

REAR FRAME

Step 1 - Insert Spring Clips

- Slide one Spring Clip into Upper Handle
- Slide one Spring Clip into Center Rear Frame

Make sure that the round head of the Spring Clip fits into the provided hole and when depressed, it moves in and out freely.



Step 2 - Insert 3" (White or Black) **Anti-Friction Disc**

 Place Anti-Friction Disc on the Center Peg of the 5th Wheel.



Step 6 - Complete Assembly

 Insert Rear Frame into Front Frame and close completely.

NOTE: The Snap Buttons will lock the frames in three positions. (Simply depress the snap spring button to close or open frames as desired.)



Step 11 - Complete Axle Assembly (cont'd)

 Now knock on the end caps on both sets of wheels, making sure that wheel hubs facing outward are flush to accept the black end caps. (This is very important) (Make sure that all of All-Terrain Wheels still spin freely.)

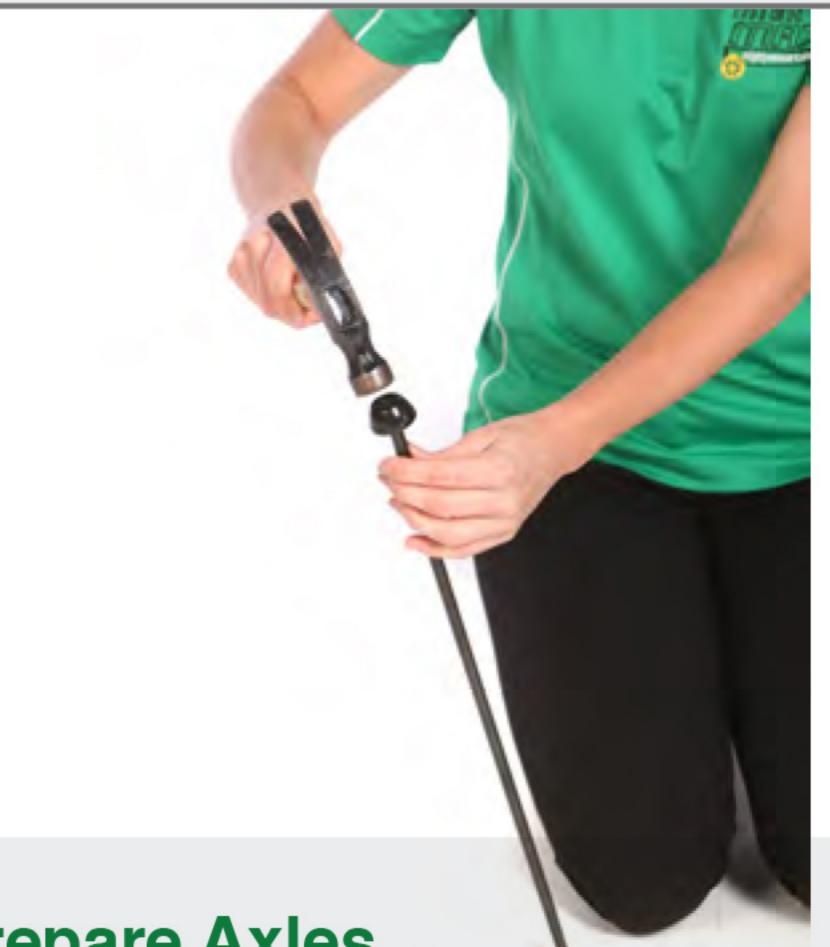
Step 7 - Prepare Axles

- each axle.
- the end cap.



wheel

 Make sure the Arrows are facing each other when you slide the Lower Handle into the 5th Wheel now attached to Front Frame. Slide the 4-1/2" bolt through the 5th Wheel and lower handle from the left side while facing the front of cart as shown. The hex inset will prevent the bolt head from turning when tightening.



Prepare BOTH axles by affixing one end of

 Place an Axle End Cap on a solid surface and firmly insert an Axle into the opening. Tap the top end of the axle to drive the lower end into

Step 12 - Attaching the Lower Handle to 5th

Step 3 - Attach 2" Black Nylon Bolt

 Insert 2" Black Nylon Bolt through Peg Hole through the front frame as shown. Press until bolt head is flush with top of front frame surface.



Step 8 - Insert Axles

 The All-Terrain Wheels must slide on axles with extended axles hub facing inwards towards the cart frame. Wheel colors may vary.

 Insert the Axle (with one End Cap attached) through the flush hub side of the wheel. End caps cover flat sides of wheel hubs.



Step 13 - Attach Lower Handle

- Turn your nearly completed Flatbed over to a normal wheels-on-the-ground position.
- After inserting the 4-1/2" bolt from left side of 5th hex nut using the provided T-Handle.

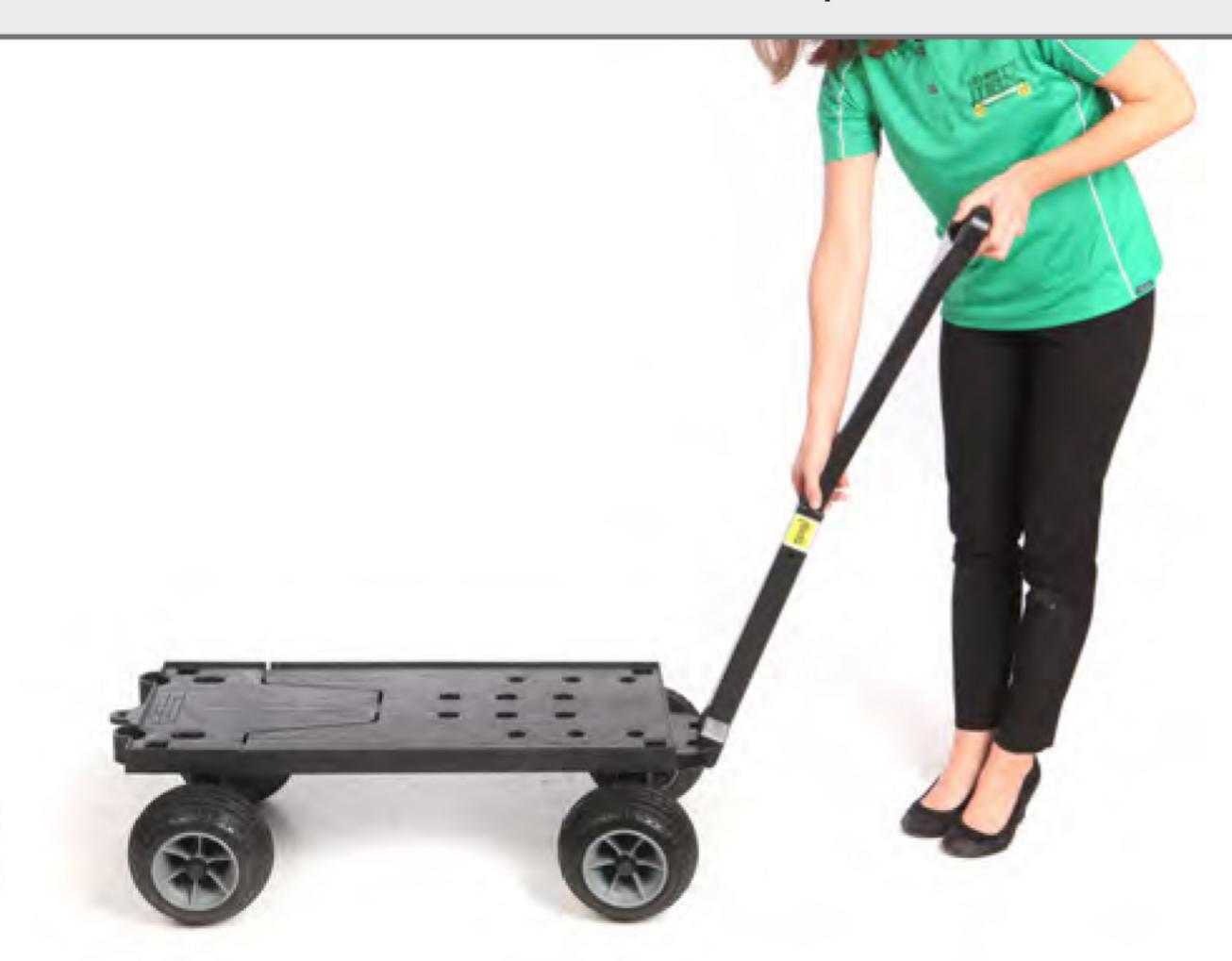


Step 4 - Attach 5th Wheel to Front Frame

 After sliding the 5th Wheel Assembly over the 2" Black Nylon Bolt sticking up through the Front Frame (making sure 3" white or black disc is between frame and 5th Wheel) attach with black spacer and black hex head self-locking nut.

Step 9 - Continue Axle Assembly

 There are holes in the 5th Wheel and Rear Frame Assemblies specifically designed to accept the Axles. As shown, insert the Axle with one wheel attached so that extended hub faces in and flush hub faces out towards end caps.



Step 14 - Insert Upper Handle into Lower Handle

 Insert the Upper Handle into the Lower Handle, as shown.

 Pinch the Snap Button to let the Upper Handle slide into and lock into position with the Lower Handle, as shown.

wheel assembly, add the spacer and attach the black



Step 5 - Attach 5th Wheel to Front Frame (cont'd)

IMPORTANT:

 Tighten the hex head with T-Tool (provided) until you can feel friction when you turn the 5th Wheel Assembly on Front Frame.



Step 10 - Complete Axle Assembly

 Now attach the other wheel after inserting the axle, making sure that extended hub of the wheel faces in towards the frame, and outside hub is flush to accept the end cap. (Do the same for other wheels and axle on rear of cart.



Optional: Attach Hitch Accessory

 Remove Upper Handle, and slide Hitch Assembly into lower handle as shown.

INSTRUCTIONS CONTINUED ON PG.2 >

