

Insect Screen

For Andersen® Patio Doors*



Congratulations! You have just purchased one of the many fine Andersen® products. For ease of installation and continued enjoyment of your Andersen® product please read and follow this Installation Guide completely. You may direct any questions about this or other products to your local Andersen® dealer. Andersen® dealers can be found in the Yellow Pages under Windows.

Installer: Please leave the Installation Guide with the home owner to file for future reference. Thank you for choosing Andersen®.

Parts Included:

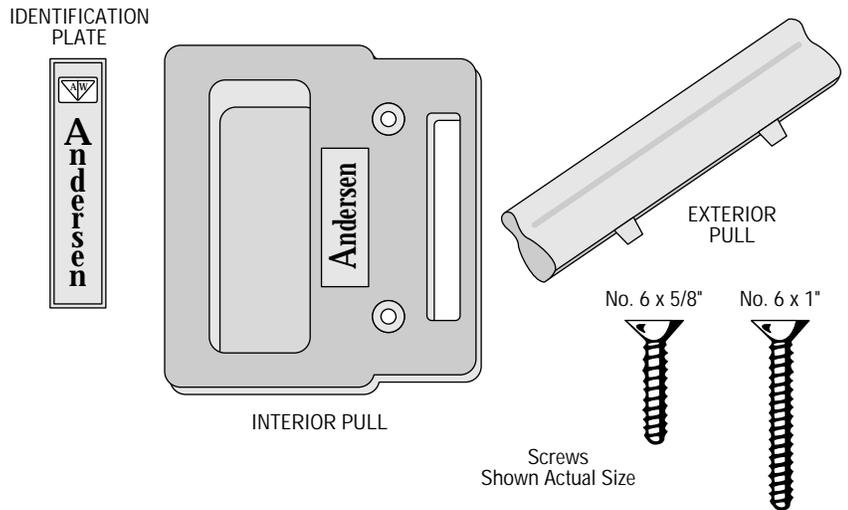
- 1 - Screen Panel
Fits all standard sizes of Andersen® Patio Doors*
- 1 - Hardware Package
 - Interior Pull
 - Exterior Pull
 - 2-No. 6 x 1" Flat Head Screws
 - 1-Identification Plate
 - 2-No. 6 x 5/8" Screws
 - This Instruction Sheet

Installation Tools Needed:

- No. 2 Phillips Head Screwdriver
- Flat Bladed Screwdriver
- Safety Glasses

NOTE: Screen latch is included with all patio door units.

Component Identification



*Except 3 panel and Frenchwood Outswing Patio Doors

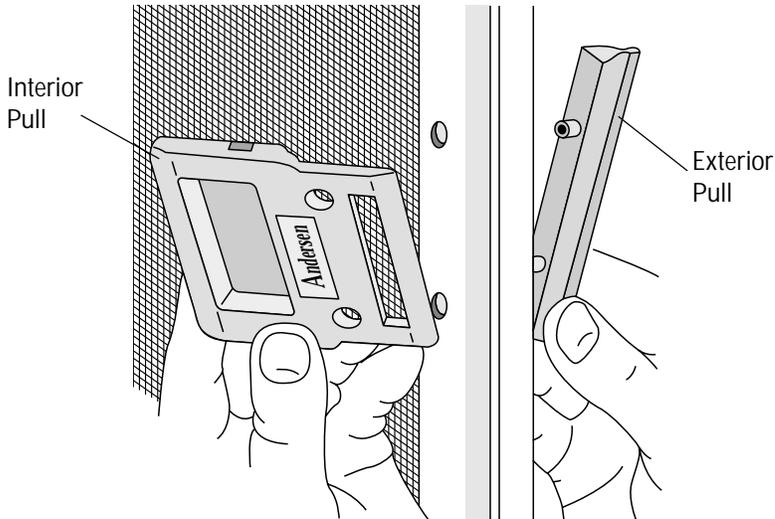
1. Install Screen Panel



- Install *Screen Panel* into the door frame from the outside. Position *Screen Panel* so that bug seal is to the interior and the wider bottom rail is to the sill. Insert top rail of screen into the screen guide of the head jamb. The self-aligning top rollers should position themselves on the screen track within the head screen guide. Push upwards, swing bottom of screen panel in, and position bottom rollers on the screen track at the sill.

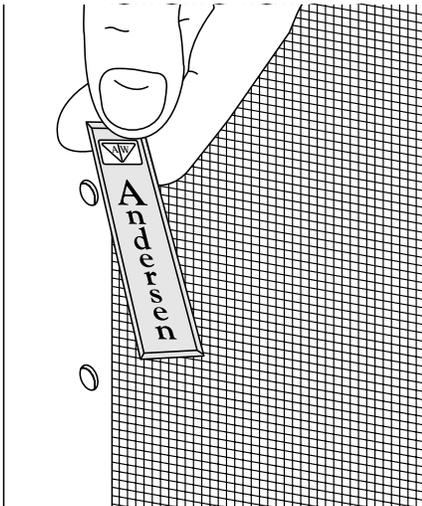
<p>⚠ WARNING</p>	<p>⚠ WARNING</p>	<p>⚠ WARNING</p>
<p>Improper use of hand or power tools could result in personal injury and/or product damage. Follow equipment manufacturer's instructions for safe operation. Always wear safety glasses.</p>	<p>Use of ladders and/or scaffolding and working at elevated levels may be hazardous. Follow equipment manufacturer's instructions for safe operation. Use extreme caution when working around window and door openings. Personal injury and/or falls could occur.</p>	<p>Weight of window and door unit(s) and accessories will vary. Use a reasonable number of people with sufficient strength to lift, carry and install window and door unit(s) and accessories. Always use appropriate lifting techniques.</p>

2. Install Pulls



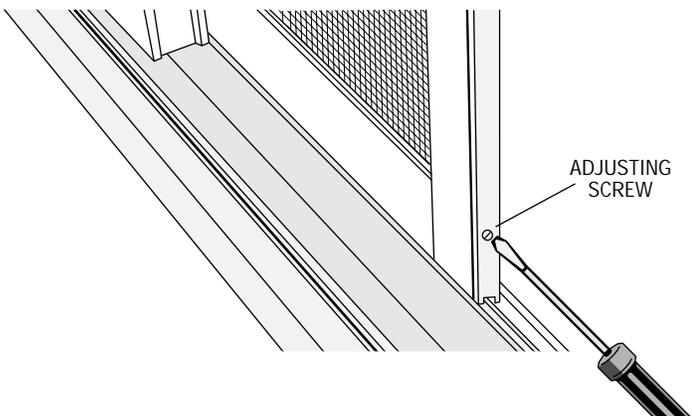
- Install *Interior and Exterior Pulls*, through pre-drilled holes corresponding with the adjacent door lock. Secure *Interior and Exterior Pulls* with the two No. 6 x 1" flat head screws provided. Do not overtighten.

3. Remove Screen Panel



- Remove *Screen Panel* from door frame. Attach *Identification Plate* to the exterior of the screen (on the side opposite the pulls.) Using two No. 6 x 5/8" screws provided. Do not overtighten. Replace screen panel into door frame.

4. Check Screen Panel Operation



- Check *Screen Panel* operation. Insure that rollers are properly seated on track and *Screen Panel* is level. If bottom appears to be unlevel or dragging, insert a screwdriver into adjusting holes on screen and turn screw to raise or lower *Screen Panel*.