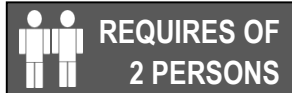
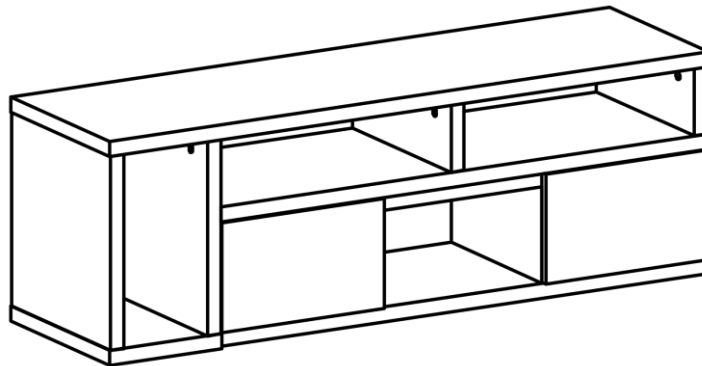


MODEL RTA-7050

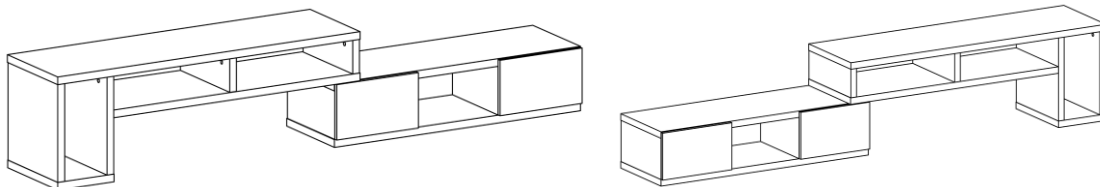
ASSEMBLY INSTRUCTIONS



**Thanks for purchasing one of our products.
Please read carefully the assembly instructions before the installation.
Do not discard this manual or the packaging material until the unit has
been completely assembled.**

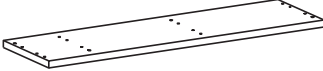
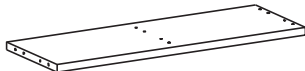
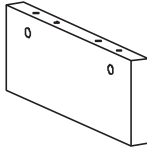

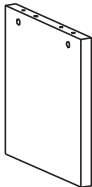
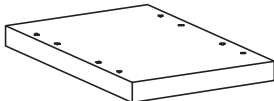


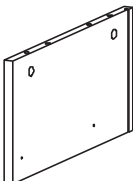
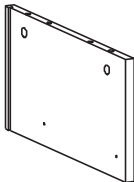
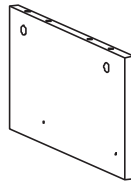
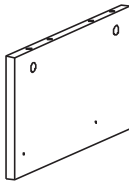

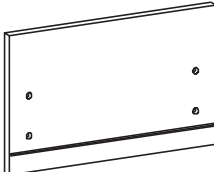
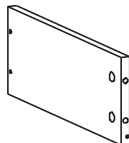
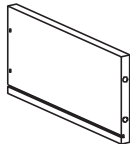


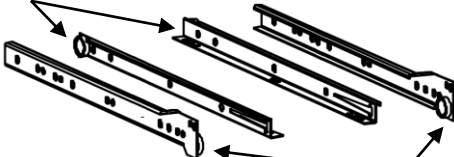


Expandable and Reversible

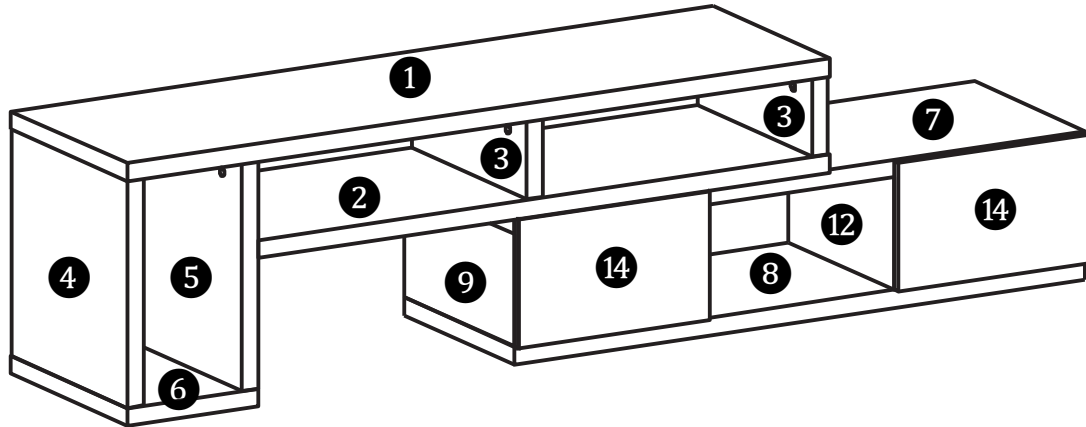


Imported by:



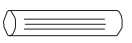

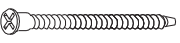





P.2	RTA-7050		P.2
MAIN PARTS LIST			
<div>1</div> <div>x1</div> <div>Top panel for upper section</div> <div></div>	<div>2</div> <div>x1</div> <div>Middle panel for upper section</div> <div></div>	<div>3</div> <div>x2</div> <div>Short vertical panel for upper section</div> <div></div>	<div>4</div> <div>x1</div> <div>Long exterior vertical panel for upper section</div> <div></div>
<div>5</div> <div>x1</div> <div>Long interior vertical panel for upper section</div> <div></div>	<div>6</div> <div>x1</div> <div>Bottom panel for upper section</div> <div></div>	<div>7</div> <div>x1</div> <div>Top panel for lower section</div> <div></div>	<div>8</div> <div>x1</div> <div>Bottom panel for lower section</div> <div></div>
<div>9</div> <div>x1</div> <div>Left panel for lower section</div> <div></div>	<div>10</div> <div>x1</div> <div>Right panel for lower section</div> <div></div>	<div>11</div> <div>x1</div> <div>Middle-left panel for lower section</div> <div></div>	<div>12</div> <div>x1</div> <div>Middle-right panel for lower section</div> <div></div>
<div>13</div> <div>x1</div> <div>Back panel for lower section</div> <div></div>	<div>14</div> <div>x2</div> <div>Drawer front panel</div> <div></div>	<div>15</div> <div>x2</div> <div>Drawer left panel</div> <div></div>	<div>16</div> <div>x2</div> <div>Drawer right panel</div> <div></div>
<div>17</div> <div>x2</div> <div>Drawer back panel</div> <div></div>	<div>18</div> <div>x2</div> <div>Drawer bottom panel</div> <div></div>	<div>19</div> <div>x2</div> <div>Drawer sliders, SET of 4 pcs</div> <div><div>"L" shaped</div><div></div><div>"FLAT"</div></div>	

MAIN PARTS LAYOUT (for reference)



SCREWS LIST

No.	Figure	Size	qty.	No.	Figure	Size	Qty.
A		M6x35mm	26	E		St3x14mm	16
B		ø8x30mm	34	F		ø25 (felt)	10
C		St7x58mm	16	G		ø22 (laminate)	8
D		St3.5x40mm	8				

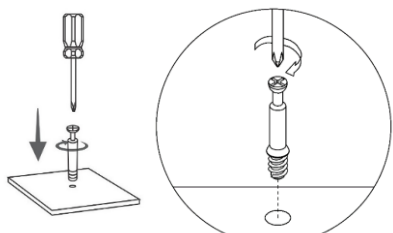
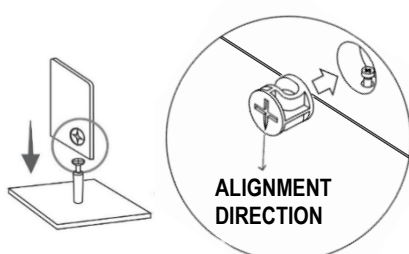
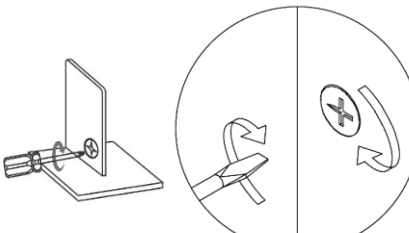
☛ This unit uses special cam bolts and locks. The following explains how to assemble using this kind of hardware. This is not an assembly step, just a guide for when you have to use these kind of special hardware.

Bolt



Cam lock



<p>1. Screw the bolt in the corresponding panel.</p> 	<p>2. In the other panel, insert and align the cam lock so it can receive the head of the bolt.</p>  <p>ALIGNMENT DIRECTION</p>	<p>3. Join the panels and turn the cam lock. A small gap might happen which is normal, and it will close when all the cam locks are turned.</p> 
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BEFORE STARTING THE ASSEMBLY, PLEASE READ THE FOLLOWING TIPS AND WARNING:

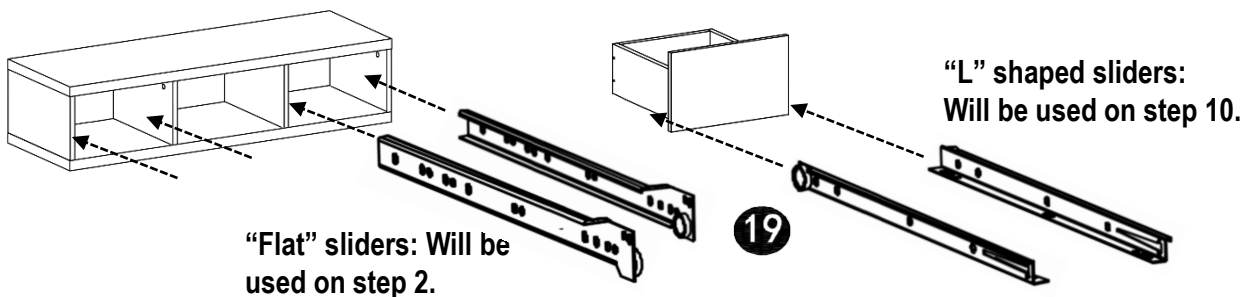
- Do a quick inventory to make sure the product contains all the parts and hardware.
- Missing, damaged and defective parts can be replaced at no cost to you. Please refer to the CONTACT card included with the product.
- The replacement parts service is limited to the continental United States. If you reside in Hawaii, Puerto Rico, U.S. Dependencies or other countries, please contact the supplier from where the unit was purchased.
- If during assembly you find an issue or need clarification, please contact our Customer Service for assistance. Please refer to the CONTACT card included with the product.
- On each step read the instructions and analyze the illustrations thoroughly before proceeding to do the assembly.
- Make sure you understand which hardware will be used on each step. Using the wrong size of screw, bolt or pin might strip the threads or cause damage to the part in which it is being used.
- To avoid misalignments, always leave the screws loose and tighten them until all pieces are positioned correctly.
- Do not overtighten or force the screws as they might break, strip, damage the threads of the holes or get stuck inside the part.
- Sometimes the laminate might cover partially or entirely the hole on a panel, but the hole should still be located under the laminate.
- If there is no visible hole for the screw, pass and press the tip of your finger over the area where the hole should be located to feel the indentation, and once found, carefully pierce the laminate to reveal the hole underneath.
- If the hole seems too small for the screw, first make sure you are using the correct size of screw and that it's been installed in the correct hole. If the hole still appears to be too small, carefully pierce the laminate to reveal the hole's actual size.

STEPS 1 THROUGH 11 IS FOR THE ASSEMBLY OF THE LOWER SECTION

STEP 1

Separate all the sliders pieces (19) according to their shape (no assembly is done here):

- The "Flat" ones go on the side panels and will be used on step 2.
- The "L" shaped go on the drawers and will be used until step 10, please set them aside.

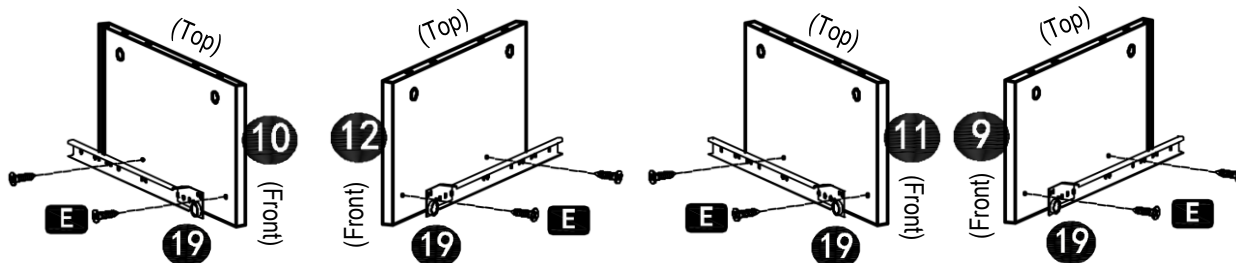
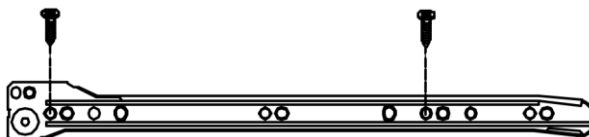


STEP 2

With the panels (9), (10), (11) and (12) oriented as shown, assemble the "Flat" sliders (19) on the bottom of the panels using screws (E) as shown. Please note the correct holes to use on the sliders and make sure the wheels face towards the front of the panels.

Screws:

(E)	St3x14	8 Pcs
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STEP 3

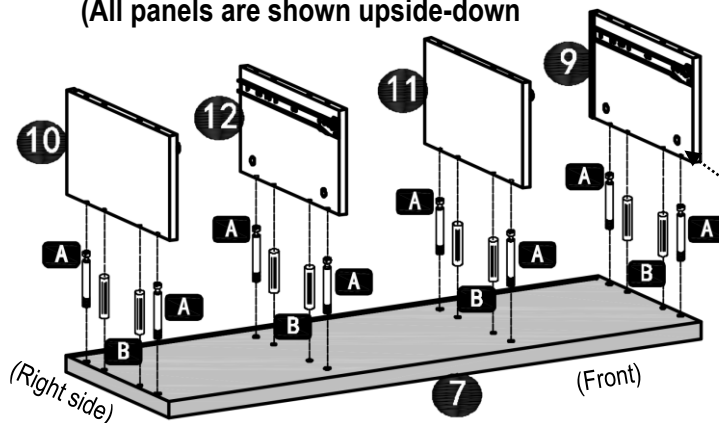
1st: Insert the wooden pins (B) in the corresponding holes on panel (7).

2nd: Insert the bolts (A) in the corresponding holes on panel (7).

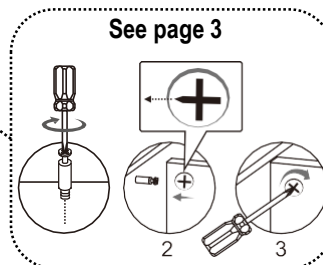
3rd: Insert and align the cam locks (A) in the panels (9), (10), (11) and (12).

4th: Assemble the panels (9), (10), (11) and (12) to panel (7) as shown and as explained on page 3.

(All panels are shown upside-down)

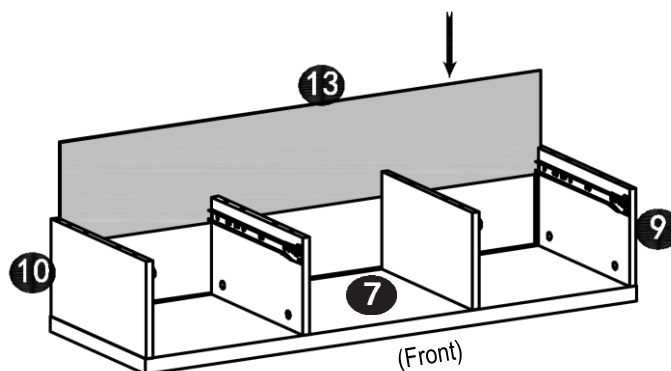


See page 3



STEP 4

Insert the back panel (13) thru the groves of panels (7), (9) and (10).

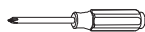
**STEP 5**

1st: Insert the wooden pins (B) in the corresponding holes on panels (9), (10), (11) and (12).
2nd: With the help of another person, place the bottom panel (8) and assemble it to panels (9), (10), (11) y (12) using screws (C) as shown.

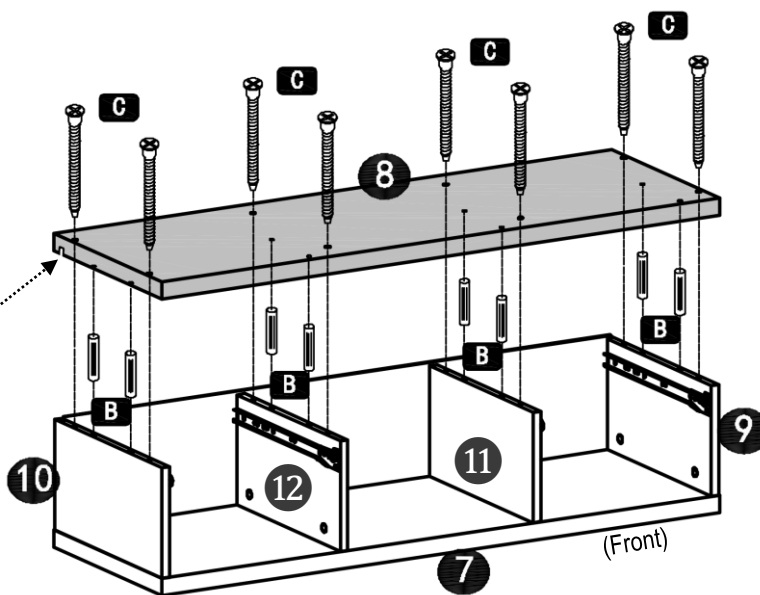
Screws:

B	Φ8x30	8 Pcs
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C	ST7x58	8 Pcs
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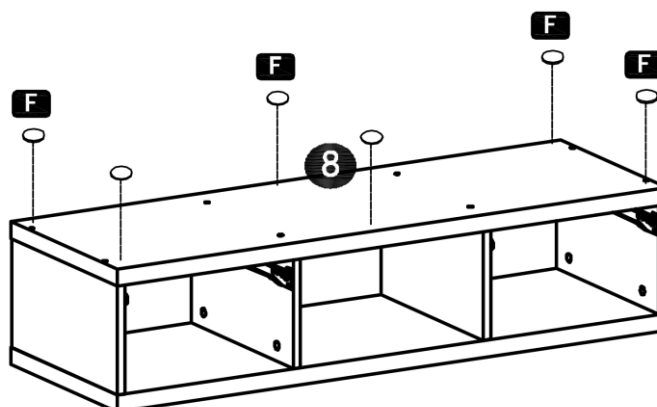
(The groove faces
down and towards
The back of the panel)


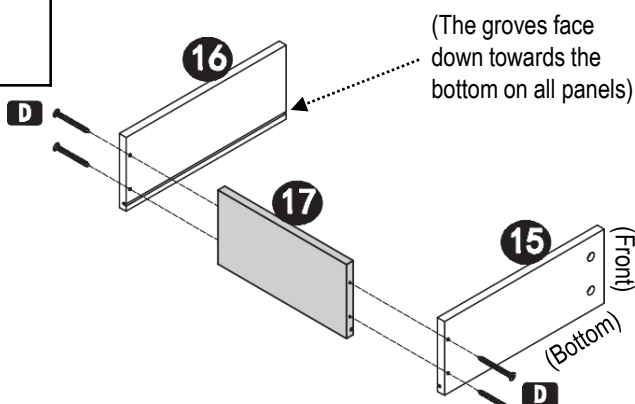
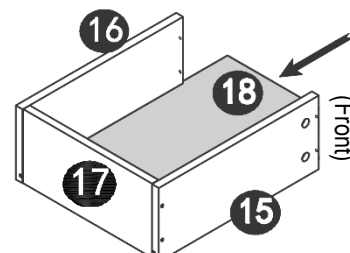

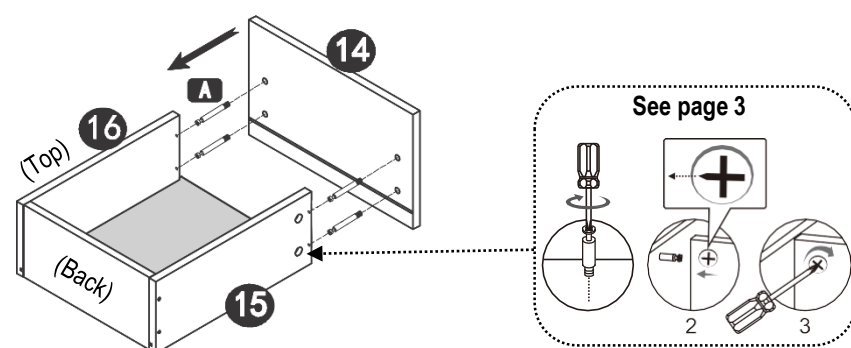
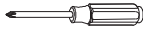
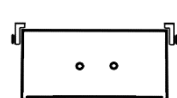
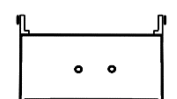
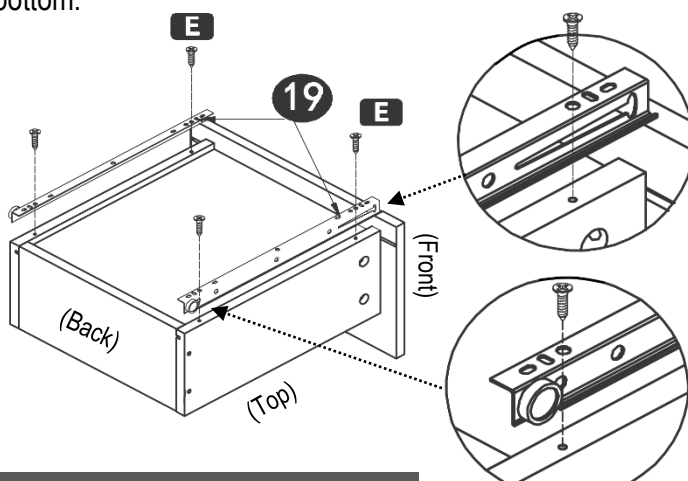
**STEP 6**

Peel off and adhere the felt covers (F) over the screw holes on panel (8) as shown.

Screws:

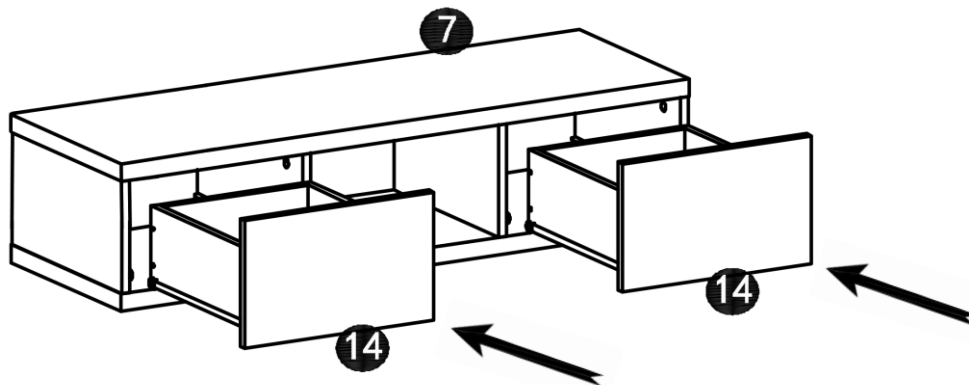
F	Φ25 (Felt)	6 Pcs
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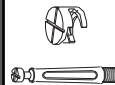
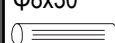


P.7	RTA-7050	P.7
<div>STEP 7</div> <div>Screws:</div> <div><div>D</div><div>ST3.5x40</div><div>4 Pcs</div></div> <div></div>	<p>Assemble the drawer back panel ⑰ to the side panels ⑮ and ⑯ using screws ④ as shown.</p> <div><p>(The grooves face down towards the bottom on all panels)</p></div>	<div>STEP 8</div> <p>Insert the drawer bottom panel ⑱ thru the grooves of side panels ⑮, ⑯ and ⑰ .</p> <div></div>
<div>STEP 9</div> <div>Screws:</div> <div><div>A</div><div>M6x35mm</div><div>4 Pcs</div></div> <div></div>	<p>1st Insert the bolts ① in the corresponding holes on the drawer front panel ⑭.</p> <p>2nd: Insert and align the cam locks ① in the side panels ⑮ and ⑯.</p> <p>3rd: Assemble panel ⑭ to panels ⑮ and ⑯ as shown and as explained on page 3.</p> <div></div>	
<div>STEP 10</div> <div>Screws:</div> <div><div>E</div><div>ST3x14</div><div>4 Pcs</div></div> <div></div>	<p>With the drawer assembled in the previous step upside-down, assemble the “L” shaped sliders ⑲ using screws ⑤ as shown, making sure the wheel goes towards the back and the sliders don't protrude at the bottom.</p> <div><div><p>VERY IMPORTANT!</p><div><p>CORRECT: Sliders don't protrude on the bottom of the drawer</p></div><div><p>INCORRECT: Raises the drawer 1" and won't fit in unit!</p></div></div><div></div></div>	
<div>REPEAT STEPS T THROUGH 10 FOR THE SECOND DRAWER</div>		

STEP 11

Insert the drawers in the unit. If they don't seem to fit, review steps 2 and 10 for the correct assembly of the sliders.

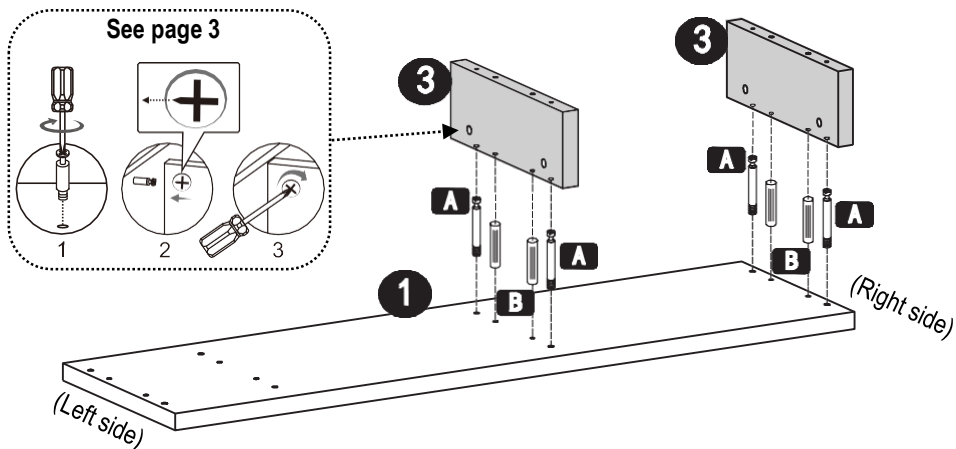
**STEPS 12 THROUGH 18 FOR THE ASSEMBLY OF THE UPPER SECTION****STEP 12****Screws:**

A	M6x35mm	4 Pcs
		
B	Φ8x30	4 Pcs
		

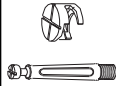
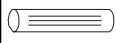



- 1st: Insert the wooden pins **B** in the corresponding holes on panel **1**.
 2nd: Insert the bolts **A** in the corresponding holes on panel **1**.
 3rd: Insert and align the cam locks **A** in the panels **3**.
 4th: Assemble the panels **3** to the panel **1** as shown and as explained on page 3.

(All panels are shown upside-down)



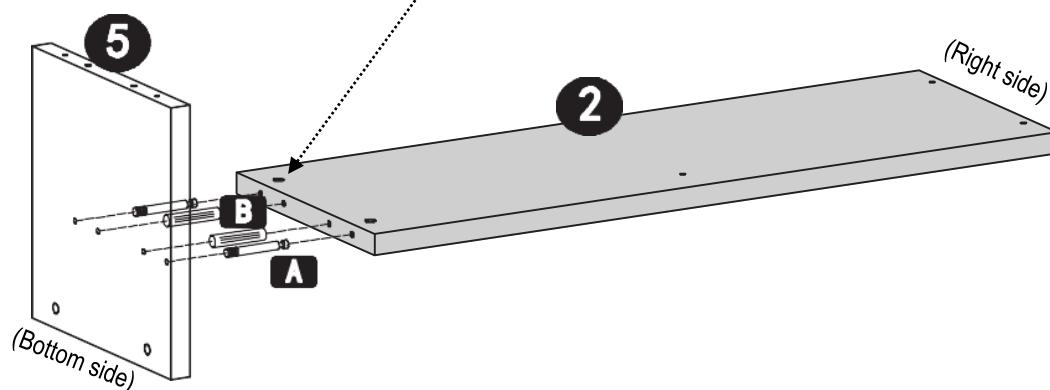
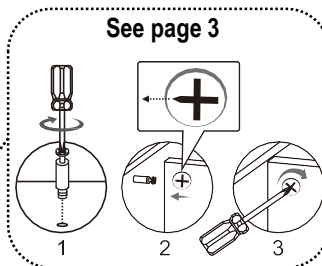
STEP 13**Screws:**

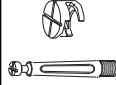


A	M6x35mm	2 Pcs
		
B	Φ8x30	2 Pcs
		
		

- 1st: Insert the wooden pins (B) in the corresponding holes on panel (2).
 2nd: Insert the bolts (A) in the corresponding holes on panel (5).
 3rd: Insert and align the cam locks (A) in panel (2).
 4th: Assemble the panel (5) to panel (2) as shown and as explained on page 3.

(All panels are shown upside-down)

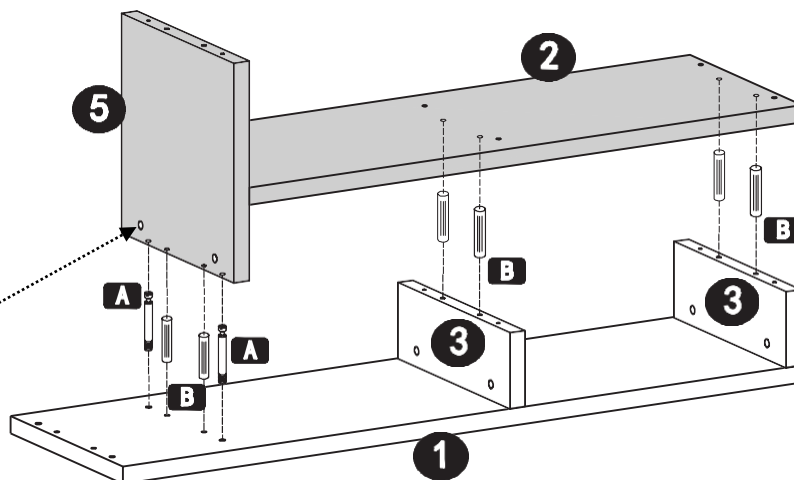
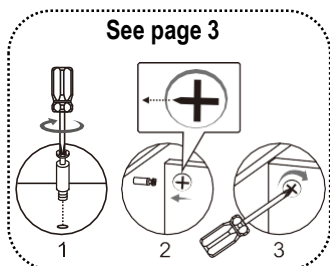
See page 3

**STEP 14****Screws:**

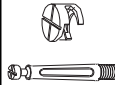


A	M6x35mm	2 Pcs
		
B	Φ8x30	6 Pcs
		
		

- 1st: Insert the wooden pins (B) in the corresponding holes on panels (1) and (3) that were assembled in step 12.
 2nd: Insert the bolts (A) in the corresponding holes on panel (1).
 3rd: Insert and align the cam locks (A) in panel (5).
 4th: Assemble the panel (2) to the panels (3), and the panel (5) to the panel (1) as shown and as explained in step 3.

See page 3



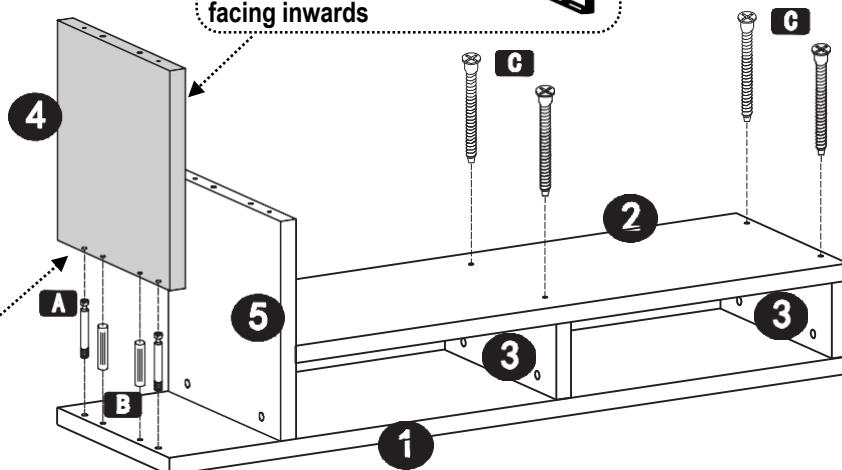
STEP 15**Screws:**

A	M6x35mm	2 Pcs
		
B	Φ8x30	2 Pcs
		
C	ST7x58mm	4 Pcs
		

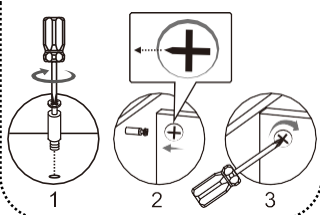




- 1st: Assemble the panel ② to the panels ③ using screws ③.
 2nd: Insert the wooden pins ② in the corresponding holes on panel ①.
 3rd: Insert the bolts ① in the corresponding holes on panel ①.
 3th: Insert and align the cam locks ① in panel ④.
 5th: Assemble panel ④ to panel ① as shown and as explained on page 3.

Make sure to
assemble panel ④
with the cam locks
facing inwards



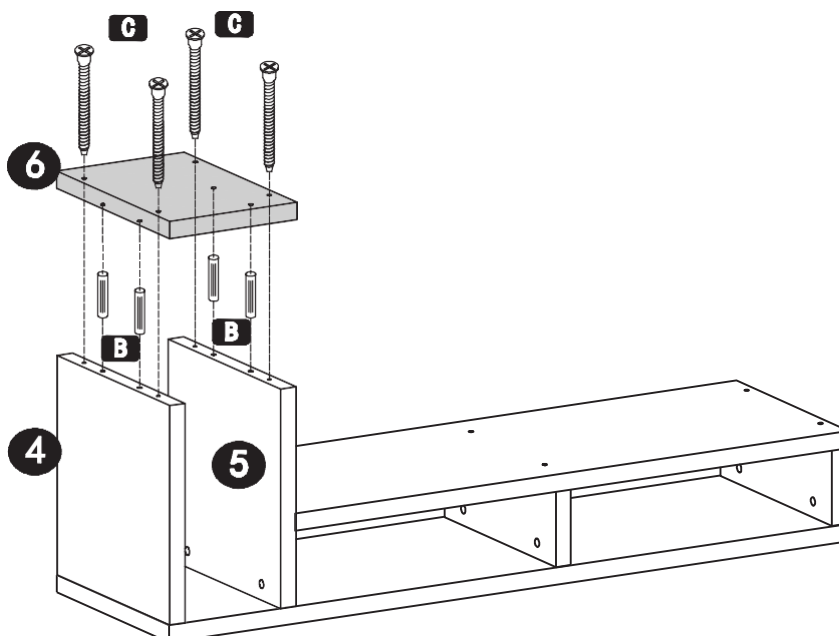
See page 3

**STEP 16****Screws:**

B	Φ8x30	4 Pcs
		
C	ST7x58mm	4 Pcs
		



- 1st: Insert the wooden pegs ② in the corresponding holes on panels ④ and ⑤.
 2nd: Assemble panel ⑥ to panels ④ and ⑤ using screws ③.

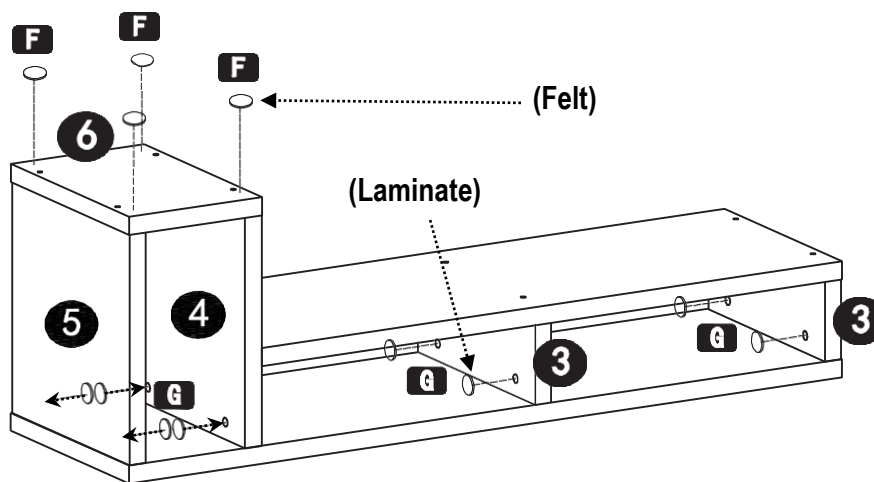


STEP 17**Screws:**

F	φ25 (felt)	4 Pcs
G	φ22 (laminates)	8 Pcs

Place the following adhesive labels:

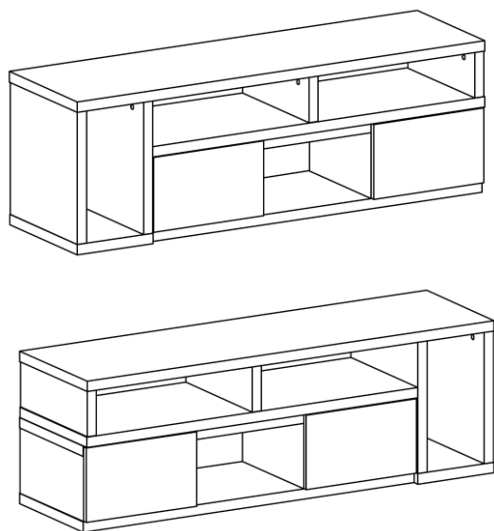
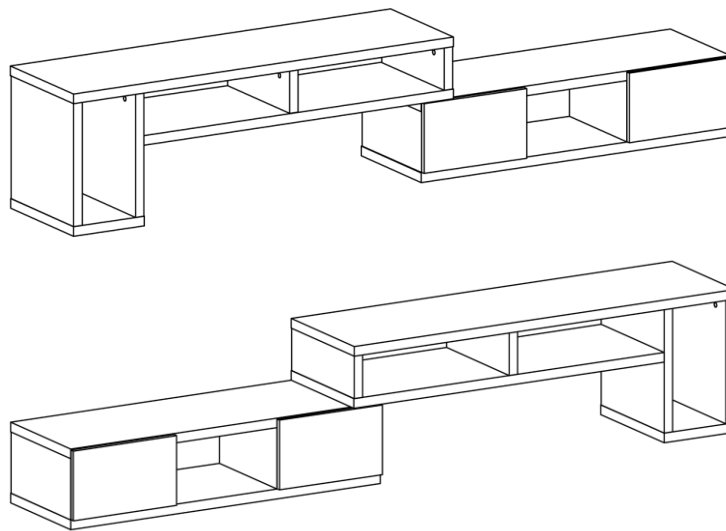
- Felt **F** for the screw holes on panel **6**.
- Laminate **G** for the cam lock holes on panels **3**, **4** and **5**.

**STEP 18**

Place the upper section assembled in step 17 over the lower section assembled in step 11 according to your preference. The below illustrations show some suggestions.

WARNING:

For safety, when setting the unit in expanded option, do not place the upper section too close to the edge of the lower section.

CLOSED:**EXPANDED:**

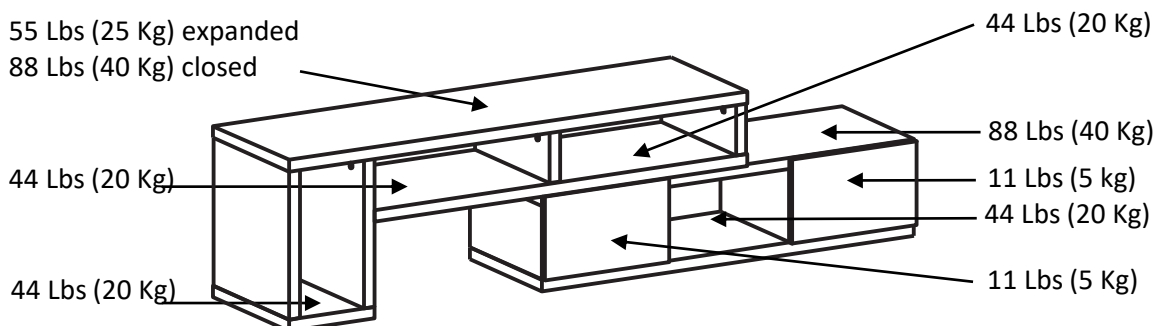
DONE! Before you start using the product, make sure that all the screws, bolts, cam locks, etc. are properly tightened, and read all the warnings listed in the next page.

**AFTER THE ASSEMBLY IS DONE, PLEASE READ CAREFULLY THE FOLLOWING
CARE AND MAINTENANCE WARNINGS:**

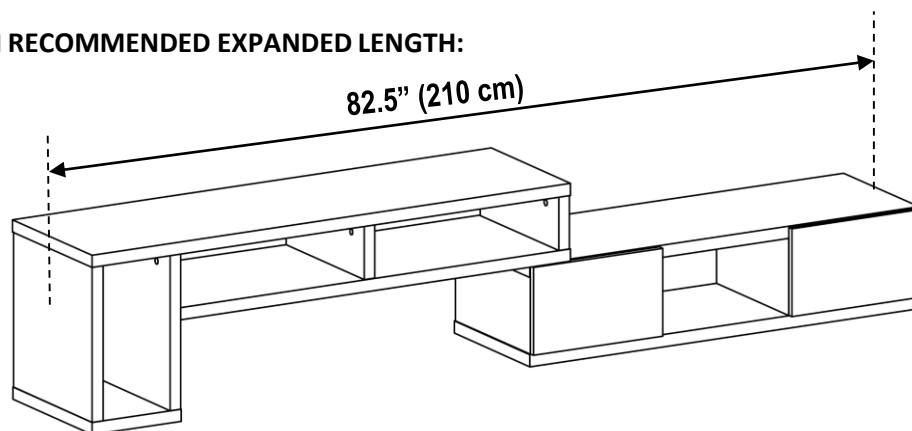
WEIGHT LIMITS:

55 Lbs (25 Kg) expanded

88 Lbs (40 Kg) closed



MAXIMUM RECOMMENDED EXPANDED LENGTH:



- When setting the unit in expanded option, do not place the upper section too close to the edge of the lower section.
- Do not exceed the indicated weight limits.
- Do not expose the surfaces to direct sunlight or to extreme environmental conditions.
- Clean the surfaces preferable with a clean cloth damped in a solution of mild soap and water, then dry with a clean towel.
- Do not use solvents or abrasive materials to clean the unit.
- If you decide to use a cleaning agent, test first on an area hidden from view such as underneath the top.
- Do not seat or stand on the unit.
- Do not allow small children to play over the unit or under the upper section (expanded option), or reach inside the drawers or compartments without your supervision.
- The unit must be handled by at least 2 persons when moving in the same or adjacent rooms.
- Before moving the unit, make sure to remove any object that is heavy or might fall off.
- When lifting the unit, use both hands and bend your knees, not your backs.
- When transporting the unit to places far away, protect and secure the unit to avoid damage in transit.
- Shall any part of the unit become defective during the warranty period, replacement parts might be available to you at no charge. Please refer to the WARRANTY card included with the product.
- The warranty does not extend to regular wear and tear, nor the manufacturer assumes liability for damages or consequences due to accidents, incorrect assembly, negligence, improper use, modifications, or not heeding the above warnings.
- The warranty is limited to the continental United States. If you reside in Hawaii, Puerto Rico, U.S. Dependencies or other countries, please contact the store from where the unit was purchased.