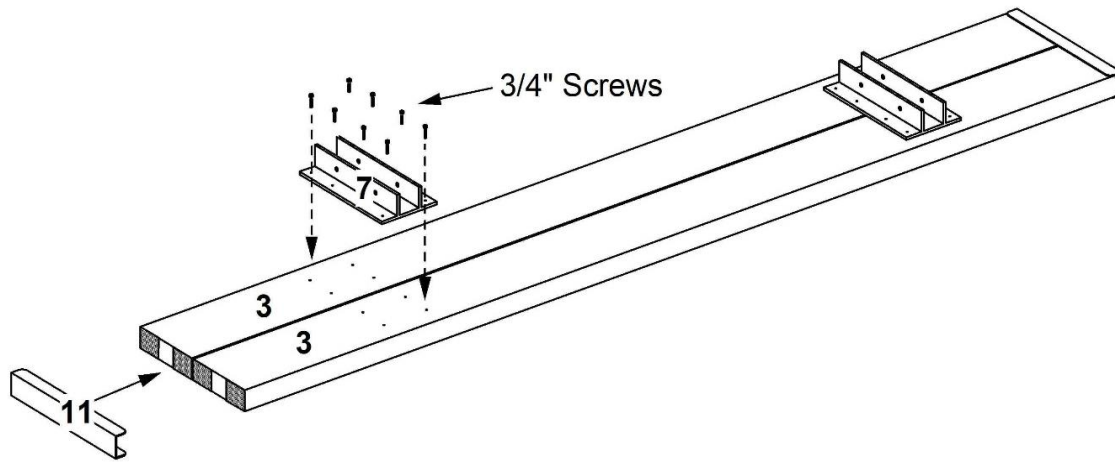


TABLE TOP ASSEMBLY

Lay out five 96" table top rails (part 1 and 2) as shown above with pilot holes facing up. Table top rails have two holes in the center of each rail, seat rails do not. Be sure wood inserts are flush with vinyl. Set two 25½" table brackets (part 6) over pilot holes at each end of table top rail, leaving ½" gap between rails. Using twenty ¾" screws per bracket, fasten each bracket to table top rails.

Apply glue to inner edges of 7/8" x 1½" end cap (from hardware bag) and press on each end of 27" center brace (part 8). Set center brace over pilot holes in center of table top. Using ten 2" screws, fasten center brace to table top.

Apply glue to inside edges of 28" table top end cap (part 10). Press end cap onto ends of table top (DO NOT slide from end). Take care that end cap is flush with ends of table and use a file to round off any sharp edges.

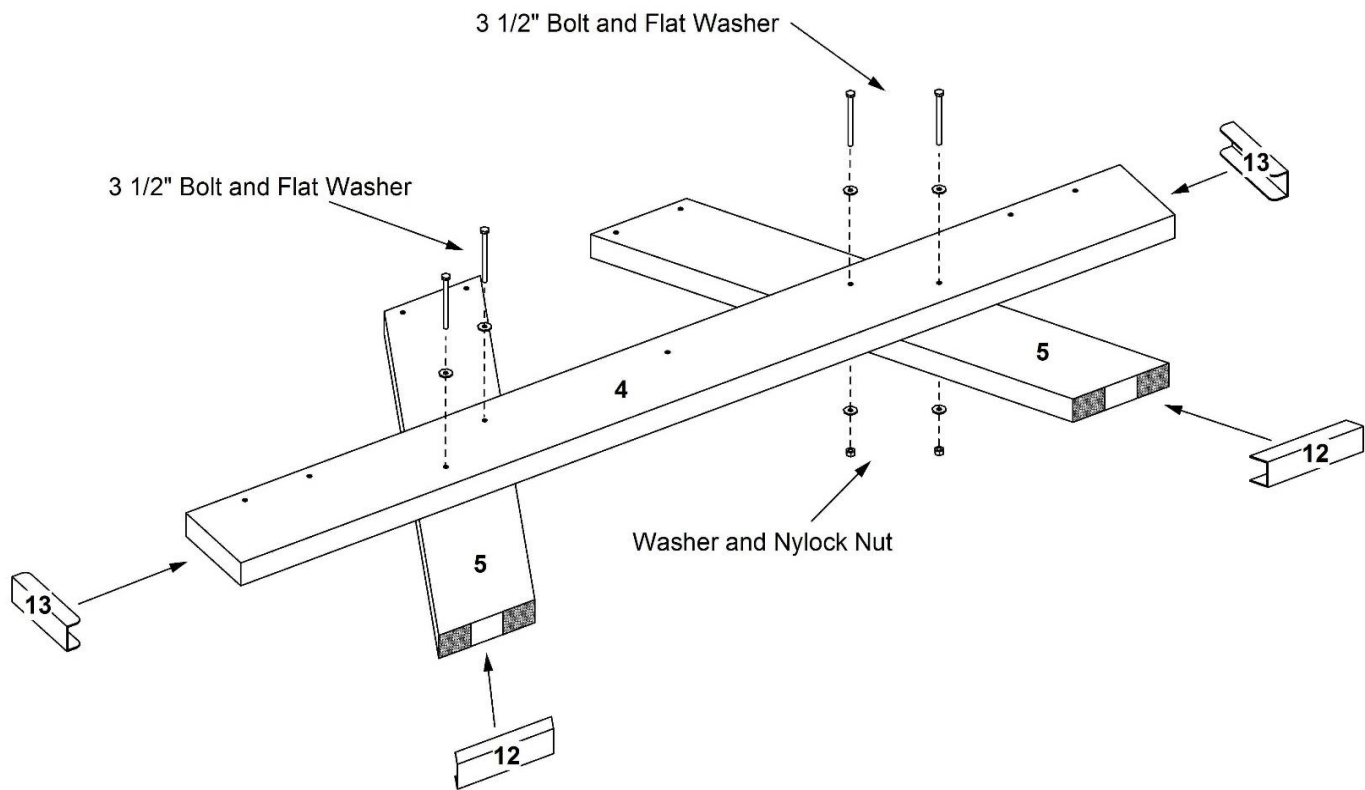


SEAT ASSEMBLY

Lay out two 96" seat rails (part 3) with pilot holes facing up. Seat rails do not have any holes in the center of each rail. Be sure wood inserts are flush with vinyl. Set two 8 $\frac{3}{4}$ " seat brackets (part 7) over pilot holes at each end of seat rail, leaving $\frac{1}{8}$ " gap between rails. Using eight $\frac{3}{4}$ " screws per bracket, fasten each bracket to seat rails.

Apply glue to inside edges of 11 $\frac{1}{2}$ " seat end cap (part 11). Press end cap onto ends of seat (DO NOT slide from end). Take care that end cap is flush with ends of seat and use a file to round off any sharp edges.

Repeat to assembly second seat.



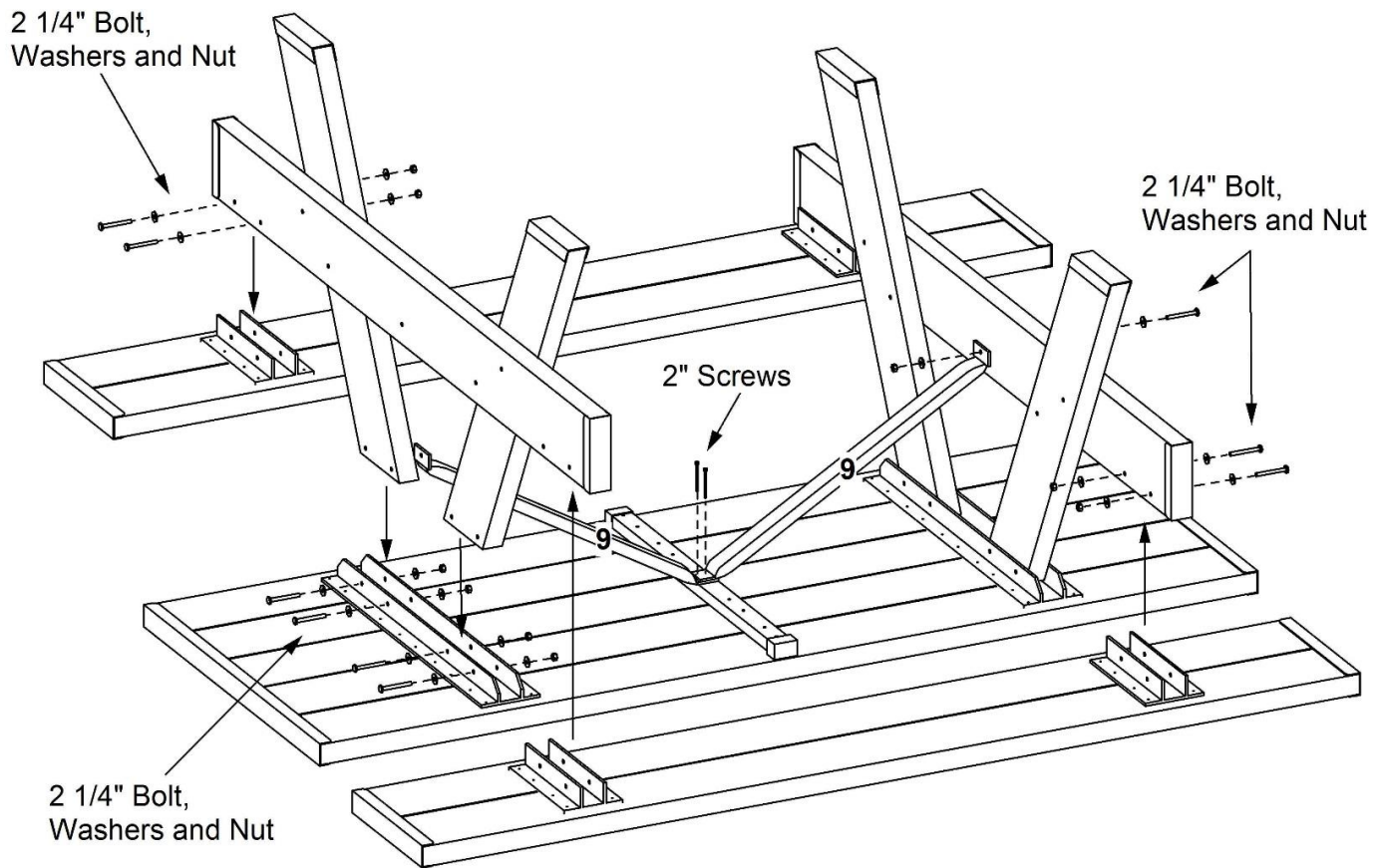
CROSS BRACE / LEG ASSEMBLY

Lay out two 30 $\frac{1}{4}$ " legs (part 5) on an angle with pre-drilled holes for attaching table top, nearest each other at top. Lay one 59 $\frac{1}{2}$ " cross brace (part 4) across legs; adjusting legs so bolt holes line up. (Due to wood inserts in legs drying out, it may be necessary to ream holes out using a $\frac{1}{4}$ " drill bit)

Using four 3 $\frac{1}{2}$ " bolts, eight washers and four nuts, fasten cross brace to legs. (Do not over tighten as this will crush the vinyl) Bolt heads will face outside of the table.

Apply glue to inside edges of 5 $\frac{1}{2}$ " cross brace end cap (part 13). Press end cap onto ends of cross brace (DO NOT slide from end). Take care that end cap is flush with ends and use a file to round off any sharp edges.

Apply glue to inside edges of 6 $\frac{1}{8}$ " seat end cap (part 12). Press end cap onto ends of seat (DO NOT slide from end).



Insert one cross brace / leg assembly into brackets on underside of table top with cross brace closest to table end. Using four 2¼" bolts, washers and nuts, fasten assembly to table top. Repeat with second cross brace / leg assembly for opposite end of table.

Using one 2¼" bolt, washers and nut, bolt one 33¾" diagonal brace (part 9) to center of each cross brace. In center of table, overlap free ends of diagonal braces and drill two ⅛" holes through braces and into center brace. Using two 2" screws, fasten both diagonal braces to center brace.

Position seat assemblies over cross braces and line up bolt holes of brackets to holes in cross brace. Using four 2¼" bolts, washers and nuts per seat assembly, fasten seat assembly to cross brace.