

## GROUNDING

**⚠ WARNING** Improperly connecting the grounding wire can result in the risk of electric shock. Check with a qualified electrician if you are in doubt as to whether the outlet is properly grounded. Do not modify the plug provided with the chest/cabinet. Never remove the grounding prong from the plug. Do not use the chest/cabinet if the cord or plug is damaged. If damaged, have it repaired before use. If the plug will not fit the outlet, have a proper outlet installed by a qualified electrician.

**Chests/Cabinets with Three Prong Plugs**  
Chests/cabinets marked “Grounding Required” have a power strip with a three wire cord and three prong grounding plug. The plug must be connected to a properly grounded outlet (See Figure A). If the power strip should electrically malfunction or break down, grounding provides a low resistance path to carry electricity away from the user, reducing the risk of electric shock.

The grounding prong in the plug is connected through the green wire inside the cord to the grounding system in the power strip. The green wire in the cord must be the only wire connected to the power strip’s grounding system and must never be attached to an electrically “live” terminal. Your power strip must be plugged into an appropriate outlet, properly installed and grounded in accordance with all codes and ordinances. The plug and outlet should look like those in Figure A.

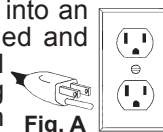


Fig. A

## ASSEMBLY

**⚠ CAUTION** Be sure to follow the assembly instructions for the appropriate chest/cabinet. Do not use power tools to assemble chest/cabinet. Tighten bolts with hand wrenches.

### Tools Required



Phillips  
screwdriver



Safety  
goggles



10 mm  
Wrench

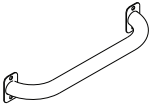

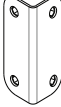
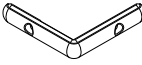



13 mm  
Wrench

### Hardware Included

**NOTE:** Items not shown to actual size.

Hardware	Item	Description	Quantity
AA		Bolt M6 x 15L	4
BB		Washer M8	16
CC		Bolt M8 x 20L	16
DD		Screw M4 x 8L	20
EE		Screw M6 x 12L	8

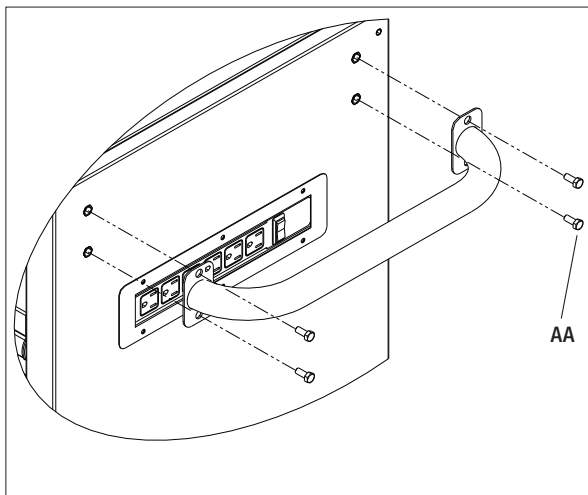
Item	Description	Quantity
	Side handle	1
	Swivel caster with brake	2
	Rigid caster	2
	Bracket	2
	Bumper	4
	Cord Storage Brackets	4

**NOTE:** Begin product assembly close to the final intended location of your chest/cabinet. This product is heavy and may be difficult to move after assembly.

#### Attaching the Side Handle

Attach the side handle to the rolling cabinet using four bolts (AA).

**NOTE:** The holes in the cabinet are tapped and do not require nuts.

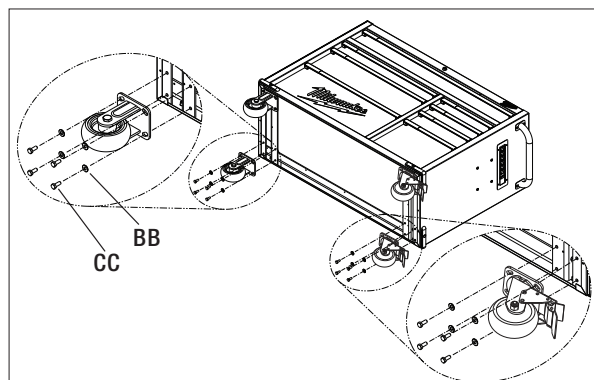


#### Installing the Casters

**CAUTION** Two people may be required to complete installation.

**CAUTION** Do not overtighten the screws.

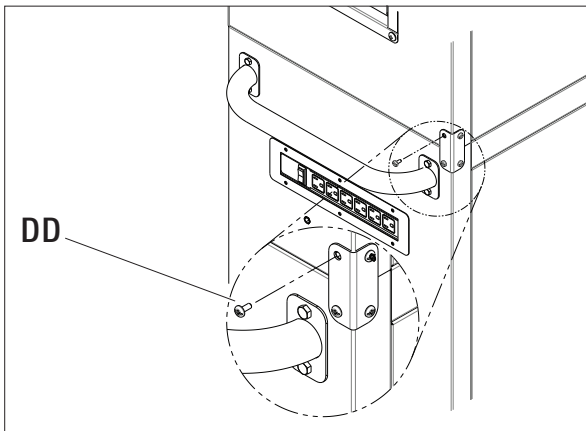
1. Ensure all cabinet drawers are securely locked into place using the key lock on the rolling cabinet.
2. Lay the rolling cabinet on its back. Use the packaging material to protect the finish.
3. Mount the two swivel casters with brake to the rolling cabinet using four bolts (CC) and washers (BB) per caster. The swivel casters with brake should be installed on the end of the cabinet with the side handle.
4. Mount the two rigid casters to the opposite end of the rolling cabinet using four bolts (CC) and washers (BB) per caster.
5. Tighten all bolts securely with a wrench.
6. Return the rolling cabinet to its upright position.



### Installing the Chest onto the Cabinet

**CAUTION** Two people may be required to complete installation.

1. Remove the cabinet mat from the rolling cabinet. The top chest will not line up with the brackets if the mat is in place.
  2. Place the top chest on top of the rolling cabinet.
- NOTE:** The holes in the cabinet are tapped and do not require nuts.
3. Attach the two brackets to the back of the product to secure the top chest to the rolling cabinet. Place the brackets over the holes and secure with four screws (DD) per bracket.
  4. Tighten all screws securely with a Phillips screwdriver.

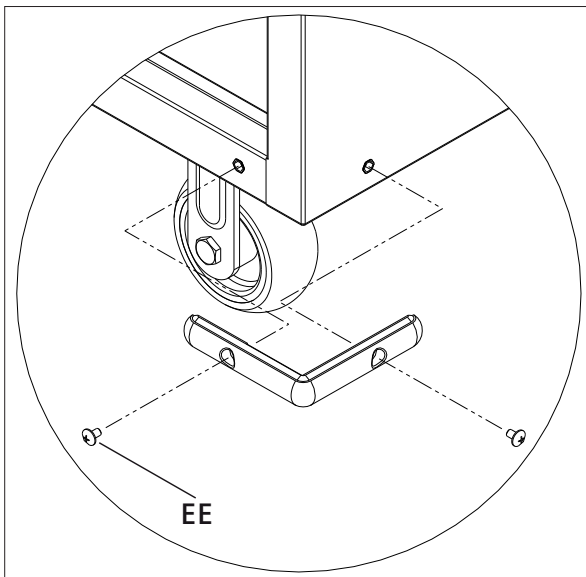


### Installing the Drawer Liners and Mat

Place the drawer liners in appropriately sized drawers and the mat in the chest lid area to protect the surface.

### Installing the Bumpers

Attach the four bumpers to the rolling cabinet using two screws (EE) per bumper.



### Installing the Cord Storage Brackets

Attach the brackets to the back of the chest and cabinet with two screws (DD) per bracket. Orient the brackets with one pointed up and one pointed down so that the power outlet cord can be wrapped around the brackets for storage.

### OPERATION

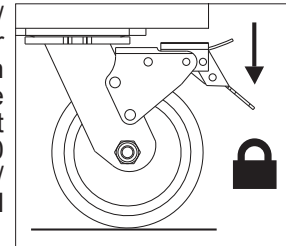
**WARNING** To avoid injury or property damage, do not exceed maximum shelf capacity. Use care when moving chest/cabinet on incline or rough surface. Chest/cabinet may tip if weight is not evenly distributed front to back and side to side. Place more than half the total load weight on the bottom cabinet when possible.

### Locking and Unlocking the Chest/Cabinet

**NOTE:** The drawers must be fully closed before locking/unlocking the unit. Insert the key. Turn it fully left to lock, or fully right to unlock. Always remove the key after locking and unlocking.

### Moving the Chest/Cabinet on an Incline or Rough Surface

Take care that the chest/cabinet does not tip or become unbalanced when moving it on an incline or rough surface. Do not exceed an incline of 10 degrees. Lock the chest/cabinet and secure all items before moving.



### Using the Caster Brakes

To lock the swivel casters, step down on the levers marked Lock. Be sure to lock both casters to prevent chest/cabinet from rolling or swiveling. To unlock casters, push down on the levers marked Unlock.

### Rolling the Chest/Cabinet

The chest/cabinet is only intended for rolling short distances. Only roll the chest/cabinet using the handle. Do not push or pull chest/cabinet by the frame or product may tip. Do not modify the chest/cabinet in any way. Drilling holes or modifying the chest/cabinet will lower the load capacity, which can cause the chest/cabinet to collapse, resulting in injury. Lock the chest/cabinet and secure all items before rolling.

### Lifting the Chest/Cabinet

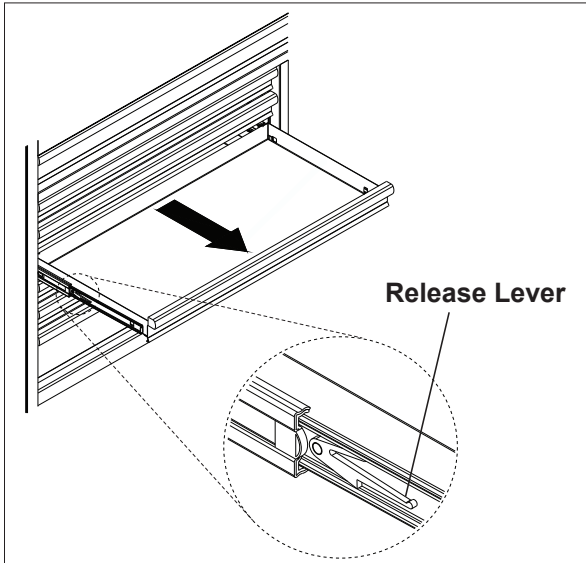
The cabinet and chest/cabinet combo are not intended to be lifted. However, if you need to lift, empty the chest/cabinet and then place straps or forks inside and next to casters. Do not lift loaded chests/cabinets. Be sure all bystanders are moved away before lifting chest/cabinet.

### Mounting Chargers

The rolling cabinet comes equipped with four pre-installed charger mounting bolts, located below the power strip. The mounting bolts are suitable for holding MILWAUKEE M18™ & M12™ Multi Voltage chargers as well as M18™ chargers.

### Removing the Drawers

1. Fully extend and empty the drawer.
2. Depending on the side, either lift or lower the release lever on both sides so the slides can ride over the stops. Pull out to remove.



### Installing the Drawers

1. Pull the slides and slide carrier out until fully extended.
2. Hold the slide on the cabinet while aligning it with the slide on the drawer.
3. Slightly insert one side and repeat for the other side.
4. Slowly push the drawer until it is fully closed to engage the slide.
5. Open and close the drawer to verify proper operation.

## MAINTENANCE

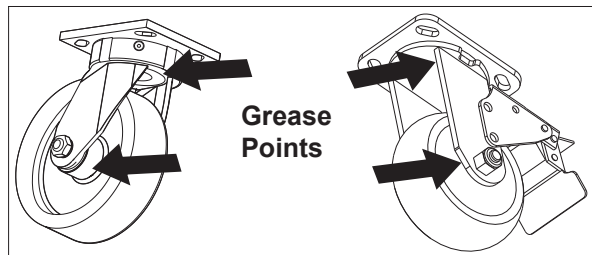
**WARNING** To reduce the risk of injury, contact MILWAUKEE Corporate After Sales Service Technical Support for ALL repairs and replacement parts.

### Maintaining the Chest/Cabinet

Keep your chest/cabinet in good repair by adopting a regular maintenance program. Before use, examine the general condition of your chest/cabinet. Check for loose screws, misalignment, binding of wheels, broken parts and any other condition that may affect its safe operation. Do not use a damaged chest/cabinet.

### Maintaining the Casters

Grease the casters annually using high quality bearing grease.



### Maintaining the Drawers

1. Periodically clean the drawer trim, and inside the drawers with a mild detergent and water.
2. Remove grease and oil in drawer with a standard, nonflammable cleaning fluid.
3. The use of drawer liners is recommended to protect the finish inside the drawers and make the drawers easier to clean. Drawer liners can be cleaned with soap and water.
4. Lubricate the slides semi-annually with general purpose grease or equivalent.

