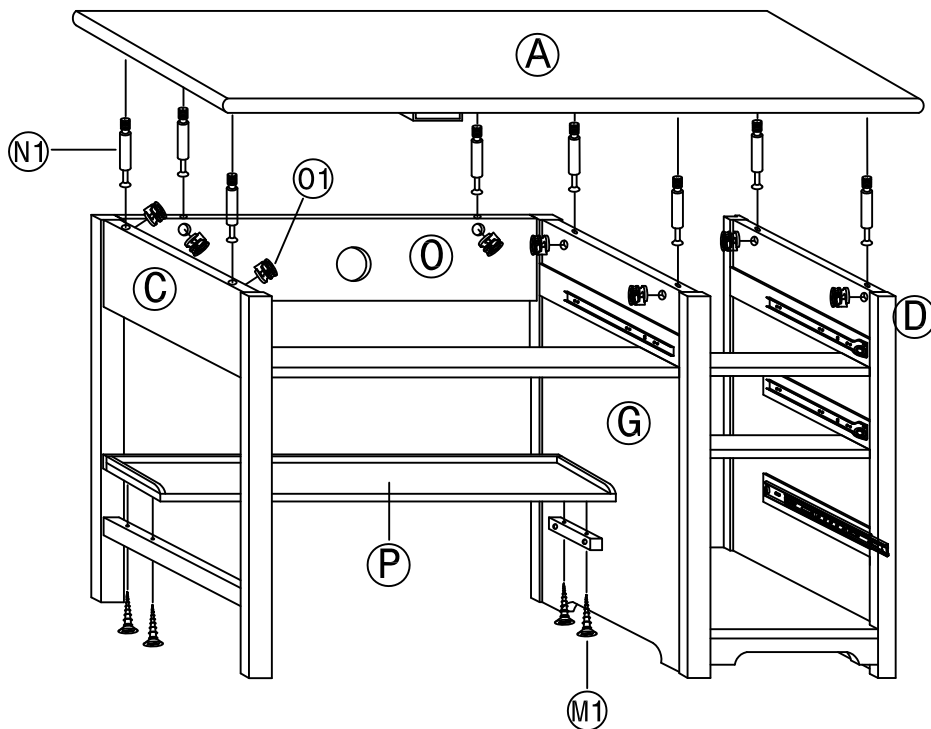
**10) .ASSEMBLE ACROSS PANEL (I/O)AND SIDE PANEL (C) .**

- ATTACH THE SHELF STICK PANEL (V) TO STAND PANEL (G) USING 2 SCREWS (Q1) .
- ROTATE 8 CAM-BOLTS (N1) INTO THE HOLES IN THE SIDE/STAND PANEL (C/G) .
- PLACE CAM-BOLTS (N1) INTO THE HOLES IN THE PANEL (I/O) AND ATTACH USING 8 CAM-LOCKS (O1) .



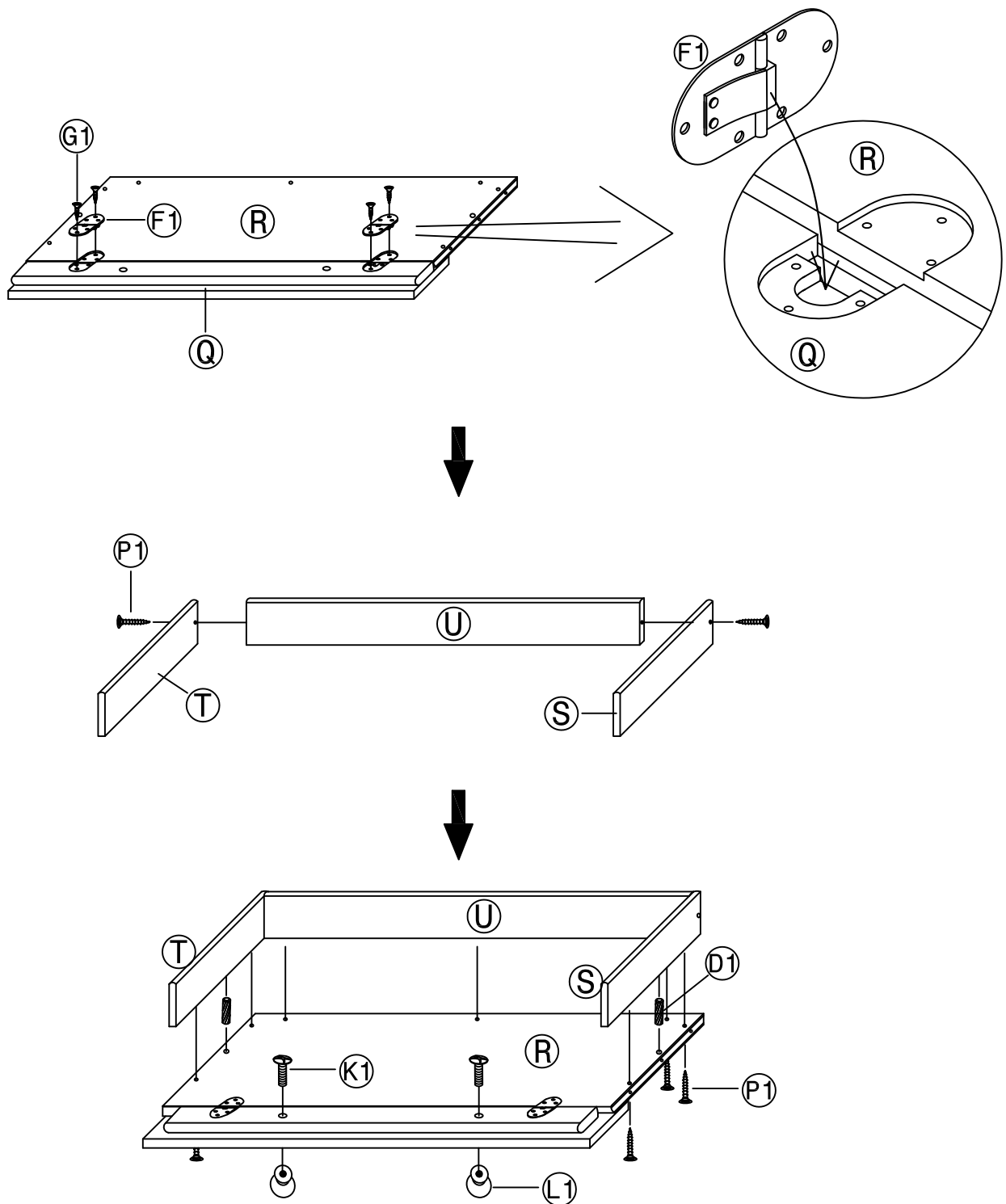
11) ASSEMBLE THE MAGNET (A2).

- ATTACH THE MAGNET (A2) TO TOP PANEL (A) USING 2 SCREWS (C1).



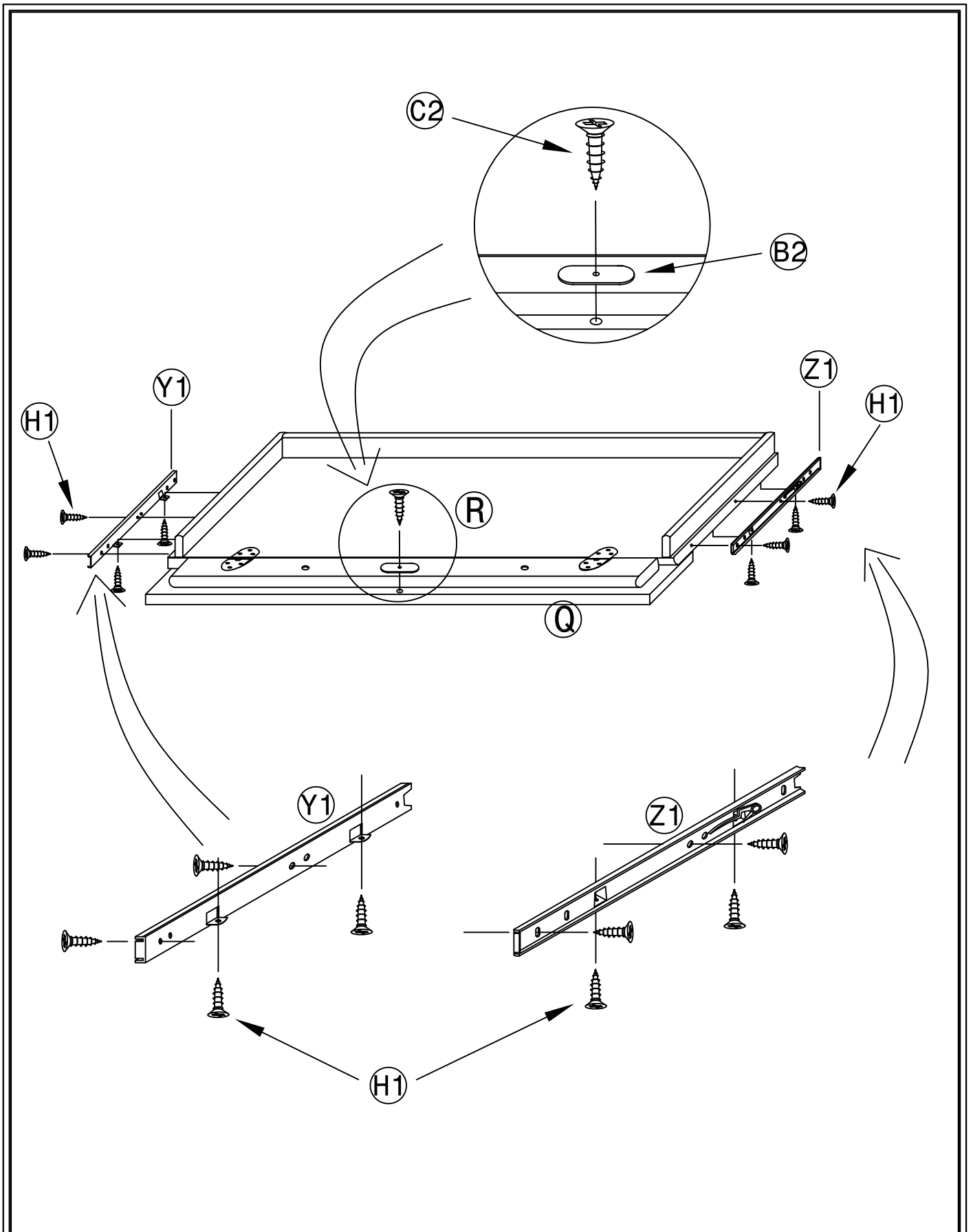
12) ASSEMBLE TOP PANEL (A).

- ROTATE 8 CAM-BOLTS (N1) INTO THE HOLES IN THE TOP PANEL (A).
- PLACE CAM-BOLTS (N1) INTO THE HOLES IN THE PANEL (C/D/G/O) AND ATTACH USING 8 CAM-LOCKS (O1).
- ATTACH SHELF (P) TO SIDE PANEL (C) AND SHELF STICK PANEL (V) USING 4 SCREWS (M1).



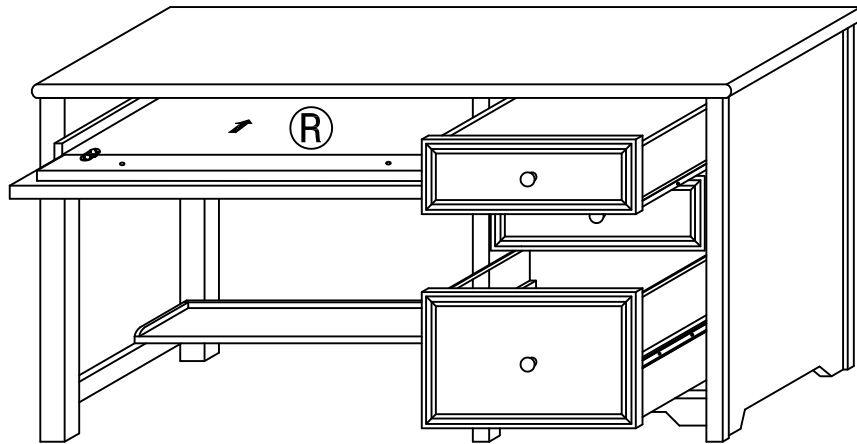
### 13) . ASSEMBLE THE KEYBOARD PANEL (R) .

- ATTACH 2 HINGES(F1) TO FRONT PANEL(Q) AND KEYBOARD PANEL(R) USING 12 SCREWS(G1) .
- ATTACH THE KEYBOARD SIDE PANEL(S/T) TO KEYBOARD BACK PANEL(U) USING 2 SCREWS(P1) .
- INSERT THE 2 DOWELS(D1) INTO THE HOLES IN THE KEYBOARD PANEL (R) .
- ATTACH THE KEYBOARD SIDE/BACK PANEL(S/T/U) TO KEYBOARD PANEL(R) USING 7 SCREWS(P1) .
- ATTACH 2 KNOBS(L1) TO FRONT PANEL(Q) USING 2 SCREWS(K1) .



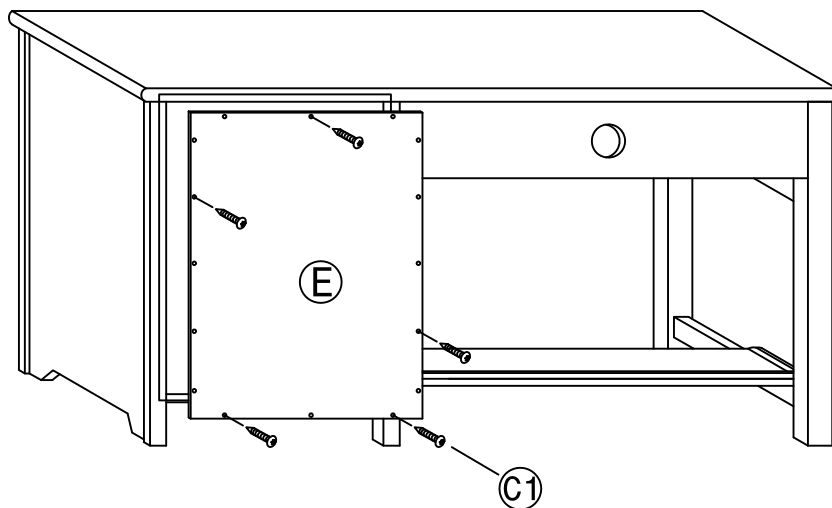
14) ASSEMBLE THE INNER SLIDES(Y1/Z1).

- ATTACH INNER SLIDERS(Y1/Z1) TO THE KEYBOARD PANEL(R) USING 8 SCREWS(H1).
- ATTACH THE FEMALE MAGNET(B2) TO FRONT PANEL(Q) USING 1 SCREW(C2).



15) .ASSEMBLE THE DRAWERS.

- SLIDE ALL DRAWERS INTO THE SIDE/STAND PANEL SLIDERS.
- SLIDE KEYBOARD PANEL(R) INTO SLOT IN OUTER SLIDES.



16) .ASSEMBLE THE BACK PANEL (E) .

- ATTACH THE BACK PANEL(E) TO TOP/SIDE/BOTTOM PANEL USING 16 SCREWS(C1) .