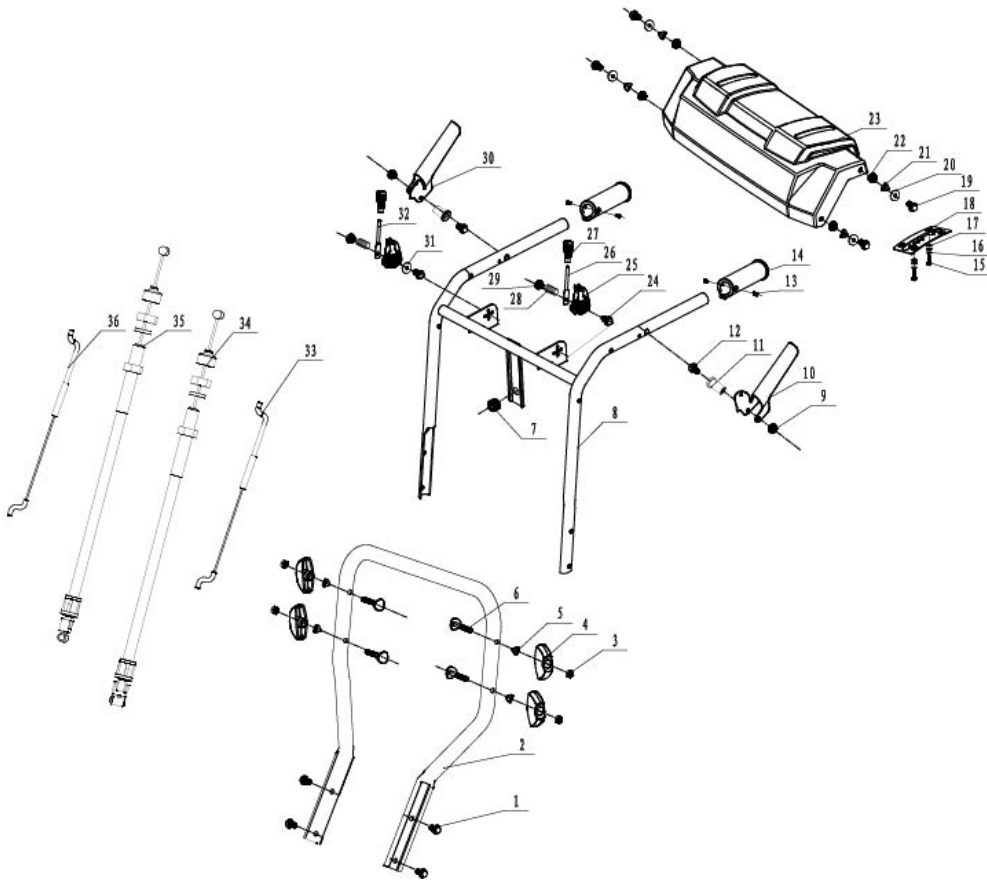


# EXPLODED VIEW AND PARTS LIST

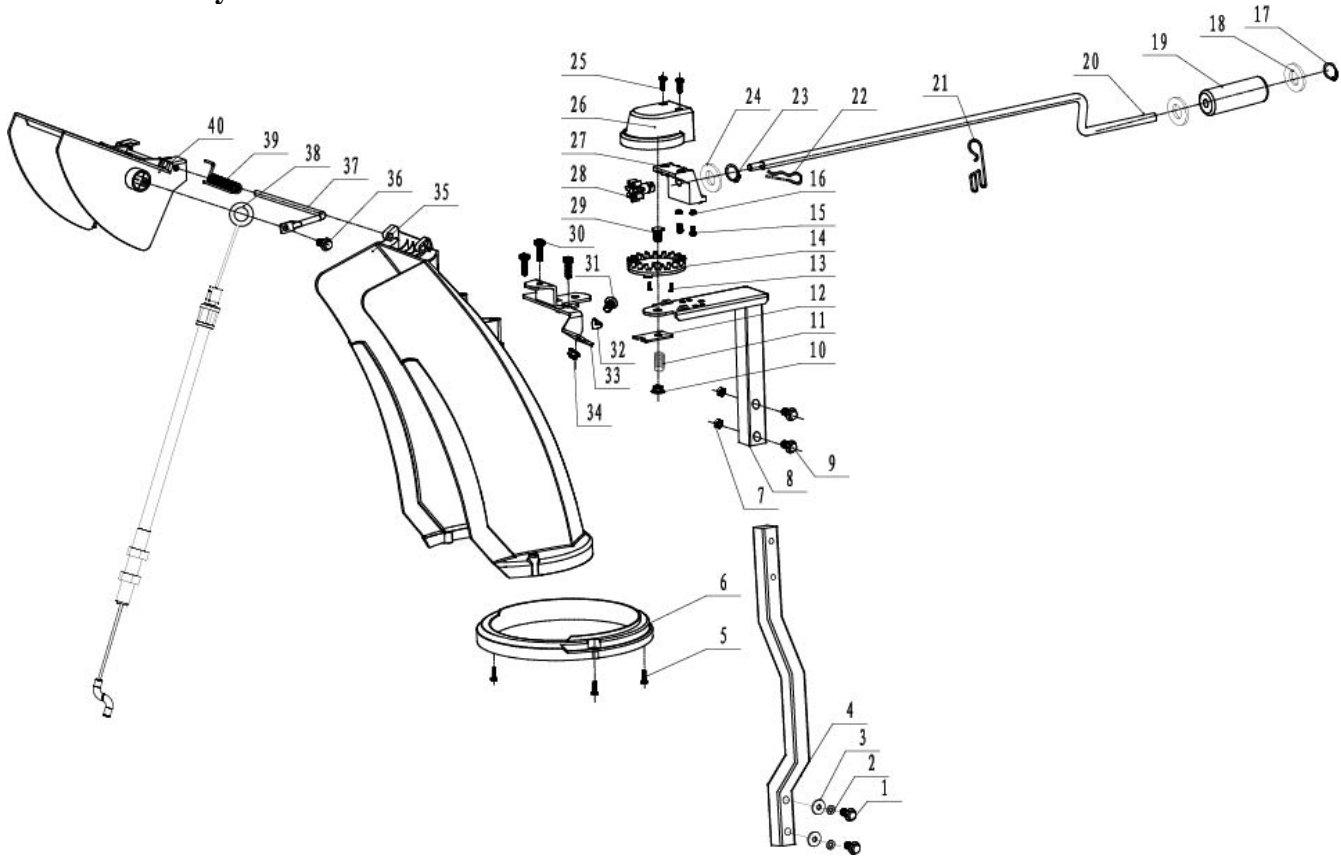
## Panel Assembly



Item	Stock #	Description	Qty
1	303020240	Flange Screw M8×20	4
2	303080530	Lower Handle	1
3	303030026	Nut M8	4
4	203020865	Knob	4
5	303043010	Saddle Washer 8	4
6	303020139	T-screw M8X55	4
7	203020881	Rubber Washer	1
8	303180951	Upper handle	1
9	303030025	Cap Nut M6	2
10	303070273B	Auger Control	1
11	303160235	Spacer	2
12	303020297	Flange Screw M6×4	2
13	303010237	Screw ST4x10	4
14	203070007	handle Grip	2
15	303010176	Screw M6x16	2
16	303042042	Flat Washer 6	2
17	303160746	Cushion Cover	2
18	303071057	Shift Plate	1

Item	Stock #	Description	Qty
19	303020275	Flange Screw M8x40	4
20	303042013	Flat Washer 8	4
21	303043010	Saddle Washer 8	4
22	303030036	locknut M8	4
23	203050373	Operation Panel	1
24	303020312	Flange Screw M8×55	2
25	203021099	Cable Holder	2
26	303071016	Control Rod	1
27	203070079	Knob	2
28	303130074	Press Spring	2
29	303020380	Locknut M8	2
30	303070272B	Drive Control	1
31	203020380	Tooth Washer	1
32	303160748	Shift Control Rod	1
33	303200103	Upper Auger Cable	1
34	303200104	Shift Control Cable Right	1
35	303200105	Shift Control Cable Left	1
36	303200106	Upper Drive Cable	1

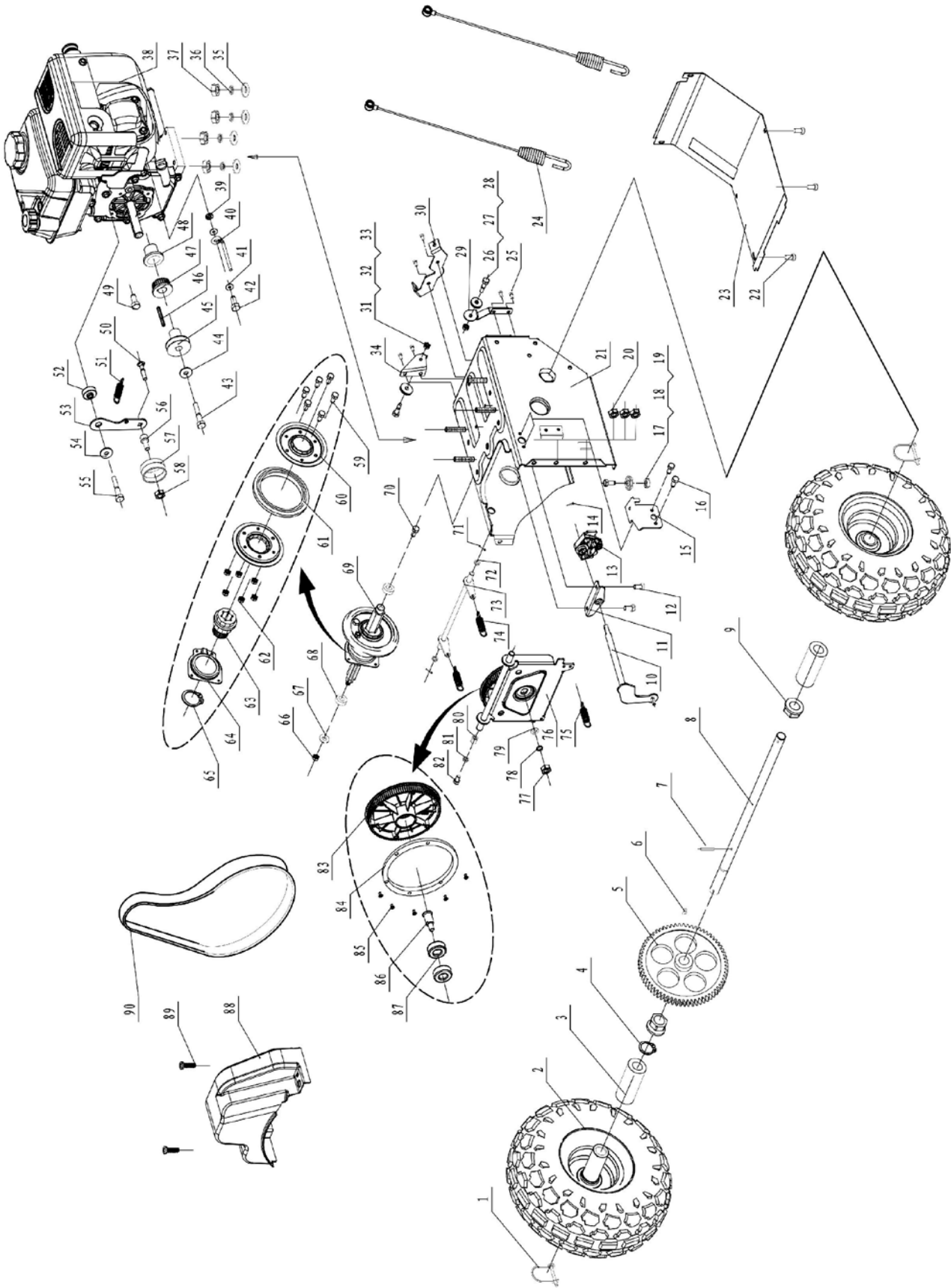
## Chute Assembly



Item	Stock #	Description	Qty
1	303020275	Bolt M8x40	2
2	303041022	Spring Washer 8	2
3	303042023	Flat washer 8	2
4	303080523	Support Tube	1
5	303010176	Screw	3
6	203010820	Discharge Chute Seat	1
7	303030087	locknut M6	2
8	303180953	Chute Direction Base	1
9	303020546	Flange Bolt M6x40	2
10	303030077	Locknut M8	1
11	303130325	Spring	1
12	303071021	Bracket	1
13	303010270	Screw 4x14	2
14	203021301	Steering Gear	1
15	303020246	Flange Bolt M6x16	2
16	303030032	Locknut M6	2
17	303050029	Snap Ring 10	1
18	303042004	Flat Washer 10	2
19	203020371	Chute Direction Knob	1
20	303160662	Z-lever	1

Item	Stock #	Description	Qty
21	303130339	Clip	1
22	303160737	Cutter Pin	1
23	303050032	Snap Ring 13	1
24	303042130	Flat Washer 13	1
25	303010270	Screw 4x14	2
26	203010825	Steering Gear Cover	1
27	203010818	Gear Holder	1
28	303060131	Steering Pinion Gear	1
29	303020165	Square Neck Bolt M8x55	1
30	303010176	Screw 6x16	3
31	303020246	Flange Bolt M6x16	1
32	303071025	Tension Bracket	1
33	303071017A	Gear Bracket	1
34	303030032	Locknut M6	1
35	203050376	Discharge Chute	1
36	303010176	Screw 6x16	1
37	303160657	Fixed Link	1
38	302080047	Chute Deflector Cable	1
39	303130324	Tension Spring	1
40	203050377	Chute Deflector	1

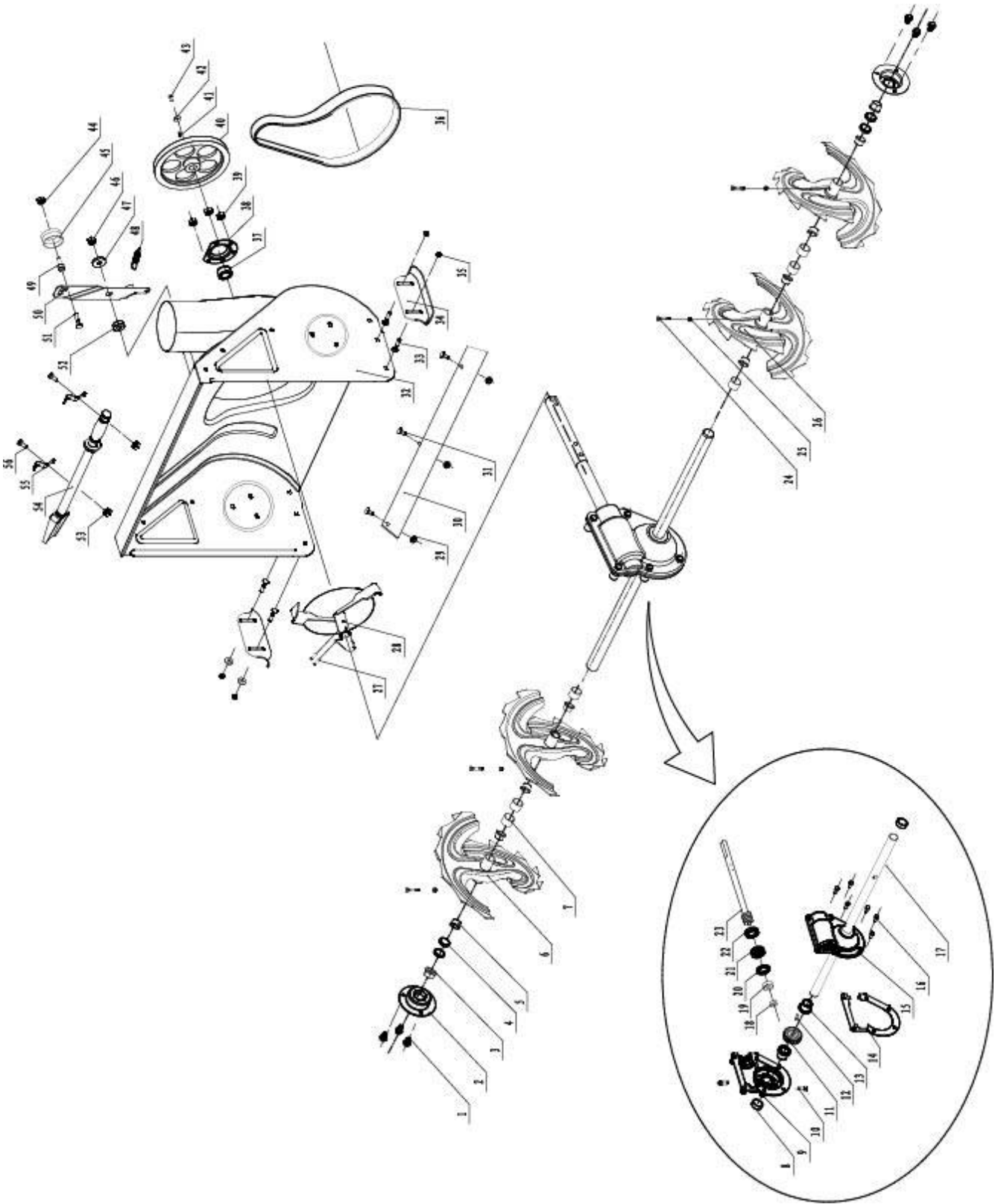
# Frame Assembly



Item	Stock #	Description	Qty
1	303122002	Dowel Pin	2
2	302090217	Wheel Assembly	2
3	203050140	Spacer Bush	2
4	303050028	Closing Ring	1
5	303160140	Big Gear	1
6	303110022	Woodruff Key	1
7	303123008	Elastic Cylindrical Pin	1
8	303170016	Wheel Shaft	1
9	303060030	Hex Flange Bearing	2
10	303180027	Track Shift Rod Assembly	1
11	303180028	Shift Frame Bracket	1
12	303020492	Flange Screw M6×10	2
13	203020362A	Lower Shift Cable Control	1
14	303121004	Cotter Pin	1
15	303070133A	Guide Roller Bracket	1
16	303020444	Hex Flange Washer Bolt	2
17	303030032	Locknut M6	1
18	203020364	Guide Roller	1
19	303160177	Screw	1
20	303030077	Nut M8	6
21	303180950	Frame Assembly	1
22	303020444	Hex Washer Screw M6×12	6
23	203070078	Big Frame Cover	1
24	303200012	Lower Auger Cable	2
25	303020444	Flange Screw M6×12	6
26	303160177	Screw	1
27	203020364	Guide Roller	1
28	303030032	Locknut	1
29	303070134A	Guide Roller Bracket	1
30	303070206	Cable Bracket	1
31	303030032	Locknut	1
32	303070418A	Guide Roller	1
33	303160177	Screw	1
34	303070418A	Guide Roller Bracket	1
35	303042023	Flat Washer	4
36	303041022	Spring Washer	4
37	303030066	Nut	4
38	202010104	Engine	1
39	303043016	Lock Washer	1
40	303080144	Belt Keeper	1
41	303042023	Flat Washer	2
42	303020265	Flange Bolt	1
43	303020124	Flange Bolt	1
44	303042005	Flat Washer	1
45	303160151	Small Pulley	1

Item	Stock #	Description	Qty
46	303110014	Flat Key	1
47	303060041	Small Synchronous Pulley	1
48	303060060	Bush	1
49	303160432	Screw	1
50	303020154	Square Neck Bolt M8x40	1
51	303130094	Small Tension Spring	1
52	303160191	Spacer	1
53	303070202	Small Flat Idler	1
54	303042005	Flat Washer	1
55	303020265	Flange Bolt	1
56	303160195A	Sleeve	1
57	203100003	Tension Wheel	1
58	303030077	Flange Screw	1
59	303020444	Flange Bolt	6
60	303070168A	Friction Wheel Clamp	2
61	302100001	Rubber Ring	1
62	303030087	Locknut	6
63	303060032	Wheel Shaft	1
64	303210003	Fork Riveting	1
65	303050021	shaft Ring	1
66	303030059	Locknut	1
67	303042004	Flat Washer	1
68	303100051	6203ZN Ball Bearing	2
69	303160445B	Wheel Drive Shaft	1
70	303020494	Flange Bolt	1
71	303121011	Cotter Pin	2
72	303042004	Flat Washer	2
73	303180037	Drive Bracket	1
74	303130073	Extension Spring	2
75	303130072	Extension Spring	1
76	303180274A	Friction Disk Bracket	1
77	303030068	Nut M10x1	1
78	303041015	Washer 10	1
79	303042004	Flat Washer 10	1
80	303160308	Support Shaft Tube	1
81	303042001	Flat Washer	1
82	303020444	Flange Bolt	1
83	303090029	Large Synchronous Wheel	1
84	303090030A	Rim Section	1
85	303020175	Bolt	6
86	303160144	Axle	1
87	303100034	Ball Bearing	2
88	203050051	Belt Cover	1
89	303020248	Flange Screw M6×12	2
90	302040026	Synchronous Belt	1

**Auger Housing Assembly (All Parts Number Begin with H)**



Item	Stock #	Description	Qty
1	303020245	Flange Screw M8x14	6
2	303070234	Bearing Housing	2
3	203060013	Plastic Bearings	2
4	203050109	Spacer	4
5	203060012	Flange Bushing	8
6	303180424	Auger Assembly R	2
7	203050108	Spacer	6
8	302130005	Reinforced Seal	2
9	303090032	Worn Gear Case L	1
10	303020142	Bolt M8x10	2
11	303090033	Worm Gear	1
12	303110022	woodruff Key 5x7.5x19	1
13	303060055	Flange Bushing	2
14	303070260	Seal	1
15	303090031	Worn Gear Case R	1
16	303020489	Screw M6x18	6
17	303160447	24-inch Auger Axle	1
18	303100030	6001Z Bearing	1
19	303100035	6904Z Bearing	1
20	303070179	Washer	1
21	303100039	51104 Bearing	1
22	302130002	Reinforced Seal	1
23	303160204	Worm Shaft	1
24	303160355	Shear Pin	4
25	303030032	Locknut	4
26	303180425	Auger Assembly L	2
27	303123006	Elastic Cylindrical Pin 6x35	2
28	303180709A	Impeller	1

Item	Stock #	Description	Qty
29	303030076	Nut M8	3
30	303070929A	24-inch Shave Plate	1
31	303020542	Square Neck Bolt M8X18	3
32	303180952	Auger Housing Assembly	1
33	303020166	Square Neck Bolt M8x18	4
34	303070197	Skid Shoe	2
35	303030077	Flange Nut M8	4
36	302040065	Auger Belt	1
37	303100040	UC204 Ball Bearing	1
38	303070233	Keeper	1
39	303030077	Flange Nut M8	3
40	303160143	Big Pulley	1
41	303110014	Flat Key	1
42	303042005	Flat Washer	1
43	303020279	Flange Bolt M8x20	1
44	303030077	Flange Nut M8	1
45	203100003	Tension Pully Assembly	1
46	303030059	Locknut M10	1
47	303043019	Butterfly Washer	1
48	303160175	Extension Spring	1
49	303160195A	Bushing	1
50	303070126	Idler Arm	1
51	303020166	Square Neck Bolt M8x18	4
52	303160172	Bushing	1
53	303030087	Locknut M6	2
54	203050057	Clean-out Tool	1
55	303070170	Clean-out Tool Bracket	2
56	303020213	Screw	2