

MILES LUBRICANTS LLC

Innovative Lubricant Engineering Miles formulations are made from the finest quality of oils, all API approved.

Back in 1937, a young man by the name of Jack Stern, started a new business selling lubricating oils, which in those years were delivered in wooden barrels in horse drawn wagons. At the very beginning Jack dedicated Miles Lubricants to excellence in every phase of business, quality products, competitive pricing and most important of all, "Customer Service." Today, almost a century after our "Founding" Miles Lubricants is a major supplier of lubricating oils, a wide selection of greases plus an extensive selection of Industrial oils and Motor Oils. The quest goes on many years after our founding to achieve excellence in every aspect of our business including highly competitive prices in order to insure our customers' higher profits. Our modern technical facilities and long relations with the major suppliers allow us to give you the best service possible. Most important is that we have never lost our personal and hometown touch with you. We are always available to you to answer any technical questions that may occur within your day to day business and to service your needs in any way possible. I would like at this time to personally thank our many loyal customers and offer our grateful appreciation for your patronage and trust in Miles Lubricants over the past many years. We at Miles look forward to serving you for another century with that same personal touch.

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Our Thanks to You Our Customers

Angela Stern

President



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PASSENGER CAR ENGINE OIL



MILESYN SB

SYNTHETIC BLEND GF- 5/SN PASSENGER CAR ENGINE OILS

are specially formulated using synthetic and Group II base oils and high performance additive packages to provide superior performance in gasoline fueled and flex-fueled engines. These oils are formulated for excellent oxidation stability and low temperature properties to insure protection during cold starts. MILES PRIDE SYNTHETIC BLEND GF-5 engine oils exceed the requirements of ILSAC GF-5 and are "Resource Conserving" for improved fuel economy.

| | | | | PROF | PERTIES | | | | | |
|------------------|---------------------------|----------------------------|-----------------|----------------|---------------|-------------------------|------------------|---------|---------------------------------|-------------|
| PRODUCT | Viscosity, cSt @ 40 °C | Viscosity, cSt @ 100 °C | Viscosity Index | Pour Point, °C | NOACK, Wt.(%) | Phosphorous, Wt. (%) | Zinc. Wt. (%) | Density | Viscosity, CCS cP @ -30°C | APPROVALS |
| MILESYN SB 5W20 | 47 | 8.5 | 150 | -41 | 14.5 | 0.077 | 0.085 | 7.16 | 6200 | API SN/GF-5 |
| MILESYN SB 5W30 | 67 | 10.8 | 160 | -41 | 14.5 | 0.077 | 0.085 | 7.17 | 6000 | API SN/GF-5 |
| MILESYN SB 10W30 | 68 | 10.5 | 145 | -32 | 14.5 | 0.077 | 0.085 | 7.2 | 6000 | API SN/GF-5 |
| MILESYN SB 10W40 | 112 | 15.5 | 145 | -35 | 14.5 | 0.077 | 0.085 | 7.25 | 6400 | API SN/GF-5 |

MILESYN SXR

MILESYN SXR FULL SYNTHETIC GF-5/SN PASSENGER CAR ENGINE OILS are specially formulated using synthetic base oils and high performance additive packages to provide superior performance benefits to conventional engine oils. These oils are formulated for excellent oxidation stability, superior low temperature properties to insure protection during cold starts, lower volatility for reduced oil consumption and excellent resistance to viscosity breakdown. MILESYN FULL SYNTHETIC GF-5 engine oils meet the most demanding lubrication requirements of today's naturally aspirated, turbo-charged and super-charged gasoline fueled and flex-fueled engines. These oils exceed the requirements of ILSAC GF-5 and are "Resource Conserving" for improved fuel economy.

| | | | | PROPERTIES | | | | |
|-------------------|--------------------------|----------------------------|-----------------|---------------|-----------------------|----------------------|---------------|-------------|
| PRODUCT | Viscosity, cSt@ 40 °C | Viscosity, cSt @ 100 °C | Viscosity Index | NOACK, Wt.(%) | High Temp./High Shear | Phosphorous, Wt. (%) | Zinc. Wt. (%) | APPROVALS |
| MILESYN SXR 0W20 | 43.5 | 8.3 | 170 | 13 | 2.6 | 0.085 | 7.09 | API SN/GF-5 |
| MILESYN SXR OW30 | 44 | 10.9 | 165 | 14.5 | 3.1 | 0.085 | 7.09 | API SN/GF-5 |
| MILESYN SXR 5W20 | 44 | 8.3 | 165 | 12.5 | 2.6 | 0.085 | 7.09 | API SN/GF-5 |
| MILESYN SXR 5W30 | 62 | 11 | 165 | 11 | 3 | 0.085 | 7.1 | API SN/GF-5 |
| MILESYN SXR 10W30 | 58 | 10 | 155 | 10 | 3.1 | 0.085 | 7.1 | API SN/GF-5 |



HEAVY DUTY

15W40 PREMIUM CJ-4

MILES ALL SPEC 15W40 PREMIUM PLUS CJ-4 is a superior lubricant formulated to meet or exceed the warranty requirements of most manufacturers of diesel and gasoline engines. Field tests have shown our CJ-4 oils retain TBN levels for longer periods due to the advanced additive chemistry. Designed for the modern high performance, low emission diesel engines using ERG and Diesel particulate filters, this lubricant offers superior engine protection for heavy-duty diesel engines requiring the latest API CJ-4/SN specification.

GEO LA 15W40 - LAW ASH GAS ENGINE OIL - is a specially devised, high-quality oil for utilization in mobile gas engine oil (GEO) applications. Formulated with dispersant detergency technology and higher levels of antiwear additives than conventional low-ash GEO's, GEO LA 15W40 OIL is designed to meet the demanding wear protection requirements of gas-conversion engines. Formulated to be suitable for use in buses, transit fleets, trucks and other vehicles equipped with CNG or LPG engines, GEO LA 15W40 OIL GAS ENGINE OIL provides outstanding .oxidization, nitration, wear, and rust and corrosion protection

| | | | | | | PROPER | RTIES | | | | | | | | |
|---------------------|--------------------------------|-------------------------------------|--------------------|-------------------------------|------------------|------------------------|-------|-----------------------------|--------|------------------|----------------------|-------------------------|---------------------|-------------------------------|-------------------------------------|
| PRODUCT | Viscos ity, cSt@ 40°C | Viscos ity, cSt@ 100 °C | Viscosity Index | Viscosity, CCS cP @ - 20°C | Calcium, %wt. | Magnesiu m, Wt. (%) | | Phospho rous, Wt. (%) | | Zinc. Wt. (%) | Sulfated Ash, wt% | Total Base Number | Specific Gravity | Denisty, Ibs/gal @ 60°F | Flash Point (COC). °C (°F) |
| ALL SPEC 15W40 CJ-4 | 117.6 | 15.2 3 | 135 | 6752 | 0.2325 | Nil | 0.093 | 0.108 | 0.3765 | 0.12 | 0.938 | 8 | 0.8999 | - | - |
| GEO LA 15W40 | 114 | 15.2 | 137 | - | - | - | - | 0.08 | - | 0.08 | 0.76 | 6 | 0.875 | 7.29 | 227(441) |

HEAVY DUTY - SYNTHETIC

MILESYN SB 15W40 - is formulated with synthetic base stocks for superior anti-oxidation characteristics and enhanced high temperature stability to meet or exceed the warranty requirements of all manufacturers of diesel and gasoline engines. This oil is formulated to meet the Mack EO-O Premium Plus '07 specification and API CJ-4/SN specification for use in EGR equipped heavy-duty diesel engines in high output service. MILESYN SYNTHETIC BLEND 15W40 meets the performance requirements of most diesel engine manufacturers such as Caterpillar, Cummins, Detroit Diesel, Ford, Mack, Navistar, and Volvo. It can be used with complete success in over-the-road diesel trucks, off-highway diesel equipment, farm tractors, and passenger cars and light trucks with diesel engines, turbo-charged or non turbo-charged and well as gasoline engines. Since the introduction of ultra low sulfur fuels, high TBN oil is no longer a crucial need. Field tests have shown our CJ-4 oils retain TBN levels for longer periods due to the advanced technology of the new additive chemistry.

MILESYN SXR 15W40 - is a synthetic 15W-40 motor oil for use in four-stroke diesel engines, both on and off road, and gasoline engines. It is designed to provide enhanced performance over conventional petroleum oils with improved oxidation, heat, and sludge resistance.

MMILESYN SXR LA 15W40 - GEO - is a specially designed, superior quality, full synthetic lubricant for utilization in mobile gas engine oil (GEO) applications. Formulated with full synthetic base stocks, dispersant detergency technology, and higher levels of antiwear additives than conventional low-ash GEO's, MILESYN SXR LA 15W40 is designed to meet the demanding wear protection requirements of gas-conversion engines. Formulated to be suitable for use in buses, transit fleets, trucks and other vehicles equipped with CNG or LPG engines, MILESYN SXR LA 15W40 provides outstanding oxidization, nitration, wear, and rust and corrosion protection.

| | | | | | | | PROF | PERTIES | 5 | | | | | | | | |
|-------------------------------|------------------------------|-------------------------------|--------------------|---------------------|--------------------|-------|--------------------------------|----------------------------|----------------------|-------|---|----------------|-----------------------------|--------------------|------------------|----------------------|-------------------------------|
| PRODUCT | Viscosity, cSt @ 100 ℃ | Viscosity , cSt @ 40 °C | Viscosity Index | Viscosity CCS Cp | Density, Ib/gal | Color | Flash Point, OC (COC) | Fire Point, OC (COC) | Pour Point, OC | TBN | Four Ball Wear Test 40 kg, 1.200 rpm. 75°C. 1 hour | en, Wt. (%) | Phosphor ous, Wt. (%) | Sulfur, Wt. (%) | Zinc. Wt. (%) | Sulfated Ash, wt% | Specific Gravity @ 60°F |
| MILESYN SB 15W40 | 15.35 | 119.2 | 135 | 6752 | 7.141 | L4.5 | 232 | 246 | -37 | 9.5 | 0.4 | 0.093 | 0.108 | 0.3765 | 0.12 | 0.985 | - |
| MILESYN SXR 15W40 | 14.82 | 96.45 | 157 | 4529(-20) | 7.141 | L4.5 | 232 | 246 | -37 | 11.28 | 0.4 | - | - | - | - | - | - |
| MILESYN SXR LA 15W40 - GEO | 14.7 | 98 | 158 | 3300 | 7.29 | 7.5 | 227 | - | -40 | 6 | - | - | 0.08 | - | 0.09 | 0.76 | 0.857 |



TRANSMISSION FLUID

ATF / DEX III - is a premium quality, multi-purpose automatic transmission fluid specially formulated for new generation, electronically controlled transmissions. This fluid may also be used in previous transmissions built by General Motors, Chrysler, Ford (except where type "F" is required) and most foreign manufacturers. meets and exceeds the requirements of DEXRON IIE, DEXRON II, DEXRON , DEXRON /MERCON and TYPE A suffix transmission fluids. This fluid is also formulated to exceed the performance requirements of Allison Transmission Division

C-4, and various hydraulic manufactures' antiwear hydraulic fluid specifications.

MILESYN SB ATF - is a superior quality synthetic blend suitable for use in most automatic transmission applications. It meets or exceeds many OEM passenger car, commercial diesel, and off-road equipment specifications and provides exceptional protection for all driving conditions. Formulated with the latest additive technology, Advantage Multi-Vehicle Synthetic Blend ATF protects against wear, allows for smoother shifting with less shudder, and outperforms most other conventional and synthetic ATF fluids.

MILESYN SXR ATF - is a specifically designed, fully synthetic fluid for use the latest generation of high tech transmissions. Formulated for use in a wide variety of applications, MILESYN SXR ATF is suitable for use against GM's latest Dexron VI specification and is completely backward compatible for use in older GM vehicles that specify Dexron III H, Dexron IIIG, Dexron I ID, Dexron I I or Dexron fluids. This fluid has shown outstanding performance in friction durability, shear and oxidation stability and provides longer service life with superior foam resistance, minimization of deposits and consistent shift performance. Not recommended for Type F, CVT or DCT transmissions; please consult the application chart for use suitability.

| | | | | | PROP | ERTIES | | | | | | | |
|-----------------|-------|-----|----------|---------|------|--------|-----|--------|------|-------|-----------|-----|-------------------------|
| | | | | | | | | | | | | | Gravity, API @ 60 °F |
| ATF | - | 177 | 36.5 cst | 7.8 cst | 190 | - | -40 | | | | 17.500 cp | 1.2 | 31.4 |
| MILESYN SB ATF | - | - | 34.81 | 7.5 | 175 | - | -45 | 0.03 | 0.11 | 0.855 | - | - | - |
| MILESYN SXR ATF | 0.844 | 191 | 29.8 | 5.98 | 152 | 11500 | -50 | 0.0194 | - | - | - | - | - |

GEAR OIL

SERIES AUTOMOTIVE GEAR OILS

MILES AUTOMOTIVE GEAR OILS are multipurpose, extreme pressure gear lubricants which are recommended for hypoid and bevel gear sets used in many front and rear drive differentials. These gear oils are intended for service fill, top-off and refill of hypoid and

other drive axles which recommend API GL-5 gear lubricants. Can be used as a top off in limited slip applications, but is not a limited slip capable product intended for fill or refill. MILES AUTOMOTIVE GEAR OILS are suitable for use in manual transmissions where a GL-5 gear lubricant is recommended. Meet or exceed API GL-5, API MT-1, MIL-PRF-2105E, Ford WSP-M2C197-A, Meritor Automotive 0-76-D, Navistar B-22, PG-2 (anticipated requirements) and Mack GO-J, depending on viscosity. Meets the latest SAE J-306 viscosity requirements, as well as J-2360.

| | | | | | | | PROPERTI | ES | | | | | |
|---------|------------------------------|----------------------------|--------------------|------------------|--------------------|-------------------|---|---------------|-------------------------|------------------|-------|--|---|
| PRODUCT | Viscosity, cSt @ 40 °C | Viscosity, cSt @ 100 °C | Viscosity Index | Gravity, °API | Flash Point. °F | Pour Point. °F | Oxidation stability (ASTM D 2893) | Demulsibility | Total free water, ml | Emulsio n, ml | (ASTM | Copper strip corrosion (ASTM D130) | Foam test (ASTM D 892), foam volume, ml Sequences 1-3 |
| 80W-90 | 160 | 15.2 | 98 | 28.5 | 415 | -10 | 5.6 | ASTM D2711 | 86.3 | 0.05 | Pass | 1 | TR/0 |
| 85W-140 | 451.25 | 29.55 | 98 | 27.5 | 460 | 0 | 5.7 | ASTM D2711 | 85.5 | Nil | Pass | 1 | TR/0 |

SERIES MIL-GEAR - AUTOMOTIVE SYNTHETIC GEAR OILS

MILES MIL-GEAR S is fully synthetic, PAO based, gear oils, designed for heavy-load and high-temperature applications and formulated with enhanced extreme-pressure (EP) additives. Series MILES MIL-GEAR S provides excellent protection and a long fluid life — even in the most demanding applications and environments. Excellent lubricity, Outstanding carbon and varnish control, Very high film strength, Excellent fluid life, Excellent dispersant properties, Enhanced resistance against water contamination, Excellent protection against wear, rust and corrosion, Reduced maintenance costs and downtime, Non-toxic/non-hazardous.

| | | | | PROPERTIES | | | | |
|--------------------|---------------------------|----------------------------|-----------------|-----------------|----------------|-------------------------|-----------------------------|--------------------------|
| PRODUCT | Viscosity, cSt @ 40 °C | Viscosity, cSt @ 100 °C | Viscosity Index | Flash Point, °F | Pour Point, °F | Timken "OK" Load Lb. | Copper Corrosion, 24 Hr. | Sealed Tube Stability |
| MIL-GEAR S 75W-90 | 110 | 15 | 142 | 510 | -40 | 50 | 1b | 40/38/2 |
| MIL-GEAR S 80W-140 | 260 | 33.2 | 173 | 515 | -35 | 40 | 1b | 40/38/2 |

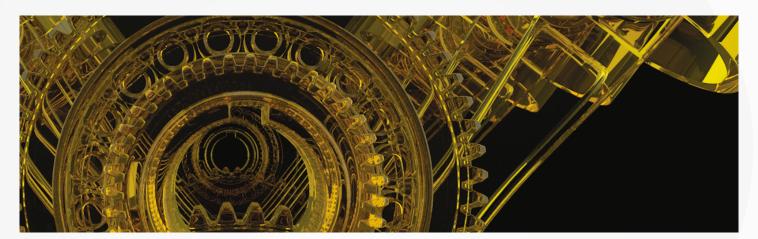


GREASE

SERIES MINERAL GREASES

MILES SERIES GREASES are formulated from high viscosity base oil and lithium complex thickener. It contains tackiness additive to enhance retention on lubricant parts. These properties help form an effective seal to help minimize bearing contamination and stay in-place while in service.

| | | | | | PROPERTI | ES | | | | | |
|------------------|----------------------------|---------------|---------|--------------|---------------------|----------------|-------------------------|-------------------|----------------------|-------|-------------|
| PRODUCT | APPLICATIO N | NLGI GRADE | TEXTURE | SOAP TYPE | WORK PENETRATION | RUST RATING | VISCOSITY SUS @ 40 C | TIMKEN OK LOAD | DROPPING POINT, F | COLOR | BASE STOCK |
| SUPER RED GREASE | HEAVY DUTY | 2 | SMOOTH | LITHIUM | 265 - 295 | PASS | 451 | 70-80 LBS | 350 + | RED | MINERAL OIL |
| MD LITHIUM | MULTI-PURPOSE | 2 | SMOOTH | LITHIUM | 265 - 295 | PASS | 517 | 45 LBS | 360 min | AMBER | MINERAL OIL |
| MOLY LITHIUM | AUTOMOTIVE & INDUSTRIAL | 2 | SMOOTH | MOLY LITHIUM | 265-295 | PASS | 441 | | 450-500 | BLACK | MINERAL OIL |



SPECIALTY GREASES

MILES EP SYN GREASE

MILES EP SYN GREASE is an Aluminum Complex, very tacky, adhesive grease made to operate in wet environments. It is made with special water resistant additives which give it water wash off properties that far exceed those of normal greases. This synergistic combination of additives and synthetic base fluids provides exceptional performance even in the most demanding applications.

Miles HT Silica Grease

MILES HT SILICA GREASE is specially formulated for high temperature wheel bearing applications. It is made with silica gel thickeners and specific synthetic base stocks and additives which are capable of

providing exceptional service in severe applications. MILES HT SILICA GREASE meets H1 requirements for lubricants with incidental food contact and complies with FDA 21 CFR 178.3570.

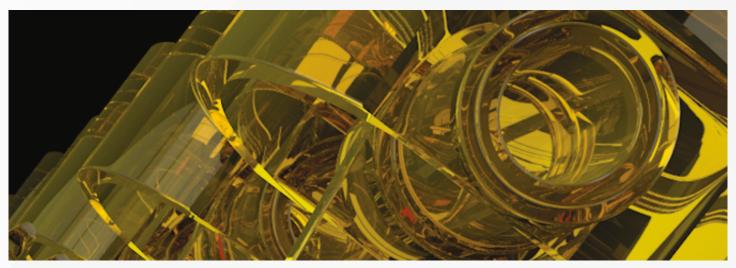
Miles EP Bio Grease

Miles EP Bio Grease is a Calcium Sulfonate grease made with synthetic base stocks and a special proprietary additive system that includes waterproof thickeners and rust inhibitors. It is specifically designed for fresh and salt water applications, providing excellent thermal and oxidative resistance. Miles EP Bio Grease also resists water washout and decomposition under wet conditions.

| PRODUCT | PENETRATION 60 Strokes | PENETRATION 10.000 Strokes | DROPPING POINT, F | RUST TEST | WATER WASHOUT, % LOSS @ |
|------------------|---------------------------|-------------------------------|-------------------|-----------|-------------------------|
| EP SYN GREASE | 268 | 275 | 550 | PASS | <0.1 |
| HT SILICA GREASE | 415 | 425 | NONE | PASS | <1 |
| EP Bio Grease | 270 | 277 | 550 | PASS | 0.2 |



HYDRAULIC FLUIDS ANTI-WEAR



HYTEX SERIES - are high performance, anti-wear hydraulic oils designed for heavy-duty hydraulic systems operating over a wide range of temperatures. They produce excellent results in a wide variety of high pressure hydraulic systems found on industrial machinery, ships, woodlands and mining operations, and other mobile equipment. HYTEX AW Oils are an exclusive blend of exceptionally pure Hydro Treated base oils(Hydrocracking), and specially selected additives that deliver outstanding performance and extended service life.

Compared to conventional hydraulic oils, HYTEX AW Oils offer: Outstanding, long term resistance to breakdown caused by air and high temperatures; Improved anti-wear protection superior rust and corrosion prevention

| | | | | | PROPER | RTIES | | | | | |
|------------|----------------------------|------------------------------------|--------------------|----------------------------|---------------------|------------------------------------|-----------------------------|--|--|-----------------------------------|-----------------------------------|
| PRODUCT | Operating Temp Range °F | Viscosity cSt at 40°C Sus/100°F | Viscosity index | Flash Point <i>,</i> °F | Pour Point ,. °F | Oxidation Stability ,. hours | Rust Test A&B 48 hour | Pump Wear Test Denison Vane, T-52 Vickers 35VQ25 | Four Ball Wear. scar diameter mm | Water Separability 129.2 °F | Water Separability 129.2 °F |
| HYTEX - 32 | 12.2-145.4 | 32.0/150 | 99 | 429.8 | -32.8 | 2500 | PASS | PASS | 0.5 | 40/40/0 (15) | PASS |
| HYTEX - 46 | 23-165.2 | 47.0/200 | 99 | 431.6 | -27.4 | 2500 | PASS | PASS | 0.5 | 41/39/0 (10) | PASS |
| HYTEX - 68 | 32-183.2 | 68.4/300 | 93 | 438.8 | -27.4 | 2500 | PASS | PASS | 0.4 | 40/40/0 (10) | PASS |

STRATUS SERIES - Excellent performance, reinforced with extra package of additives that provide long life anti-wear hydraulic oils. It's designed for heavy-duty hydraulic systems operating over a wide range of temperatures. Miles Stratus Series produce excellent results in a wide variety of high pressure hydraulic systems found on industrial machinery, ships, woodlands and mining operations, and other mobile equipment.

Miles STRATUS AW Oils are an exclusive blend of exceptionally pure Hydro Treated base oils (Hydro- cracking), and specially selected additives that deliver outstanding performance and extended service life.

Compared to conventional hydraulic oils, Miles STRATUS AW Oils offer: Outstanding, long term resistance to breakdown caused by air and high temperatures improved anti-wear protection superior rust and corrosion prevention

| | | | | PI | ROPERTIE | S | | | | |
|-----------------|------------------------------------|------------------|-----------------|----------------|----------------------------------|--------------------------|---|-----|----------------------|-----------|
| PRODUCT | Viscosity cSt at 40°C Sus/100°F | ISO Viscosity | Flash Point, °F | Pour Point, °F | Oxidation Stability, hours | Rust Test A&B 48 hour | Pump Wear Test Denison Vane, T- 52 Vickers 35VQ25 | | Water Separability | Heat Test |
| STRATUS ISO 22 | 22.0 / 100 | 104 | 399.2 | -38.2 | 8000 | PASS | PASS | 0.5 | 40/40/0 (5) | PASS |
| STRATUS ISO 32 | 32.0/150 | 99 | 429.8 | -32.8 | 8000 | PASS | PASS | 0.5 | 40/40/0 (15) | PASS |
| STRATUS ISO 46 | 47.0/200 | 99 | 431.6 | -27.4 | 8000 | PASS | PASS | 0.5 | 41/39/0(10) | PASS |
| STRATUS ISO 68 | 68.4/300 | 93 | 438.8 | -27.4 | 8000 | PASS | PASS | 0.4 | 40/40/0(10) | PASS |
| STRATUS ISO 100 | 94.6/500 | 100 | 467.6 | -16.6 | 8000 | PASS | PASS | 0.4 | 179.6°F 40/39/1 (20) | PASS |
| STRATUS ISO 150 | 150.0/699 | 95 | 465 | 15 | 8000 | PASS | PASS | 0.4 | 10 | PASS |



R & O HYDRAULIC FLUID

STRATUS R & O SERIES - high quality lubricants recommended for use in steam and gas turbines, as well as in the circulating oils systems of a wide range of industrial machinery. Miles STRATUS T Oils counteract rust and oxidation with blends of our exceptionally pure Hydro Treated (Hydrocracked) base oils, and specially selected additives. These formulations deliver reliable performance and extended service life.

Compared to conventional oils, Miles STRATUS T Oils offer: Outstanding, long term resistance to breakdown caused by air and high temperatures; Superior rust and corrosion prevention; Excellent water separability

| | PROPERTIES | | | | | | | | | | | |
|----------------|------------|-------|--|------------------|--------------------|-------------------|----------------------------------|---------------|--------------------------|-----------------------|-----------------------|--|
| PRODUCT | COLOR | | Viscosity CSt @ 40 °C Sus/ 100 ° F | ISO Viscosity | Flash Point. °F | Pour Point. °F | Oxidation Stability. hours | RBOT. mins | Rust Test A&B 48 hour | Water Separability | Total Acid # (TAN) | Bearing & Gear LubrctnOperatg Temp |
| STRATUS-T - 32 | 1 | 0.861 | 31.150 Sus | 150 | 410 | -32.8 | 4500+ | 400 | PASS | 41/39/0 (5) | 0.1 | -9.4 To 145.4 |
| STRATUS-T - 46 | 1 | 0.865 | 44.8 200 | 99 | 417.2 | -27.4 | 4000+ | 400 | - | 42/38/0 (1) | 0.1 | -4 To 165.2 |
| STRATUS-T - 68 | 1 | 0.866 | 66.1 300 SUS | 100 | 446 | -22 | 4000+ | 400 | 42/38/0(10) | 0.1 | 0.1 | 1.4 TO 183.2 |

SYNTHETIC HYDRAULIC OIL

HYDRO - SYN SERIES is utilizes advanced synthetic base fluids and additives to provide biodegradability without sacrificing performance. This advanced technology formulation has a long fluid life even in severe operating conditions, and offers excellent resistance against wear, corrosion and carbon deposits.

| | | | | | | PROPE | RTIES | | | | | | |
|-----------------|--------------------------|-------------------------------|-------|----------------------------|-------------------|---------------------|-----------|-----------------------|---|-------|------------------------|-------------------------|---------------------------------|
| PRODUCT | Viscosity CSt @ 40 °C | Oxidation Stability, hours | COLOR | Flash Point <i>,</i> °F | Pour Point, °F | Copper Corrosion | Rust Test | Foam Sequence 1 | Pump Wear Test Vickers (I-286-S, M2950-S, 35VQ25) | | Cinncinati Milacron | Denison (HF-0, HF-2) | Demulsibility, 130°F, 30 Min |
| HYDRO-SYN - 32 | 31 | 10000+ | <.5 | 420 | -44 | 1a | PASS | 0/0 | PASS | MEETS | MEETS | MEETS | 40/40/0 |
| HYDRO-SYN - 46 | 45.1 | 10000+ | <.5 | 435 | -40 | 1a | PASS | 0/0 | PASS | MEETS | MEETS | MEETS | 40/40/0 |
| HYDRO-SYN - 68 | 66.3 | 10000+ | <.5 | 450 | -36 | 1a | PASS | 0/0 | PASS | MEETS | MEETS | MEETS | 40/40/0 |
| HYDRO-SYN - 100 | 101 | 10000+ | <.5 | 516 | -28 | 1a | PASS | 0/0 | PASS | MEETS | MEETS | MEETS | 40/40/0 |

TURBINE OIL

HISYN TURBO SERIES - is formulated to provide superior service and very long life In all types of gas turbines. It has excellent oxidation resistance, unsurpassed thermal stability, and excellent carbon and varnish control. Series Miles HISYN TURBO meets all stationary turbine manufacturers specifications and is recommended for all applications, even those where bearing temperatures are well in excess of 500°F.

Series Miles HISYNTURBO advanced proprietary formulation provides superior protection and performance — even in severe operating environments.

| | PROPERTIES | | | | | | | | | | | |
|-------------------|-----------------|-----------------------------------|-----------------|----------------|---|------|----------------------------|---------------------------------|--|--|--|--|
| PRODUCT | Viscosity Index | Viscosity CSt @ 40 °C/ 100 ° C | Flash Point, °F | Pour Point, °F | Four Ball, 40 Kg, 1200 RPM, 167°F, 1 Hr. Scar Dia mm | | Copper Corrosion, 24 Hr | Demulsibility, 130°F, 30 Min | | | | |
| HISYN TURBO - 32 | 122 | 33.2/5.9 | 440 | -50 | 0.39 | PASS | 1a | 40/40/0 | | | | |
| HISYN TURBO - 46 | 127 | 46.5/7.5 | 448 | -45 | 0.39 | PASS | 1a | 40/40/0 | | | | |
| HISYN TURBO - 68 | 124 | 67.9/9.6 | 465 | -43 | 0.39 | PASS | 1a | 40/40/0 | | | | |
| HISYN TURBO - 100 | 121 | 102/12.8 | 502 | -40 | 0.39 | PASS | 1a | 40/40/0 | | | | |



SIRIES ESTECH TURBO - is formulated to provide superior service and very long life in all types of gas turbines. it has excellent oxidation resistance, unsurpassed thermal stability, and excellent carbon and varnish control. MILES ESTECH TURBO meets all stationary turbine manufacturers specifications and is recommended for all applications, even those where bearing temperatures are well in excess of 500°F.

Miles ESTECH TURBO advanced proprietary formulation provides superior protection and performance — even in severe operating environments.

| | PROPERTIES | | | | | | | | | | | |
|--------------------|-----------------|-----------------------------------|-----------------|----------------|---|-----------|----------------------------|---------------------------------|--|--|--|--|
| PRODUCT | Viscosity Index | Viscosity CSt @ 40 °C/ 100 ° C | Flash Point, °F | Pour Point, °F | Four Ball, 40 Kg, 1200 RPM, 167°F, 1 Hr, Scar Dia mm | Rust Test | Copper Corrosion, 24 Hr | Demulsibility, 130°F, 30 Min | | | | |
| ESTECH TURBO - 32 | 109 | 31.0/5.4 | 420 | -50 | 0.39 | PASS | 1a | 40/39/0 | | | | |
| ESTECH TURBO - 46 | 111 | 45.0/7.6 | 440 | -47 | 0.39 | PASS | 1a | 40/39/0 | | | | |
| ESTECH TURBO - 68 | 114 | 65.0/9.0 | 468 | -43 | 0.39 | PASS | 1a | 40/39/0 | | | | |
| ESTECH TURBO - 100 | 117 | 99.0/12.3 | 490 | -41 | 0.39 | PASS | 1a | 40/39/0 | | | | |

INDUSTRIAL GEAL OIL

SERIES NIMBUS - INDUSTRIAL GEAR OIL

Miles NIMBUS Lubricants are premium quality gear and lubricating oils blended from high quality base oils. These oils contain additive systems which impart the superior lubricating characteristics required for gear lubrication, bearing lubrication, slides, ways and chain drives.

NIMBUS Gear Lubricants, through the combination of highly refined base oils and up-to-date additive technology, are more economical than oils of lesser quality and lower initial cost. Using NIMBUS, in conjunction with a proper maintenance program, will result in longer equipment life. Both maintenance cost and downtime may be significantly reduced through the use of NIMBUS gear lubricants.

| | | PROP | erties | | | | |
|-----------|------------------|-----------------|----------------|----------------------------------|--|-------------------------|---------------------------|
| PRODUCT | ISO Viscosity | Flash Point, °F | Pour Point, °F | Foam tendency/ stability D892 | Rust Protection. distilled water, D 665A | Timken "OK" Load, KG | Copper Corrosion, D130 |
| NIMUS 68 | 68 | 400 | -15 | 0/0 | PASS | 60 | PASS |
| NIMUS 100 | 100 | 420 | -10 | 0/0 | PASS | 60 | PASS |
| NIMUS 150 | 150 | 420 | -10 | 0/0 | PASS | 60 | PASS |
| NIMUS 220 | 220 | 420 | 0 | 0/0 | PASS | 60 | PASS |
| NIMUS 320 | 320 | 450 | 0 | 0/0 | PASS | 60 | PASS |
| NIMUS 460 | 460 | 440 | 10 | 0/0 | PASS | 60 | PASS |
| NIMUS 680 | 680 | 475 | 10 | 0/0 | PASS | 60 | PASS |

SERIES MIL-GEAR S - INDUSTRIAL SYNTHETIC GEAR OILS

SERIES MIL-GEAR S is full synthetic gear oil, formulated to provide a long fluid life with excellent lubricity and wear protection. It offers outstanding protection — even in the most demanding applications.

• Excellent lubricity • Very high film strength • Excellent fluid life • Outstanding carbon and varnish control • Excellent dispersant properties • Enhanced resistance against water contamination • Reduced maintenance costs and downtime • Excellent protection against wear, rust and corrosion • Non-toxic/non-hazardous

| | | [| PROPERTIES | | | | | |
|-----------------|------------------|---------------------------|---------------------------|-----------------|-----------------|----------------|-------------------------|--------------------------------|
| PRODUCT | ISO Viscosity | Viscosity. cSt @ 40 °C | Viscosity cSt @ 100 °C | Viscosity Index | Flash Point, °F | Pour Point, °F | Timken "OK" Load, KG | Copper Corrosion, 24 Hr. |
| MIL-GEAR S 100 | 100 | 102 | 11.7 | 101 | 500 | -48 | 40 | 1a |
| MIL-GEAR S 150 | 150 | 148.3 | 16 | 113 | 515 | -46 | 40 | 1a |
| MIL-GEAR S 220 | 220 | 219.8 | 21 | 113 | 520 | -45 | 40 | 1a |
| MIL-GEAR S 320 | 320 | 308.2 | 26.6 | 114 | 522 | -31 | 40 | 1a |
| MIL-GEAR S 460 | 460 | 457 | 35 | 115 | 525 | -22 | 40 | 1a |
| MIL-GEAR S 680 | 680 | 640.1 | 44.1 | 115 | 523 | -18 | 40 | 1a |
| MIL-GEAR S 1000 | 1000 | 986 | 95 | 188 | 518 | -18 | 40 | 1a |

INHIBITED ELECTRICAL INSULATING OIL

ERGON HYVOLT II - INHIBITED ELECTRICAL INSULATING OIL These oils have desirable aquatic toxicity and carcinogenicity characteristics. Additional information is available upon request.

| | PROPERTIES | | | | | | | | | | | | |
|--|----------------------------------|-----|--|---|--|------------------------------------|--------------------------------------|---|--------------------------------------|--|------------------------------|--|---------------------------------|
| PRODU | СТ | | ard Specification STM D 3487 | Viscosity, 40 °C/cSt @ °C ASTM D | 0 100 15°C/ | fic Gravity, 5°C ASTM D 4052 | Pour Point, °C ASTM D 97 | Color, ASTM D1500 | Flash Point, COC. °C ASTM D 92 | Interfacial Tension @ 25°c, dynes/cm ASTM D 971 | Aniline Point, ASTM D 611 | Break | lectric Iown, Kv I D 1816 |
| ERGON HYV | OLT II | | Type II | 9.3/2. | 3 | 0.887 | -64 | 0.5 | 155 | 51 | 74.7 | | 50 |
| Power Factor, 25°C. % ASTM D 924 | Power Fac 100°C. % A D 924 | STM | Oxidation Stal 72 hr: % Sludge k Total acid number., 164 hr: % Sludge Total acid number, ASTM D 244 | by mass, ,mg KOH/g by mass, mg KOH/g | Oxidation Stability (Pressure Vessel), minutes AST D 2112 | Content, | ion Inhibitor wt% AASTM D 2668 | Corrosive Sulfur ASTM D 1275 B (modified version) | Water, ppm | Neutralizati Number, m KOH/g ASTN 974 | g Content | Polycyclic Aromatic Compoun d, % (w/w) IP 346 | d Ames |
| 0.005 | 0.075 | | <0.1 | | 248 | | 0.26 | Non-corrosive | 9 | <0.01 | ND | <3 | PASS |



METAL WORKING CUTTING FLUIDS



KLEER-SULF is premium quality medium duty cutting oil. It is an amber colored, sulfurized, compounded from premium quality fatty mineral oil. This cutting oil is formulated for medium to heavy machining operations, such as threading and tapping, and broaching. It is also recommended as semi-base cutting oil which can be blended with mineral oil to address a variety of work situations.

KLEER-SULF HD is premium quality heavy-duty cutting oil. It is an amber colored, sulfurized, cutting oil, compounded from premium quality fatty mineral oil. This cutting oil is formulated for heavy duty machining operations, such as threading and tapping, and broaching. It is also recommended as a semi-base cutting oil which can be blended with mineral oil to address a variety of work situations.

SULF KUT - is premium quality cutting oil. It is a dark colored, sulfurized, chlorinated cutting oil, compounded with premium quality fatty mineral oil, and formulated for medium to heavy duty applications.

SULF KUT HD - is premium quality heavy-duty cutting oil. It is a dark colored, sulfurized, chlorinated cutting oil, compounded from premium quality fatty mineral oil, and formulated for severe duty applications.

| | PROPERTIES | | | | | | | | | |
|---------------|------------|------------------------|---------------|---------------|----------|-----------|--|--|--|--|
| PRODUCT | Color | Viscosity:SUS @ 100 °F | Flash. COC °F | Active Sulfur | Chlorine | Fatty Oil | | | | |
| KLEER-SULF | Yellow | 150 | 315 | YES | NIL | YES | | | | |
| KLEER-SULF HD | Amber | 245 | 315 | YES | YES | YES | | | | |
| SULF KUT | Dark | 150 | 315 | YES | YES | YES | | | | |
| SULF KUT HD | Dark | 245 | 390 | 2.5 | 2.8 | 5 | | | | |

SLIDEWAY OIL

WAY LUBE EXTRA LT - The QS Way Lube Oils are premium-quality lubricants blended from highly refined base stocks. They have been fortified with advanced additives to impart excellent lubricity and extreme pressure properties. QS Way Lubes exhibit high film strength which allows build-up of a thick oil film that enables accurate table positioning and prevents wear of system components. This allows smooth, uniform motion at design travel speeds. The QS Way Lube Oils are optimized to provide sustained fast separating from aqueous coolants.

WAY LUBE LT - The QS Way Lube Oils are premium-quality lubricants blended from highly refined base stocks. They have been fortified with advanced additives to impart excellent lubricity and extreme pressure properties. QS Way Lubes exhibit high film strength which allows build-up of a thick oil film that enables accurate table positioning and prevents wear of system components. This allows smooth, uniform motion at design travel speeds. The QS Way Lube Oils are optimized to provide sustained fast separating from aqueous coolants.

WAY LUBE HEAVY - The QS Way Lube Oils are premium-quality lubricants blended from highly refined base stocks. They have been fortified with advanced additives to impart excellent lubricity and extreme pressure properties. QS Way Lubes exhibit high film strength which allows build-up of a thick oil film that enables accurate table positioning and prevents wear of system components. This allows smooth, uniform motion at design travel speeds. The QS Way Lube Oils are optimized to provide sustained fast separating from aqueous coolants.

| | | | | PROPER | TIES | | | | | |
|----------------------|---------------------|-------------------------|-----------------|--|------------------------------------|--|---|--|------------------------------|----------------------------------|
| PRODUC T | ISO Viscosity Grade | Viscosity cSt @ 40°C | Viscosity Index | Copper Strip Corrosion, ASTM D 130. 3 h @ 100°C | Rust Protection, ASTM D 665A | FZG Load Support, DIN 51354. Fail Stage | 4-Ball Wear, Scar Dia, 20 Kg. 54°C, 1800 RPM. >1 hr, ASTM D 4172, mm | Weld Load, 4- Ball EP, ASTM D 2783, kg | Pour Point. °C, ASTM D 97 | Flash Point, °C. ASTM D 92 |
| WAY LUBE Extra lt | 32 | 31 | 96 | 18 | PASS | 13 | 0.25 | 200 | -31 | 214 |
| WAY LUBE Lt | 68 | 66 | 96 | 18 | PASS | 13 | 0.25 | 200 | -34 | 230 |
| WAY LUBE HEAVY | 220 | 219 | 96 | 18 | PASS | 13 | 0.25 | 200 | -3 | 238 |

MINERAL WATER SOLUBLE

SOL KUT is a premium quality, general purpose soluble oil. It provides excellent rust protection, and emulsion stability.

The result is a longer lasting material well suited for all general purpose machining, along with grinding, specialized quenching and water hydraulic applications. Recommended concentrations vary depending on the application.

General Machining (5-10%), Grinding (2-4%), Specialized Quench (10%), Water Hydraulics (1-3%).

SOL KUT HD is a heavy duty BIOSTABLE soluble oil concentrate containing a chlorinated additive for difficult machining operations. This product was designed to be extended with water for the machining and grinding of virtually all metals except magnesium. MILES SOL KUT HD is excellent on high silicon aluminum alloys. MILES SOL KUT HD is designed for use in all metalworking applications such as CNC milling, turning, drilling, tappin and grinding. MILES SOL KUT HD is also excellent on cast iron and sawing applications. • Eliminates Need for Tankside Additives • Mild Pleasant Odor • Excellent Corrosion Inhibition • Long Lasting • Excellent Hard Water Stability • Operator Friendly

SOL KUT HP is a BIOSTABLE semi-synthetic high pressure metalworking coolant containing

approximately 15% mineral oil. MILES SOL KUT HP has exceptional foam control, hard water stability and tramp oil rejection while providing outstanding lubricity for machining and grinding. It is compatible with

virtually all metals except Magnesium and is formulated without the use of Chlorine.

SOL KUT HP HD is a heavy duty BIOSTABLE semi-synthetic high pressure metalworking coolant. MILES SOL KUT HP HD combines the superior chemical flexibility of synthetics with mineral oil and a chlorinated extreme-pressure additive. MILES SOL KUT HP HD has exceptional foam control, hard water stability and tramp oil rejection. It provides outstanding extreme-pressure lubricity for machining and grinding virtually all metals, particularly Aluminum, Stainless Steels and other hard to machine alloys. MILES SOL KUT HP HD is not recommended for use on Magnesium.

| PRODUCT | APPEA RANCE - CONCENTRATE | APPEARANCE - DILUTION | RESIDUAL FILM | pH @ 20:1 | SPECIFIC GRAVITY @ 60°F | TOTAL CHLORINE, WT % |
|---------------|---------------------------|-----------------------|---------------|-----------|-------------------------|----------------------|
| SOL KUT | Amber liquid | Translucent Amber | Soft. fluid | - | 0.924± 0.03 | NONE |
| SOL KUT HD | Amber liquid | Opaque Amber | Soft. fluid | 9.2±0.2 | 0.95±0.03 | 8-9 % MAX |
| SOL KUT HP | Amber liquid | Translucent Amber | Soft. fluid | 9.2±0.2 | 1.02 ± 0.03 | NONE |
| SOL KUT HP HD | Amber liquid | Translucent Amber | Soft. fluid | 9.0±0.2 | 1.03 ± 0.03 | 3-5 % MAX |

| RECOMMENDED CONCENTRATIONS | | | | | | | | | |
|----------------------------|---|-----------|------------|--|--|--|--|--|--|
| APPLICATION | APPLICATION MILLING, DRILLING, TURNING CENTERLESS, ID, OD, TAPPING, SAWING, REAMING SUFRACE GRINDING SUFRACE GRINDING SUFRACE GRINDING SUFRACE GRINDING | | | | | | | | |
| CONCENTRATION % / RATIO | 5 % - 10 % . 1:10 - 1:20 | 4 %. 1:25 | 10 %. 1:10 | | | | | | |



SYNTHETIC WATER SOLUBLE

KOOL SOL SS A is a semi-synthetic BIOSTABLE general purpose metalworking coolant containing

approximately 20% mineral oil. This product, when diluted with water, forms a translucent amber emulsion which offers excellent workpiece visibility, good lubricity, and superior cooling. MILES KOOL SOL SS A is designed for the machining and grinding of virtually all metals, except magnesium and is formulated without the use of chlorine. • Good Workpiece Visibility • Mild Pleasant Odor • Excellent Corrosion Inhibition • Long Lasting • Excellent Hard Water Stability • Operator Friendly

KOOL SOL SS B is a semi-synthetic general purpose metalworking coolant containing approximately 10% mineral oil. This product, when diluted with water, forms a translucent Amber emulsion which offers excellent workpiece visibility, good lubricity, and superior cooling. MILES KOOL SOL SS B is designed for the machining and grinding of virtually all metals, except magnesium and is formulated without the use of Chlorine. • Good Workpiece Visibility • Mild Pleasant Odor • Excellent Corrosion Inhibition • Long Lasting • Excellent Hard Water Stability • Operator Friendly

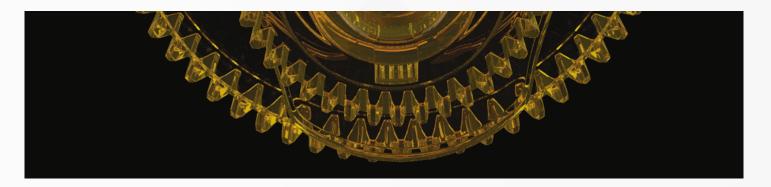
KOOL SOL SS HD is a heavy duty BIOSTABLE semi-synthetic general purpose metalworking coolant containing approximately 20% mineral oil. This product, when diluted with water, forms a translucent amber emulsion which offers excellent workpiece visibility, good lubricity, and superior cooling. MILES KOOL SOL SS HD is designed for the machining and grinding of virtually all metals, except magnesium, and contains chlorine as an extreme pressure additive for greater lubricity. • Good Workpiece Visibility • Mild Pleasant Odor • Excellent Corrosion Inhibition • Long Lasting • Excellent Hard Water Stability • Operator Friendly

KOOL SOL SYN is a heavy-duty oil-free synthetic cutting and grinding fluid concentrate designed to offer outstanding machining performance as well as excellent corrosion control on machinery and workpieces while providing a long sump life. This product may be used on a variety of metals, including steels, cast iron and aluminum; in operations ranging from grinding to turning to milling.

KOOL SOL SYN-G is a heavy-duty oil-free synthetic cutting and grinding fluid concentrate designed to offer good lubricity as well as excellent corrosion control on machinery and workpieces while providing a long sump life. This product may be used on a variety of metals, including steels, cast iron and aluminum; in operations ranging from grinding to turning to milling. • Excellent Corrosion Inhibition • Nitrite-Free • Chlorine-Free • Very Low Foam - Excellent on High Pressure or High Speed Machining • Excellent Cooling for Ability to Maintain Close Tolerances • Tolerant of Hard Water • Resistant to Damage from Tramp Oil • Water Extendable- Economical • Long Tank Life

| | | | PROPERTIES | | | |
|----------------|---------------------------|----------------------|----------------------|-------------|-------------------------|----------------------|
| PRODUCT | APPEA RANCE - CONCENTRATE | APPEARANCE -DILUTION | RESIDUAL FILM | pH @ 20:1 | SPECIFIC GRAVITY @ 60°F | TOTAL CHLORINE, WT % |
| KOOL SOL SS A | Amber liquid | Translucent amber | Soft. fluid | 9.1±0.2 | 1.0 ± 0.03 | NONE |
| KOOL SOL SS B | Amber liquid | Translucent amber | Soft. fluid | 9.0±0.2 | 1.0 ± 0.03 | NONE |
| KOOL SOL SS HD | Amber liquid | Translucent amber | Soft. fluid | 9.1±0.2 | 1.0 ± 0.03 | 1 |
| KOOL SOL SYN | Blue liquid | Translucent Blue | Soft. fluid | 9.5±0.2 | 1.04± 0.03 | NONE |
| KOOL SOL SYN G | Blue liquid | Translucent Blue | Soft. soluble | 9.5 ± 0.2 | 1.03 ± 0.03 | NONE |

| RECOMMENDED CONCENTRATIONS | | | | | | | | | | |
|----------------------------|---|--|--|--|--|--|--|--|--|--|
| APPLICATION | APPLICATION MILLING, DRILLING, TURNING CENTERLESS, ID, OD, TAPPING, SAWING, REAMING SUFRACE GRINDING SUFRACE GRINDING SUFRACE GRINDING SUFRACE GRINDING | | | | | | | | | |
| CONCENTRATION % / RATIO | CONCENTRATION % / RATIO 5 % - 10 % . 1:10 - 1:20 4 % . 1:25 10 % . 1:10 | | | | | | | | | |



SOL KUT CLEAN A is a low foam alkaline cleaner designed to remove process oils, gummy deposits of oil, grease, swarf and normal shop soils from machine tools, floors, and other hard surfaces. It combines organic and mineral alkalinity builders, detergents, water conditioners and deodorizer for optimum performance. The primary application of MILES SOL KUT CLEAN A is for cleaning machine tool coolant sumps and surfaces. It may also be used for general cleaning with mop and bucket, auto-scrubber or spray washer.

SOL KUT CLEAN F is a fast-acting, deep-penetrating liquid alkaline general maintenance and floor cleaner which provides outstanding performance in a variety of cleaning applications.

| PRODUCT | APPEA RANCE - CONCENTRATE | pH @ 20:1 | SPECIFIC GRAVITY @ 60°F | LBS/GALLON | TOTAL CHLORINE, WT % |
|-----------------|---------------------------|--------------|-------------------------|-------------|----------------------|
| SOL KUT CLEAN A | Clear blue liquid | 10.8 ± 0.2 | 1.02±0.02 | 8.5 ± 0.1 | NONE |
| SOL KUT CLEAN F | Clear blue liquid | 9.5 ± 0.2 | 1.08±0.03 | 9.0 ± 0.1 | NONE |

| | RECOMMENDED CONCENTRATIONS | | | | | | | | | | |
|-----------------|---|-------------------|-------------------|--|--|--|--|--|--|--|--|
| PRODUCT | PRODUCT MOST CLEANING APPLICATIONS HEAVY DEPOSIT OF SOIL & SLUDGE ADDED DIRECTLY TO OLD COOLANT | | | | | | | | | | |
| SOL KUT CLEAN A | 20:1 @ 70-110 F | 10:01 70 F 110 F. | 2 - 4 % by Volume | | | | | | | | |
| | Spray Wash Tanks | Soak Tanks. Baths | Auto Scrubbers | | | | | | | | |
| SOL KUT CLEAN F | 2 to 5 % | 4 to 10 % | 3 to 5 % | | | | | | | | |





FOOD GRADE



SERIES KOSHER USP WHITE OILS are food grade white mineral oils hydro treated with the highest degree of purity, and are stabilized with Vitamin E oxidation inhibitors. MILES KOSHER USP OILS meet requirements set forth in the U.S. FDA regulations 21 CFR 172.878 for use in or on food for human consumption, and 21 CFR 178.3620 for use as a component of nonfood articles intended for use in contact with food for human consumption. These oils meet the current standards of National Formulary (NF) or US Pharmacopeia (USP), and are registered as 3H and H1 lubricants for direct and incidental food contact by NSE for use in food plants under the jurisdiction of the USDA. MILES KOSHER USP OILs are certified as Kosher with the Union of Orthodox Jewish Congregations of America.

| | Viscosity, CST @ 40C | Viscosity, CST @ 100F | Viscosity, SUS @ 100F | Gravity, API, 60°F | Color (Saybolt) | Carbonizab le Substances | Paraffi | Water Content , ppm | Appearan ce | Acidit y | | Limit Polycyc. Arom.Hydrocar b. | Limit of Sulfur Compounds | Infrared Absorpti on |
|----------------|-------------------------|--------------------------|-----------------------------|-----------------------|--------------------|--------------------------------|---------|---------------------------|----------------|-------------|-------|---------------------------------------|---------------------------------|----------------------------|
| | D445 | D445 | D2161 | D4052 | D156 | D565 | USP | D1533 | VISUAL | USP | D2269 | USP | USP | USP |
| KOSHER USP 70 | 12,35 | 13,35 | 71 | 34,4 | +30 | PASS | PASS | 16 | B&C | PASS | PASS | PASS | PASS | PASS |
| KOSHER USP 90 | 15,77 | 17,09 | 86,4 | 34,4 | +30 | PASS | PASS | 16 | B&C | PASS | PASS | PASS | PASS | PASS |
| KOSHER USP 350 | 68,10 | 76,03 | 352,7 | 31,2 | +30 | PASS | PASS | 12 | B&C | PASS | PASS | PASS | PASS | PASS |

SERIES FG HYDRO FR - non-toxic and non-hazardous, and it gives an extra level of protection and operational efficiency in high- and low-temperature hydraulic applications. MILES FG HYDRO FR meets H1 requirements for lubricants with incidental food contact (FDA 21 CFR 178.3570). Its exceptional oxidative stability, corrosion resistance and anti-wear properties make it particularly well-suited for applications where other fire-resistant fluid technologies are restricted.

| PRODUCT | Viscosity cSt @ 40°C (D445) | Oxidation Stability (D943) | Flash Point °F (°C) | Pour Point °F (°C) | Copper Corrosion (D130) | Rust Test (D665) | FZG Stage (1-12) (DIN51354) |
|------------------|--------------------------------|-------------------------------|---------------------|--------------------|-------------------------|------------------|--------------------------------|
| FG HYDRO FR - 32 | 31 | 10000+ | 420 (216) | -44 (-42) | 1a | Pass | 12 |
| FG HYDRO FR - 46 | 45.1 | 10000+ | 435 (224) | -40 (-40) | 1a | Pass | 12 |
| FG HYDRO FR - 68 | 66.3 | 10000+ | 450 (232) | -36 (-38) | 1a | Pass | 12 |

SERIES FG MIL-GEAR S - FOOD GRADE GEAR OILS

SERIES FG MIL-GEAR S – is formulated with an advanced-technology anti-wear additive package. Designed for a wide range of temperatures and operating environments. It provides outstanding lubricity and protection — even in the most demanding operating conditions. Series MILES FG MIL-GEAR S meets H1 requirements (incidental food contact).

| PRODUCT | ISO Viscosity | Viscosity, cSt@40°C | Viscosity cSt @ 100 °C | Flash Point, °F | Pour Point, °F | Timken "OK" Load, KG | Copper Corrosion, 24 Hr. |
|-------------------|------------------|---------------------|---------------------------|-----------------|----------------|-------------------------|-----------------------------|
| FG MIL-GEAR S 100 | 100 | 100 | 12.8 | 266 | -44 | 40 | 1a |
| FG MIL-GEAR S 150 | 150 | 145 | 15.7 | 268 | -43 | 40 | 1a |
| FG MIL-GEAR S 220 | 220 | 214 | 20.6 | 271 | -43 | 40 | 1a |
| FG MIL-GEAR S 320 | 320 | 308 | 26.5 | 272 | -35 | 40 | 1a |
| FG MIL-GEAR S 460 | 460 | 419 | 32.9 | 274 | -30 | 40 | 1a |
| FG MIL-GEAR S 680 | 680 | 669 | 42.4 | 274 | -30 | 40 | 1a |



SERIES FOOD GRADE AIR COMPRESSOR OIL - FG COMPRESSOR OIL MILES FG COMP OIL synthetic food-grade compressor lubricant contains high-performance fluids and is designed for extended drain intervals. This lubricant meets H1 requirements for lubricants with incidental food contact (FDA 21 CFR 178.3570).

SERIES ADVANCED FG COMP OIL - synthetic food-grade compressor lubricant contains high-performance fluids and is designed for extended drain intervals. This lubricant meets H1 requirements for lubricants with incidental food contact (FDA 21 CFR 178.3570).

| | | | PROPER | TIES | | | |
|--------------------------|----------------------|-----------------------|-----------------|---------------------|--------------------|-------------------------|------------------------------|
| PRODUCT | Viscosity cSt @ 40°C | Viscosity cSt @ 100°C | Viscosity Index | Flash Point °F (°C) | Pour Point °F (°C) | Copper Corrosion, 24 Hr | Demulsibility, 130°F, 30 Min |
| FG COMP. OIL-32 | 34 | 6.1 | 127 | 430 (221) | -45 (-43) | 1a | 40/40/0 |
| FG COMP. OIL-46 | 45 | 7.5 | 132 | 445 (229) | -38 (-39) | 1a | 40/40/0 |
| FG COMP. OIL-68 | 66 | 9.7 | 129 | 465 (241) | -35 (-37) | 1a | 40/40/0 |
| FG COMP. OIL-100 | 101 | 13.1 | 127 | 500 (260) | -32 (-36) | 1a | 40/40/0 |
| ADVANCED FG COMP OIL-32 | 34 | 6.1 | 127 | 430(221) | -45 (-43) | 1a | 40/40/0 |
| ADVANCED FG COMP OIL-46 | 45 | 7.5 | 132 | 445 (229) | -38 (-39) | 1a | 40/40/0 |
| ADVANCED FG COMP OIL-68 | 66 | 9.7 | 129 | 465 (241) | -35 (-37) | 1a | 40/40/0 |
| ADVANCED FG COMP OIL-100 | 101 | 13.1 | 127 | 500 (260) | -32 (-36) | 1a | 40/40/0 |

FOOD GRADE COMPRESSOR CLEANER

SERIES FG COMTECH CLEAN - food grade fluids are formulated to serve the dual purpose of air compressor lubricant and cleaner.

Intended for use in varnished and carboned screw compressors, Series MILES FG COMTECH CLEAN fluids are formulated to clean without the inconveniences typical of more aggressive cleaners. They are designed to minimize filter/separator blockage and not disrupt normal operations. Use of Series MILES FG COMTECH CLEAN fluids eliminates the need for production shifts to take compressors out of service for cleaning as well as the need to continuously change filters and separators.

| | PROPERTIES | | | | | | | | | | | | |
|-----------------------|-------------------------|-----------------------------|----------------|---------------------------|---------------|--|-----------------------------|----------------------------|---------------------------------|--|--|--|--|
| PRODUCT | Viscosity cSt @ 400C | Viscosity cSt @ 1000C | Flash Point OF | Auto-Ignition Point OF | Pour Point OF | Four Ball, 40 Kg, 1200 RPM, 1670F, 1 hr, Scar Dia mm | Four Ball Weld Point, Kg | Copper Corrosion, 24 Hr | Demulsibility, 1300F, 30 Min | | | | |
| FG COMTECH CLEAN -32 | 31 | 5.5 | 440 | 740 | -36 | 0.4 | 100 | 1a | 40/40/0 | | | | |
| FG COMTECH CLEAN -46 | 45 | 7.4 | 453 | 753 | -30 | 0.4 | 100 | 1a | 40/40/0 | | | | |
| FG COMTECH CLEAN -68 | 68 | 9.6 | 460 | 760 | -28 | 0.4 | 100 | 1a | 40/40/0 | | | | |
| FG COMTECH CLEAN -100 | 96 | 11.8 | 500 | 800 | - | 0.4 | 100 | 1a | 40/40/0 | | | | |

FOOD GRADE GREASE

EP FG Grease - food-grade Aluminum Complex grease. It is made with synthetic base stocks and a special proprietary additive system that meets H1 requirements (lubricants with incidental food contact). This synergistic combination of additives and base fluids provides exceptional performance in even the most demanding applications. MILES EP FG GREASE also provides excellent thermal and oxidative resistance, resists water washout and, decomposition under wet conditions.

HT Silica Grease - specially formulated for high temperature wheel bearing applications. It is made with silica gel thickeners and specific synthetic base stocks and additives which are capable of providing exceptional service in severe applications. MILES HT SILICA GREASE meets H1 requirements for lubricants with incidental food contact and complies with FDA 21 CFR 178.3570.

| PRODUCT | PENETRATION 60 Strokes | PENETRATION 10.000 Strokes | DROPPING POINT, F | RUST TEST | WATER WASHOUT, % LOSS @ | |
|------------------|---------------------------|-------------------------------|-------------------|-----------|-------------------------|--|
| EP FG GREASE | 280 | 277 | 545 | PASS | 0.2 | |
| HT SILICA GREASE | 415 | 425 | - | PASS | <1 | |



ENVIRONMENTALLY FRIENDLY



SERIES ULTIHYD BIO - BIODEGRADABLE HYDRAULIC OIL is formulated with synthetic esters to provide enhanced biodegradability and performance. It provides excellent thermal and oxidative resistance, leading to a long fluid life and cleaner operations even in extreme operating conditions. MILES ULTIHYD BIO also utilizes the latest anti-wear and anti-corrosion additives to provide exceptional levels of service and protection.

| | PROPERTIES | | | | | | | | | | | | |
|-------------------|-------------------------|------------------------|------------------------|-----------------------|----------------------------|-----------|------------|-------------|--------|---------------------------------------|-------------------------|------------------------|--|
| PRODUCT | Viscosity cSt @ 40°C | Flash Point °F (°C) | Oxidative Stability | Pour Point °F (°C) | Copper Corrosion, 24 Hr | Rust Test | Salt Water | Fresh Water | Racine | Vickers (I-286-S, M2950-S, 35VQ25) | Denison (HF-0, HF-2) | Cinncinati Milacron | |
| ULTIHYD BIO-32 | 34 | 435(224) | 10.000 + | -47 (-44) | 1a | <0.5 | PASS | PASS | MEETS | PASS | MEETS | MEETS | |
| ULTIHYD BIO-46 | 47 | 441(227) | 10.000 + | -47 (-44) | 1a | <0.5 | PASS | PASS | MEETS | PASS | MEETS | MEETS | |
| ULTIHYD BIO-68 | 68 | 460 (238) | 10.000+ | -45 (-43) | 1a | <0.5 | PASS | PASS | MEETS | PASS | MEETS | MEETS | |

SERIES BIO GEAR - BIODEGRADABLE GEAR OIL - MILES BIO GEAR Is designed for environmentally sensitive applications or those requiring a biodegradable lubricant. It is formulated to offer a long oil life and wear protection without sacrificing performance.

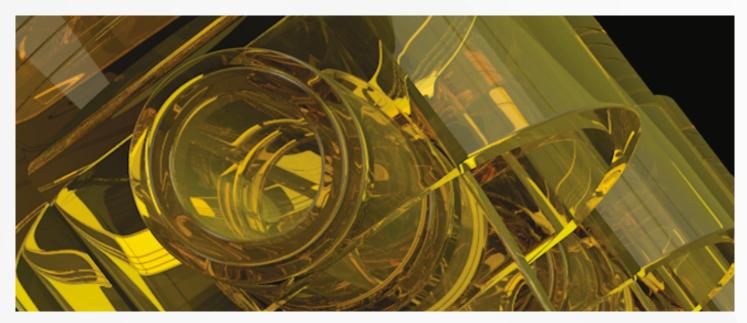
| | PROPERTIES | | | | | | | | | | | |
|----------------|----------------------|-----------------------|-----------------|---------------------|--------------------|--------------------|-------------------------|------------------------------|--|--|--|--|
| PRODUCT | Viscosity cSt @ 40°C | Viscosity cSt @ 100°C | Viscosity Index | Flash Point °F (°C) | Pour Point °F (°C) | Timken OK Load, Kg | Copper Corrosion, 24 Hr | Demulsibility, 130°F, 30 Min | | | | |
| BIO GEAR - 100 | 102 | 13.2 | 127 | 508 (264) | -35 (-37) | 40 | 1a | 40/39/1 | | | | |
| BIO GEAR - 150 | 148 | 17.4 | 129 | 510 (266) | -32 (-36) | 40 | 1a | 40/39/1 | | | | |
| BIO GEAR - 220 | 223 | 22.9 | 126 | 518 (270) | -30 (-34) | 40 | 1a | 40/38/2 | | | | |
| BIO GEAR - 320 | 319 | 30.1 | 130 | 521 (272) | -20 (-29) | 40 | 1a | 40/38/2 | | | | |
| BIO GEAR - 460 | 448 | 39.1 | 131 | 523 (273) | -15 (-26) | 40 | 1a | 40/37/3 | | | | |

EP BIO GREASE - BIODEGRADABLE GREASE is a Calcium Sulfonate grease made with synthetic base stocks and a special proprietary additive system that includes waterproof thickeners and rust inhibitors. It is specifically designed for fresh and salt water applications, providing excellent thermal and oxidative resistance. Miles EP Bio Grease also resists water washout and decomposition under wet conditions.

| | | | ERTIES | | | | |
|---------------|------------------------|----------------------------|-------------------|---------------------|-----------------------------------|------------------------|--------------------|
| PRODUCT | Penetration 60 Strokes | Penetration 10.000 Strokes | Dropping Point °F | Rust Test (D665) | Water Washout, % Loss @ 100 °F | Four Ball EP (Weld) Kg | Load Wear Index Kg |
| EP BIO GREASE | 270 | 277 | 550 | PASS | 0.2 | 315 | 0.55 |



COMPRESSOR FLUIDS



SERIES SB COMP OIL PLUS - Synthetic Blend Plus Compressor Lubricants are premium fluids blended from the finest materials available. They have been proven in millions of horsepower hours. Series MILES SB COMPOIL PLUS compressor lubricants give outstanding service—even in moderately severe operating conditions.

SERIES SXR COMP OIL - Polyalphaolefins (PAO) compressor fluid utilizes the latest high-performance, full-synthetic base stocks and additives. These advanced lubricants offer an exceptional level of protection against wear, rust and corrosion, as well as outstanding resistance against oxidation and thermal breakdown. Series MILES SXR COMP OIL is designed to provide 8,000+ hours of service.

SERIES SXR COMP COOLANT - Polyalkylene Glycol (PAG) compressor fluid offers full compatibility with most OEM polyalkylene glycol (PAG) compressor fluids. It exhibits a much longer fluid life and far superior resistance against water contamination than most OEM PAG compressor fluids. Series MILES SXR COMP COOLANT's top-off compatibility with most OEM PAG compressor fluids means that flushing of the existing compressor fluid is not necessary to change to Series MILES SXR COMP COOLANT

SIL COMP OIL - Silicone compressor fluid designed specifically to replace OEM silicone fluids. Completely compatible with virtually all OEM silicone compressor fluids, MILES SIL COMP OIL can be mixed in any ratio and provide the same outstanding fluid life. It is formulated with an advanced-technology additive system for superior performance and also protects against oxidation, wear, rust and corrosion.

SERIES STRATUS D - Diester compressor fluid utilize synthetic diester base fluids to provide enhanced cleaning properties and outstanding carbon and varnish control. Series MILES STRATUS D fluids are formulated to provide exceptionally long fluid life and excellent resistance against thermal and oxidative breakdown.

SERIES TRIESTECH - Tri-ester High-Pressure Breathing Air Compressor Fluid is a premium compressor lubricant specifically designed to lubricate breathing air compressors. It is formulated to provide exceptional carbon resistance even in high-temperature and high-pressure compressors. MILES TRIESTECH's extremely low volatility, excellent hydrolytic stability and very high flash point all contribute to safer operation of breathing air compressors. With its advanced additive system, MILES TRIESTECH provides extraordinary wear protection.



| | | | PR | OPERTIES | | | | |
|---------|-------------------------|--------------------------|----------------|---------------|--|-----------------------------|----------------------------|---------------------------------|
| PRODUCT | Viscosity cSt @ 40°C | Viscosity cSt @ 100°C | Flash Point °F | Pour Point °F | Four Ball, 40 Kg, 1200 RPM, RPM, 167°F, 1 hr, Scar Dia mm | Four Ball Weld Point, Kg | Copper Corrosion, 24 Hr | Demulsibility, 130°F, 30 Min |

| SYNTHETIC BLEND | | | | | | | | |
|---------------------|---|-----|-----|-----|------|-----|----|---------|
| COMP OIL PLUS - 32 | 33.2 | 6 | 420 | -35 | 0.45 | 100 | 1a | 40/40/0 |
| COMP OIL PLUS - 46 | 48 | 7.9 | 440 | -30 | 0.45 | 100 | 1a | 40/40/0 |
| COMP OIL PLUS - 68 | COMP OIL PLUS - 68 68.4 9.7 453 -29 0.45 100 1a 40/40/0 | | | | | | | |
| COMP OIL PLUS - 100 | 100.1 | 12 | 465 | -29 | 0.44 | 100 | 1a | 40/40/0 |

| | POLYALPHAOLEFINS (PAO) | | | | | | | | | |
|---------------------|--|-------------------------------|--------------------|------------------------|-----------------------|----------------------------|---------------------------------|-----------------------------|--|-----------------------------|
| PRODUCT | Viscosity cSt @ 40°C/Viscosity cSt @ 100°C | Auto- Ignition Point °F | Viscosity Index | Flash Point °F (°C) | Pour Point °F (°C) | Copper Corrosion, 24 Hr | Demulsibility, 130°F, 30 Min | Foam Sequence I, II, III | Four Ball, 40 Kg, 1200 RPM, 167 °F,1 hr, Scar Dia mm | Four Ball Weld Point, Kg |
| SXR COMP. OIL - 32 | 34/6.1 | - | 127 | 440 (227) | -64 (-53) | 1a | 40/40/0 | Nil | - | - |
| SXR COMP. OIL - 46 | 49/7.9 | - | 130 | 450 (232) | -61 (-52) | 1a | 40/40/0 | Nil | - | - |
| SXR COMP. OIL - 68 | 69/10.2 | - | 131 | 498 (259) | -57 (-49) | 1a | 40/40/0 | Nil | - | - |
| SXR COMP. OIL - 100 | 106/13.5 | - | 135 | 501 (261) | -55 (-48) | 1a | 40/40/0 | Nil | - | - |
| SXR COMP. OIL - 150 | 34/6.1 | 735 | - | 440 | -64 | 1a | 40/40/0 | Nil | 0.4 | 100 |
| SXR COMP. OIL - 200 | 49/7.9 | 785 | - | 450 | -61 | 1a | 40/40/0 | Nil | 0.4 | 100 |
| SXR COMP. OIL - 320 | 69.810.2 | 790 | - | 498 | -57 | 1a | 40/40/0 | Nil | 0.4 | 110 |

| POLYALKYLENE GLYCOL (PAG) | | | | | | | | |
|---------------------------|-------------------------|--------------------------|-----------------|------------------------|--------------------------------|--------------------|----------------------------|---------------------------------|
| PRODUCT | Viscosity cSt @ 40°C | Viscosity cSt @ 100°C | Viscosity Index | Flash Point °F (°C) | Auto-Ignition Point °F (°C) | Pour Point °F (°C) | Copper Corrosion, 24 Hr | Demulsibility, 130°F, 30 Min |
| SXR COMP COOLANT-32 | 31 | 5.5 | 120 | 450 (232) | 710 (377) | -40 (-40) | 1a | 40/39/1 |
| SXR COMP COOLANT-46 | 45 | 7.3 | 125 | 465 (241) | 721 (383) | -36 (-38) | 1a | 40/39/1 |
| SXR COMP COOLANT-68 | 42 | 7 | 465 | -36 | 0.41 | 100 | 1a | 40/39/1 |

| | | | S | SILICON | | | | |
|-------------------|-------|-------|-----|---------|------|-----|----|---------|
| SILICON COMP. OIL | 39.21 | 16.25 | 575 | -67 | 1.99 | 126 | 1a | 40/40/0 |

| | DIESTER | | | | | | | |
|-----------------|-------------------------|--------------------------|----------------|---------------|--|----|-----------------------|---------------------------------|
| PRODUCT | Viscosity cSt @ 40°C | Viscosity cSt @ 100°C | Flash Point °F | Pour Point °F | Four Ball. 40 Kg, 1200 RPM, 1670F, 1 hr, Scar Dia mm | | USDA Authorization | Demulsibility, 1300F, 30 Min |
| STRATUS D - 32 | 22 | 5.5 | 420 | -45 | 0.4 | 1a | H-2 | 40/38/2 |
| STRATUS D - 46 | 42 | 6.4 | 450 | -45 | 0.4 | 1a | H-2 | 40/38/2 |
| STRATUS D - 68 | 68 | 8.8 | 480 | -45 | 0.4 | 1a | H-2 | 40/38/2 |
| STRATUS D - 100 | 100 | 12 | 485 | -35 | 0.4 | 1a | H-2 | 40/38/2 |
| STRATUS D - 150 | 150 | 16.6 | 502 | -30 | 0.4 | 1a | H-2 | 40/38/2 |



| TRI-ESTER | | | | | | | |
|------------|---|------|----|----------|-----------|----|---------|
| PROPERTIES | | | | | | | |
| PRODUCT | PRODUCT Viscosity CSt @ Viscosity CSt @ 100°C Viscosity Index Fire Point °F (°C) Pour Point °F (°C) Copper Corrosion, 24 Demulsibility, 130°F, 30 Min | | | | | | |
| TRIESTECH | 135 | 13.6 | 96 | 585(307) | -40 (-40) | 1a | 40/39/1 |

COMPRESSOR CLEANERS

COMP CLEANER CONCENTRATE consists of premium, fast-acting concentrate cleaners. It is designed to be added to compressor lubricants to remove carbon, varnish and other hydrocarbon-related deposits.

MILES COMP CLEANER CONCENTRATE is recommended for use at a ratio of 1 part concentrate to 10 parts lubricant.

| PRODUCT | Viscosity cSt @ 40°C | Viscosity cSt @ 100°C | Flash Point °F(°C) | Pour Point °F(°C) |
|---------------------------|----------------------|-----------------------|--------------------|-------------------|
| COMP. CLEANER CONCENTRATE | 17 | 3.7 | 180(82) | -12 (-24) |





MILES LAB ANALYSIS

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Miles Analysis is the most detailed and accurate fluid testing and analysis system on the market.

Miles Analysis provides expert lubricant analysis to monitor equipment health through tests, including oil, grease, fuel, varnish, coolant, and chip testing.

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Miles Analysis will help you be proactive with the maintenance of your equipment. Miles Analysis saves you money by helping you keep your mobile or stationary machinery running optimally, extending the life, and helping you prevent unexpected and expensive down time.

INDUSTRIES SERVED

| AVIATION | MARINE | POWER GENERATION |
|-----------------|-----------|------------------|
| HEAVY EQUIPMENT | MINING | PULP & PAPER |
| HVAC | OIL & GAS | TRANSPORTATION |

MANUFACTURING / INDUSTRIAL

PACKAGING CONTAINERS

| BOTTLE | | BOTTLE | |
|-----------------------------------|--------------------------------------|-------------------------------------|---|
| 16 OZ / 473 ml | HILE WILL BURGH | 1 QUART / 946 ml 2 LB / 0.907 kg | PREMIUM QUALITY EXTENDED LIFE ENGINE OIL INTERVIENT EXTENSION SAE OW-20 |
| JUGS | | PAIL | |
| 1 GAL / 3.79 L 7 LB / 3.18 kg | | 35 LB / 15.9 kg 5 GAL / 18.9 L | |
| KEG | | DRUM | |
| 120 LB / 54 kg 16 GAL / 60.5 L | | 420 LB / 191 kg 55 GAL / 208 L | PERFORMATION |
| TOTE | | TOTE | |
| 275 GAL / 1040 L | Person HGH Syntax Co UDBRCATTS | 330 GAL / 1250 L | |



MILES LUBRICANTS LLC

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