

CATSKILL

C R A F T S M E N , I N C .

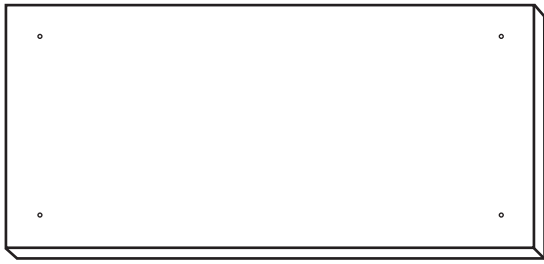
Assembly Instructions Model 7237 Wine Rack



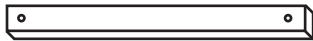
GENERAL:

1. You have purchased model 7237. Overall dimensions of an assembled unit is 24" x 13" x 40".
2. Should you need assistance or need to replace a damaged or missing part, DO NOT RETURN THE UNIT TO THE STORE where you purchased it, simply give us a call at 607-652-7321 from 7:30 - 4:00 PM Eastern time and we'll send you the prepaid part via UPS usually that same day!
3. Read the assembly instructions and the enclosed brochure before beginning assembly. Assembly is very easy if you read and follow the instructions step by step.
4. Tools required: Phillips screwdrivers, medium and small; medium flat blade screwdriver, pliers and a hammer.

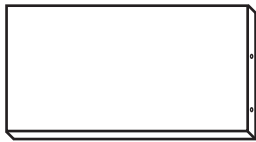
PARTS LIST



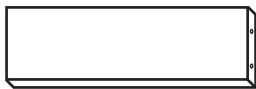
Rack Top 24" x 13"
TT-7200



Bottom Side Cleat 9" x 3/4" x 3/4" (2)
BSC-7237



Top Side Brace 7 1/2" x 3 1/2" (2)
B-TS-7237



Middle/Bottom Side Brace 7 1/2" x 2 1/2" (4)
B-TS-7237



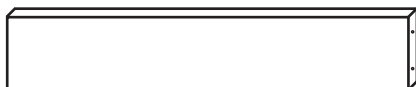
Table Top Stick 9 5/8" x 1 1/2" x 11/16" (2)
TTS-9 5/8-1 1/2-11/16



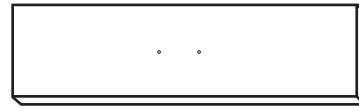
Bottle Neck Brace (6)
BNB-7200



Bottle Bottom Brace (6)
BBB-7200



Top Back Brace 21 1/4" x 3 1/2" (1)
TBKB-7200



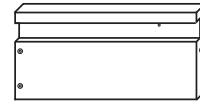
Drawer Front (1)
DF-7200



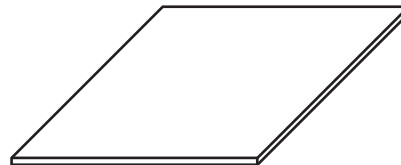
Drawer Back (1)
BBK-7200



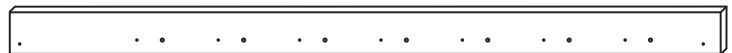
Drawer Side Right (1)
DS/R-7200



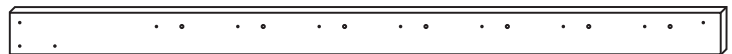
Drawer Side Left (1)
DS/L-7200



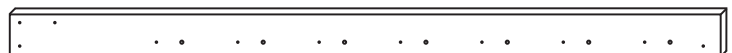
Drawer Bottom (1)
DBOT-7200



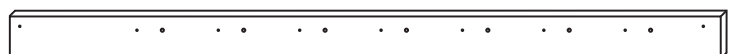
Right Front Leg-Rack Side (1)
LEG/RF-7237



Right Back Leg-Rack Side (1)
LEG/RB-7237

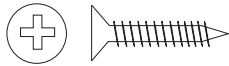


Left Back Leg-Rack Side (1)
LEG/LB-7237

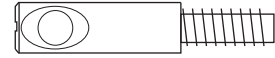


Left Front Leg-Rack Side (1)
LEG/LF-7237

HARDWARE LIST



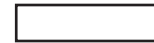
Small 5/8" Wood Screw (4)
SKRU 5/8" #6F



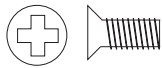
Bastion Post (2)
B-POST



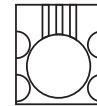
1" Steel Pin (24)
PIN 1"



3/4" Steel Pins (28)
PIN 3/4"



Small 3/8" Machine Screws (2)
SKRU-M4-10



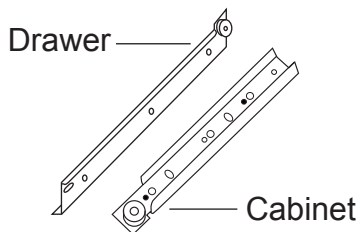
Bastion Barrel Nut (2)
B-NUT



Pan Head Machine Screws (2)
SKRU 1" 8-32



Bastion Set Screw (2)
B-SET



Drawer Glide (1 Set)

Drawer Glide (2)
DGLIDE-7200



2" #8 Wood Screw (4)
SKRU 2" #8



Brushed Stainless Drawer Handle (1)
HANDLE



1 1/4" #8 Wood Screw (36)
SKRU 1 1/4" #8

STEP 1

SIDE ASSEMBLY PART I

Look at illustration 1 closely, as all 4 legs are different. Note that the back legs have 3 holes near the top. Tap/insert 1" pins into the ends of the Side Braces. The Top Side Braces are wider than the 2 identical Middle/Bottom Braces. Attach legs by inserting brace pins into holes on inside of legs. It is O.K. if pins are loose, they simply keep braces from turning.

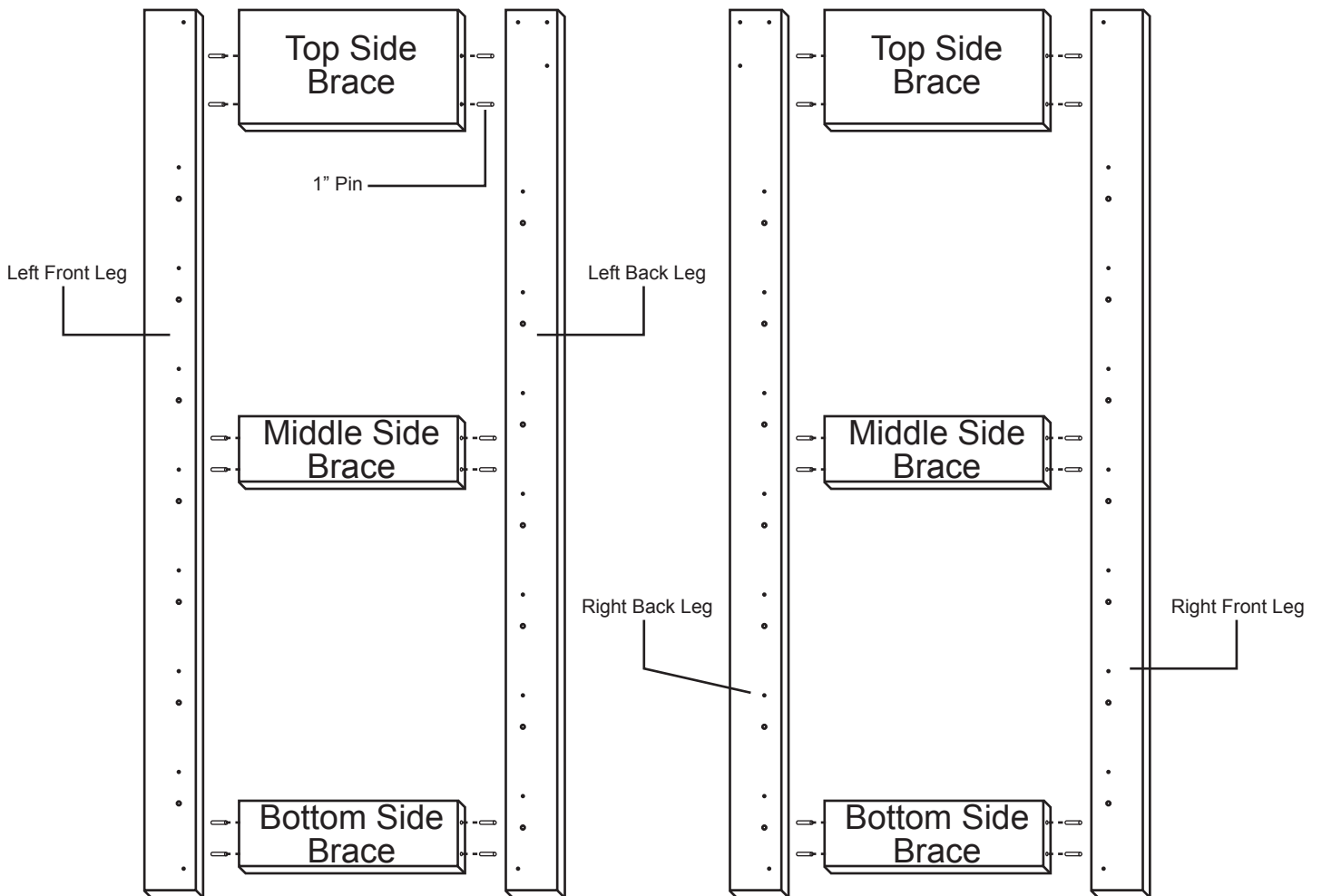


ILLUSTRATION 1

STEP 2

SIDE ASSEMBLY PART II

Attach Table Top Sticks to the top inside of each Side with 1 1/4" #8 screws. See illustration 2. Make sure the countersunk (reamed out) holes on the long narrow edge face downward & that the small pilot holes on the inside face of the stick face out. These holes on the face are used to attach Drawer Glides. Attach Bottom Side Cleats with 1 1/4" #8 screws as in illustration 2.

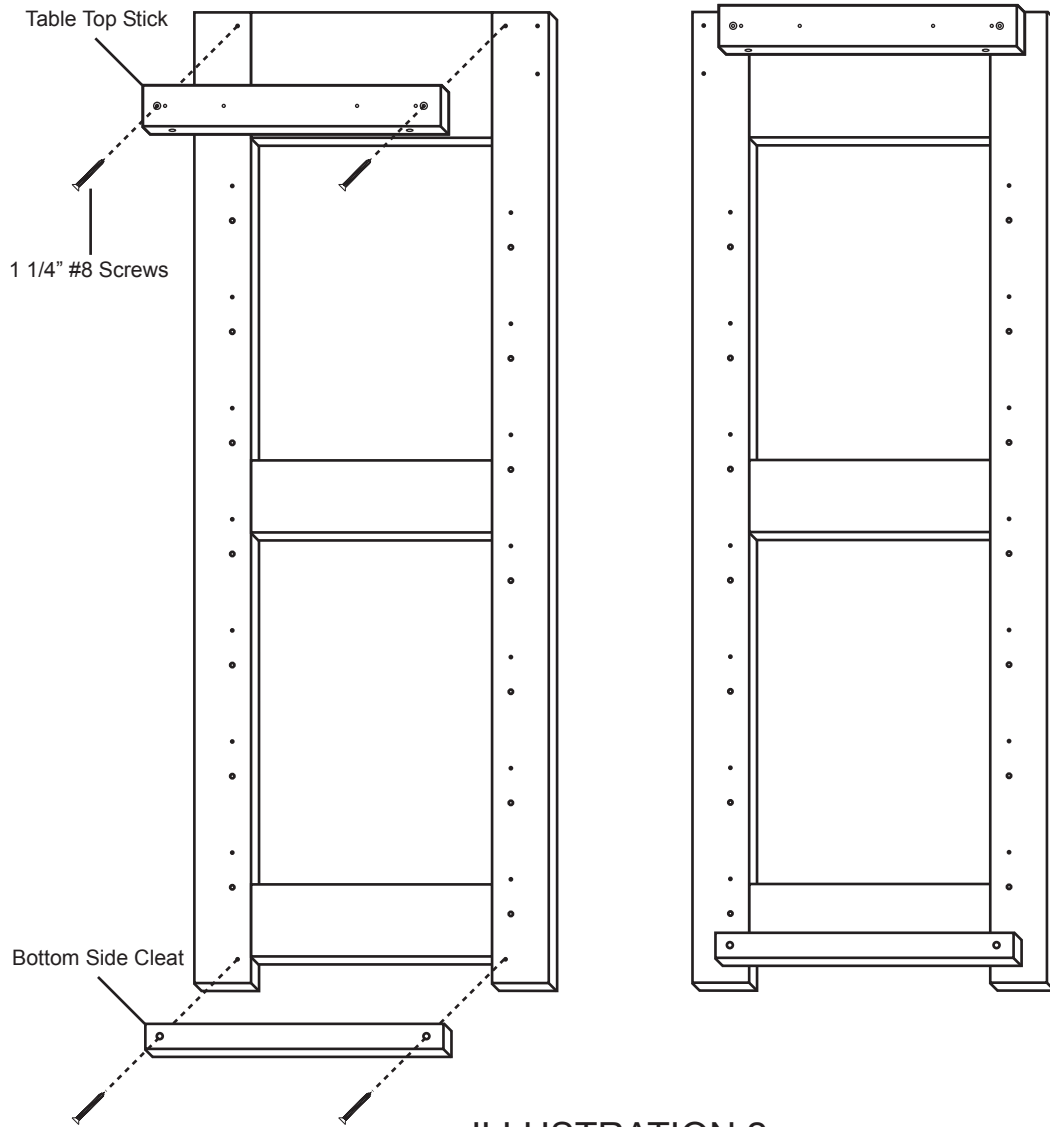


ILLUSTRATION 2

STEP 3

GLIDE ASSEMBLY

Attach Drawer Glides to Table Top Sticks. Look at the Glides, the narrow piece (with 2 sets of 3 holes and a punched out square stop at each end) attaches to the inside of the Table Top Sticks with the front end of the Glide flush with the front edge of the stick. To make sure you have the front of the Glide, look at the wide part of the Glide there's a hole shaped like a pointed triangle the point points toward the front of the Glide. See illustration 3A. Attach the Glide to the Stick using 5/8" #6 small Phillips/Flat Head screws. Use 2 screws per Glide, using the 1st and 4th (1st hole in the 2nd series of 3 holes). See illustration 3A. These screws will go into the first and third holes of the stick. The other 2 holes are not used. See illustration 3A.



This Wider Piece fits into the slot on the outside of the Drawer Sides and is held in place by one screw from inside the drawer, screw goes into Black Hole.

This Narrow Piece attaches to the Table Top Stick.



This Narrow Piece is shown separated from the wider piece for illustration purposes only! The screws go into the Black Holes.

ILLUSTRATION 3A

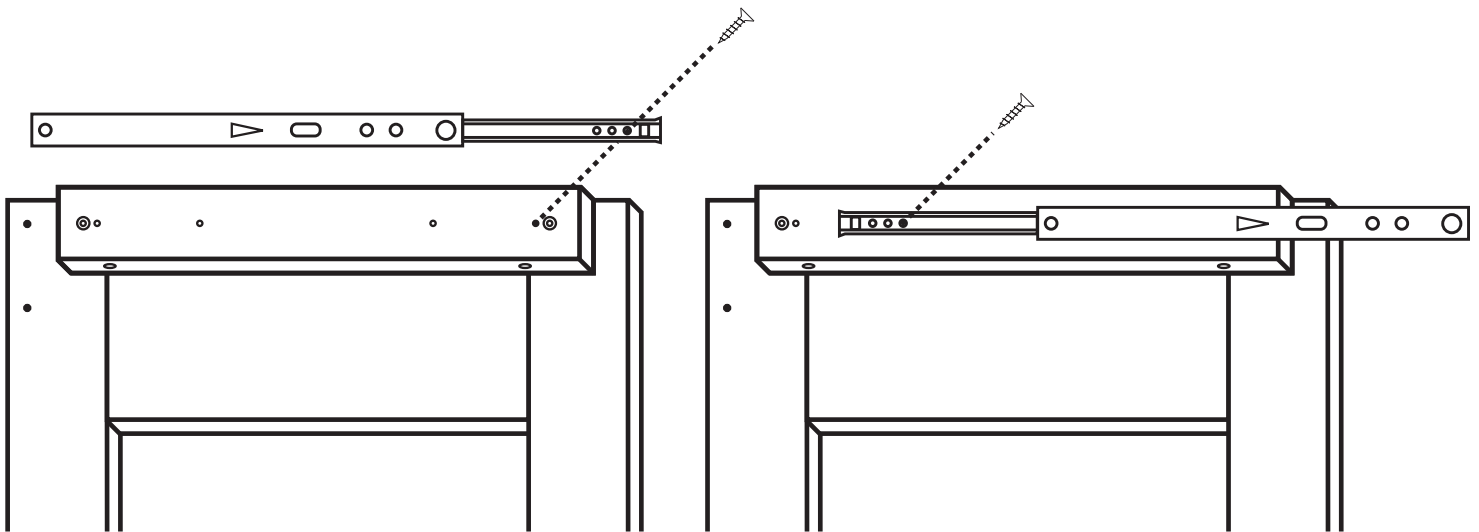


ILLUSTRATION 3B

ILLUSTRATION 3C

STEP 4

MAIN ASSEMBLY

BRACE PREP: Insert/tap 3/4" pins into both ends of the Top Back Brace, Bottle Neck, and Bottle Bottom Support Braces until seated. See illustration 4A. Look at the Rack Sides/Illustrations to determine left & right Sides. Sides are mirror images of each other. The Bottle Neck Support Braces go toward the front, and their pilot holes on the inside of the Rack Legs start 8 5/8" down from the top. The Bottom Support Braces are toward the back and their holes start at 9 5/8", or 1" down from the Bottle Neck holes. Yes, the Bottle Neck Braces are HIGHER than the Bottle Bottom Braces because the bottle bottoms are 3-4 times greater diameter. Corks will be wet. Align pins and attach all Bottle Support Braces to the right side using 1 1/4" #8 Screws. Bottleneck Braces toward the front, Bottle Bottom Braces toward the back. Tighten down. TIP: Dip the screwthreads in vegetable oil to ease instillation. See Illustration 4B. Make sure the rounded edges face the front. Attach the Top Back Brace to this side by inserting the pins the pins in one end of the Brace into the top back holes of the Side (above Bottle Bottom Braces). Make sure the long rounded edges of the Brace face outward toward the back of the unit. See illustration ?. Lay the unit so that the ends of the Braces are in the air. Attach the left side by aligning the pins and securing with 1 1/4" #8 screws. TIP: Start with the bottom braces and work toward the top, aligning pins as you go.

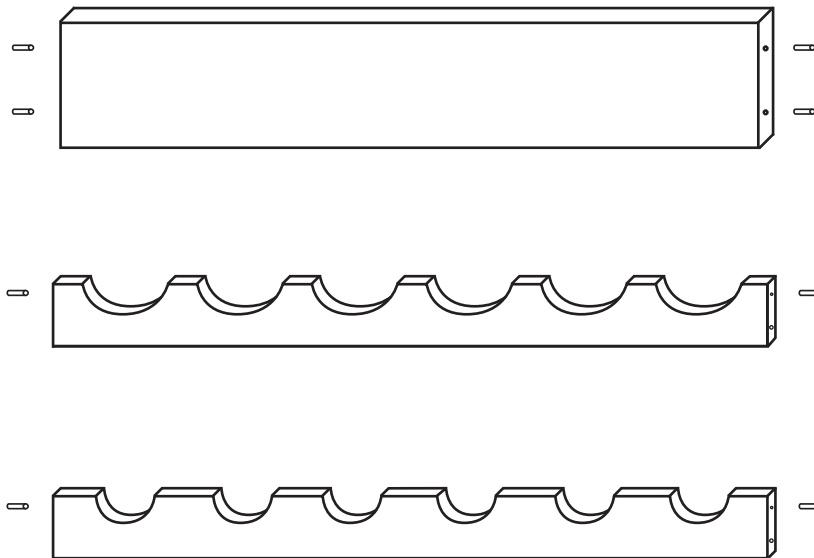


ILLUSTRATION 4A

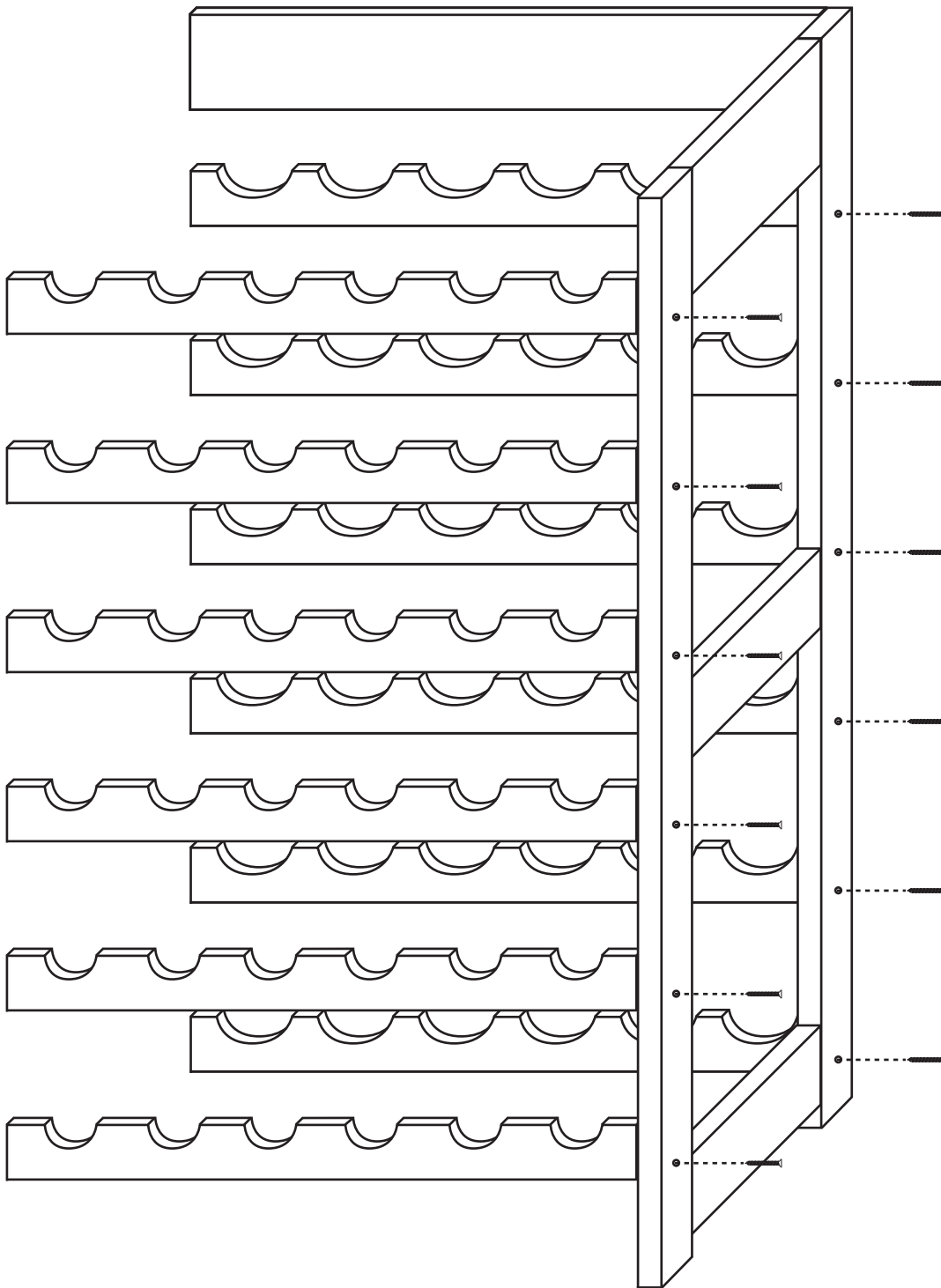


ILLUSTRATION 4B

STEP 5

DRAWER ASSEMBLY

Attach Drawer Back to the Drawer Sides with four 1 1/4" #8 Screws. There are left and right sides. Make sure the slots that run the length of the sides are aligned with the slot in the Drawer Back to accept the Drawer Bottom. See illustration 5. Slide in Drawer Bottom, best side up to inside of drawer. Take the 2 Bastion posts and dip threaded ends in Vegetable Oil. Align the threaded end of the posts with the post holes located near the ends of the inside of the drawer front. Tap slotted end of posts with hammer until threads just enter holes, then tighten posts down with Flat Blade screwdriver. Tighten post until the solid shaft of the post hits the wood. Back the post out about 1/2 turn, until the hole/screwdriver slot in the end of the posts parallel and are in direct line with the long edges of the Drawer Front.

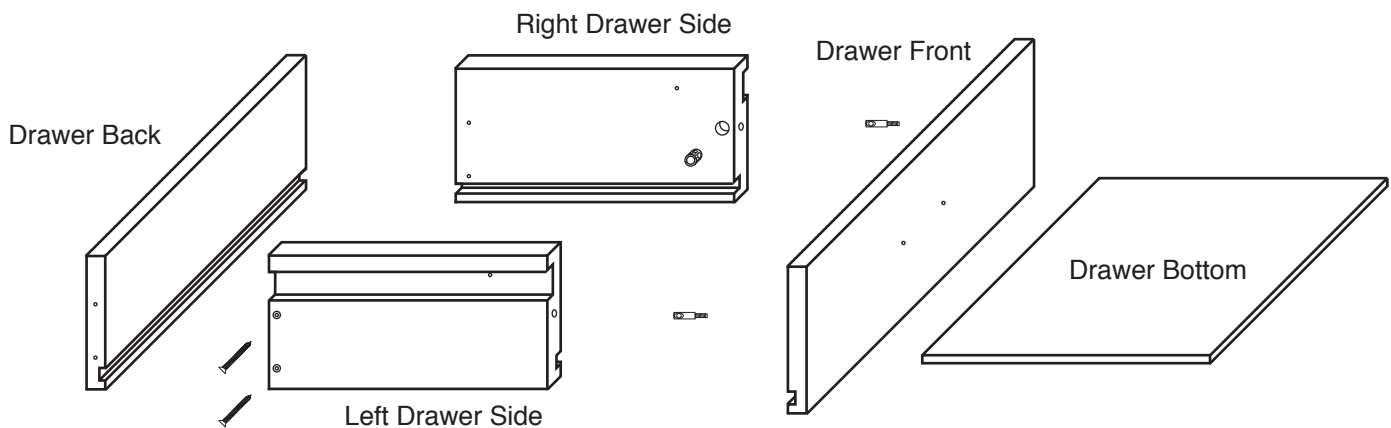


Illustration 5

Insert the Barrel Nuts into the Nut Access Holes on the inside of the Drawer Sides with the threaded end of the nut facing out. The small slots on the outer lip of the nut show the position of the holes through the nut sides. align these slots parallel with the long edges of sides. Take the drawer front and carefully insert the posts into the ends of the brace sides, through the sides of the nut until seated. When in proper position, you should see the hole in the post through the threaded end of the nut. Push nut snug up against the wood in the nut access hole toward the drawer front. Hole should be slightly off-center toward the drawer front. Insert the set screw and tighten down. Don't cross-thread set screws. Set screw should turn easily then engage the side of the post hole. As the set screw is tightenend, the tip will seek the center of the hole in the post and tighten. The ends of the sides should be tight against the inside drawer front

Attach the drawer handle with two 1" #8-32 MM Pan Head Machine Screws.

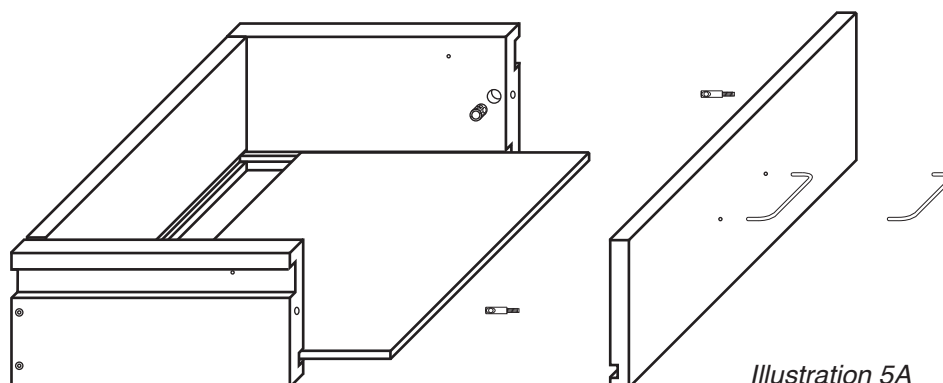


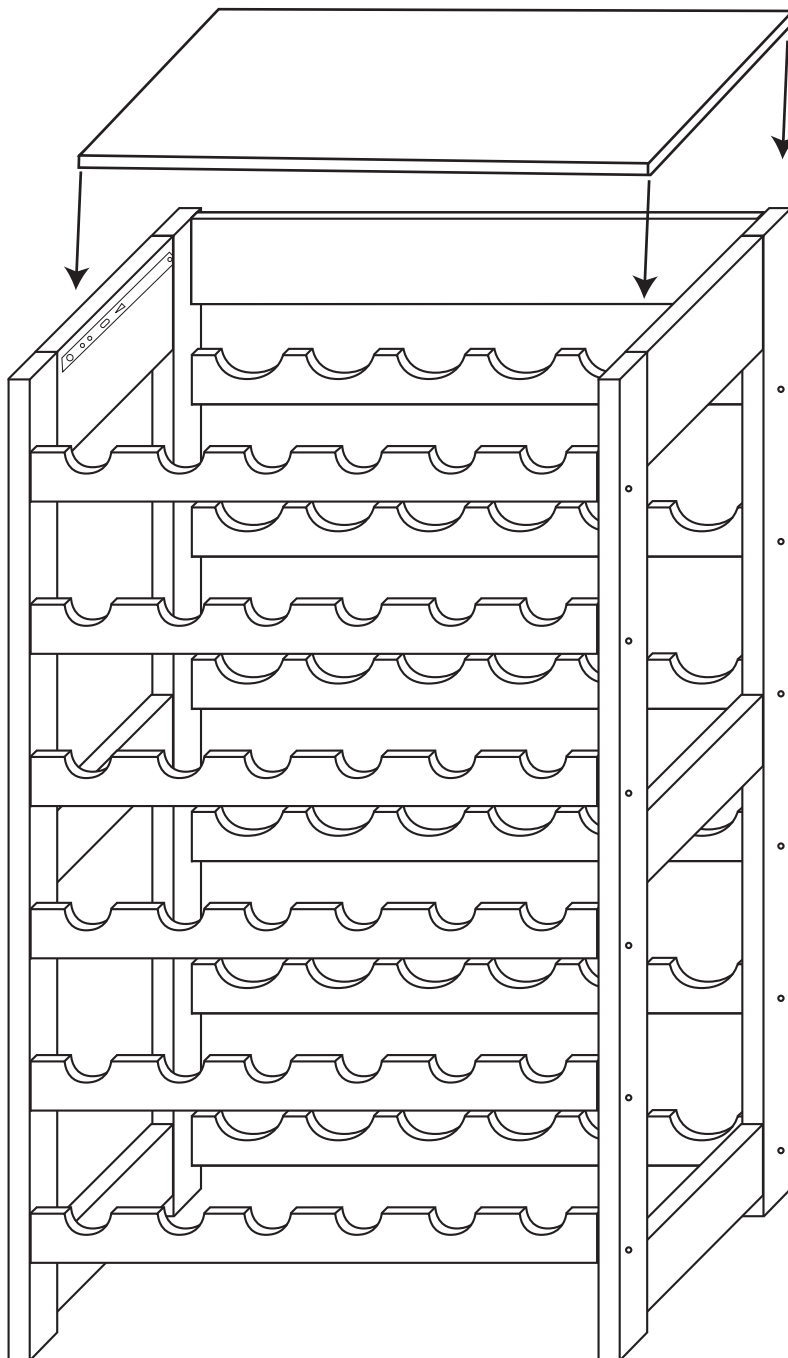
Illustration 5A

STEP 6

ATTACH RACK TOP

Attach the top to the rack base with four 2" #8 screws. This is accomplished by inserting the screws up through the table top sticks that were attached to the Rack sides in step 4. Some people will find it easier to attach the top with the unit upright. Another option is to turn the rack top upside down on a smooth flat surface with the 4 pilot holes up – invert the assembled base, align the holes in the table top sticks with the 4 pilot holes in the bottom of the top and secure with 2" screws.

TIP: Start all 3 screws into the pilot holes before tightening them down!

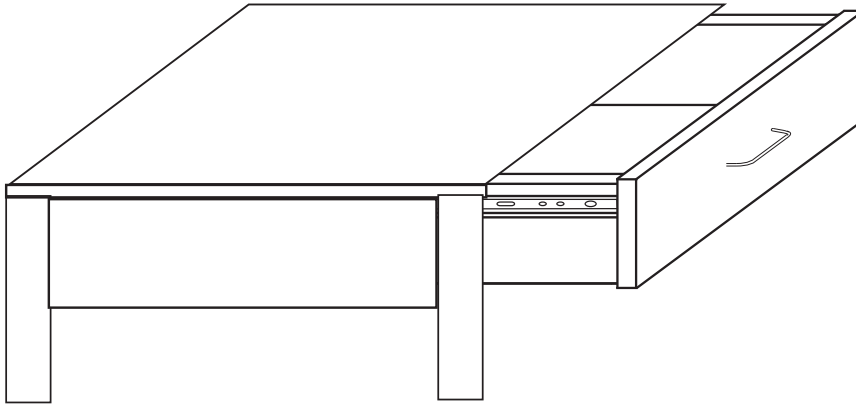


STEP 7

ATTACH DRAWER

With unit upright, align the slots on the outside of the Drawer Sides with Drawer Glides attached to the Table Top Sticks. When both sides are aligned, push the drawer all the way in until it hits the Top Back Brace. This will “Set” the glides. Slowly pull the drawer out, the large part of the Glide will pull out with the drawer. Secure the Glide to the Drawer Side with one M4x3/8” Phillips Flange Head Screw per side. Hole in glide should be lined up with the hole on the inside of the drawer.

TIP: If holes aren't lined up, try closing the drawer all the way, then opening again.





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