
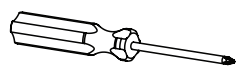
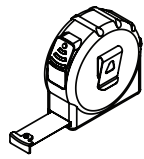
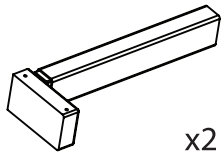
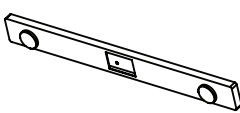
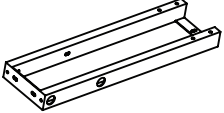



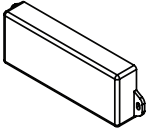
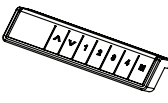



Parts





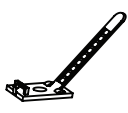
TOOLS REQUIRED

 4mm Allen Wrench (included)	 Screwdriver	 Tape Measure
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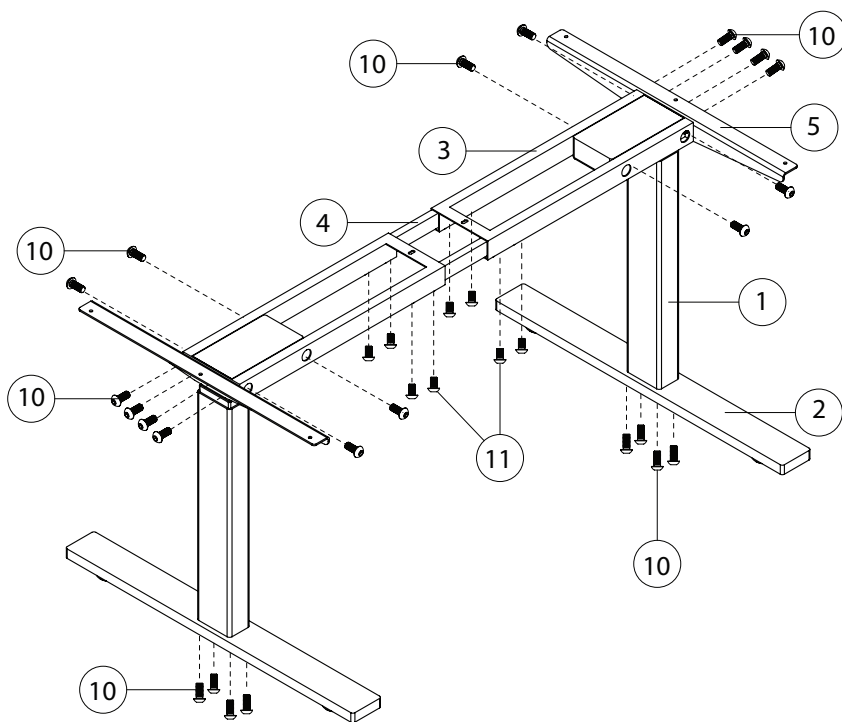
COMPONENTS

 1 Leg x2	 2 Foot x2	 3 Crossbar End x2	 4 Center Rail x2
 5 Side Bracket x2	 6 Power Cord x1	 7 Control Box x1	 8 Keypad x1
 9 Noise Dampener Pad x8			

HARDWARE

 10 Machine Screws M6x14 x24	 11 Machine Screws M6x10 x8	 12 Wood Screws M5x20 x10	 13 Wood Screws M3.5x20 x2	 14 Cable Clips x10
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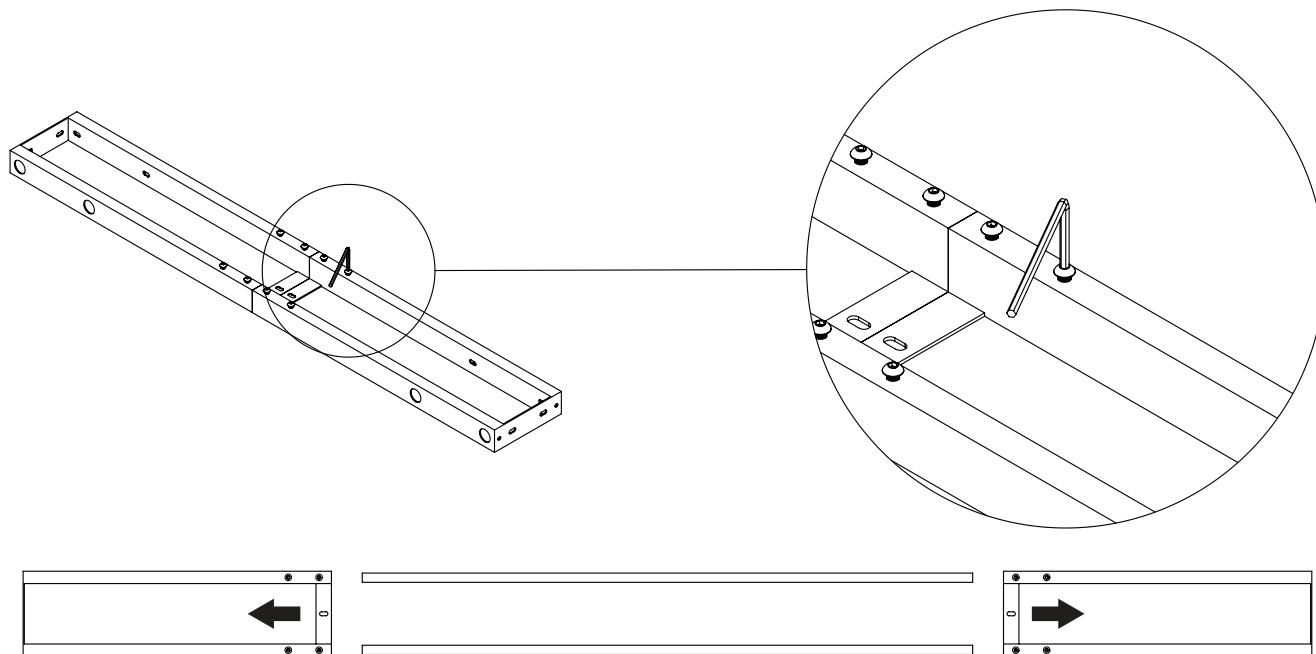
Part Diagram



No.	Description	Qty
1	Legs	2
2	Feet	2
3	Crossbar Ends	2
4	Crossbar Center Rails	2
5	Side Brackets	2
6	Control Box	1
7	Keypad	1
8	Power Cord	1
9	Noise Dampener Pad	8
10	M6x14 Screws	24
11	M6x10 Screws	8
12	M5x20 Wood Screws	10
13	M3.5x20 Wood Screws	2
14	Cable Clips	10

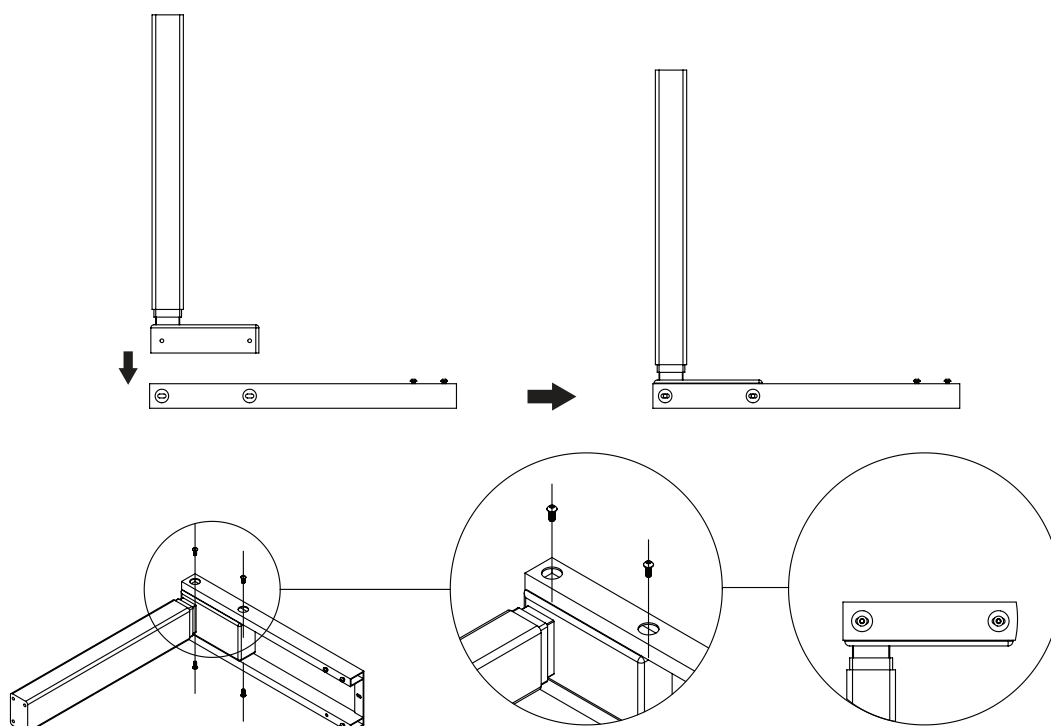
Step 1

Fully separate the Crossbar Ends (P3) by using Allen Wrench to unscrew M6x10. You will find the Crossbar Center Rails (P4) inside.



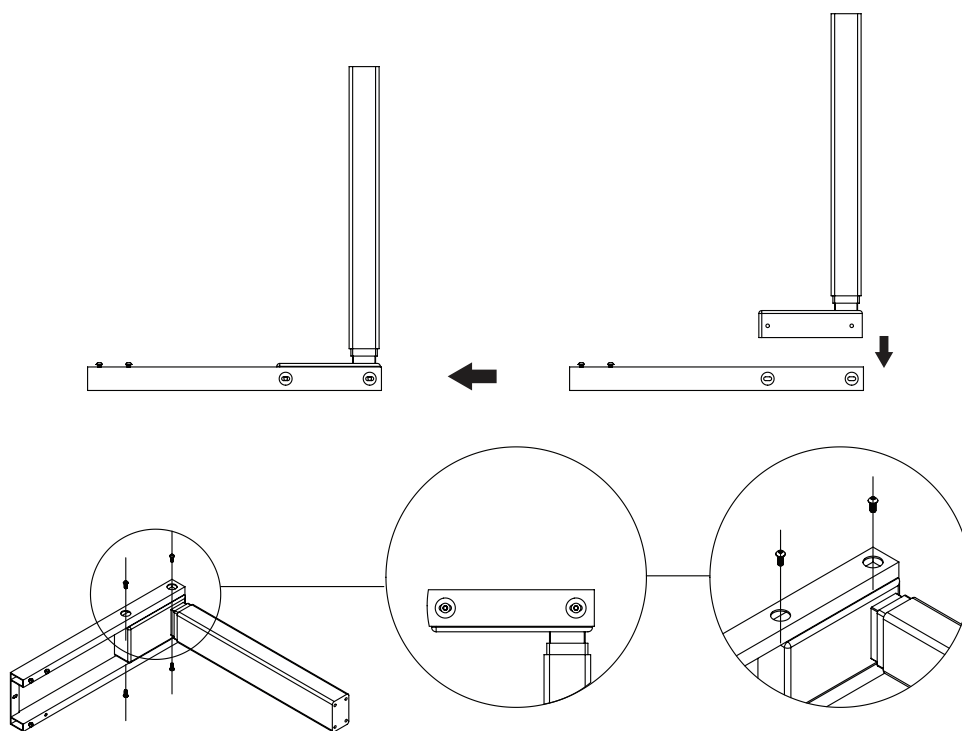
Step 2

Place one of the Legs (P1) into the Crossbar End (P3), line up the frame's and the leg's screw holes. Firmly secure the legs using M6x14 screws. You will need to flip the legs to gain access to all 4 screws.



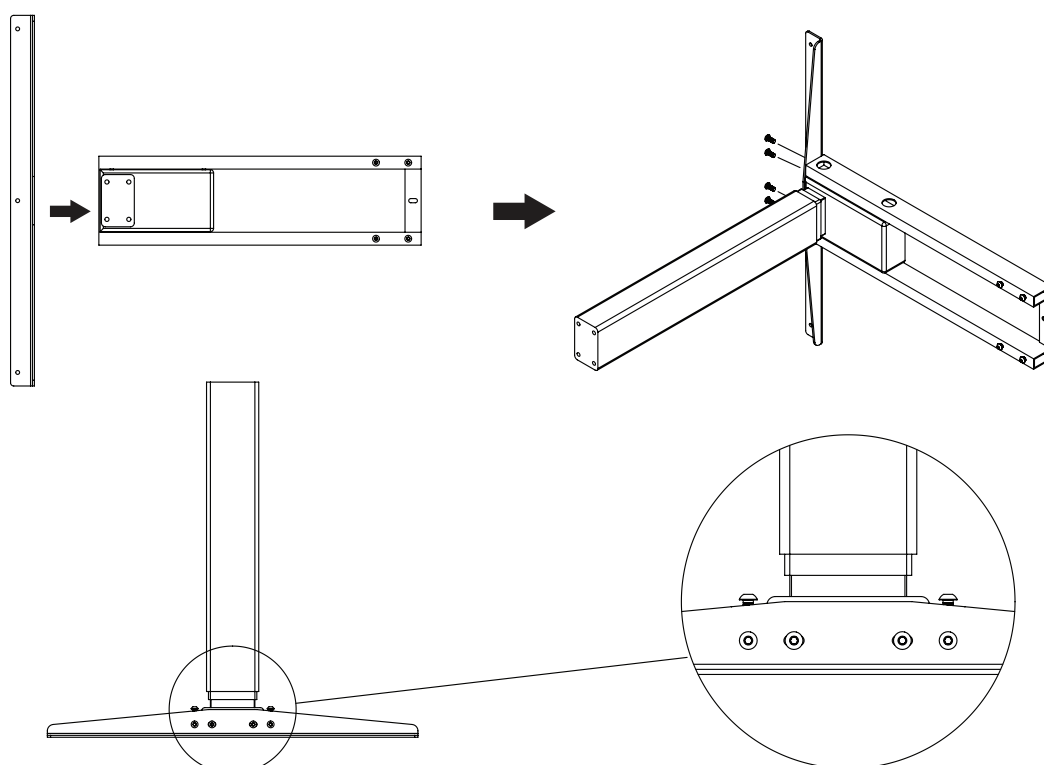
Step 3

Repeat Step 2 for the other side.



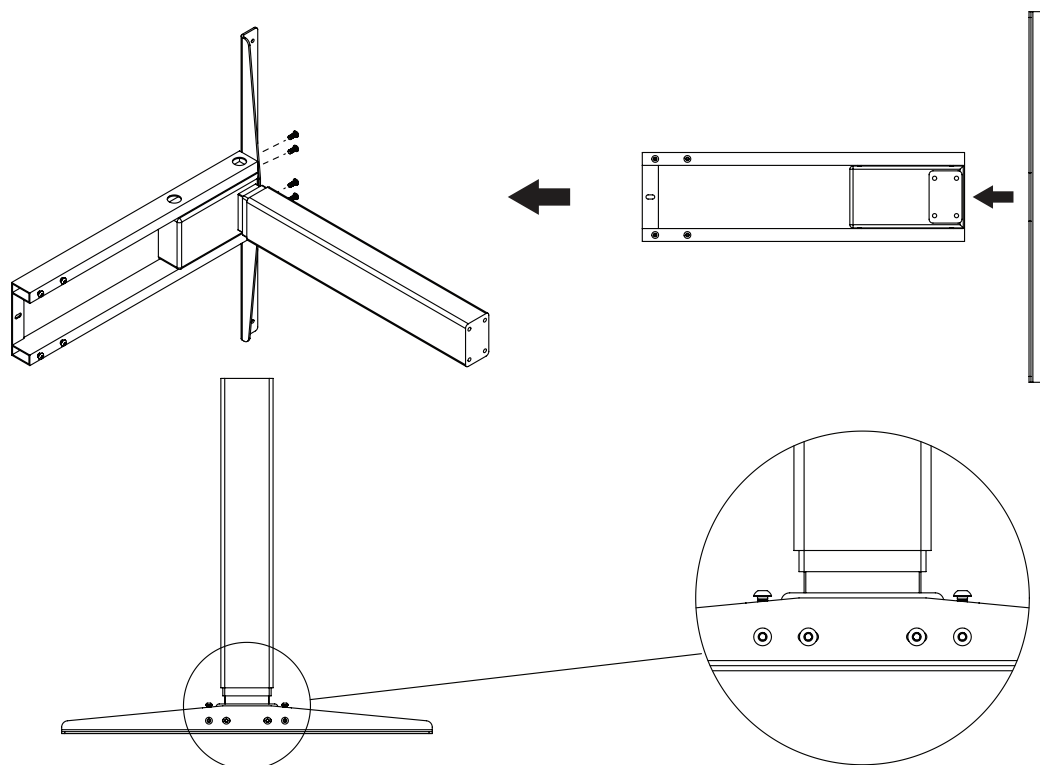
Step 4

Attach the side bracket to either side of the frame using 4 M6x14 screws.



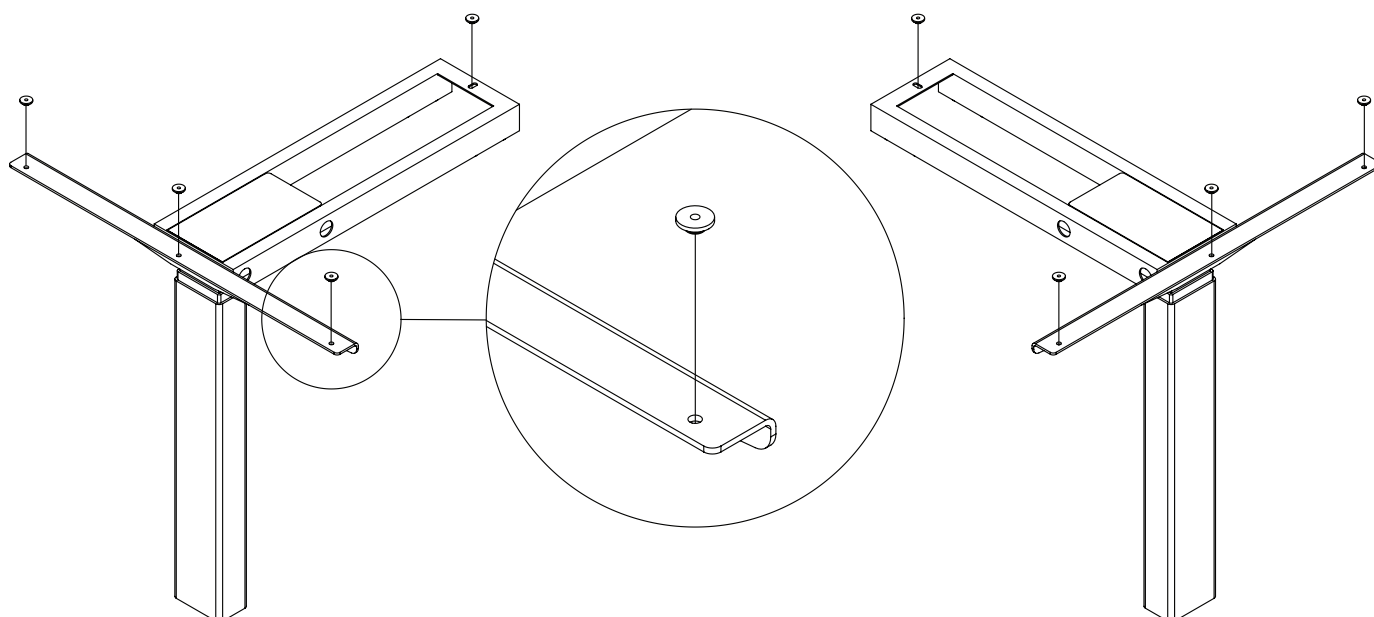
Step 5

Repeat Step 4 for the other side.



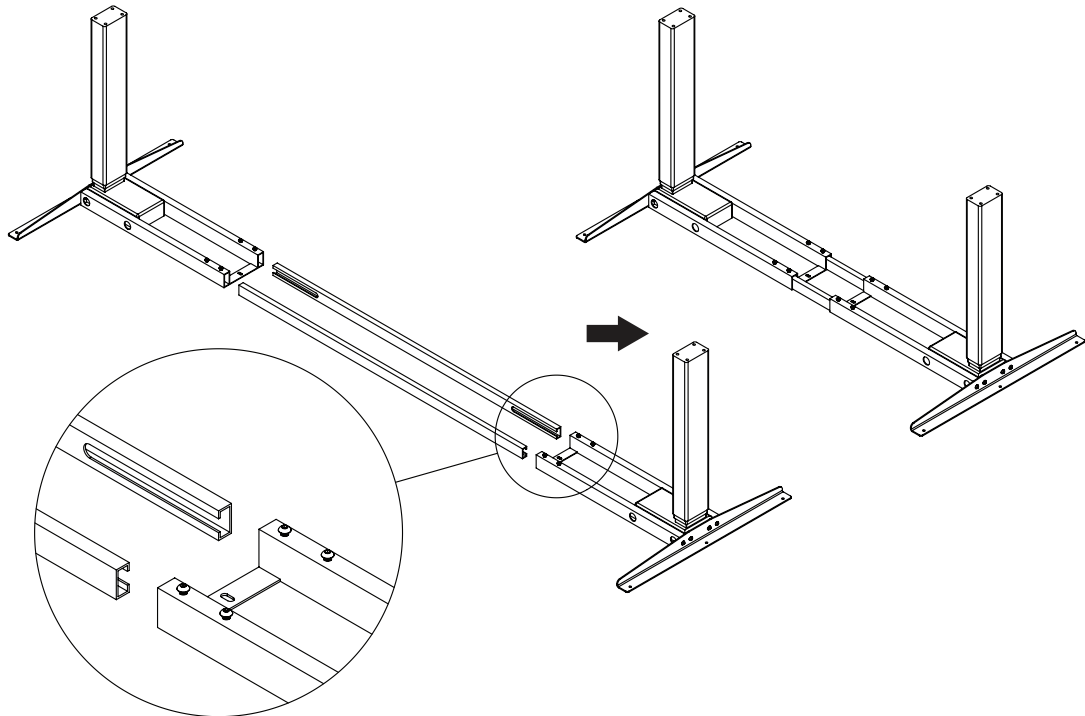
Step 6

Insert the noise dampener pads onto the holes on the frame.



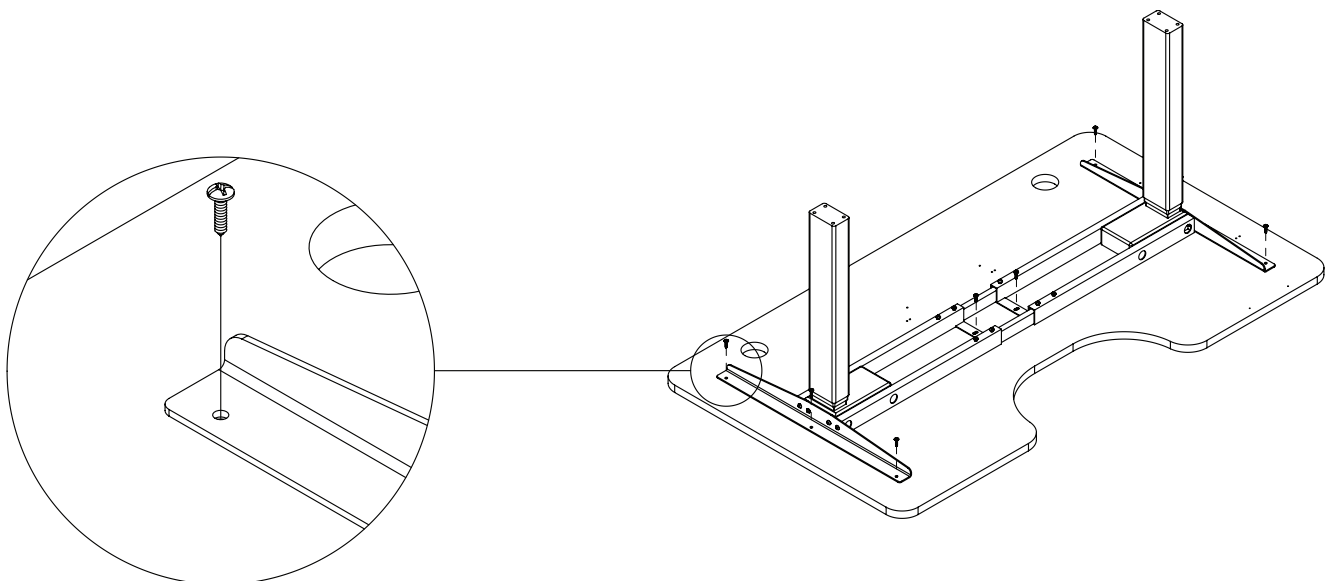
Step 7

Slide the two Crossbar Center Rails into the two Crossbar Ends (P3). Make sure center rails cutouts face inward like the illustration below.



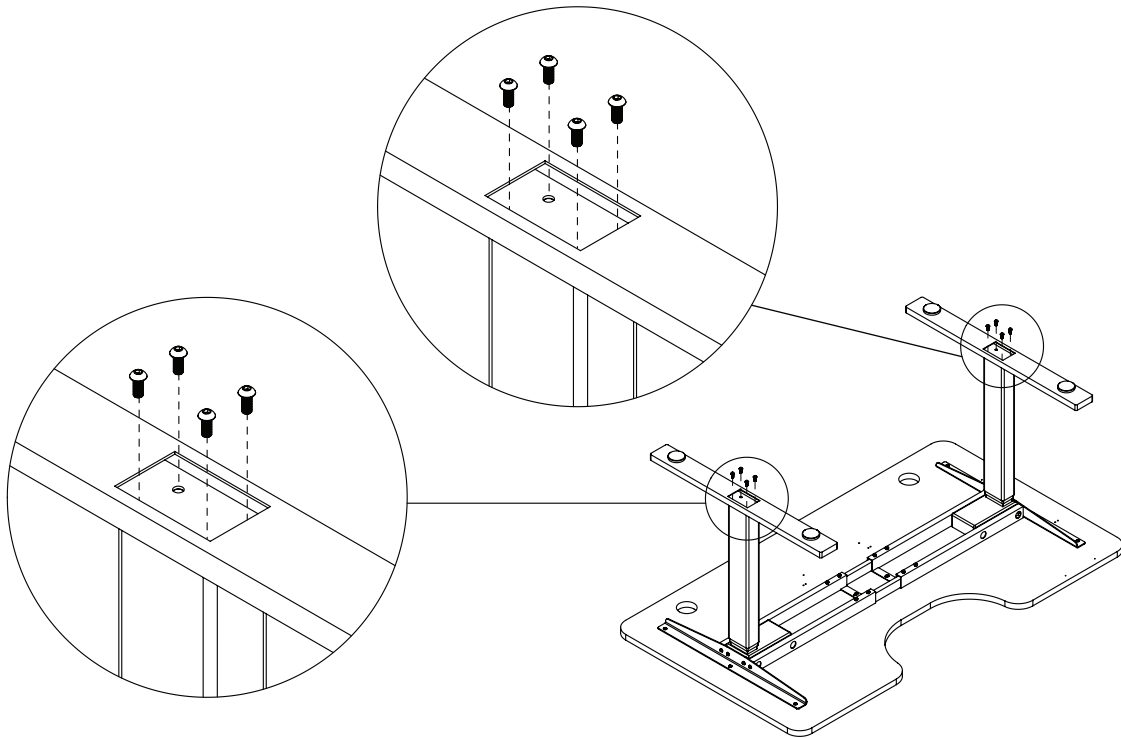
Step 8

Place the frame on the top. Line up the side bracket to pre-drilled holes on the top. Firmly secure the frame to table top using M5x20 wood screws - 3 for each side bracket and 2 at the center.



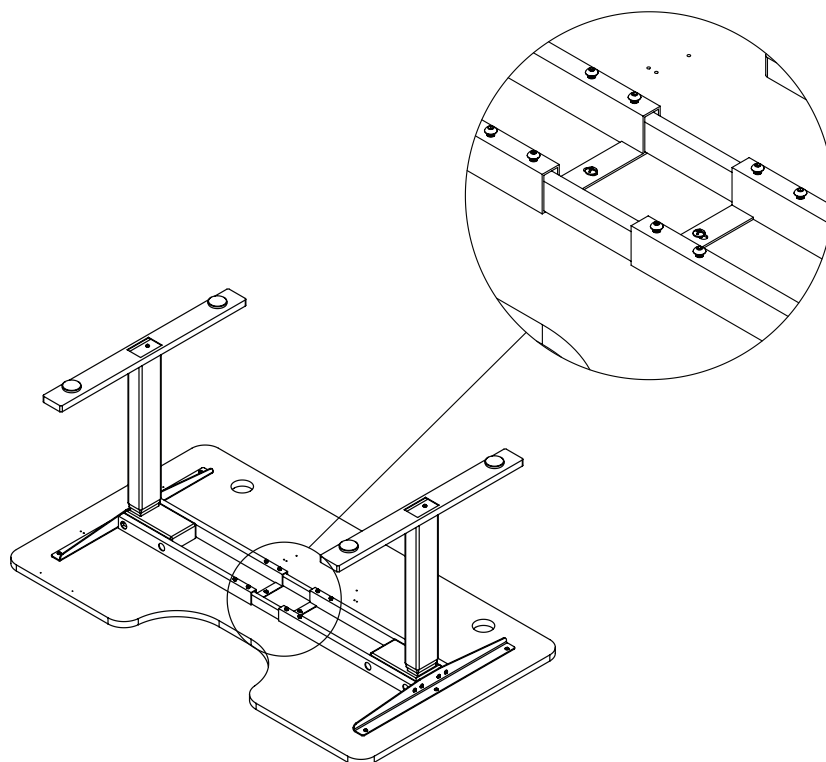
Step 9

Attach the feet (P2) on to the legs (P1) using 4 M6x14 screws.



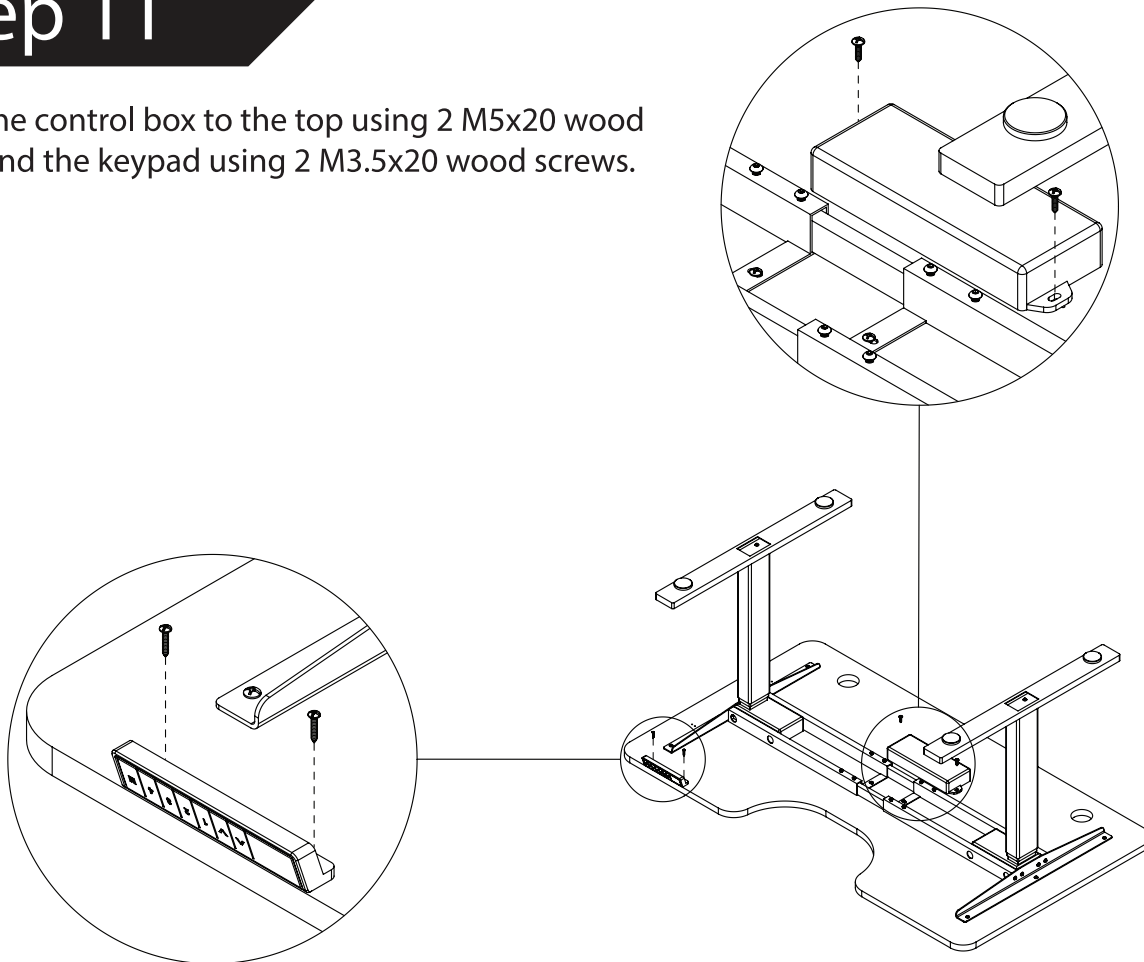
Step 10

Firmly secure 4 M6x10 screws on the Crossbar Ends.
Make sure all 4 screws are tightened.



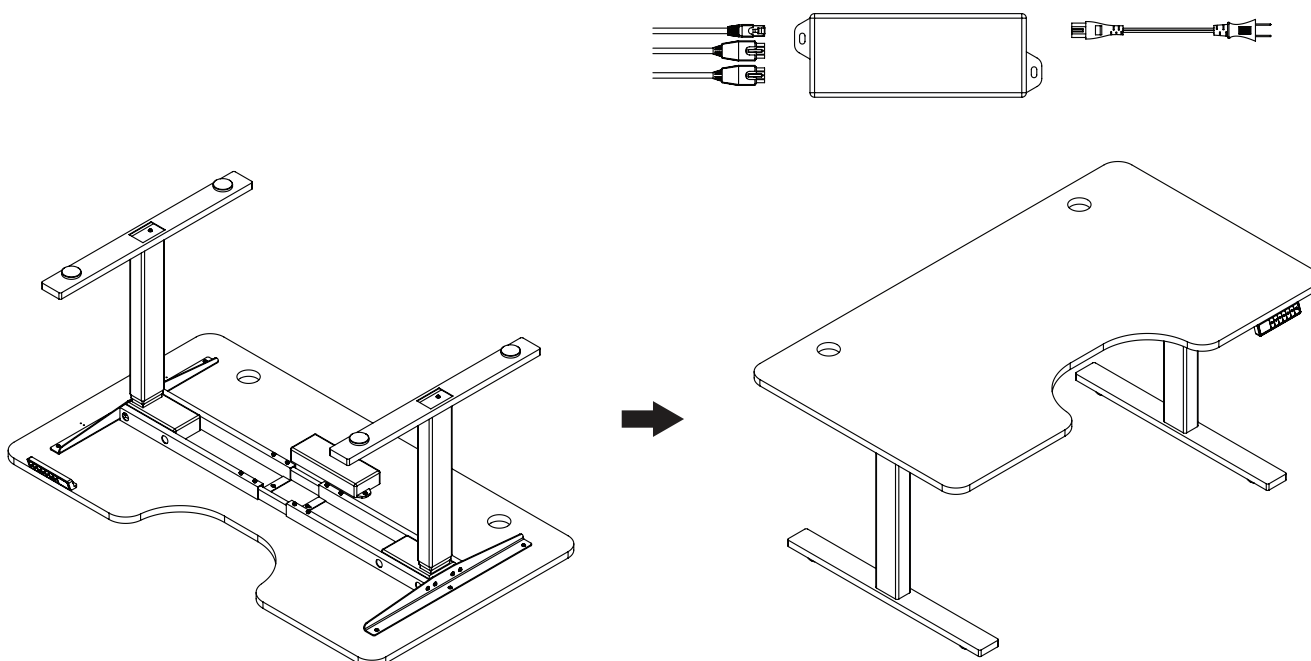
Step 11

Attach the control box to the top using 2 M5x20 wood screws and the keypad using 2 M3.5x20 wood screws.



Step 12

Plug cables from the two motors to the control box and the cable from the keypad.
Plug the power cable to the other side of control box.



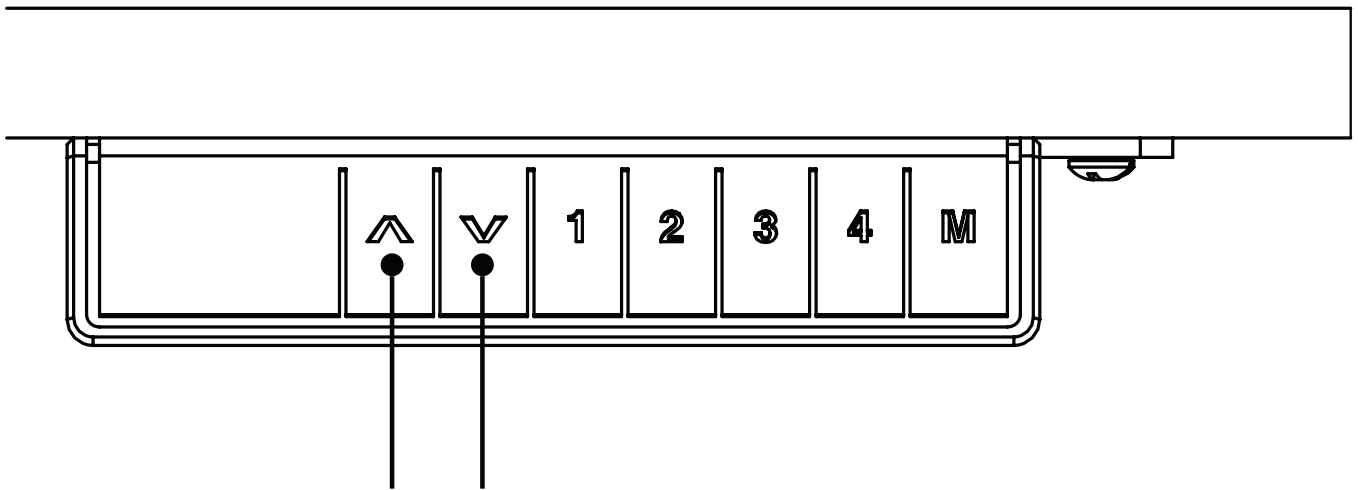
Step 13

Before plugging the table into the outlet, make sure that:

- The legs are level and start at the lowest position.
- All the screws are tightened or else the desk will make noise/ wobble.

Activate the desk by following the next steps:

- Press up and down buttons at the same time until it beeps and goes down to the lowest level.
- Release both buttons, then press only down until it shows the exact height.



OPERATION GUIDE

1. Reset the desk

- Unplug the power cord to the control box.
- Unplug the cable from the keypad to the control box.
- Plug all the cables again.
- Do the reset: Press up and down buttons at the same time until it beeps and goes down to the lowest level. Release both buttons, then press only down until it shows the exact height.
- Your desk is ready to use.

2. Adjust SmartDesk's height

Press "Up" or "Down" button to adjust the height of the desk.

3. Program pre-set buttons

To use the presets on the SmartDesk, please follow the steps:

- Set the desk to the height you like.
- Press the M button until the LED flashes.
- Press the number you want the desk set to.