

# PRO-FORM<sup>®</sup>

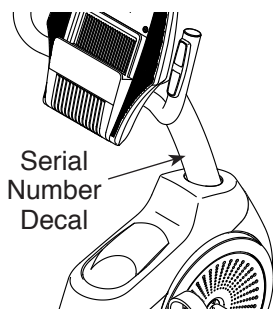
## 325 CSX

www.proform.com

Model No. PFEX53915.1

Serial No. \_\_\_\_\_

Write the serial number in the space above for reference.



## USER'S MANUAL

### ACTIVATE YOUR WARRANTY

To register your product and activate your warranty today, go to [www.proformservice.com/registration](http://www.proformservice.com/registration).

### CUSTOMER CARE

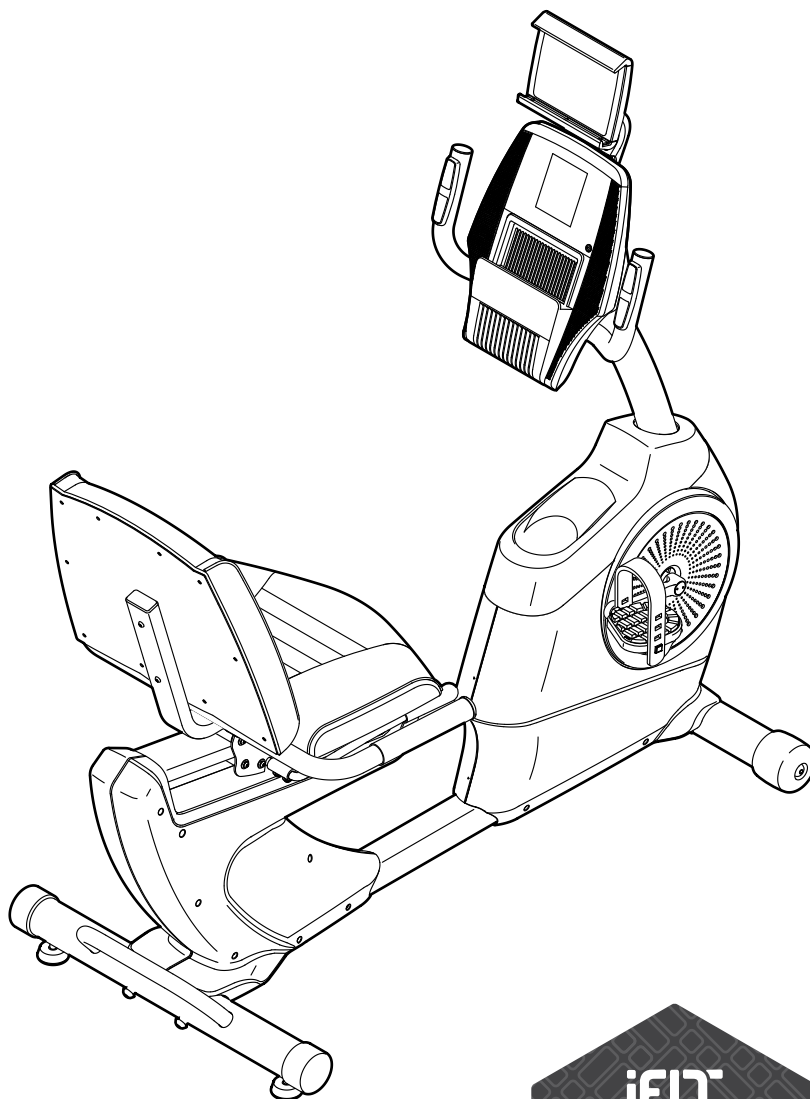
For service at any time, go to [www.proformservice.com](http://www.proformservice.com).

Or call 1-888-533-1333  
Mon.–Fri. 6 a.m.–6 p.m. MT  
Sat. 8 a.m.–12 p.m. MT

Please do not contact the store.

### ⚠ CAUTION

Read all precautions and instructions in this manual before using this equipment. Keep this manual for future reference.



# TABLE OF CONTENTS

|                                       |            |
|---------------------------------------|------------|
| WARNING DECAL PLACEMENT .....         | 2          |
| IMPORTANT PRECAUTIONS .....           | 3          |
| BEFORE YOU BEGIN .....                | 5          |
| PART IDENTIFICATION CHART .....       | 6          |
| ASSEMBLY .....                        | 7          |
| HOW TO USE THE EXERCISE BIKE .....    | 15         |
| FCC INFORMATION .....                 | 24         |
| MAINTENANCE AND TROUBLESHOOTING ..... | 25         |
| EXERCISE GUIDELINES .....             | 26         |
| PART LIST .....                       | 29         |
| EXPLODED DRAWING .....                | 30         |
| ORDERING REPLACEMENT PARTS .....      | Back Cover |
| LIMITED WARRANTY .....                | Back Cover |

## WARNING DECAL PLACEMENT

This drawing shows the location(s) of the warning decal(s). **If a decal is missing or illegible, see the front cover of this manual and request a free replacement decal. Apply the decal in the location shown.** Note: The decal(s) may not be shown at actual size.

**⚠ WARNING**  
Keep hands and fingers clear of this area.

**⚠ WARNING**

- Misuse of this machine may result in serious injury.
- Read user's manual prior to use and follow all warnings and instructions.
- Do not allow children on or around machine.
- User weight must not exceed 300 lbs. / 136 kgs.
- This product should always be used on a level surface.
- This product is not intended for therapeutic use.
- Replace label if damaged, illegible, or removed.

IFIT and PROFORM are registered trademarks of ICON Health & Fitness, Inc. App Store is a trademark of Apple Inc., registered in the U.S. and other countries. Android and Google Play are trademarks of Google Inc. The BLUETOOTH® word mark and logos are registered trademarks of Bluetooth SIG, Inc. and are used under license. IOS is a trademark or registered trademark of Cisco in the U.S. and other countries and is used under license.

---

# IMPORTANT PRECAUTIONS

**⚠ WARNING:** To reduce the risk of serious injury, read all important precautions and instructions in this manual and all warnings on your exercise bike before using your exercise bike. ICON assumes no responsibility for personal injury or property damage sustained by or through the use of this product.

1. It is the responsibility of the owner to ensure that all users of the exercise bike are adequately informed of all precautions.
2. Before beginning any exercise program, consult your physician. This is especially important for persons over age 35 or persons with pre-existing health problems.
3. The exercise bike is not intended for use by persons with reduced physical, sensory, or mental capabilities or lack of experience and knowledge, unless they are given supervision or instruction about use of the exercise bike by someone responsible for their safety.
4. Use the exercise bike only as described in this manual.
5. The exercise bike is intended for home use only. Do not use the exercise bike in a commercial, rental, or institutional setting.
6. Keep the exercise bike indoors, away from moisture and dust. Do not put the exercise bike in a garage or covered patio, or near water.
7. Place the exercise bike on a level surface with at least 2 ft. (0.6 m) of clearance around the exercise bike. To protect the floor or carpet from damage, place a mat under the exercise bike.
8. Inspect and properly tighten all parts each time the exercise bike is used. Replace any worn parts immediately.
9. Keep children under age 13 and pets away from the exercise bike at all times.
10. Wear appropriate clothes while exercising; do not wear loose clothes that could become caught on the exercise bike. Always wear athletic shoes for foot protection.
11. The exercise bike should not be used by persons weighing more than 300 lbs. (136 kg).
12. Be careful when mounting and dismounting the exercise bike.
13. The heart rate monitor is not a medical device. Various factors, including the user's movement, may affect the accuracy of heart rate readings. The heart rate monitor is intended only as an exercise aid in determining heart rate trends in general.
14. Always keep your back straight while using the exercise bike; do not arch your back.
15. Over exercising may result in serious injury or death. If you feel faint, if you become short of breath, or if you experience pain while exercising, stop immediately and cool down.

# PROTECT

YOUR FITNESS EQUIPMENT  
WITH AN EXTENDED SERVICE PLAN



Your new fitness equipment is not an ordinary purchase; it is an investment in your health and well being for years to come.

As the leading provider of manufacturer's extended service plans, ICON strives to protect your equipment and your future.

Please review the following service plans and find one that best fits your needs.

## PREVENTIVE MAINTENANCE SERVICE PLANS

| Equipment Price                             | 3-Year Plan | 5-Year Plan |
|---|-------------|-------------|
| \$0.00 to \$1000.00                         | \$199.99    | \$289.99    |
| \$1001.00 to \$1500.00                      | \$259.99    | \$379.99    |
| \$1501.00 to \$2500.00                      | \$339.99    | \$489.99    |
| (Bikes/Systems Only)<br>\$0.00 to \$2500.00 | \$139.99    | NA          |

Features:

- Includes an annual preventive maintenance and performance check at your convenience
- Unlimited in-home repairs; no shipping required
- Covers parts and labor on all manufacturer's defects, as well as wear and tear on parts
- Up to 5 years of coverage available

## STANDARD SERVICE PLANS

| Equipment Price        | 1-Year Plan | 2-Year Plan | 3-Year Plan |
|------------------------|-------------|-------------|-------------|
| \$0.00 to \$300.00     | \$29.99     | \$39.99     | \$59.99     |
| \$301.00 to \$1000.00  | \$89.99     | \$119.99    | \$149.99    |
| \$1001.00 to \$2000.00 | \$109.99    | \$139.99    | \$179.99    |
| \$2001.00 to \$3000.00 | \$179.99    | \$209.99    | \$239.99    |

Features:

- Unlimited in-home repairs; no shipping required
- Covers parts and labor on all manufacturer's defects, as well as wear and tear on parts
- Up to 3 years of coverage available

To protect your fitness equipment today, please  
call Customer Care at **1-800-677-3838.**  
Or, visit us online at **www.utserv.com.**





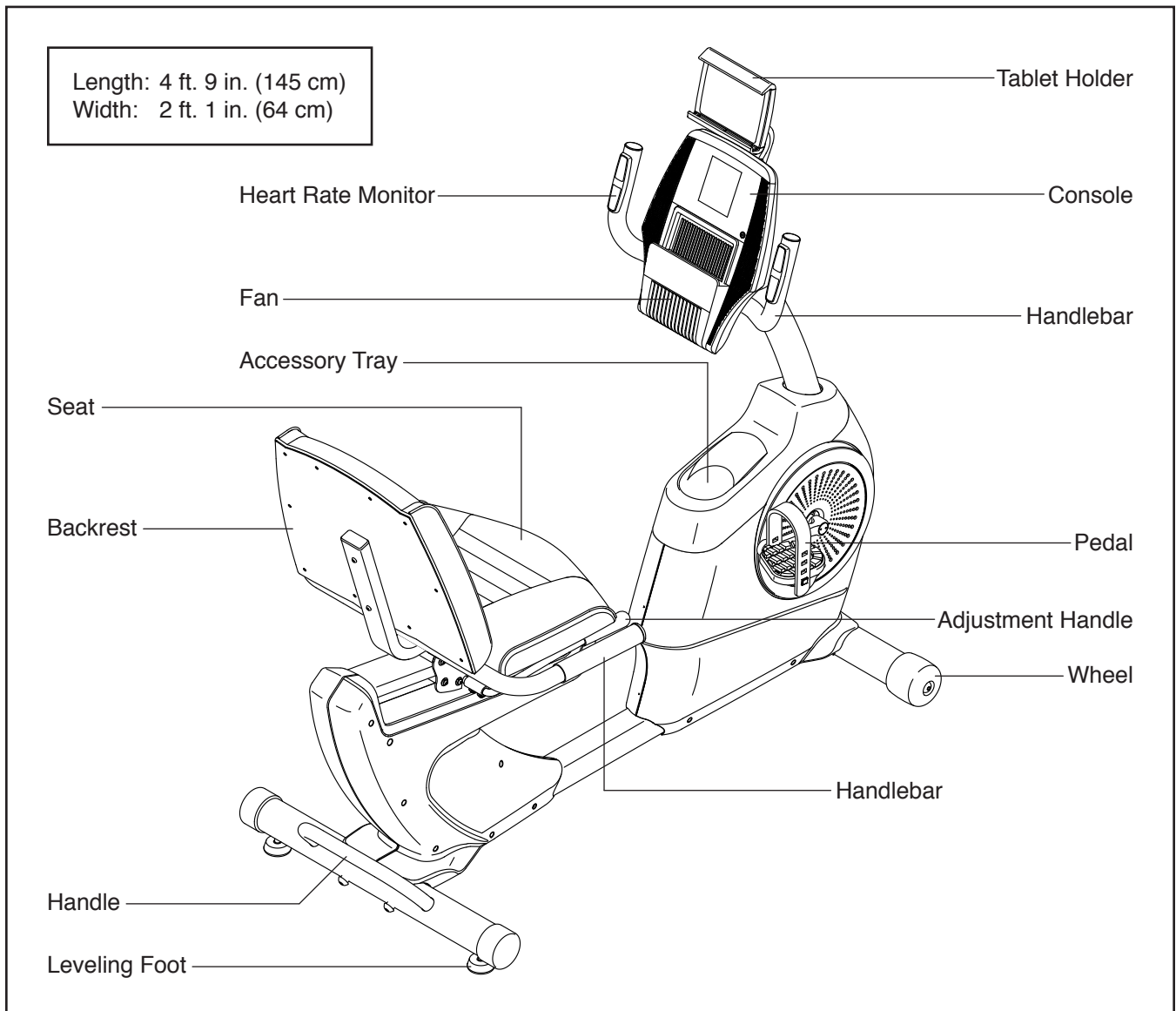
# BEFORE YOU BEGIN

Thank you for selecting the new PROFORM® 325 CSX exercise bike. Cycling is an effective exercise for increasing cardiovascular fitness, building endurance, and toning the body. The 325 CSX exercise bike provides a selection of features designed to make your workouts at home more effective and enjoyable.

**For your benefit, read this manual carefully before you use the exercise bike.** If you have questions after

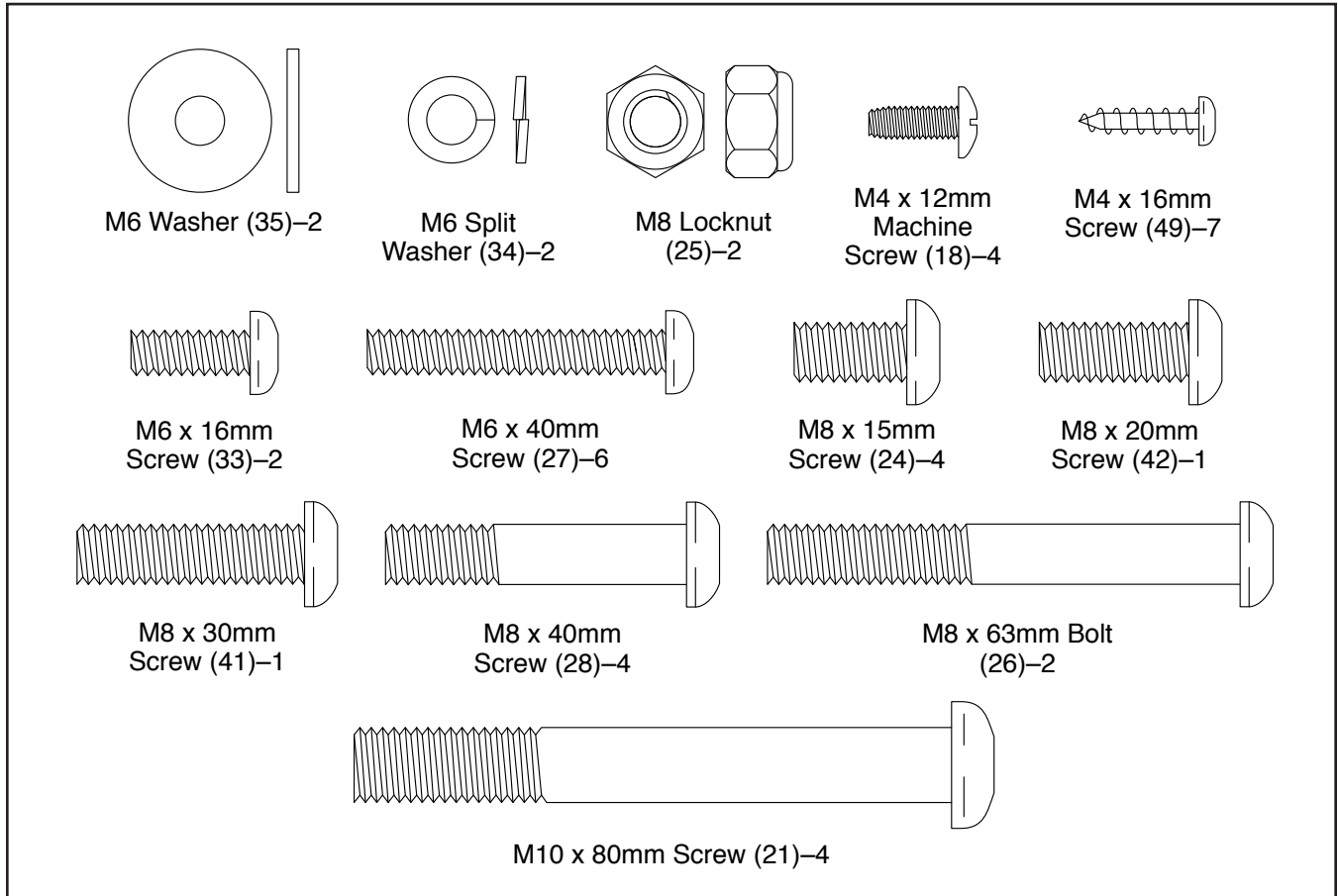
reading this manual, please see the front cover of this manual. To help us assist you, note the product model number and serial number before contacting us. The model number and the location of the serial number decal are shown on the front cover of this manual.

Before reading further, please familiarize yourself with the parts that are labeled in the drawing below.



# PART IDENTIFICATION CHART

Use the drawings below to identify the small parts needed for assembly. The number in parentheses below each drawing is the key number of the part, from the PART LIST near the end of this manual. The number following the key number is the quantity needed for assembly. **Note: If a part is not in the hardware kit, check to see if it has been preassembled. Extra parts may be included.**



# ASSEMBLY

- To hire an authorized service technician to assemble this product, call 1-800-445-2480.
- Assembly requires two persons.
- Place all parts in a cleared area and remove the packing materials. Do not dispose of the packing materials until you finish all assembly steps.
- Left parts are marked “L” or “Left” and right parts are marked “R” or “Right.”

- To identify small parts, see page 6.

In addition to the included tool(s), assembly requires the following tools:

one Phillips screwdriver 

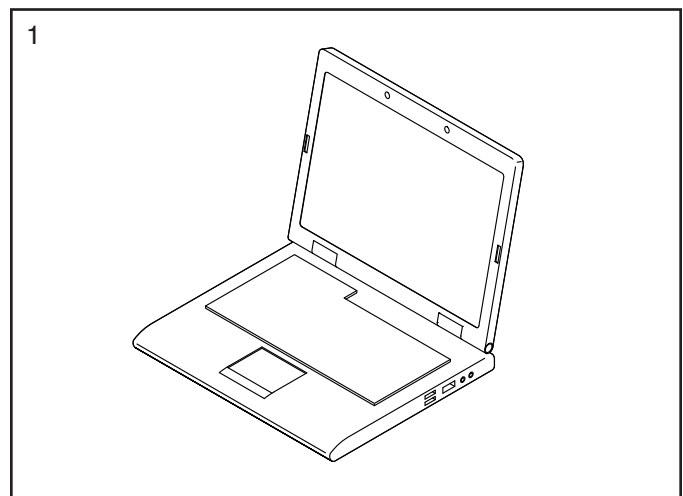
one adjustable wrench 

Assembly may be easier if you have a set of wrenches. To avoid damaging parts, do not use power tools.

1. **Go to [www.proformservice.com/registration](http://www.proformservice.com/registration) on your computer and register your product.**

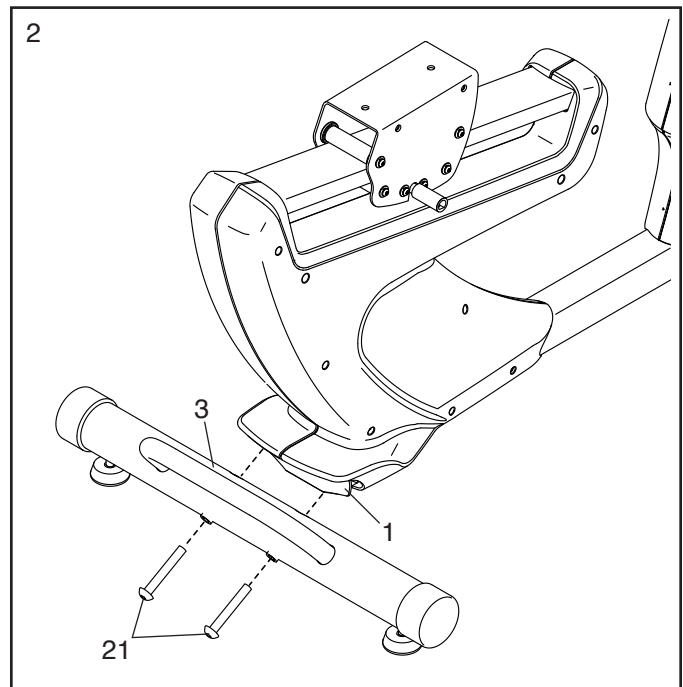
- activates your warranty
- saves you time if you ever need to contact Customer Care
- allows us to notify you of upgrades and offers

Note: If you do not have internet access, call Customer Care (see the front cover of this manual) and register your product.



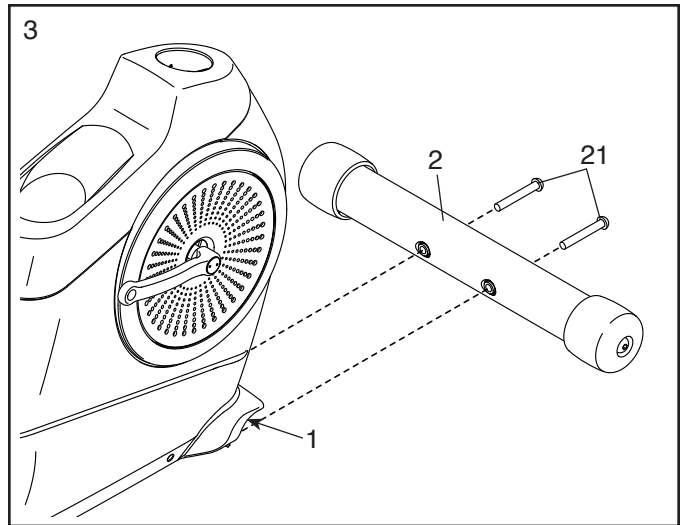
2. Orient the Rear Stabilizer (3) as shown.

While a second person lifts the rear of the Frame (1), attach the Rear Stabilizer (3) to the Frame with two M10 x 80mm Screws (21).



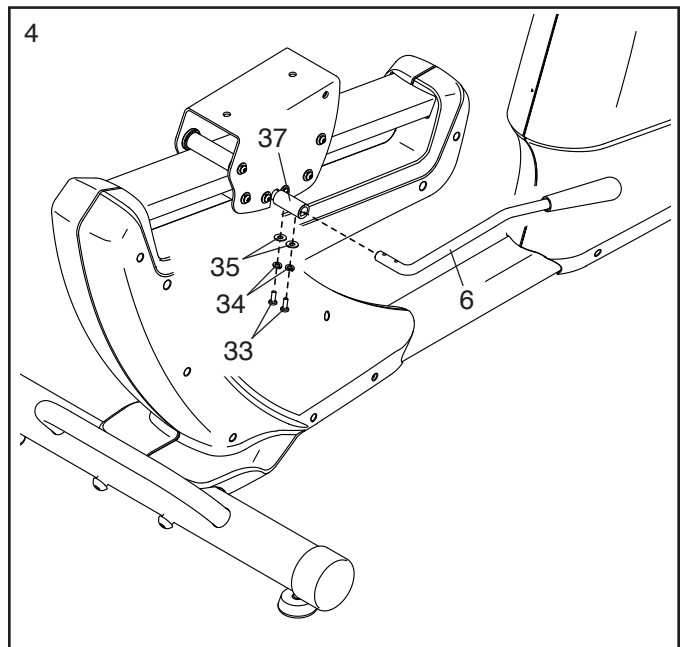
3. Orient the Front Stabilizer (2) as indicated by the sticker.

While a second person lifts the front of the Frame (1), attach the Front Stabilizer (2) to the Frame with two M10 x 80mm Screws (21).



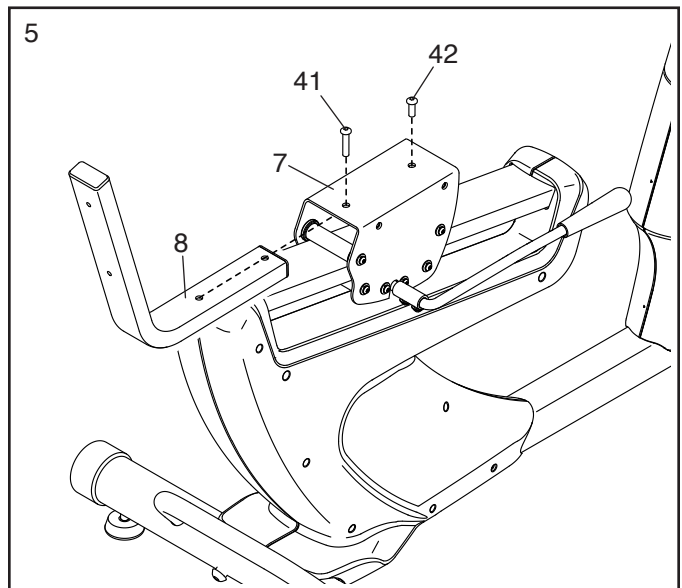
4. Orient the Adjustment Lever (6) as shown.

Attach the Adjustment Lever (6) to the Brake Axle (37) with two M6 x 16mm Screws (33), two M6 Split Washers (34), and two M6 Washers (35).



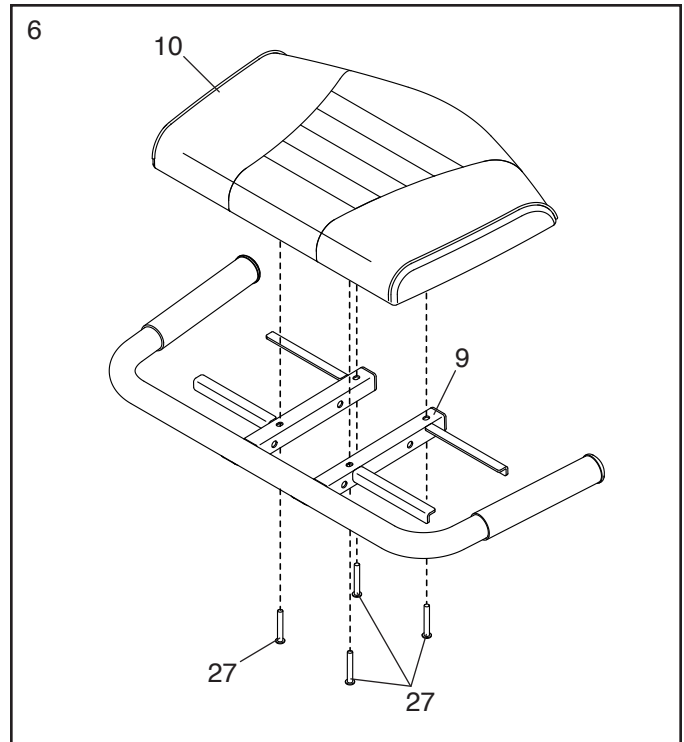
5. Orient the Backrest Frame (8) as shown.

Attach the Backrest Frame (8) to the Seat Carriage (7) with an M8 x 20mm Screw (42) and an M8 x 30mm Screw (41).

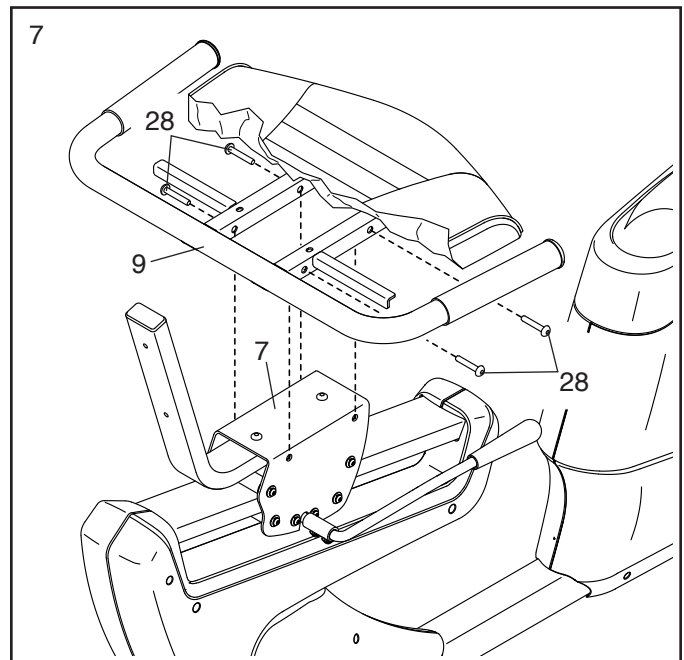


6. Orient the Seat (10) and the Seat Frame (9) as shown.

Attach the Seat (10) to the Seat Frame (9) with four M6 x 40mm Screws (27). **Start all the Screws, and then tighten them.**

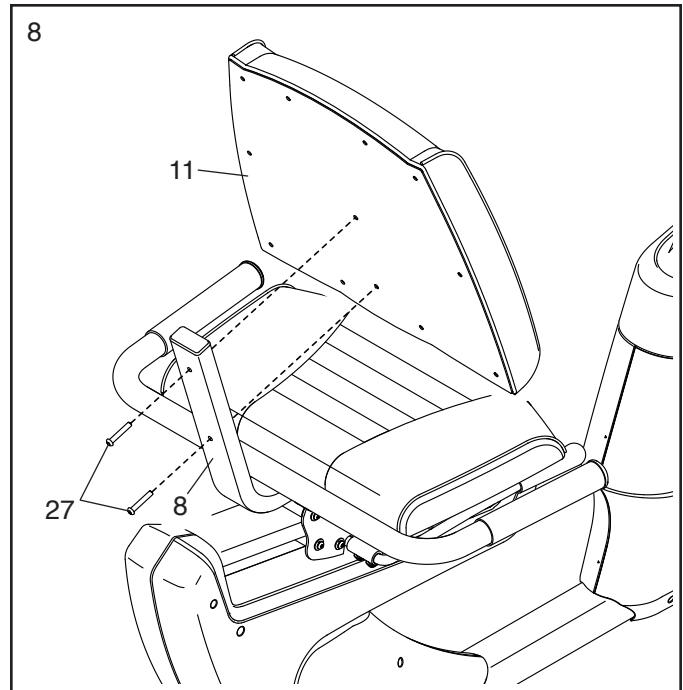


7. Attach the Seat Frame (9) to the Seat Carriage (7) with four M8 x 40mm Screws (28). **Start all the Screws, and then tighten them.**



8. Orient the Backrest (11) as shown.

Attach the Backrest (11) to the Backrest Frame (8) with two M6 x 40mm Screws (27).

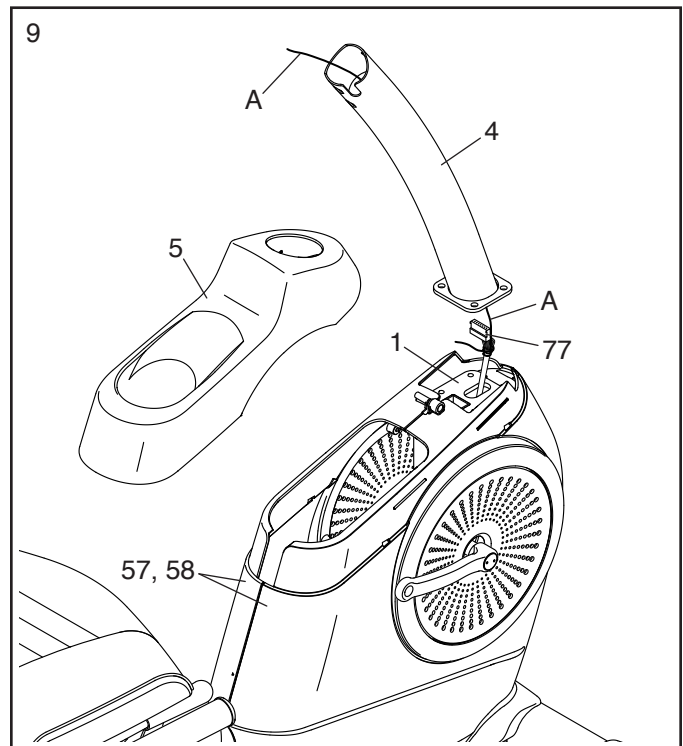


9. Remove the Accessory Tray (5) from the Left and Right Front Shields (57, 58). Set the Accessory Tray aside. **Tip: It may be necessary to use a standard screwdriver to release the tabs on the Accessory Tray.**

Have a second person hold the Upright (4) near the Frame (1).

Locate the wire tie (A) inside the Upright (4). Tie the lower end of the wire tie to the Main Wire (77). Then, pull the other end of the wire tie upward until the Main Wire is routed through the Upright.

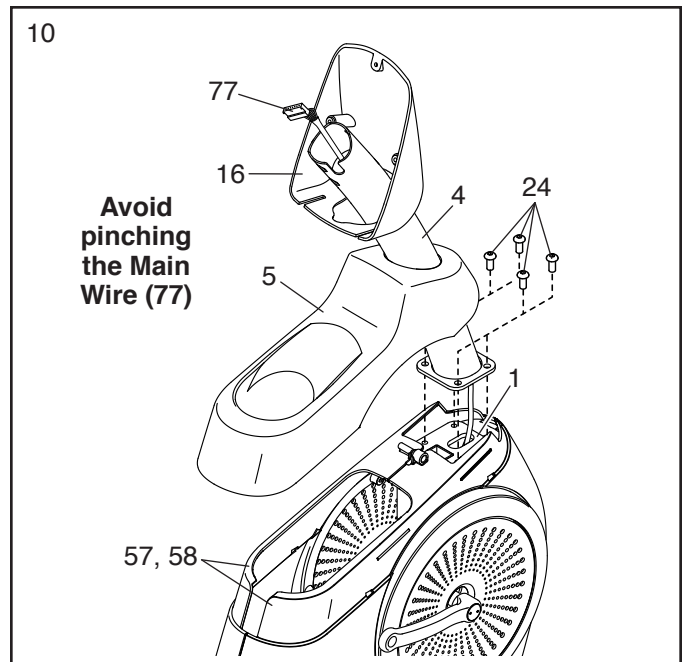
**Tip: To prevent the Main Wire (77) from falling into the Upright (4), secure it to the Upright with the wire tie (A).**



10. **Tip: Avoid pinching the Main Wire (77).** Hold the Upright (4) against the Frame (1). Attach the Upright with four M8 x 15mm Screws (24). **Start all the Screws, and then tighten them.**

Next, orient the Accessory Tray (5) and the Console Cover (16) as shown.

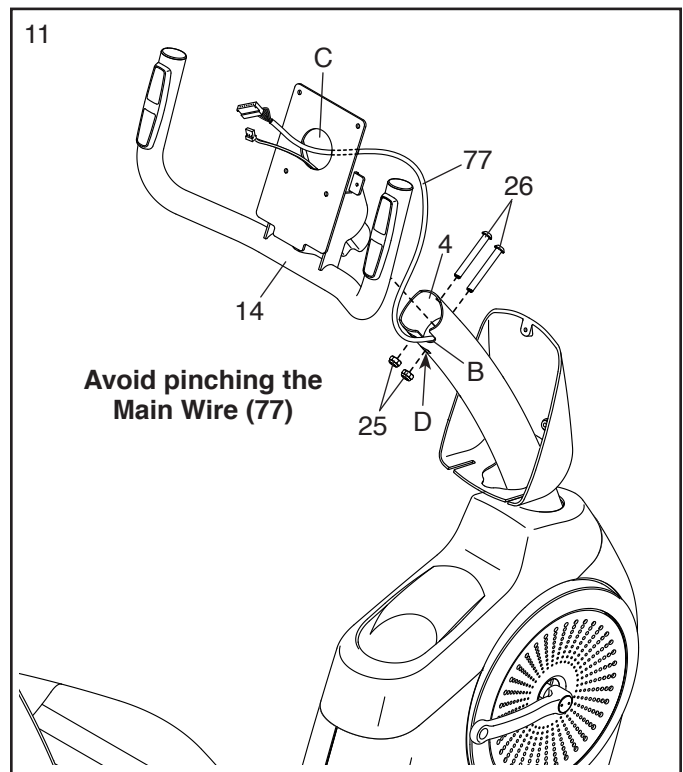
- Tip: Avoid pinching the Main Wire (77).** Slide the Accessory Tray (5) and the Console Cover (16) onto the Upright (4). Then, press the Accessory Tray onto the Left and Right Front Shields (57, 58).



11. Untie and discard the wire tie on the Main Wire (77).

While a second person holds the Handlebar (14) near the Upright (4), route the Main Wire (77) through the notch (B) in the Upright and through the hole (C) in the Handlebar.

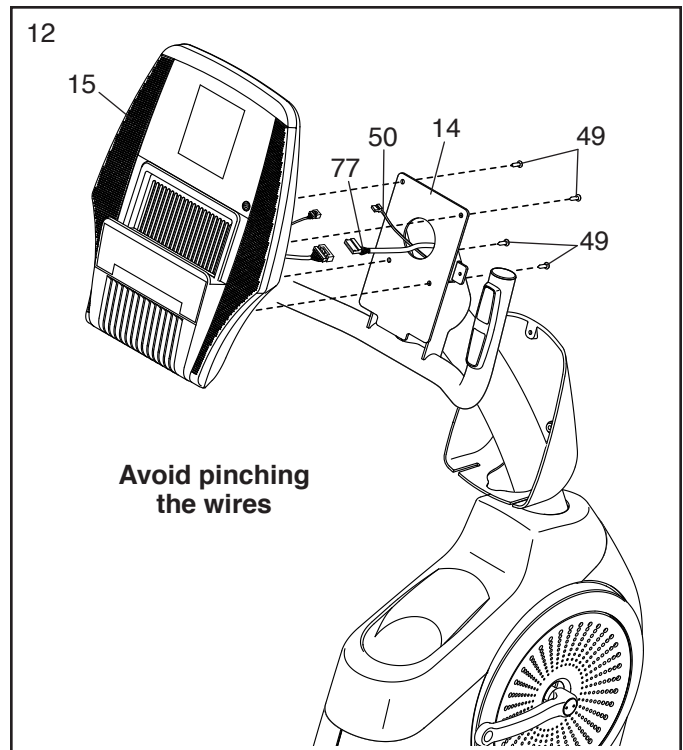
- Tip: Avoid pinching the Main Wire (77).** Insert the Handlebar (14) into the Upright (4). Attach the Handlebar with two M8 x 63mm Bolts (26) and two M8 Locknuts (25). **Make sure that the Locknuts are in the hexagonal holes (D).**



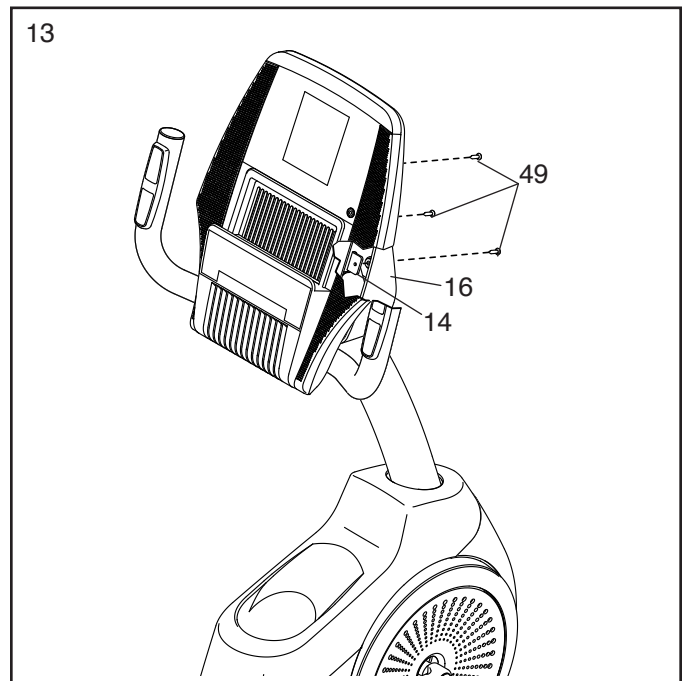
12. While a second person holds the Console (15) near the Handlebar (14), connect the wires on the Console to the Main Wire (77) and the Pulse Wire (50).

Then, insert the excess wire into the Handlebar (14).

**Tip: Avoid pinching the wires.** Attach the Console (15) to the Handlebar (14) with four M4 x 16mm Screws (49); **start all the Screws, and then tighten them.**

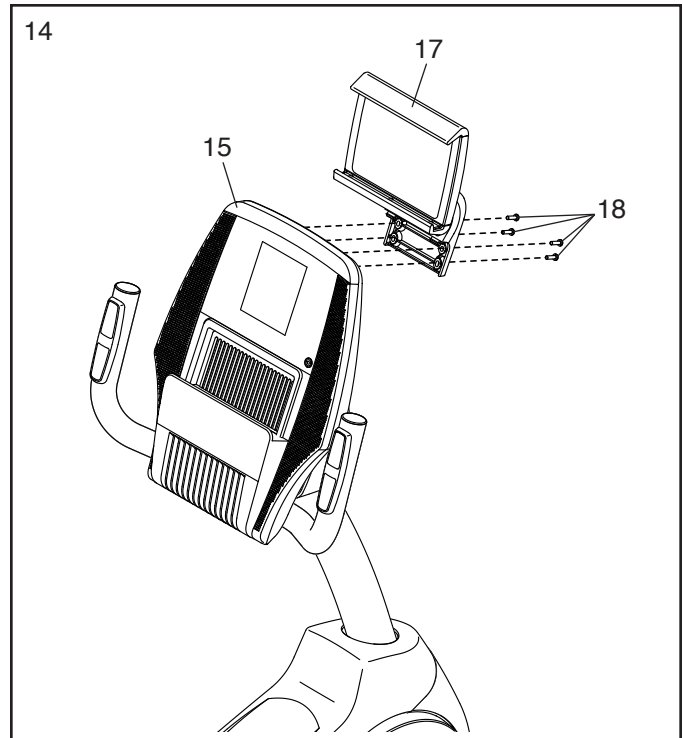


13. Slide the Console Cover (16) upward against the Handlebar (14). Attach the Console Cover with three M4 x 16mm Screws (49); **start all the Screws, and then tighten them.**





14. Attach the Tablet Holder (17) to the Console (15) with four M4 x 12mm Machine Screws (18); **start all the Screws, and then tighten them.**

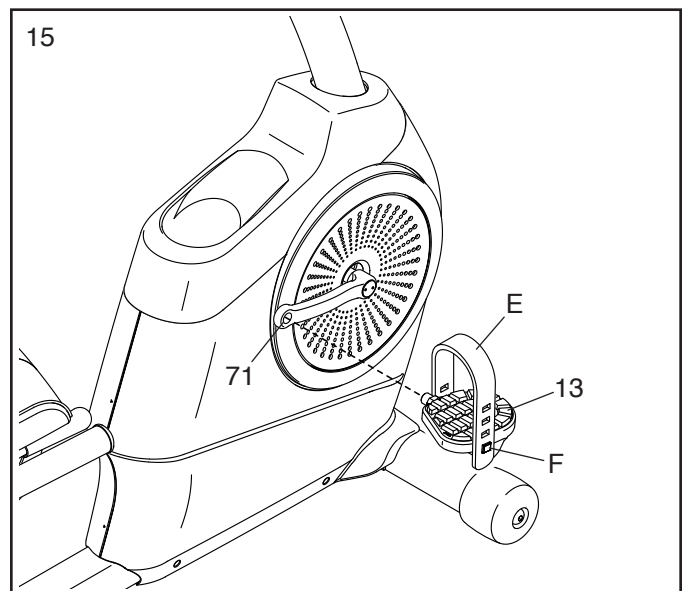


15. Identify the Right Pedal (13).

Using an adjustable wrench, **firmly tighten** the Right Pedal (13) **clockwise** into the Right Crank Arm (71).

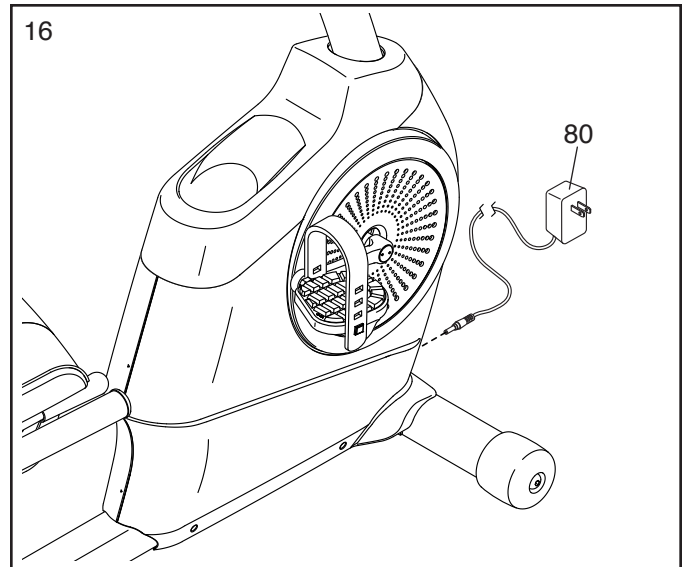
**Firmly tighten the Left Pedal (not shown) counterclockwise into the Left Crank Arm (not shown). IMPORTANT: You must turn the Left Pedal counterclockwise to attach it.**

Next, adjust the right strap (E) to the desired position, and press the ends of the strap onto the tabs (F) on the Right Pedal (13). **Adjust the strap on the Left Pedal (not shown) in the same way.**



16. Plug the Power Adapter (80) into the receptacle on the frame of the exercise bike.

Note: To plug the Power Adapter (80) into an outlet, see HOW TO PLUG IN THE POWER ADAPTER on page 15.

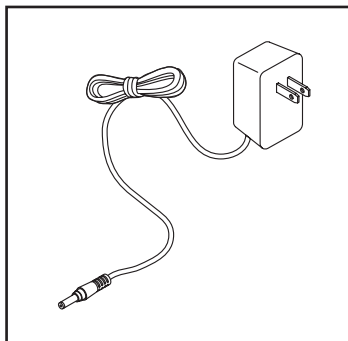


17. **After the exercise bike is assembled, inspect it to make sure that it is assembled correctly and that it functions properly. Make sure that all parts are properly tightened before you use the exercise bike.** Extra parts may be included. Place a mat beneath the exercise bike to protect the floor.

# HOW TO USE THE EXERCISE BIKE

## HOW TO PLUG IN THE POWER ADAPTER

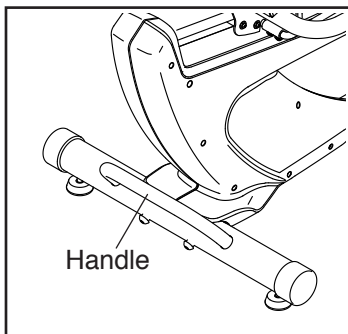
**IMPORTANT:** If the exercise bike has been exposed to cold temperatures, allow it to warm to room temperature before you plug in the power adapter. If you do not do this, you may damage the console displays or other electronic components.



Plug the power adapter into the receptacle on the frame of the exercise bike. Then, plug the power adapter into an appropriate outlet that is properly installed in accordance with all local codes and ordinances.

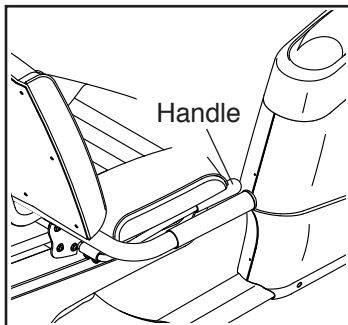
## HOW TO MOVE THE EXERCISE BIKE

To move the exercise bike, hold the handle on the rear stabilizer and lift it until the exercise bike can be moved on the front wheels. Carefully move the exercise bike to the desired location and then lower it.



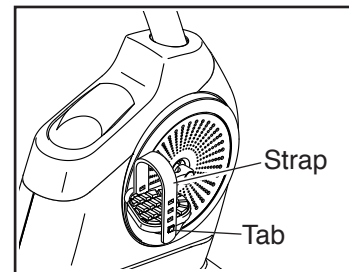
## HOW TO ADJUST THE SEAT

The seat can be adjusted forward or backward to the position that is the most comfortable. To adjust the seat, push downward on the adjustment handle, slide the seat to the desired position, and then pull upward on the adjustment handle to lock the seat in place.



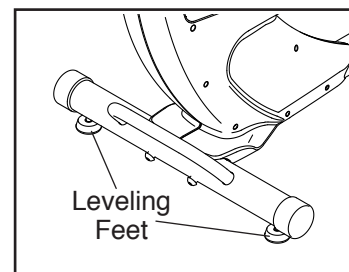
## HOW TO ADJUST THE PEDAL STRAPS

To adjust the pedal straps, first pull the ends of the straps off the tabs on the pedals. Adjust the straps to the desired position, and then press the ends of the straps onto the tabs.



## HOW TO LEVEL THE EXERCISE BIKE

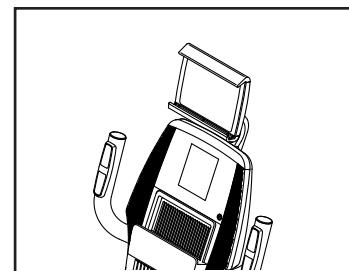
If the exercise bike rocks slightly on your floor during use, turn one or both of the leveling feet on the rear stabilizer until the rocking motion is eliminated.



## HOW TO USE THE TABLET HOLDER

**IMPORTANT:** The tablet holder is designed for use with most full-size tablets. Do not place any other electronic device or object in the tablet holder.

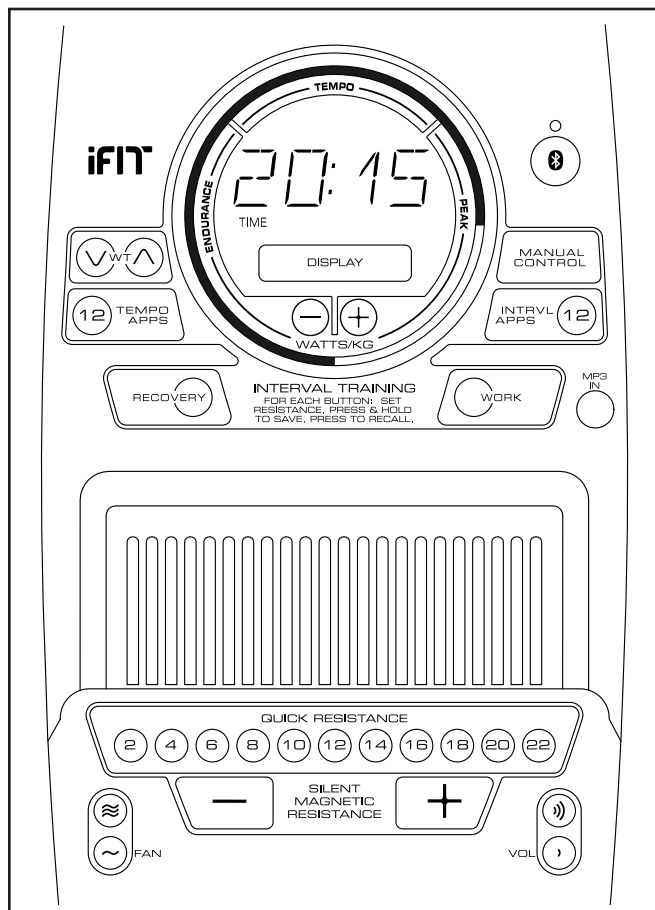
To insert a tablet into the tablet holder, set the bottom edge of the tablet in the tray. Then, pull the clip over the top edge of the tablet. **Make sure that the tablet is firmly secured in the tablet holder.**



Reverse these actions to remove the tablet from the tablet holder.

Rotate the tablet holder to the desired angle.

## CONSOLE DIAGRAM



## FEATURES OF THE CONSOLE

The advanced console offers an array of features designed to make your workouts more effective and enjoyable.

When you use the manual mode of the console, you can change the resistance of the pedals with the touch of a button.

You can also create custom manual workouts with alternating high- and low-intensity intervals.

As you exercise, the console will provide continuous exercise feedback. You can even measure your heart rate using the handgrip heart rate monitor or a compatible heart rate monitor. **See page 22 for information about purchasing an optional chest heart rate monitor.**

You can also connect your smart device to the console and use an iFit® app to record and track your workout information.

The console also offers a selection of onboard workouts. Each onboard workout automatically changes the resistance of the pedals and prompts you to maintain a target power output as it guides you through an effective workout.

You can also listen to your favorite workout music or audio books with the console sound system while you exercise.

**To use the manual mode**, see page 17. **To use an onboard workout**, see page 20.

**To use the sound system**, see page 21. **To connect your smart device to the console**, see page 22. **To connect your heart rate monitor to the console**, see page 23. **To use the settings mode**, see page 23.

If there is a sheet of plastic on the display, remove the plastic.

## HOW TO USE THE MANUAL MODE

### 1. Turn on the console.

Begin pedaling or press any button on the console to turn on the console.

When you turn on the console, the displays will turn on, a tone will sound, and the console will be ready for use.

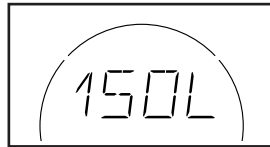
### 2. Select the manual mode.

When you turn on the console, the manual mode will be selected automatically.

If you have selected a workout, reselect the manual mode by pressing the Manual Control button.

### 3. Enter your weight.

Press the Wt increase and decrease buttons to enter your weight.

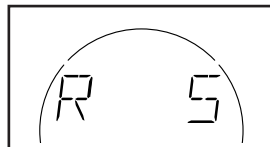


Note: The console will use your weight to calculate your approximate power output and calories burned. If you do not enter your weight, the console will use a default value to calculate your power output and calories burned.

### 4. Change the resistance of the pedals as desired.

Press the Begin button or begin pedaling to start the manual mode.

As you pedal, you can change the resistance of the pedals. To change the resistance, press one of the numbered Quick Resistance buttons or press the Silent Magnetic Resistance increase and decrease buttons.



Note: After you press a button, it will take a moment for the pedals to reach the selected resistance level.

### 5. Do interval training, if desired.

As you exercise, you can alternate between intervals of low-intensity (recovery) exercise and intervals of high-intensity (work) exercise, if desired.

To create a recovery interval, first adjust the resistance of the pedals to the desired level. Then, press and hold the Recovery button until two tones sound to save the interval setting.

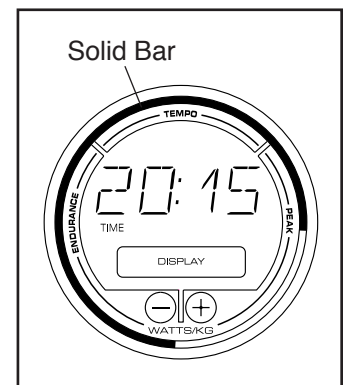
To create a work interval, first adjust the resistance of the pedals to the desired level. Then, press and hold the Work button until two tones sound to save the interval setting.

As you exercise, press the Recovery and Work buttons as desired to alternate between the saved interval settings. After you press a button, the resistance of the pedals will automatically adjust to the level that you saved.

To change the interval settings at any time during your workout, simply repeat this step.

### 6. Follow your progress with the power ring, and set a power output target, if desired.

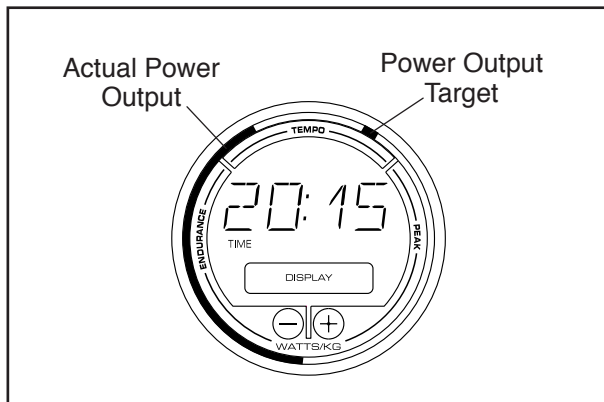
The power ring will provide a visual representation of your power output in watts per kilogram of body weight. As your power output increases or decreases, a solid bar will appear or disappear in the power ring.



To set a power output target, press the Watts/Kg increase and decrease buttons until the desired power output target appears in the display.

Note: After you set a power output target, the resistance level will automatically adjust to a preset level. You can manually override the preset level at any time.

If you set a power output target during the manual mode, a flashing indicator will appear in the power ring to indicate your power output target. As you exercise, adjust your pedaling speed or the resistance of the pedals to keep your power output near the power output target.



To change the power output target at any time during your workout, simply repeat the actions above.

**IMPORTANT:** The power output target is intended only to provide motivation. Make sure to pedal at a speed and a resistance level that is comfortable for you.

During an onboard workout, the power ring will show the preset power output target for each segment of the workout (see step 4 on page 20).

## 7. Follow your progress with the display.

The display can show the following workout information:

**Calories (CALs)**—The approximate number of calories you have burned.

**Distance (MI or KI)**—The distance that you have pedaled in miles or kilometers.

**Pace**—Your pedaling speed in minutes per mile or minutes per kilometer.

**Pulse (heart symbol)**—Your heart rate when you use the handgrip heart rate monitor or a compatible heart rate monitor (see step 8).

**Resistance**—The resistance level of the pedals. Note: This workout information will appear for a few seconds each time the resistance level changes.

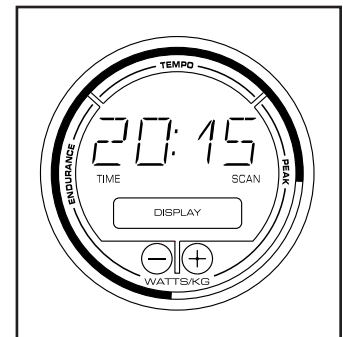
**Speed (MPH or KM/H)**—Your pedaling speed in miles or kilometers per hour.

**Time**—When the manual mode is selected, the elapsed time. When an onboard workout is selected, the time remaining in the workout.

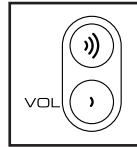
**Watts**—Your power output in watts.

Press the Display button repeatedly to view the desired workout information in the display.

**Scan mode**—The console also has a scan mode that will display workout information in a repeating cycle. To select the scan mode, press the Display button repeatedly until the word SCAN appears in the display.



Change the volume level of the console by pressing the Vol increase and decrease buttons.



To pause the console, simply stop pedaling. When the console is paused, the time will flash in the display. To continue your workout, simply resume pedaling.

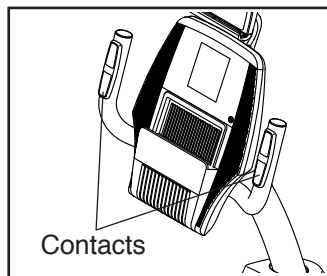
Note: The console can show weight, pedaling speed, and distance in standard or metric units of measurement. To change the unit of measurement, see THE SETTINGS MODE on page 23.

### 8. Measure your heart rate if desired.

You can measure your heart rate using either the handgrip heart rate monitor or an optional chest heart rate monitor (see page 22 for information about the optional chest heart rate monitor). Note: The console is compatible with BLUETOOTH® Smart heart rate monitors.

**Note: If you use both heart rate monitors at the same time, the BLUETOOTH Smart heart rate monitor will have priority.**

**If there are sheets of plastic on the metal contacts on the handgrip heart rate monitor, remove the plastic. To measure your heart rate, hold the handgrip heart rate monitor with your palms resting against the contacts. Avoid moving your hands or gripping the contacts tightly.**



When your pulse is detected, your heart rate will be shown in the display. **For the most accurate heart rate reading, hold the contacts for at least 15 seconds.**

If the display does not show your heart rate, make sure that your hands are positioned as described. Be careful not to move your hands excessively or to squeeze the contacts tightly. For optimal performance, clean the contacts using a soft cloth; **never use alcohol, abrasives, or chemicals to clean the contacts.**

### 9. Turn on the fan if desired.

The fan has several speed settings. Press the Fan increase and decrease buttons repeatedly to select a fan speed or to turn off the fan.



Note: If the pedals do not move for about thirty seconds, the fan will turn off automatically.

### 10. When you are finished exercising, the console will turn off automatically.

If the pedals do not move for several seconds, a series of tones will sound, the console will pause, and the display will pause.

If the pedals do not move for several minutes, the console will turn off and the display will be reset.

## HOW TO USE AN ONBOARD WORKOUT

### 1. Turn on the console.

Begin pedaling or press any button on the console to turn on the console.

When you turn on the console, the displays will turn on, a tone will sound, and the console will be ready for use.

### 2. Enter your weight.

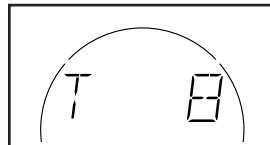
Press the Wt increase and decrease buttons to enter your weight.



Note: The console will use your weight to calculate your approximate power output and calories burned. If you do not enter your weight, the console will use a default value to calculate your power output and calories burned.

### 3. Select an onboard workout.

To select an onboard workout, press the Tempo Apps button or the Intrvl Apps button repeatedly until the name of the desired workout appears in the display. A few seconds after you press a button, the duration of the workout will appear in the display.



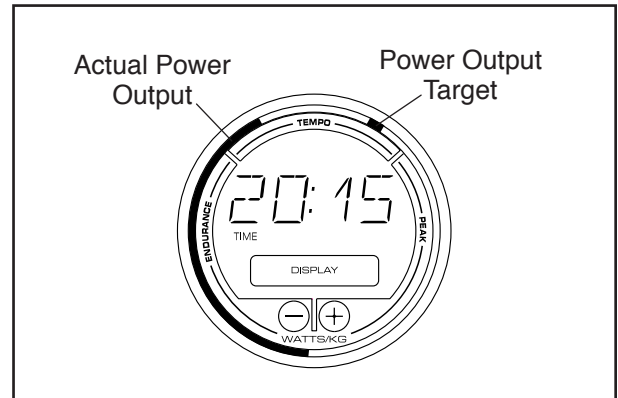
### 4. Start the workout.

Begin pedaling to start the workout.

Each workout is divided into one-minute segments. One resistance level and one power output target are programmed for each segment. Note: The same resistance level and/or power output target may be programmed for consecutive segments.

At the end of each segment of the workout, a series of tones will sound. The resistance level for the next segment will appear in the display for a few seconds to alert you. The resistance of the pedals will then change.

The power ring will show a flashing indicator that represents the power output target for the segment. The solid bar represents your actual power output. Note: In the power ring, power output is displayed in watts per kilogram of body weight.



As you exercise, keep your power output near the power output target for the current segment by increasing or decreasing your pedaling speed.

**IMPORTANT: The power output target is intended only to provide motivation. Make sure to pedal at a speed and a resistance level that is comfortable for you.**

If the resistance level for the current segment is too high or too low, you can manually override the setting by pressing the Resistance buttons.

**IMPORTANT: When the current segment of the workout ends, the pedals will automatically adjust to the resistance level programmed for the next segment.**

To pause the console, simply stop pedaling. When the console is paused, the time will flash in the display. To continue your workout, simply resume pedaling.



**5. Follow your progress with the display.**

See step 7 on page 18.

**6. Measure your heart rate if desired.**

See step 8 on page 19.

**7. Turn on the fan if desired.**

See step 9 on page 19.

**8. When you are finished exercising, the console will turn off automatically.**

See step 10 on page 19.

**HOW TO USE THE SOUND SYSTEM**

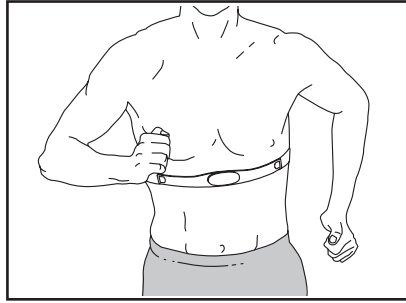
To play music or audio books through the console sound system while you exercise, plug a 3.5 mm male to 3.5 mm male audio cable (not included) into the jack on the console and into a jack on your personal audio player; **make sure that the audio cable is fully plugged in. Note: To purchase an audio cable, see your local electronics store.**

Next, press the play button on your personal audio player. Adjust the volume level using the Vol increase and decrease buttons on the console or the volume control on your personal audio player.



## THE OPTIONAL CHEST HEART RATE MONITOR

Whether your goal is to burn fat or to strengthen your cardiovascular system, the key to achieving the best results is to maintain the proper heart rate during your workouts. The optional chest heart rate monitor will enable you to continuously monitor your heart rate while you exercise, helping you to reach your personal fitness goals. **To purchase a chest heart rate monitor, please see the front cover of this manual.**



Note: The console is compatible with all BLUETOOTH Smart heart rate monitors.

## HOW TO CONNECT YOUR SMART DEVICE TO THE CONSOLE

The console supports BLUETOOTH connections to smart devices via the iFit app and to compatible heart rate monitors. Note: Other BLUETOOTH connections are not supported.

### 1. Download and install the iFit app on your smart device.

On your iOS® or Android™ smart device, open the App Store<sup>SM</sup> or the Google Play™ store, search for the free iFit app, and then install the app on your

smart device. **Make sure that the BLUETOOTH option is enabled on your smart device.**

Then, open the iFit app and follow the instructions to set up an iFit account and customize settings.

### 2. Connect your smart device to the console.

Follow the instructions in the iFit app to connect your smart device to the console.

When a connection is established, the LED on the console will flash blue. Press the Bluetooth Smart button on the console to confirm the connection; the LED on the console will then turn solid blue.

### 3. Record and track your workout information.

Follow the instructions in the iFit app to record and track your workout information.

### 4. Disconnect your smart device from the console if desired.

To disconnect your smart device from the console, press and hold the Bluetooth Smart button on the console for 5 seconds; the LED on the console will light while the button is held and turn off when the button is released.

Note: All BLUETOOTH connections between the console and other devices (including any smart devices, heart rate monitors, and so forth) will be disconnected.

## HOW TO CONNECT YOUR HEART RATE MONITOR TO THE CONSOLE

The console is compatible with all BLUETOOTH Smart heart rate monitors.

To connect your BLUETOOTH Smart heart rate monitor to the console, press the Bluetooth Smart button on the console. When a connection is established, the LED on the console will flash red twice.

Note: If there is more than one compatible heart rate monitor near the console, the console will connect to the heart rate monitor with the strongest signal.

To disconnect your heart rate monitor from the console, press and hold the Bluetooth Smart button on the console for 5 seconds; the LED on the console will light while the button is held and turn off when the button is released.

Note: All BLUETOOTH connections between the console and other devices (including any smart devices, heart rate monitors, and so forth) will be disconnected.

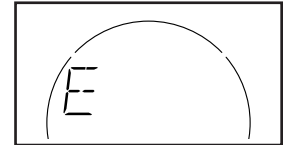
## THE SETTINGS MODE

The console features a settings mode that allows you to select a unit of measurement for the console and to view console usage information.

To select the settings mode, press and hold down the Manual Control button until the settings mode information appears in the display.

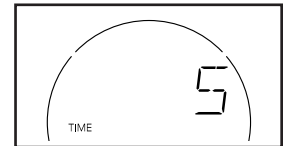
The display will alternate showing the console version number and the unit of measurement.

The console can show weight, pedaling speed, and distance in standard or metric units of measurement. An E for English miles or an M for metric kilometers will appear in the display. To change the unit of measurement, press the Intrvl Apps button repeatedly.



Press the Tempo Apps button repeatedly until the console usage information appears in the display.

The display will alternate showing the total time (in hours) that the console has been used since the exercise bike was purchased and the total distance (in miles or kilometers) that the exercise bike has been pedaled.



To exit the settings mode, press the Tempo Apps button again.

---

## FCC INFORMATION

This equipment has been tested and found to comply with the limits for a Class B digital device, pursuant to part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference in a residential installation. This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instructions, may cause harmful interference to radio communications. However, there is no guarantee that interference will not occur in a particular installation. If this equipment does cause harmful interference to radio or television reception, which can be determined by turning the equipment off and on, try to correct the interference by one or more of the following measures:

- Reorient or relocate the receiving antenna.
- Increase the separation between the equipment and the receiver.
- Connect the equipment into an outlet on a circuit different from that to which the receiver is connected.
- Consult the dealer or an experienced radio/TV technician for help.

**FCC CAUTION: To assure continued compliance, use only shielded interface cables when connecting to computer or peripheral devices. Changes or modifications not expressly approved by the party responsible for compliance could void the user's authority to operate this equipment.**

# MAINTENANCE AND TROUBLESHOOTING

## MAINTENANCE

Regular maintenance is important for optimal performance and to reduce wear. Inspect and properly tighten all parts each time the exercise bike is used. Replace any worn parts immediately.

To clean the exercise bike, use a damp cloth and a small amount of mild soap. **IMPORTANT: To avoid damage to the console, keep liquids away from the console and keep the console out of direct sunlight.**

## CONSOLE TROUBLESHOOTING

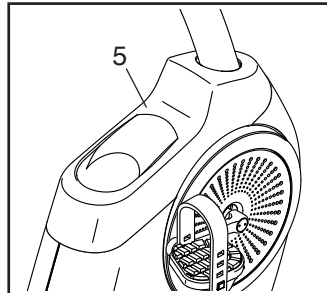
If the console does not display your heart rate when you use the handgrip heart rate monitor, see step 8 on page 19.

**If a replacement power adapter is needed, call the telephone number on the cover of this manual. IMPORTANT: To avoid damaging the console, use only a manufacturer-supplied regulated power adapter.**

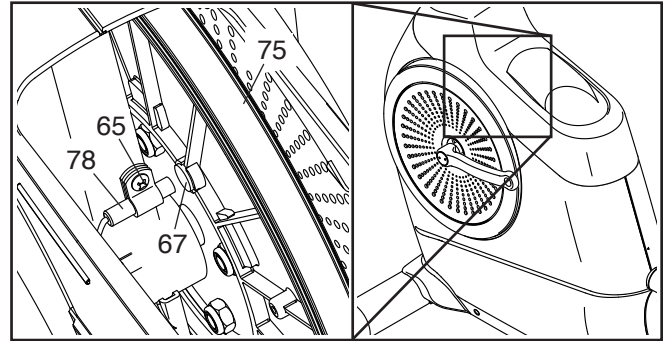
## HOW TO ADJUST THE REED SWITCH

If the console does not display correct feedback, the reed switch should be adjusted.

To adjust the reed switch, first **unplug the power adapter**. Next, use a standard screwdriver and release the tabs on the Accessory Tray (5). Then, lift the Accessory Tray away from the frame.



Next, locate the Reed Switch (78). Loosen, but do not remove, the M4 x 12mm Washer Head Screw (65).



Next, rotate the Pulley (75) until a Magnet (67) is aligned with the Reed Switch (78). Slide the Reed Switch slightly toward or away from the Magnet. Then, retighten the M4 x 12mm Washer Head Screw (65).

Plug in the power adapter and rotate the Pulley (75) for a moment. Repeat these actions until the console displays correct feedback.

When the reed switch is correctly adjusted, reattach the accessory tray and plug in the power adapter.

# EXERCISE GUIDELINES

**⚠️ WARNING:** Before beginning this or any exercise program, consult your physician. This is especially important for persons over age 35 or persons with pre-existing health problems.

The heart rate monitor is not a medical device. Various factors may affect the accuracy of heart rate readings. The heart rate monitor is intended only as an exercise aid in determining heart rate trends in general.

These guidelines will help you to plan your exercise program. For detailed exercise information, obtain a reputable book or consult your physician. Remember, proper nutrition and adequate rest are essential for successful results.

## EXERCISE INTENSITY

Whether your goal is to burn fat or to strengthen your cardiovascular system, exercising at the proper intensity is the key to achieving results. You can use your heart rate as a guide to find the proper intensity level. The chart below shows recommended heart rates for fat burning and aerobic exercise.

|       |     |     |     |     |     |     |    |
|-------|-----|-----|-----|-----|-----|-----|----|
| 165   | 155 | 145 | 140 | 130 | 125 | 115 | ♥♥ |
| 145   | 138 | 130 | 125 | 118 | 110 | 103 | ♥  |
| 125   | 120 | 115 | 110 | 105 | 95  | 90  | ♥  |
| <hr/> |     |     |     |     |     |     |    |
| 20    | 30  | 40  | 50  | 60  | 70  | 80  |    |

To find the proper intensity level, find your age at the bottom of the chart (ages are rounded off to the nearest ten years). The three numbers listed above your age define your “training zone.” The lowest number is the heart rate for fat burning, the middle number is the heart rate for maximum fat burning, and the highest number is the heart rate for aerobic exercise.

**Burning Fat**—To burn fat effectively, you must exercise at a low intensity level for a sustained period of time. During the first few minutes of exercise, your body uses carbohydrate calories for energy. Only after the first few minutes of exercise does your body begin to use stored fat calories for energy. If your goal is to burn fat, adjust the intensity of your exercise until your heart rate is near the lowest number in your training zone. For maximum fat burning, exercise with your heart rate near the middle number in your training zone.

**Aerobic Exercise**—If your goal is to strengthen your cardiovascular system, you must perform aerobic exercise, which is activity that requires large amounts of oxygen for prolonged periods of time. For aerobic exercise, adjust the intensity of your exercise until your heart rate is near the highest number in your training zone.

## WORKOUT GUIDELINES

**Warming Up**—Start with 5 to 10 minutes of stretching and light exercise. A warm-up increases your body temperature, heart rate, and circulation in preparation for exercise.

**Training Zone Exercise**—Exercise for 20 to 30 minutes with your heart rate in your training zone. (During the first few weeks of your exercise program, do not keep your heart rate in your training zone for longer than 20 minutes.) Breathe regularly and deeply as you exercise; never hold your breath.

**Cooling Down**—Finish with 5 to 10 minutes of stretching. Stretching increases the flexibility of your muscles and helps to prevent post-exercise problems.

## EXERCISE FREQUENCY

To maintain or improve your condition, complete three workouts each week, with at least one day of rest between workouts. After a few months of regular exercise, you may complete up to five workouts each week, if desired. Remember, the key to success is to make exercise a regular and enjoyable part of your everyday life.

## SUGGESTED STRETCHES

The correct form for several basic stretches is shown at the right. Move slowly as you stretch; never bounce.

### 1. Toe Touch Stretch

Stand with your knees bent slightly and slowly bend forward from your hips. Allow your back and shoulders to relax as you reach down toward your toes as far as possible. Hold for 15 counts, then relax. Repeat 3 times. Stretches: Hamstrings, back of knees and back.

### 2. Hamstring Stretch

Sit with one leg extended. Bring the sole of the opposite foot toward you and rest it against the inner thigh of your extended leg. Reach toward your toes as far as possible. Hold for 15 counts, then relax. Repeat 3 times for each leg. Stretches: Hamstrings, lower back and groin.

### 3. Calf/Achilles Stretch

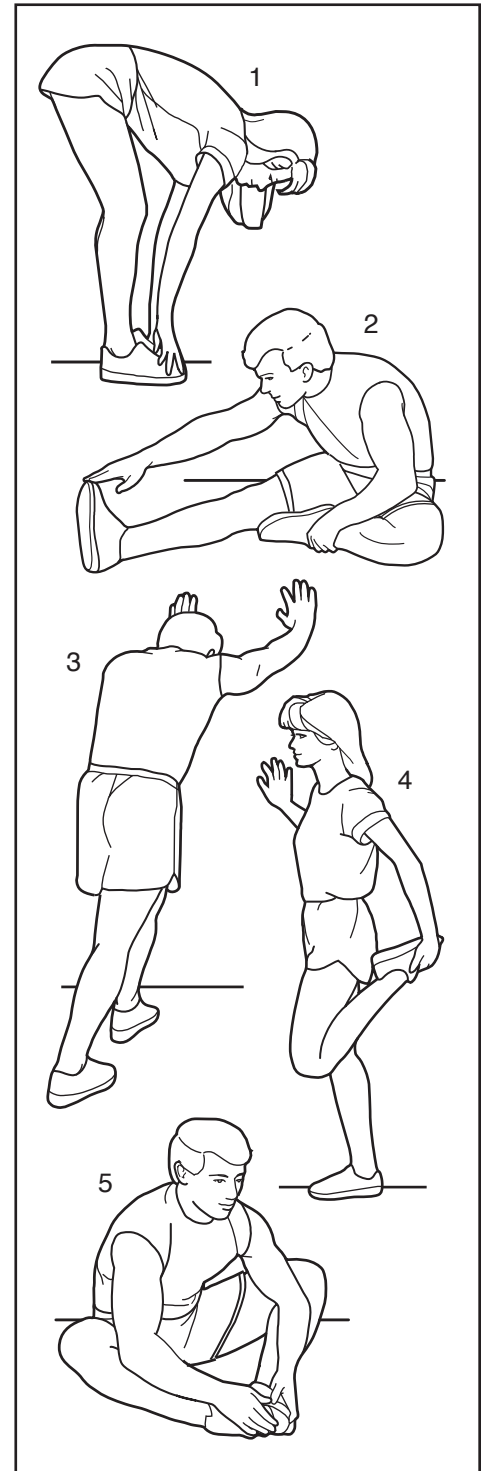
With one leg in front of the other, reach forward and place your hands against a wall. Keep your back leg straight and your back foot flat on the floor. Bend your front leg, lean forward and move your hips toward the wall. Hold for 15 counts, then relax. Repeat 3 times for each leg. To cause further stretching of the achilles tendons, bend your back leg as well. Stretches: Calves, achilles tendons and ankles.

### 4. Quadriceps Stretch

With one hand against a wall for balance, reach back and grasp one foot with your other hand. Bring your heel as close to your buttocks as possible. Hold for 15 counts, then relax. Repeat 3 times for each leg. Stretches: Quadriceps and hip muscles.

### 5. Inner Thigh Stretch

Sit with the soles of your feet together and your knees outward. Pull your feet toward your groin area as far as possible. Hold for 15 counts, then relax. Repeat 3 times. Stretches: Quadriceps and hip muscles.



---

# NOTES



# PART LIST

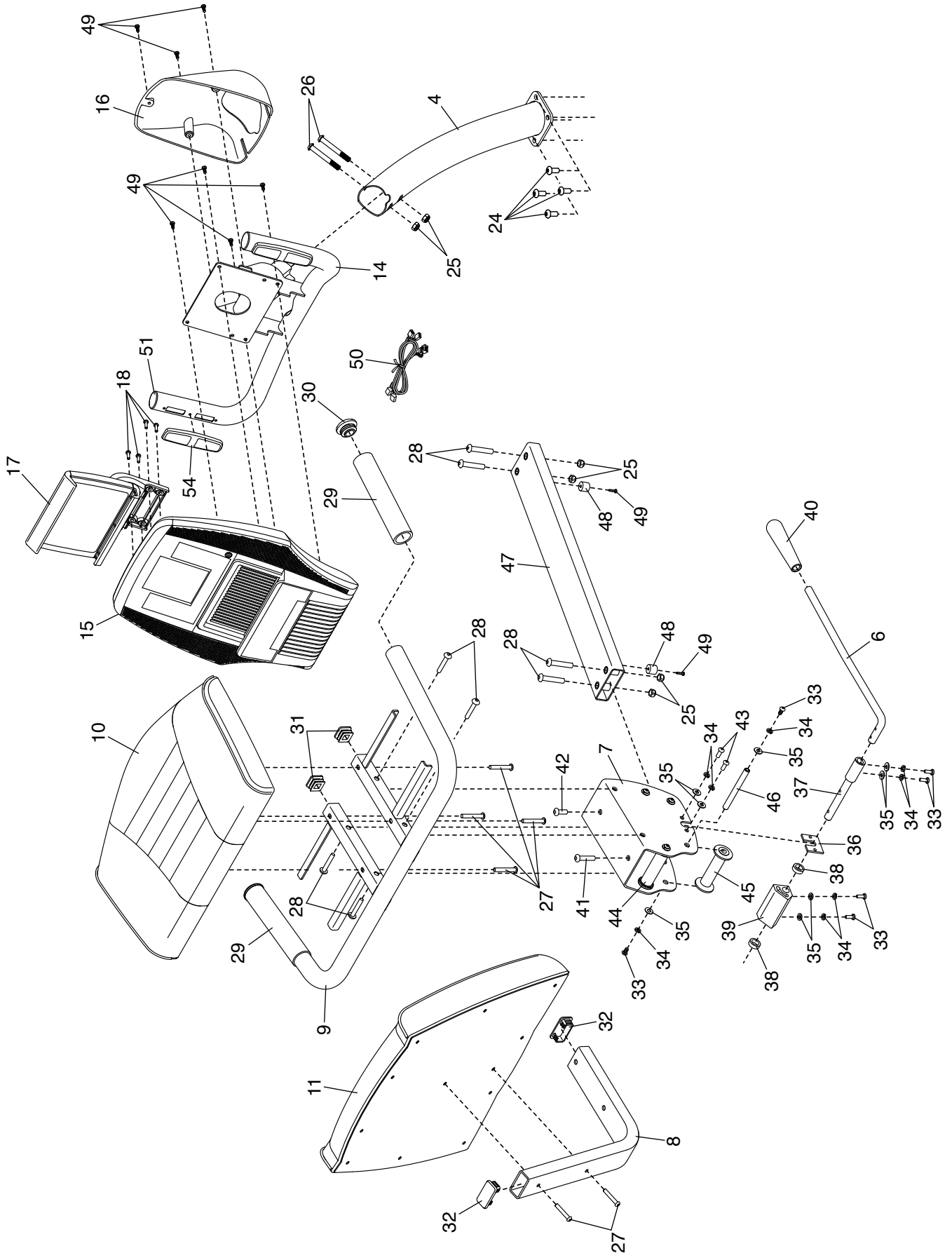
Model No. PFEX53915.1 R0716A

| Key No. | Qty. | Description               | Key No. | Qty. | Description                 |
|---------|------|---------------------------|---------|------|-----------------------------|
| 1       | 1    | Frame                     | 43      | 2    | M6 x 13mm Screw             |
| 2       | 1    | Front Stabilizer          | 44      | 2    | Upper Roller                |
| 3       | 1    | Rear Stabilizer           | 45      | 2    | Lower Roller                |
| 4       | 1    | Upright                   | 46      | 4    | Roller Axle                 |
| 5       | 1    | Accessory Tray            | 47      | 1    | Carriage Rail               |
| 6       | 1    | Adjustment Lever          | 48      | 2    | Carriage Rail Bumper        |
| 7       | 1    | Seat Carriage             | 49      | 23   | M4 x 16mm Screw             |
| 8       | 1    | Backrest Frame            | 50      | 1    | Pulse Wire                  |
| 9       | 1    | Seat Frame                | 51      | 2    | Handlebar Cap               |
| 10      | 1    | Seat                      | 52      | 1    | M4 x 16mm Ground Screw      |
| 11      | 1    | Backrest                  | 53      | 1    | Power Wire/Receptacle       |
| 12      | 1    | Left Pedal/Strap          | 54      | 2    | Pulse Sensor                |
| 13      | 1    | Right Pedal/Strap         | 55      | 2    | Disc                        |
| 14      | 1    | Handlebar                 | 56      | 8    | M4 x 12mm Screw             |
| 15      | 1    | Console                   | 57      | 1    | Left Front Shield           |
| 16      | 1    | Console Cover             | 58      | 1    | Right Front Shield          |
| 17      | 1    | Tablet Holder             | 59      | 1    | Left Rear Shield            |
| 18      | 4    | M4 x 12mm Machine Screw   | 60      | 1    | Right Rear Shield           |
| 19      | 2    | Wheel                     | 61      | 1    | Drive Belt                  |
| 20      | 2    | M10 x 41mm Shoulder Screw | 62      | 1    | Eddy Mechanism              |
| 21      | 4    | M10 x 80mm Screw          | 63      | 1    | Idler                       |
| 22      | 2    | Stabilizer Cap            | 64      | 1    | Idler Screw                 |
| 23      | 2    | Leveling Foot             | 65      | 5    | M4 x 12mm Washer Head Screw |
| 24      | 4    | M8 x 15mm Screw           | 66      | 1    | Resistance Motor            |
| 25      | 14   | M8 Locknut                | 67      | 2    | Magnet                      |
| 26      | 2    | M8 x 63mm Bolt            | 68      | 2    | Crank Arm Cap               |
| 27      | 6    | M6 x 40mm Screw           | 69      | 2    | Crank Arm Screw             |
| 28      | 8    | M8 x 40mm Screw           | 70      | 1    | Left Crank Arm              |
| 29      | 2    | Handgrip                  | 71      | 1    | Right Crank Arm             |
| 30      | 2    | Seat Handlebar Cap        | 72      | 2    | Snap Ring                   |
| 31      | 2    | Seat Frame Cap            | 73      | 2    | Frame Bearing               |
| 32      | 2    | Backrest Frame Cap        | 74      | 1    | Crank                       |
| 33      | 12   | M6 x 16mm Screw           | 75      | 1    | Pulley                      |
| 34      | 14   | M6 Split Washer           | 76      | 4    | M8 Washer                   |
| 35      | 14   | M6 Washer                 | 77      | 1    | Main Wire                   |
| 36      | 1    | Brake Plate               | 78      | 1    | Reed Switch/Wire            |
| 37      | 1    | Brake Axle                | 79      | 6    | M4 x 25mm Screw             |
| 38      | 2    | Brake Spacer              | 80      | 1    | Power Adapter               |
| 39      | 1    | Brake                     | 81      | 1    | Clamp                       |
| 40      | 1    | Lever Handle              | *       | –    | Assembly Tool               |
| 41      | 1    | M8 x 30mm Screw           | *       | –    | User's Manual               |
| 42      | 7    | M8 x 20mm Screw           |         |      |                             |

Note: Specifications are subject to change without notice. For information about ordering replacement parts, see the back cover of this manual. \*These parts are not illustrated.

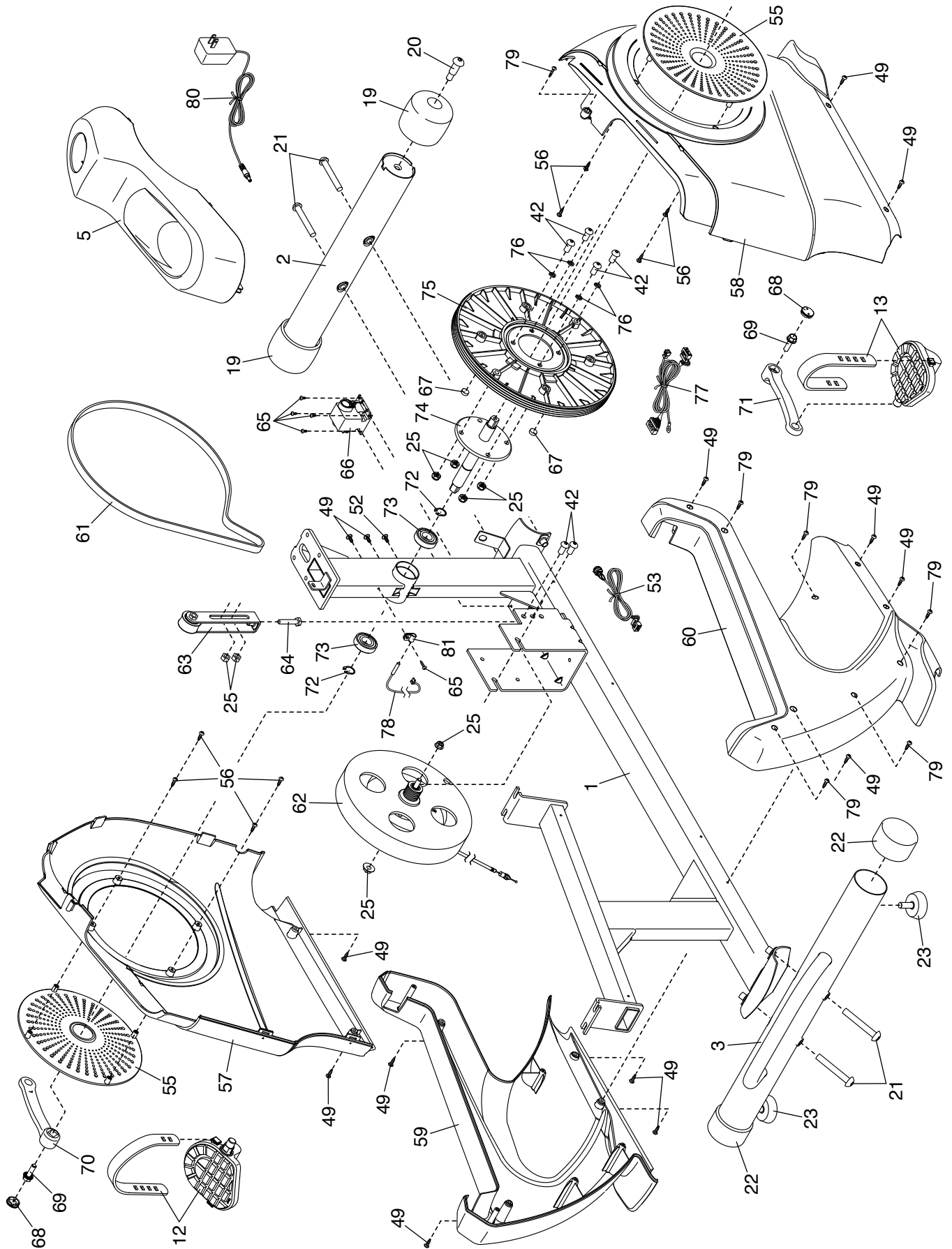
# EXPLODED DRAWING A

Model No. PFEX53915.1 R0716A



# EXPLODED DRAWING B

Model No. PFE53915.1 R0716A



---

# ORDERING REPLACEMENT PARTS

To order replacement parts, please see the front cover of this manual. To help us assist you, be prepared to provide the following information when contacting us:

- the model number and serial number of the product (see the front cover of this manual)
- the name of the product (see the front cover of this manual)
- the key number and description of the replacement part(s) (see the PART LIST and the EXPLODED DRAWING near the end of this manual)

## LIMITED WARRANTY

**IMPORTANT: To protect your fitness equipment with an extended service plan, see page 4.**

ICON Health & Fitness, Inc. (ICON) warrants this product to be free from defects in workmanship and material, under normal use and service conditions. The frame is warranted for the lifetime of the original purchaser (customer). Parts and labor are warranted for one (1) year from the date of purchase.

This warranty extends only to the original purchaser (customer). ICON's obligation under this warranty is limited to repairing or replacing, at ICON's option, the product through one of its authorized service centers. All repairs for which warranty claims are made must be preauthorized by ICON. If the product is shipped to a service center, freight charges to and from the service center will be the customer's responsibility. If replacement parts are shipped while the product is under warranty, the customer will be responsible for a minimal handling charge. For in-home service, the customer will be responsible for a minimal trip charge. This warranty does not extend to freight damage to the product. This warranty will automatically be voided if the product is used as a store display model, if the product is purchased or transported outside the USA, if all instructions in this manual are not followed, if the product is abused or improperly or abnormally used, or if the product is used for commercial or rental purposes. No other warranty beyond that specifically set forth above is authorized by ICON.

ICON is not responsible or liable for indirect, special, or consequential damages arising out of or in connection with the use or performance of the product; damages with respect to any economic loss, loss of property, loss of revenues or profits, loss of enjoyment or use, or costs of removal or installation; or other consequential damages of any kind. Some states do not allow the exclusion or limitation of incidental or consequential damages. Accordingly, the above limitation may not apply to the customer.

The warranty extended hereunder is in lieu of any and all other warranties, and any implied warranties of merchantability or fitness for a particular purpose are limited in their scope and duration to the terms set forth herein. Some states do not allow limitations on how long an implied warranty lasts. Accordingly, the above limitation may not apply to the customer.

This warranty provides specific legal rights; the customer may have other rights that vary from state to state.

**ICON Health & Fitness, Inc., 1500 S. 1000 W., Logan, UT 84321-9813**