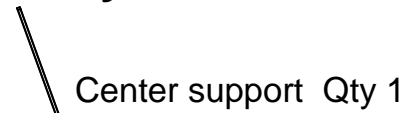


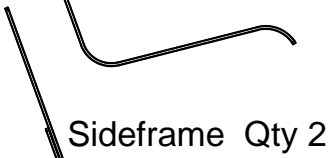
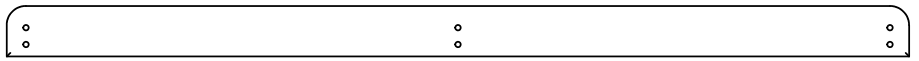
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Layout Parts

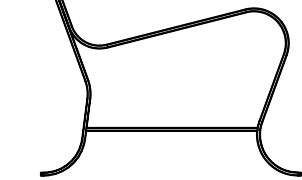
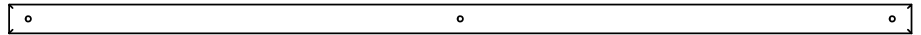
Assembly Instructions Model: IVB48



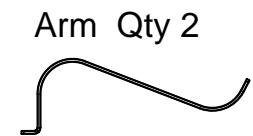
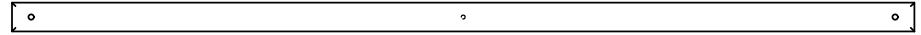
Top Slat Qty 1



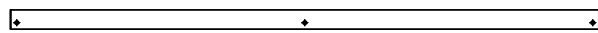
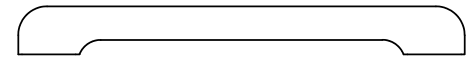
Front Slat Qty 1



Slats Qty 13

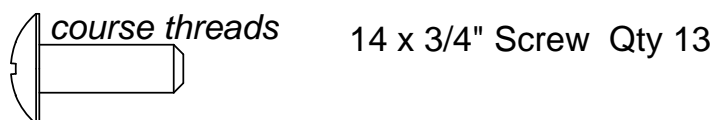
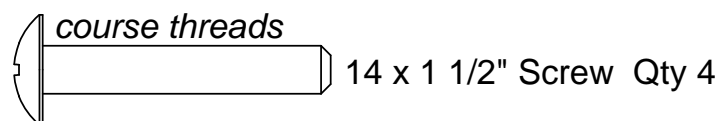
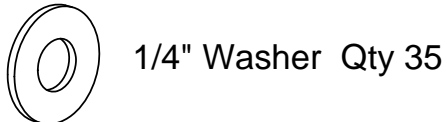
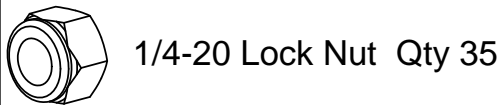
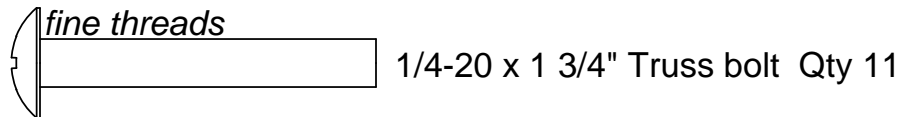
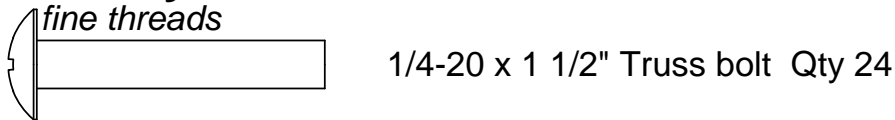


Foot Qty 2



2

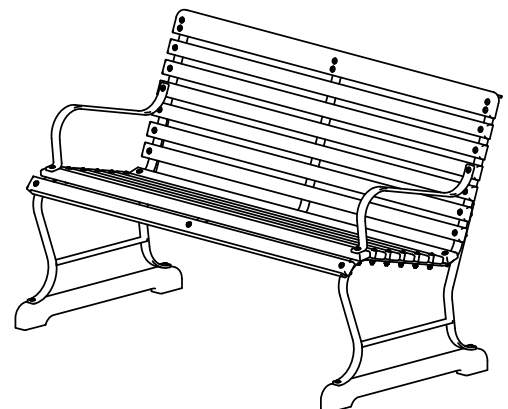
Layout Hardware



3

Tools Needed

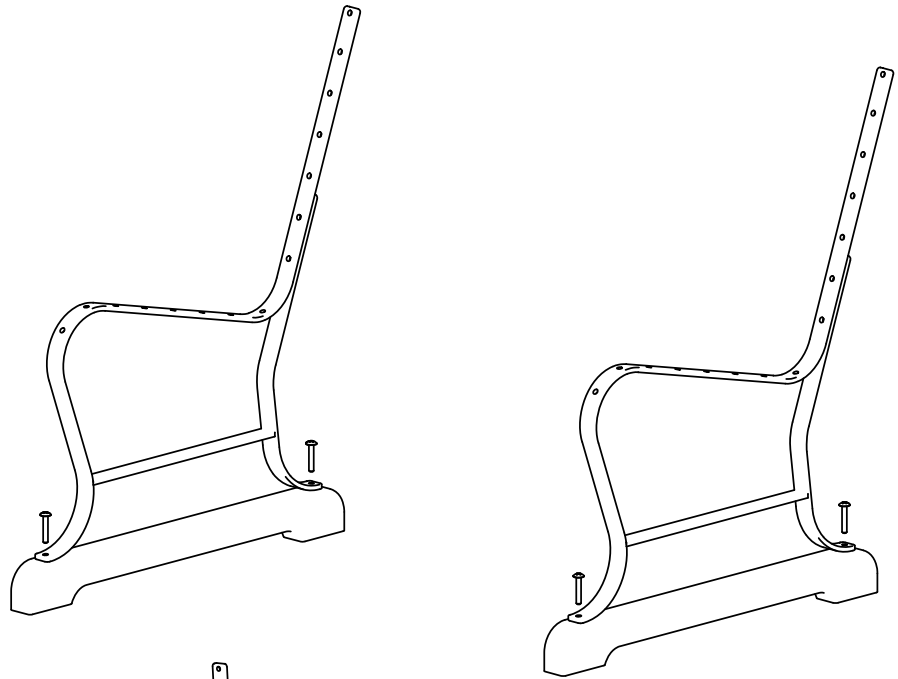
7/16 Socket drive
Phillips Head Screwdriver
(Screw gun recommended)



Assembly

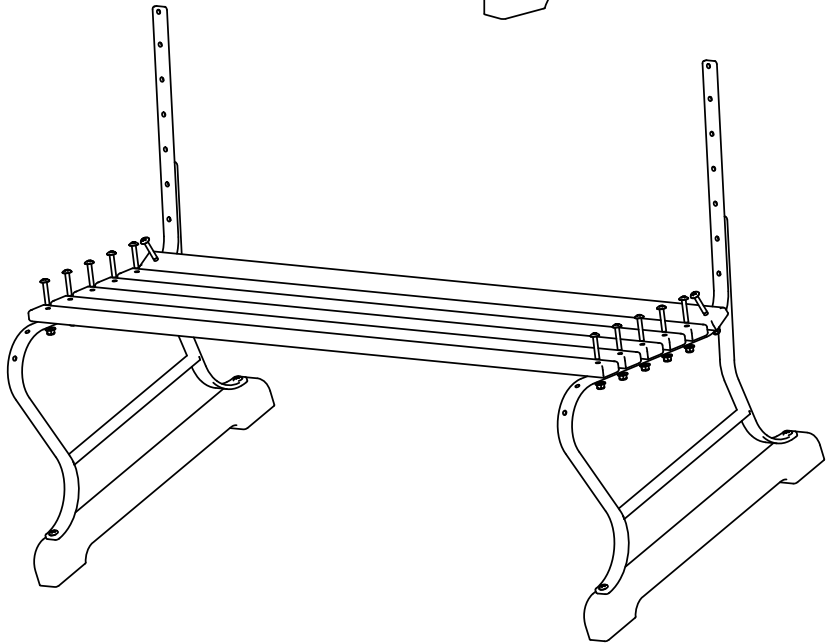
1

Attach sideframes to feet using (4) 14x1 1/2" Screws



2

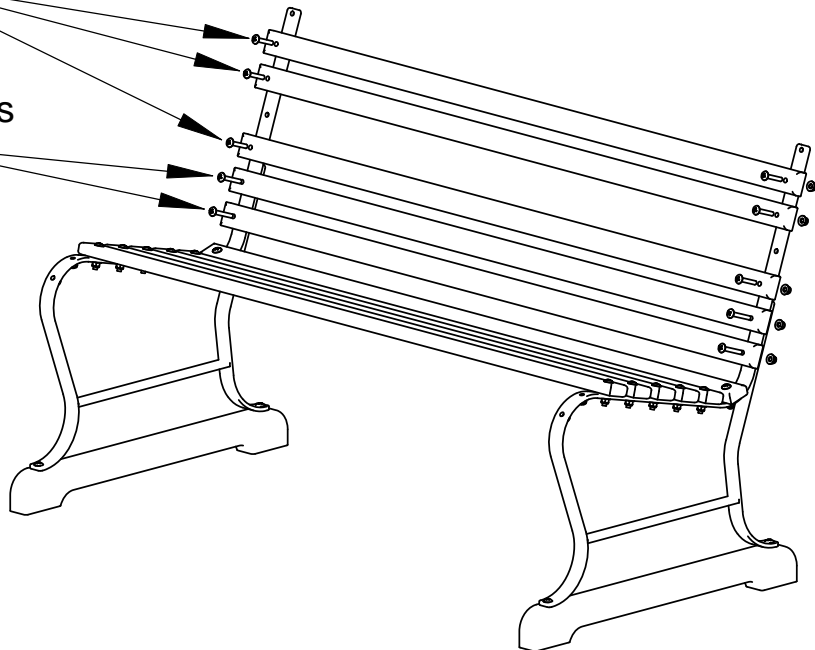
Attach slats to sideframes using
(12) 1/4-20x1 1/2" Truss Bolts
(12) Nuts and washers



3

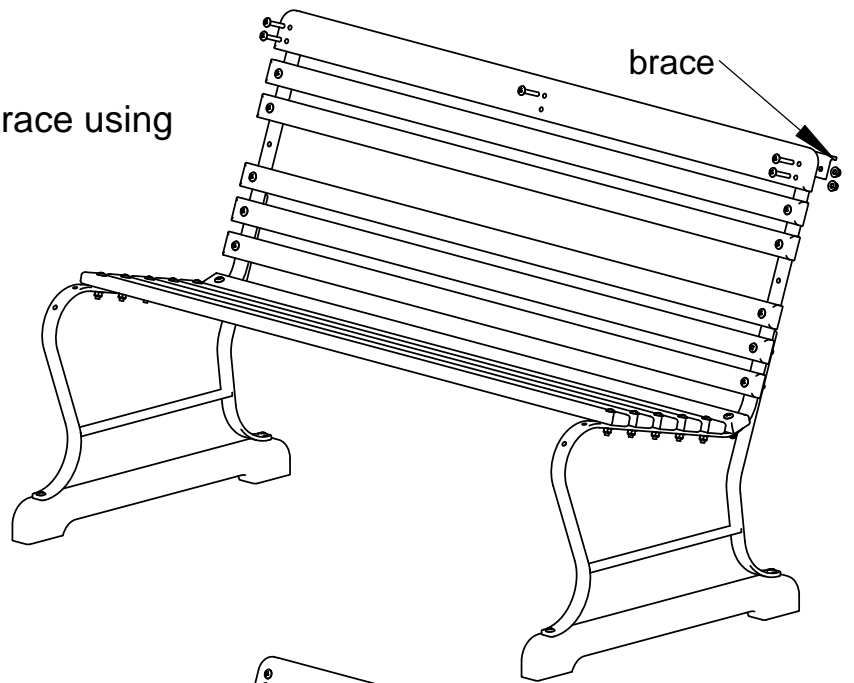
Attach these slats with
(6) 1/4-20x1 1/2" Truss Bolts
(6) Nuts and washers

Attach these slats with
(4) 1/4-20x1 3/4" Truss Bolts
(4) Nuts and washers



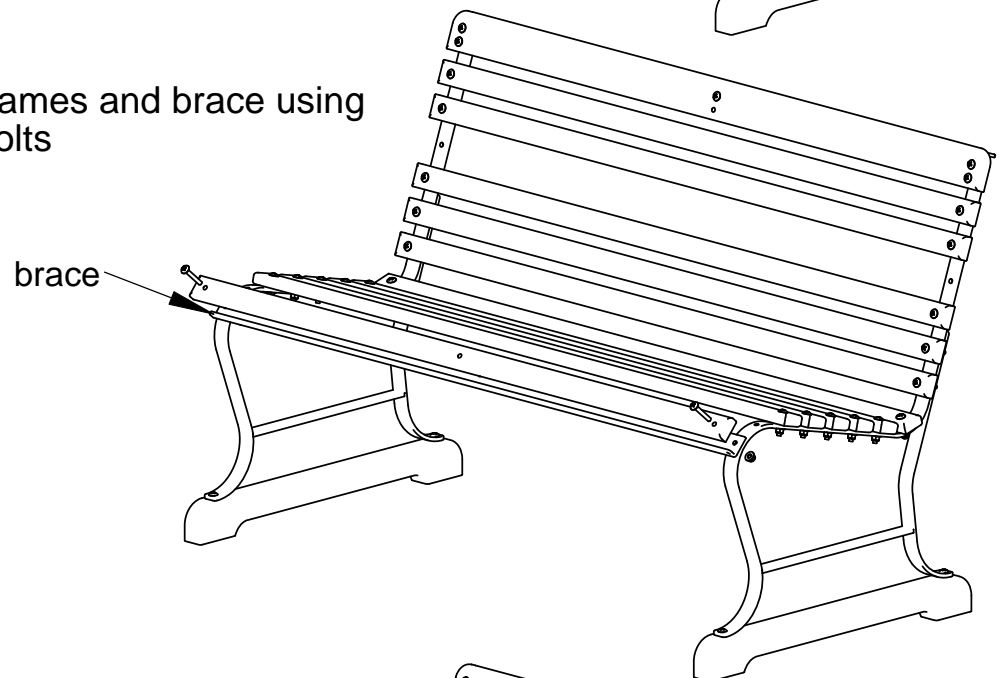
4

Attach Head slat to sideframes and brace using
(5) 1/4-20x1 1/2" Truss bolts
(5) Nuts and washers



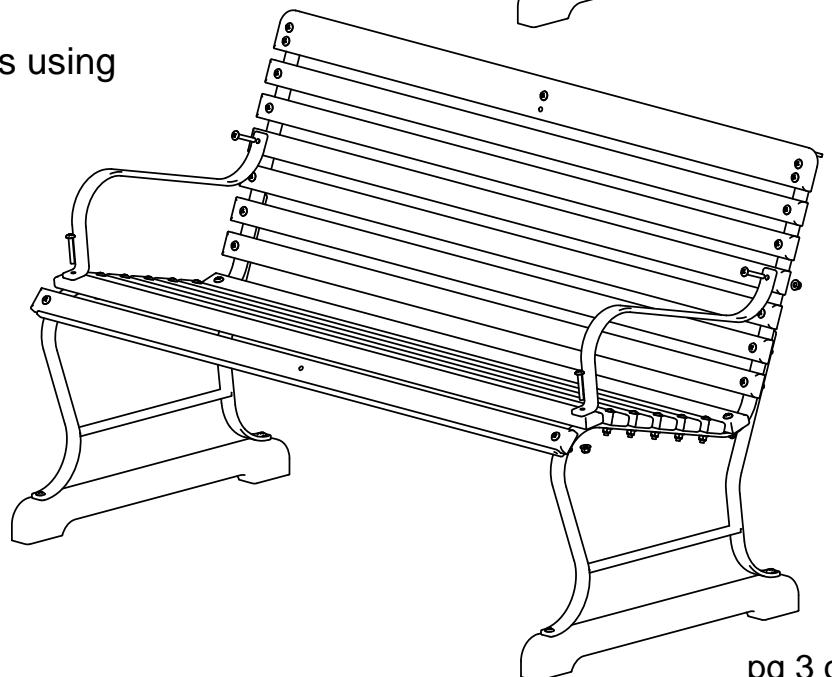
5

Attach Front slat to sideframes and brace using
(2) 1/4-20x1 3/4" Truss bolts
(2) Nuts and washers



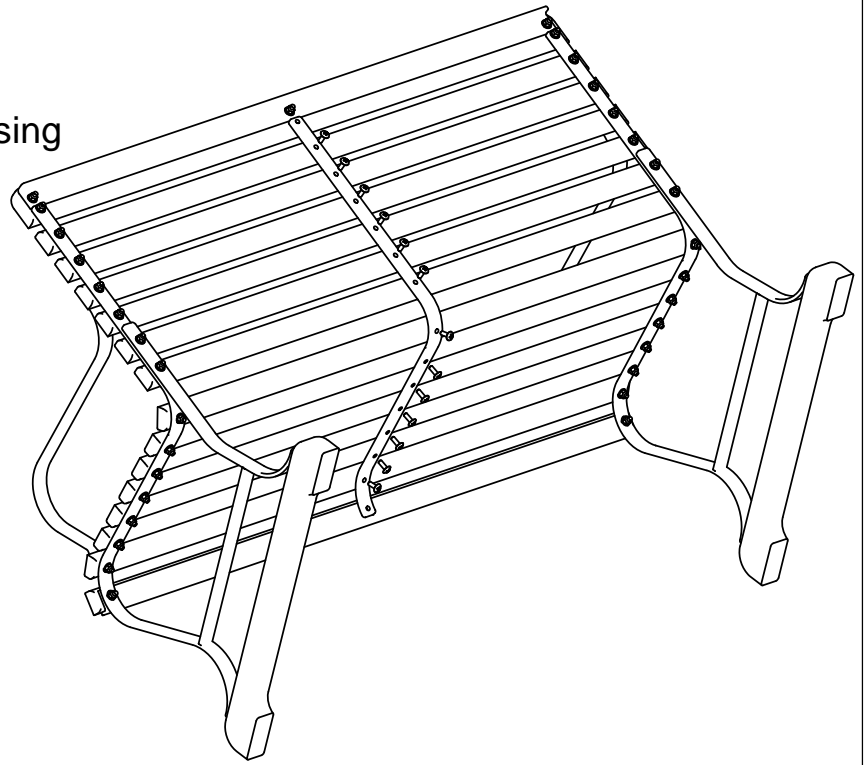
6

Attach Arms and Slats to Sideframes using
(4) 1/4-20x1 3/4" Truss bolts
(4) Nuts and washers



7

Attach Center support to Sideframes using
(13) 14 x 3/4" Screw



8

Attach Head slat to Center support using
(1) 1/4-20x1 1/2" Truss bolts
(1) Nut and washer

Attach Front slat to Center support using
(1) 1/4-20x1 3/4" Truss bolts
(1) Nuts and washers

