Safety Data Sheet according to the Hazard Communication Standard (CFR29 1910.1200) HazCom 2012. Date of issue: 12/27/2013 Revision date: 01/22/2015 Version: 1.1

SECTION 1: Identification of the	substance/mixture and of the company/undertaking
1.1. Product identifier	substance/mixture and of the company/undertaking
Product name	: Portland Cement
	1-Kote Concentrate Stucco
Product code	: Not available
1.2. Relevant identified uses of the s	substance or mixture and uses advised against
Use of the substance/mixture	: Mortar mixes for construction use.
1.3. Details of the supplier of the sat	iety data sheet
Precision Packaging Inc. or Materials Packa 10809 Executive Center Drive, Ste. 321 Little Rock, AR 72211 T 501-224-3882	.ging Corporation
1.4. Emergency telephone number	
Emergency number	: CHEMTREC (800) 424-9300
SECTION 2: Hazards identification	n
2.1. Classification of the substance	or mixture
GHS-US classification	
Skin corrosion 1A Serious Eye Damage 1 Skin Sensitization 1 Carcinogenicity 1A Specific Target Organ Toxicity After Single E	Exposure 3
2.2. Label elements	
GHS-US labelling	
	GHS05 GHS07 GHS08
Signal word (GHS-US)	: Danger
Hazard statements (GHS-US)	: Causes severe skin burns and eye damage. May cause an allergic skin reaction. May cause cancer. May cause respiratory irritation.
Prevention statements (GHS-US) Response statements (GHS-US)	 Keep out of reach of children. Do not handle until all safety precautions have been read and understood. Do not breathe dusts. Wash hands thoroughly after handling. Wear protective gloves and clothing as well as eye and face protection. Use only outdoors or in a well-ventilated area. Do not eat, drink or smoke when using this product. If swallowed: Rinse mouth. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water. Take off contaminated clothing and wash before reuse. If inhaled: Remove person to fresh air and keep comfortable for breathing. Immediately call a doctor if ingested or skin / eye irritation persists or worsens. If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If exposed or concerned: Get medical attention. If inhaled: Remove person to fresh air and keep comfortable for breathing to be a start of the several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If exposed or concerned: Get medical attention. If inhaled: Remove person to fresh air and keep comfortable for breathing. Call a doctor if you feel unwell.
Storage statements (GHS-US)	: Store to keep product dry until use. Store locked up.
Disposal statements (GHS-US)	: Dispose of contents and container in accordance with all local, state, and federal regulations.
Supplemental Information	: Read and Follow all precautions listed in the Safety Data Sheet available on request or at Ashgrovepkg.com. Additional information on the selection and use of respirators can be found in the NIOSH Respirator Selection Logic (DHHS [NIOSH] Publication No. 2005-100) and the NIOSH Guide to Industrial Respiratory Protection (DHHS [NIOSH] Publication No. 87-116) available at <u>http://www.cdc.gov/niosh/docs/87-116/</u> .
	This product contains greater than 0.1% crystalline silica. Crystalline silica has been linked to cancer, silicosis, and other lung problems in conditions of prolonged airborne over-exposure.
	Keep product dry until use. Avoid contact with bleed water from wet product. Clothing saturated with wet product can result in delayed, serious alkali skin burns.
2.3. Other hazards	
No additional information available.	
2.4. Unknown acute toxicity (GHS-U	
	sts of ingredient(s) of unknown acute toxicity. ture consists of ingredient(s) of unknown acute toxicity.



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SECTION 3: Composition/information on ingredients

3.1. Substance

Not applicable.

Name	Product identifier	%	GHS-US classification
Cement, portland, chemicals	(CAS No) 65997-15-1	86 - 95	Skin Irrit. 2 Eye Dam. 1 Skin Sens. 1 STOT SE 3
Calcium hydroxide	(CAS No) 1305-62-0	12 ²	Skin Irrit. 2 Eye Dam. 1 STOT SE 3
Gypsum (Ca(SO4).2H2O)	(CAS No) 13397-24-5	3 - 8	Not classified
Magnesium oxide	(CAS No) 1309-48-4	0.5 - 7	Not classified
Limestone	(CAS No) 1317-65-3	≤ 5 ¹	Not classified
Calcium oxide	(CAS No) 1305-78-8	≤ 5	Acute Tox. 4 (Oral) Skin Irrit. 2 Eye Dam. 1 STOT SE 3
Flue dust, portland cement	(CAS No) 68475-76-3	≤ 4.6	Skin Irrit. 2 Eye Dam. 1 Skin Sens. 1 STOT SE 3
Magnesium hydroxide	(CAS No) 1309-42-8	2.8 ²	Not classified.
Glass, oxide, chemicals	(CAS No) 65997-17-3	0.7 ²	Carc. 2
Quartz	(CAS No) 14808-60-7	≤ 0.3	Acute Tox. 4 (Oral) Carc. 1A STOT RE 1

² 1-Kote Concentrate Stucco

SECTION 4: First aid measures 4.1. **Description of first aid measures** If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for First-aid measures after inhalation breathing. Get immediate medical advice/attention. First-aid measures after skin contact In case of contact, immediately flush skin with plenty of water. Remove contaminated clothing. Wash contaminated clothing before reuse. Get immediate medical advice/attention. First-aid measures after eye contact If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a doctor. If swallowed, do NOT induce vomiting unless directed to do so by medical personnel. Never First-aid measures after ingestion give anything by mouth to an unconscious person. Get immediate medical advice/attention. 4.2 Most important symptoms and effects, both acute and delayed Symptoms/injuries after inhalation May cause respiratory tract irritation. Symptoms/injuries after skin contact Causes severe skin burns. Symptoms may include redness, pain, blisters. Do not allow product to harden around any body part or allow continuous, prolonged contact with skin. May cause sensitisation by skin contact. Symptoms/injuries after eye contact Causes serious eye damage. May cause burns. Symptoms may include discomfort or pain, excess blinking and tear production, with marked redness and swelling of the conjunctiva. Symptoms/injuries after ingestion May be harmful if swallowed. May cause stomach distress, nausea or vomiting. 4.3. Indication of any immediate medical attention and special treatment needed Symptoms may not appear immediately. In case of accident or if you feel unwell, seek medical advice immediately (show the label or SDS where possible). **SECTION 5: Firefighting measures Extinguishing media** 5.1. Suitable extinguishing media : Treat for surrounding material.

5.2.	Special hazards arising from the substance or mixture		
Fire haz	rard	: Product does not burn; however its packaging may. Products of combustion may include, and are not limited to: oxides of carbon.	
5.3.	Advice for firefighters		
Firefigh	ting instructions	: Keep upwind of fire. Wear full fire fighting turn-out gear (full Bunker gear) and respiratory protection (SCBA).	

SECTION 6: Accidental release measures			
6.1.	Personal precautions, protective eq	uipment and emergency procedures	
General r	neasures	: Use personal protection recommended in Section 8. Isolate the hazard area and deny entry to unnecessary and unprotected personnel. Avoid contact with skin and eyes.	



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6.2. Methods and mater	Methods and material for containment and cleaning up					
For containment		contain spill, then place in a suitable raterways. Use appropriate Persona	e container. Do not flush to sewer or allow to enter al Protective Equipment (PPE).			
Methods for cleaning up	: V	acuum or sweep material and place	e in a disposal container. Provide ventilation.			
6.3. Reference to other	sections					
No additional information avail	able.					
SECTION 7: Handling a	and storage					
7.1. Precautions for saf	•					
Precautions for safe handling : Avoid contact with skin and eyes. Avoid generating and breathing dust. Do not swallow. Good housekeeping is important to prevent accumulation of dust. The use of compressed air for cleaning clothing, equipment, etc, is not recommended. Handle and open container with care When using do not eat, drink or smoke. Hygiene measures : Launder contaminated clothing before reuse. Wash hands before eating, drinking, or smoking						
7.2. Conditions for safe	e storage, including any					
Storage conditions	: Ke	ep out of the reach of children. Avo	oid any dust buildup by frequent cleaning and suitable not store in an area equipped with emergency water comptly.			
7.3. Specific end use(s)						
No additional information avail	able.					
SECTION 8: Exposure	controls/personal	protection				
8.1. Control parameters	6					
Cement, portland, chemica	lls (65997-15-1)					
USA ACGIH	ACGIH TWA (mg/m ³)		1 mg/m ³ (no asbestos and <1% crystalline silica, respirable fraction)			
USA OSHA	OSHA PEL (TWA) (m	g/m³)	15 mg/m³ (total dust) 5 mg/m³ (respirable fraction)			
Calcium hydroxide (1305-6	2-0)					
ACGIH	ACGIH TWA (mg/m ³)		5 mg/m³			
OSHA	OSHA PEL (TWA) (m	g/m³)	15 mg/m ³ (total dust) 5 mg/m ³ (respirable fraction)			
Gypsum (Ca(SO4).2H2O) (1	13397-24-5)					
USA ACGIH	ACGIH TWA (mg/m ³)		10 mg/m ³ (inhalable fraction)			
USA OSHA	OSHA PEL (TWA) (m	g/m³)	15 mg/m ³ (total dust)			
			5 mg/m ³ (respirable fraction)			
Magnesium oxide (1309-48	-4)					
USA ACGIH	ACGIH TWA (mg/m ³)		10 mg/m³			
USA OSHA	OSHA PEL (TWA) (m	g/m³)	15 mg/m ³			
Limestone (1317-65-3)						
USA ACGIH	Not applicable					
USA OSHA	OSHA PEL (TWA) (m	g/m³)	15 mg/m ³ (total dust) 5 mg/m ³ (respirable fraction)			
Calcium oxide (1305-78-8)						
USA ACGIH	ACGIH TWA (mg/m ³)		2 mg/m ³			
		a/m³)	5 mg/m ³			
USA OSHA	OSHA PEL (TWA) (m	9)				
	. , , ,	. ,				
USA OSHA Flue dust, portland cement ACGIH	. , , ,	,	10 mg/m³ (as inhalable fraction, PNOS) 3 mg/m³ (as respirable fraction, PNOS)			

Magnesium hydroxide (1309-42-8)		
ACGIH	Not applicable	
OSHA	Not applicable	



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Glass, oxide, chemicals (65997-17-3)				
ACGIH	Not applicable			
OSHA	Not applicable			
Quartz (14808-60-7)				
USA ACGIH	ACGIH TWA (mg/r	m ³)	0.025 mg/m ³	
USA OSHA	OSHA PEL (TWA)	(mg/m3)	$\begin{array}{l} (10 \text{ mg/m}^3)/(\%\text{SiO}_2+2) \text{ (respirable fraction)} \\ (30 \text{ mg/m}^3)/(\%\text{SiO}_2+2) \text{ (dust)} \\ (250)/(\%\text{SiO}_2+5) \text{ mppcf (respirable fraction)} \end{array}$	
8.2. Exposure controls				
Appropriate engineering controls	;	Use ventilation adequate to keep ex recommended exposure limits.	xposures (airborne levels of dust, fume, vapor, etc.) below	
Hand protection	:	Wear suitable gloves.		
Eye protection	:	Wear approved eye protection (prop and face protection (face shield).	perly fitted dust- or splash-proof chemical safety goggles)	
Skin and body protection	:	Wear suitable protective clothing.		
Respiratory protection	:	when permissible exposure limits may under the direction of a trained health a	ing facepiece is recommended in poorly ventilated areas or be exceeded. Respirators should be selected by and used and safety professional following requirements found in OSHA's) and ANSI's standard for respiratory protection (Z88.2).	
Environmental exposure controls	s :	Maintain levels below Community e	environmental protection thresholds.	
Other information	:	Handle according to established inc	dustrial hygiene and safety practices.	

SECTION 9: Physical and chemical properties 9.1. Information on basic physical and chemical properties		
Physical state	: Solid	
Appearance	: Powder.	
Colour	: Grey.	
Odour	: Odourless.	
Odour threshold	: No data available.	
DH	: 12 - 13 (Highly alkaline when wet.)	
Relative evaporation rate (butylacetate=1)	: No data available.	
Melting point	: No data available.	
Freezing point	: No data available.	
Boiling point	: No data available.	
Flash point	: No data available.	
Self ignition temperature	: No data available.	
Decomposition temperature	: No data available.	
Flammability (solid, gas)	: Not flammable.	
Vapour pressure	: No data available.	
Relative vapour density at 20 °C	: No data available.	
Relative density	: 2.8 - 3.1 (Water = 1)	
Solubility	: Slight. (Water: 0.1 - 1 %)	
Log Pow	: No data available.	
_og Kow	: No data available.	
Viscosity, kinematic	: No data available.	
/iscosity, dynamic	: No data available.	
Explosive properties	: No data available.	
Oxidising properties	: No data available.	
Explosive limits	: No data available.	
9.2. Other information		
VOC content	: No data available.	

SECTION 10: Stability and reactivity

10.1. Reactivity

No dangerous reaction known under conditions of normal use. An alkali reaction from components of portland cement will corrode aluminum.

10.2. Chemical stability

Stable under normal storage conditions. Keep dry in storage.

EN (English)



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10.3. Possibility of hazardous reactions			
No dangerous reaction known under conditions of	No dangerous reaction known under conditions of normal use. Do not mix with other chemcals.		
10.4. Conditions to avoid			
Moisture – product must be kept dry until ready to use.			
10.5. Incompatible materials			
None known.			
10.6. Hazardous decomposition products			
None known.			
SECTION 11: Toxicological information	on		
11.1. Information on toxicological effects			
Acute toxicity	: Not classified.		
Portland Cement; 1-Kote Concentrate Stucco	> 2000 mg/kg, rat		
LD50 dermal rabbit	> 2000 mg/kg, rabbit		
LC50 inhalation rat	No data available		
Calcium hydroxide (1305-62-0)			
LD50 oral rat	7340 mg/kg		
Magnesium oxide (1309-48-4)			
LD50 oral rat	>5000 mg/kg		
Limestone (1317-65-3)			
LD50 oral rat	6450 mg/kg		
Calcium oxide (1305-78-8)			
LD50 oral rat	> 2000 mg/kg		
Flue dust, portland cement (68475-76-3)	≥ 2000 mg/kg		
LC50 inhalation rat	>6.04 mg/l/4h		
Magnesium hydroxide (1309-42-8) LD50 oral rat	8500 mg/kg		
Skin corrosion/irritation Serious eye damage/irritation	 Causes severe skin burns. Causes serious eye damage. 		
Respiratory or skin sensitisation	: May cause an allergic skin reaction.		
Germ cell mutagenicity	: Based on available data, the classification criteria are not met.		
Carcinogenicity	: May cause cancer.		
Glass, oxide, chemicals (65997-17-3)	·		
National Toxicology Program (NTP) Status	3 - Reasonably Anticipated To Be Human Carcinogens		
Quartz (14808-60-7)			
IARC group	1 - Carcinogenic to humans		
National Toxicology Program (NTP) Status	2 - Known Human Carcinogens		
Reproductive toxicity	: Based on available data, the classification criteria are not met.		
Specific target organ toxicity (single exposure)	: May cause respiratory irritation.		
Specific target organ toxicity (repeated exposure)	: Based on available data, the classification criteria are not met.		
Aspiration hazard	: Based on available data, the classification criteria are not met.		
Symptoms/injuries after inhalation Symptoms/injuries after skin contact	 May cause respiratory tract irritation. Causes severe skin burns. Symptoms may include redness, pain, blisters. Do not allow product 		
Symptoms/injunes and skin contact	to harden around any body part or allow continuous, prolonged contact with skin. May cause sensitisation by skin contact.		
Symptoms/injuries after eye contact	: Causes serious eye damage. May cause burns. Symptoms may include discomfort or pain, excess blinking and tear production, with marked redness and swelling of the conjunctiva.		
Symptoms/injuries after ingestion	: May be harmful if swallowed. May cause stomach distress, nausea or vomiting.		
Other information	: Likely routes of exposure: ingestion, inhalation, skin and eye.		



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SECT	ION 12: Ecological information	
12.1.	Toxicity	
Ecolog	y - general	No ecological consideration when used according to directions. Do not flush to sewer or allow to enter waterways.
12.2.	Persistence and degradability	
Portla	and Cement; 1-Kote Concentrate Stucco	
Persis	stence and degradability	No data available.
12.3.	Bioaccumulative potential	
Portla	and Cement; 1-Kote Concentrate Stucco	
Bioac	cumulative potential	No data available.
12.4.	Mobility in soil	
Portla	and Cement; 1-Kote Concentrate Stucco	
	gy - soil	No data available.
12.5.	Other adverse effects	
		No data available.
SECT	ION 13: Disposal considerations	
13.1.	Waste treatment methods	
		This material must be disposed of in accordance with all local, state, provincial, and federal regulations.
SECT	ION 14: Transport information	
In acco	rdance with DOT	
	ulated for transport.	
	onal information	
Other in	nformation	No supplementary information available.
SECT	ION 15: Regulatory information	
15.1. U	S Federal regulations	
	mponents of this product are listed, or exclu ances Control Act (TSCA) inventory except	ded from listing, on the United States Environmental Protection Agency Toxic for:
	um (Ca(SO4).2H2O)	CAS No 13397-24-5
		· · · · · · · · · · · · · · · · · · ·
	S State regulations	
	nd Cement; 1-Kote Concentrate Stucco	
State o	r local regulations	This product contains Crystalline Silica, Quartz and may also contain trace amounts of other chemicals known to the State of California to cause cancer, birth defects or other reproductive harm.
SECT	ION 16: Other information	
Date of		12/27/2013
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Data so		SDS prepared pursuant to the Hazard Communication Standard (CFR29 1910.1200) HazCom
Duia St		
NFPA ł	nealth hazard	3 - Short exposure could cause serious temporary or residual injury even though prompt medical attention was given.
NFPA f	ire hazard	0 - Materials that will not burn.
NFPA r	eactivity	0 - Normally stable, even under fire exposure conditions, and are not reactive with water.
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This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product

