

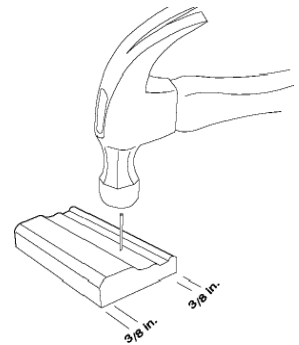
Cutting/Machining

- WM Flex does not have to be warmed to avoid cracking or breakage.
- WM Flex flexes and installs best when heated to around 70° - 80° to bend easier.
- Remove from box, bend backwards and heat in sun or heated area.
- WM Flex may be cut, fitted, and fastened in the same manner as with real wood (use conventional woodworking tools).
- **IMPORTANT** : SANDING THE FACE OF STAIN GRADE MOULDING WILL REMOVE THE GRAIN TEXTURE.



Installation/Fastening

- Using adhesive, mastic, or resin epoxy glue alone produces the best fastening results, in addition to nails.
- Best fastening way is to nail through block of wood placed over face and remove nail and block after adhesive cures.
- Defects can occur if nails are placed too close to edges (nails should be no closer than 3/8" from the edge).
- Glue joints and miters, and repair cracks or breaks with our "No Nail" brand glue, or any fast cure resin or epoxy glue – DO NOT USE WOOD GLUE.
- Do not use staples to fasten material and keep nails to a minimum.
- If you have to work really hard to make the moulding work in the application, it was probably ordered incorrectly.



Finishing

- 1) Always wipe surface clean with paint thinner or mild solvent
 - 2) Never paint or stain before installation
 - 3) Fill nail holes prior to staining with plastic resin filler
- **Painting**
 - Sand lightly to improve paint bond
 - Fill imperfections with hard plastic resin filler and sand surface flat
 - All paints work well (oil based works best)
 - **Staining**
 - Fasten product without nails for best results
 - Use GEL stain (or those with heavy pigments) for best staining results
 - Wipe on stain and remove excess with cloth and dry brush light or dark
 - Clear coat over stain using spray application only – do not brush and sand between coats
 - Do not brush on or sand in between coats

