



Inline Fans for a
Healthier Environment



RB Series Installation Instructions

Spruce Environmental Technologies, Inc.

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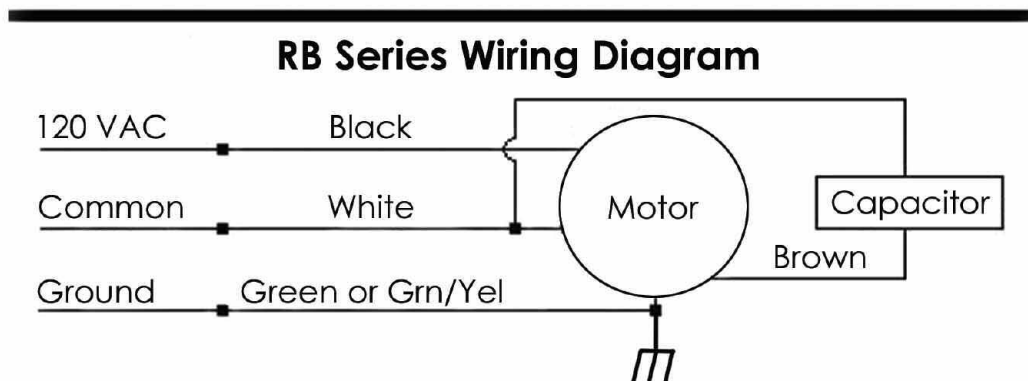


Please Read And Save These Instructions

WARNING - TO REDUCE THE RISK OF FIRE, ELECTRIC SHOCK, OR INJURY TO PERSONS, OBSERVE THE FOLLOWING:

- a) Use this unit only in the manner intended by the manufacturer. If you have questions, contact the manufacturer.
- b) Before servicing or cleaning unit, switch power off at service panel and lock the service disconnecting means to prevent power from being switched on accidentally. When the service disconnecting means cannot be locked, securely fasten a prominent warning device, such as a tag, to the service panel.
- c) Installation work and electrical wiring must be done by qualified person(s) in accordance with all applicable codes and standards, including fire-rated construction.
- d) Sufficient air is needed for proper combustion and exhausting of gases through the flue (chimney) of fuel burning equipment to prevent back drafting. Follow the heating equipment manufacturer's guideline and safety standards such as those published by the National Fire Protection Association (NFPA) and the American Society for Heating, Refrigeration and Air Conditioning Engineers (ASHRAE) and the local code authorities.
- e) When cutting or drilling into wall or ceiling, do not damage electrical wiring and other hidden utilities.
- f) Ducted fans must always be vented to the outdoors.
- g) If this unit is to be installed over a tub or shower, it must be marked as appropriate for the application and be connected to a GFCI (Ground Fault Circuit Interrupter) - protected branch circuit.
- h) NEVER place a switch where it can be reached from a tub or shower.
- i) Use this unit only in the manner intended by the manufacturer. If you have any questions, contact the manufacturer.
- j) Before servicing or cleaning unit, switch power off at service panel and lock the service connecting means to prevent power from being switched on accidentally. When the service disconnecting means cannot be locked, securely fasten a prominent warning device, such as a tag, to the service panel.
- k) Fan is suitable for use with solid-state speed controls. The recommended speed control if used is Pass & Seymour Solid State Speed Control Cat. No. 94601-I.
- i) All wiring must be performed in accordance with the National Fire Protection Association's (NFPA) National Electrical Code, Standard #70"-current edition for all commercial and industrial work, and state and local building codes. All wiring must be performed by a qualified and licensed electrician. All wiring must be in accordance with local and national electrical codes.

CAUTION: For General Ventilating Use Only. Do Not Use To Exhaust Hazardous Or Explosive Materials And Vapors.





RB Series

RB110	p/n 23046-1, 28128
RB275	p/n 23034-1, 28115
RB300	p/n 23022-1, 28088
RB350	p/n 23023-1, 28261
RB400	p/n 23052-1, 28206
RB500	p/n 23053-1, 28207

1.0 Mounting

The Spruce RB Series fans may be mounted at any angle without affecting performance although the vertical mounting position shown in Fig. 1 is highly recommended. If the vertical mounting position is not possible, care should be taken to avoid creating a low spot in the fan/duct system where condensation might accumulate in the fan housing as shown in Fig. 2. In situations where horizontal mounting is desired and condensation is likely to occur (bathroom ventilation in cold climates) this problem might be avoided by mounting the fan 30 degrees beyond horizontal as shown in Fig. 3.

Fig. 1

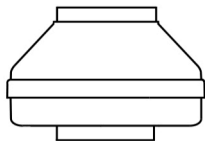


Fig. 2

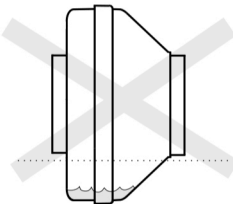
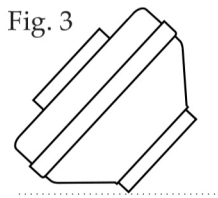


Fig. 3



2.0 Fan Sealing

RB Series Fans are factory sealed, no additional caulk or other materials are required to inhibit air leakage.

3.0 Ducting

Any type of ducting is acceptable, however, flexible nonmetallic ducting is recommended for easy installation and quieter operation. Insulated flexible ducting is **highly recommended** in cold climates to prevent the warm bathroom air from forming condensation in the ducting where it is exposed to colder attic air. The outlet of the fan should always be ducted to the outside. Avoid venting the outlet of the fan directly into an attic area. The excess moisture from the bathroom can cause damage to building structure and any items stored in the attic. Multiple venting points may be connected together using a "T" or "Y" fitting. Ideally Duct should be arranged such that equal duct lengths are used between intake and "T" or "Y" fitting, this will result in equal flow rates in each intake branch. If adjustable intake grilles are used on multi-intake systems then the opening on each grill should be equal in order to minimize noise and resistance. Straight smooth runs of rigid metal ducting will present the least resistance and maximize system performance. The Equivalent Length of Rigid Metal Ducting resulting in .2" WC pressure loss for each Fan Model is provided in the specification section of these Instructions. Flexible ducting, if used, must always be as close to being fully extended as possible. Formed rigid metal duct elbows will present the least resistance and maximize system performance, recommended bend radius of elbow is at least 1.5 x duct diameter.

To ensure quiet operation of ENERGY STAR qualified in-line and remote fans, each fan shall be installed using sound attenuation techniques appropriate for the installation. For bathroom and general ventilation applications, at least 8 feet of insulated flexible duct shall be installed between the exhaust or supply grille(s) and the fan. RB Series fans are not suitable for kitchen range hood remote ventilation applications.

4.0 Back Draft Dampers

Back draft dampers allow airflow in only one direction preventing cold/hot drafts from entering the vented area and minimize possible condensation and icing within the system while the fan is not operating. Back draft dampers are highly recommended at each intake grille for bathroom ventilation in all cold climate installations. Installation instructions are included with Spruce back draft dampers.

5.0 Electrical Wiring

All wiring must be performed in accordance with the National Fire Protection Association's (NFPA) National Electrical Code, Standard #70"-current edition for all commercial and industrial work, and state and local building codes. All wiring must be performed by a qualified and licensed electrician. A Ground Fault Interrupter (GFI) circuit is not required in most installations, check your local codes. Ensure that all exterior electrical boxes are outdoor rated and properly sealed to prevent water penetration into the box. A means, such as a weep hole, is recommended to drain the box. Note that the fan is not intended for connection to rigid metal conduit.

6.0 Applications

Suitable for general ventilation, bathroom venting, fresh air supply, duct boosting, building pressurization, etc.

Not suitable for kitchen range hood venting.

7.0 Installation

Step 1: Install Mounting Bracket as shown (Fig. 4) (RB110 & RB 275 Only, separate instructions for RB400 & RB500 are included with Mounting Bracket Kit). Insert Grommets into slots in mounting bracket. Orientate the Electrical Box relative to Mounting Bracket as required. Attach the fan to the mounting bracket with (3) #10 self-tapping screws, provided. Avoid over tightening screws.



Fig. 4

Step 2: Select location for fan mounting. A location 2/3 along the ducting, a minimum of 10 feet away from the inlet vent to the fan or the Y/T of a multi-intake system will provide the quietest operation. Fan should be mounted vertically to prevent moisture from accumulating in the fan housing. Attach bracket to mounting structure with the 1 1/4" screws provided (Fig. 5).



Fig. 5

Step 3: Connect ductwork between fan inlet and area to be vented through inlet grille (Fig. 6). Flexible, nonmetallic ducting is recommended for quietest operation and easiest installation. Insulated flexible ducting is highly recommended for bathroom ventilation in all cold climate installations. Metal worm drive clamps, spring clamps, adjustable plastic ratchets are recommended for connection of ducting. Duct Tape should be used to retain insulation.

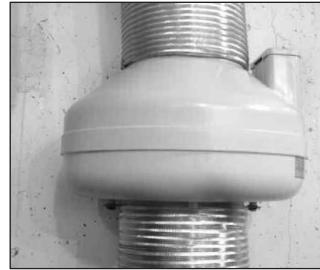


Fig. 6

Step 4: Connect inlet grille(s) (Fig. 7). An optional backdraft damper may be installed in the inlet grille to prevent cold air from backing into the inlet, prevent conditioned air from escaping and also prevent condensation from forming inside the ductwork. Backdraft dampers are highly recommended at each intake grille for bathroom ventilation in all cold climate installations.



Fig. 7

Step 5: Connect outlet of fan to outside vent (Fig. 8). The outside vent may go through the roof, sidewall or soffit as desired. Flexible, nonmetallic ducting is recommended for quietest operation and easiest installation. Insulated flexible ducting is highly recommended for bathroom ventilation in all cold climate installations. As the fan is typically outside of the building thermal boundary, and is venting to the outside, installation of insulation around the fan is not required.



Fig. 8

Step 6: Make electrical connection to fan (Fig. 9).

Insure any metal filing used in the installation is properly grounded. A plastic cable connector such as a T&B #3300 may be used to avoid any filing grounding problem. Observe the proper wiring connections (See Section 5.0). Note that the fan is not intended for connection to rigid metal conduit.

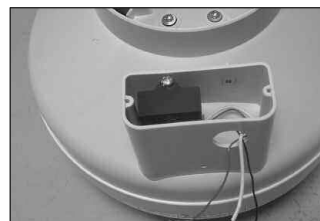


Fig. 9

RB Series Wire	AC Connection
Black	AC Line
White	AC Common
Green or Grn/Ye	Ground

RB SERIES PRODUCT SPECIFICATIONS

The following chart shows fan performance for RB Series Commercial/Residential Fans:

Typical CFM vs. Static Pressure "WC

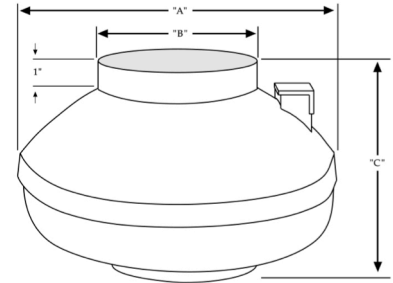
	0"	.2"	.5"	.75"	1.0"	1.25"	1.5"	1.75"	2.0"
RB110	121	100	68	20	-	-	-	-	-
RB275	272	230	176	138	103	57	13	-	-
RB300	318	270	211	170	135	87	30	-	-
RB350	334	300	247	210	176	142	116	87	52
RB400	497	450	353	281	220	176	128	79	38
RB500	542	500	420	344	275	219	165	102	48

Power Consumption @ 120 VAC, 60Hz (2.0 Amp Maximum)

RB110	14-19 watts
RB275	50-75 watts
RB300	66-87 watts
RB350	91-129 watts
RB400	95-152 watts
RB500	99-152 watts

Size Chart

Fan Model	"A" Dim	"B" Dim	"C" Dim	Duct Size	Weight	L.2
RB110	9.7"	3.9"	8.5"	4"	5 lbs	30ft
RB275	11.8"	5.9"	8.6"	6"	5.5 lbs	48 ft
RB300	13.4"	5.9"	9"	6"	8 lbs	40 ft
RB350	13.4"	5.9"	9"	6"	8.5 lbs	30 ft
RB400	13.4"	7.9"	10.5"	8"	11.5 lbs	57 ft
RB500	13.4"	9.9"	10.5"	10"	11.5 lbs	140 ft



L.2 = Estimated Equivalent Length of Rigid Metal Ducting resulting in .2in WC pressure loss for Duct Size listed. Longer Equivalent Lengths can be accommodated at Flows Lower than that at .2in WC pressure loss (see CFM Vs Static Pressure "WC Table). Do not operate fan above 80% of maximum Static Pressure per performance table.

Mounting: Mounting bracket included.

Recommended Ducting: 4", 6", 8" or 10" Rigid or Flexible Ducting

Storage Temperature Range: 32 -100 degrees F.

Normal Operating Temperature Range: -20 - 120 degrees F.

Maximum Inlet Air Temperature: 140 degrees F continuous

Continuous Duty: 3000 RPM

Thermally Protected: Class F Insulation

Rated for Indoor use only

Rated for Residential and Commercial use

Suitable for use with solid-state speed controls

Suitable for use over tub or shower



ALL RB SERIES FANS
EXCEPT RB350 ARE ENERGY
STAR RATED



77728

Conform to
UL STD. 507

Cert. to CAN/CSA
STD. C22.2 No. 113

TESTED/CERTIFIED



Typical RB Series Fan Installation

- 1 RB Series Fans
 -RB110 - P/N 28128
 -RB275 - P/N 28115
 -RB300 - P/N 28088
 -RB350 - P/N 28261
 -RB400 - P/N 28206
 -RB500 - P/N 28207

Mounting Bracket included

- 2 Flexible Duct

Insulated Ducting is strongly recommended in colder climates

- 3A Roof Vent Cap

or

- 3B Vent Hood

- 4 Y or T for Optional Second Vent

- 5 Vent Details

Deluxe Metal Backdraft Damper
 Duct Grille & Collar

Backdraft Dampers are strongly recommended in colder climates.

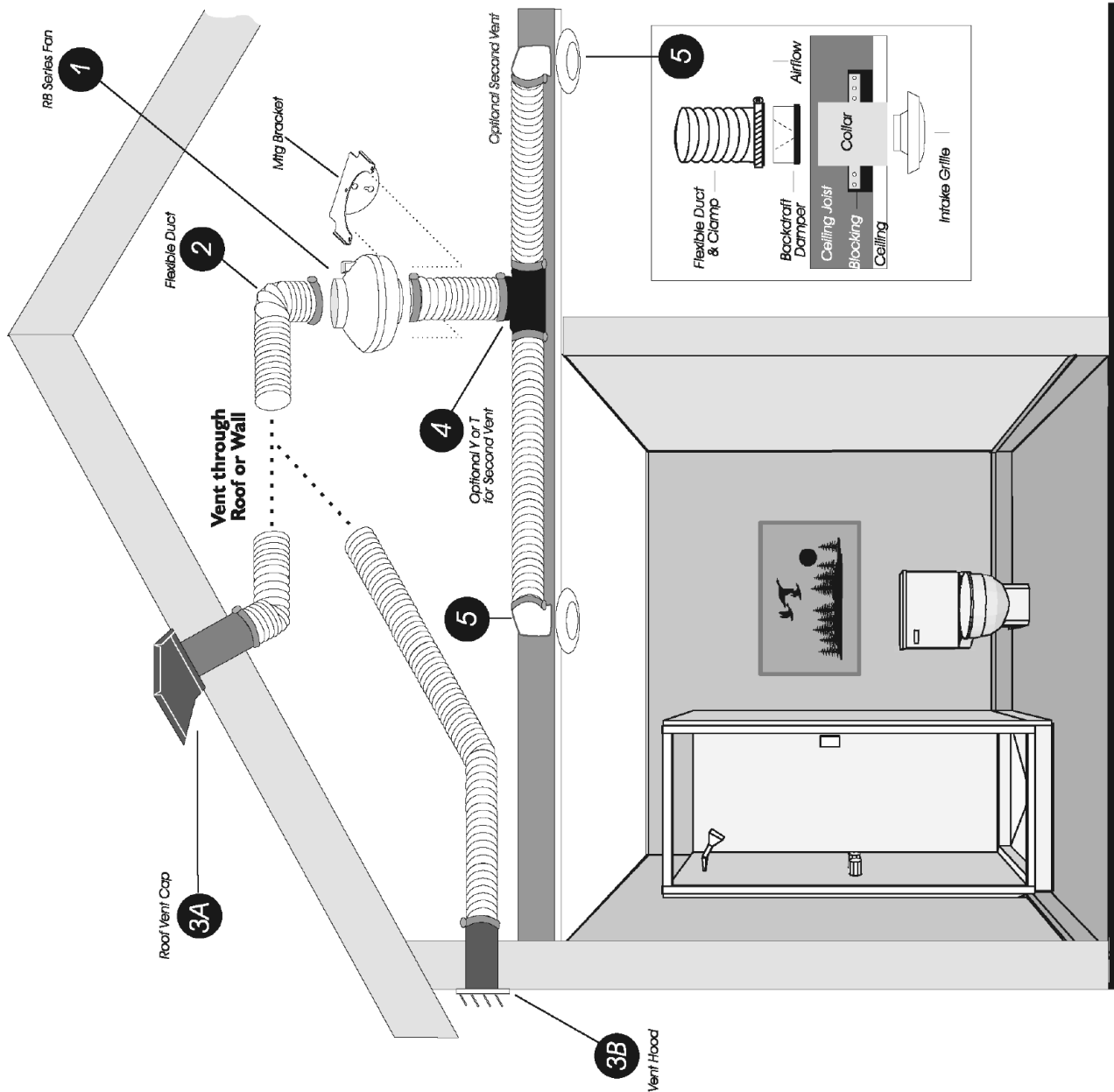


Fig. 10

IMPORTANT INSTRUCTIONS TO INSTALLER

Inspect the RB Series Fan for shipping damage within 15 days of receipt. Notify Spruce of any damages immediately. Spruce is not responsible for damages incurred during shipping. However, for your benefit, Spruce does insure shipments.

There are no user serviceable parts inside the fan. **Do not attempt to open.** Return unit to factory for service.

Install the RB Series Fan in accordance with all state and local building codes and state regulations.

WARRANTY

Subject to any applicable consumer protection legislation, Spruce Environmental Technologies Inc. ("Spruce") warrants that the RB Series Fan (the "Fan") will be free from defects in materials and workmanship for a period of five (5) years from the date of manufacture (the "Warranty Term").

Warranty claims made during the first thirty days after installation:

Spruce will replace any Fan which fails due to defects in materials or workmanship. The Fan may be returned (at owner's cost) to either the point of purchase or the Spruce factory. The point of purchase may require proof of purchase or a bill of sales for replacement.

Warranty claims made after the first thirty days after installation through the end of the Warranty Term:

Spruce will (at its option) either recondition or replace any Fan which fails due to defects in materials or workmanship. The Fan must be returned (at owner's cost) to the Spruce factory.

This Warranty is contingent on installation of the Fan in accordance with the instructions provided. This Warranty does not apply where any repairs or alterations have been made or attempted by others, or if the unit has been abused or misused. Warranty does not include damage in shipment unless the damage is due to the negligence of Spruce.

Spruce is not responsible for installation, removal or delivery costs associated with this Warranty.

EXCEPT AS STATED ABOVE, THE RB SERIES FANS ARE PROVIDED WITHOUT WARRANTY OF ANY KIND, EITHER EXPRESS OR IMPLIED, INCLUDING, WITHOUT LIMITATION, IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE.

IN NO EVENT SHALL SPRUCE BE LIABLE FOR ANY DIRECT, INDIRECT, SPECIAL, INCIDENTAL, OR CONSEQUENTIAL DAMAGES ARISING OUT OF, OR RELATING TO, THE FAN OR THE PERFORMANCE THEREOF. SPRUCE'S AGGREGATE LIABILITY HEREUNDER SHALL NOT IN ANY EVENT EXCEED THE AMOUNT OF THE PURCHASE PRICE OF SAID PRODUCT. THE SOLE AND EXCLUSIVE REMEDY UNDER THIS WARRANTY SHALL BE THE REPAIR OR REPLACEMENT OF THE PRODUCT, TO THE EXTENT THE SAME DOES NOT MEET WITH SPRUCE'S WARRANTY AS PROVIDED ABOVE.

For service under this Warranty, contact Spruce for a Return Material Authorization (RMA) number and shipping information. No returns can be accepted without an RMA. If factory return is required, the customer assumes all shipping cost to and from factory.

Spruce Environmental Technologies, Inc.

3 Saber Way
Ward Hill, MA 01835
TEL. (978) 521-0901
FAX (978) 521-3964

Record the following information for your records:

Serial No. _____

Purchase Date _____