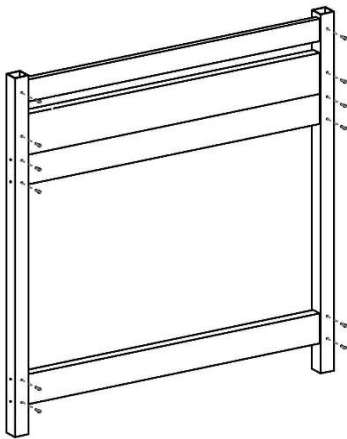


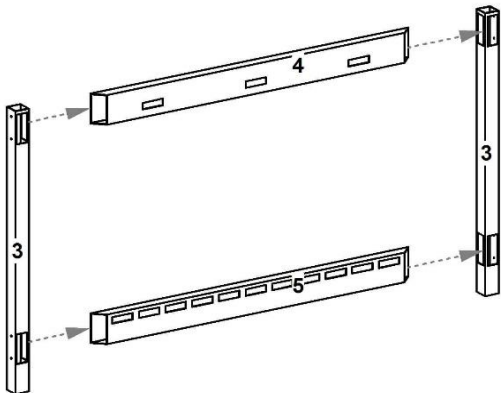
1

Insert $\frac{7}{8}$ " x 3" x 46 $\frac{1}{2}$ " back rail (part 8) into top hole in back right post (part 2). Insert 1 $\frac{1}{2}$ " x 5 $\frac{1}{2}$ " x 46 $\frac{1}{2}$ " back rail (part 9) into top of large hole of back right post. Insert one table support (part 4), into bottom of large hole of back right post. Insert one shelf support (part 5) into bottom hole of right back post. Insert free ends of all rails into corresponding holes of back left post (part 1).



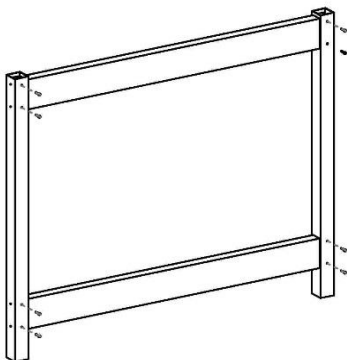
2

Flip over potting bench back panel, keeping parts inserted into posts. Using six $\frac{3}{4}$ " screws per post, screw together potting bench back panel. Be sure that all parts are fully inserted into posts before



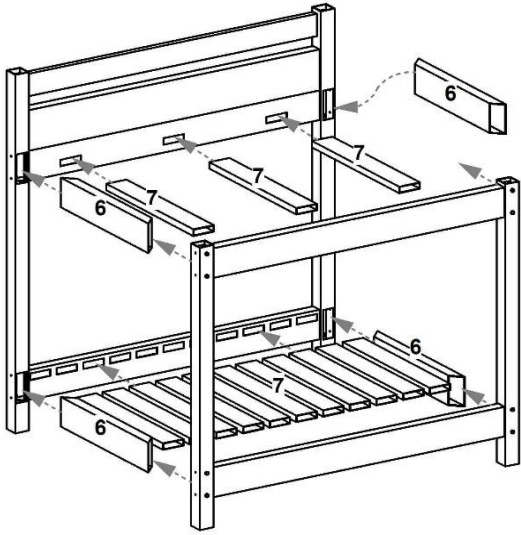
3

Insert one table support (part 4), into top hole of one front post (part 1). Insert one shelf support (part 5) into bottom hole of same front post. Insert free ends of table and shelf support into corresponding holes of second front post (part 1).



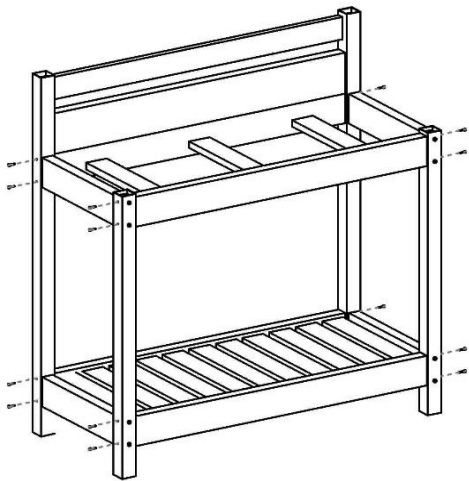
4

Flip over potting bench front panel, keeping parts inserted into posts. Using four $\frac{3}{4}$ " screws per post, screw together potting bench front panel. Be sure that all parts are fully inserted into posts before



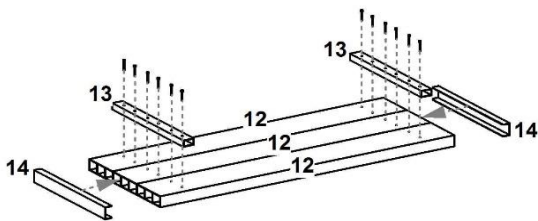
5

Insert three $\frac{7}{8}$ " x 3" x 20 $\frac{1}{4}$ " table/shelf rails (part 7) into table support of back panel. Insert eleven $\frac{7}{8}$ " x 3" x 20 $\frac{1}{4}$ " table/shelf rails (part 7) into shelf support of back panel. Insert two 1 $\frac{1}{2}$ " x 4" x 20 $\frac{1}{4}$ " side rails (part 6) into back right and back left post. Insert free ends of all rails into corresponding holes of front panel.



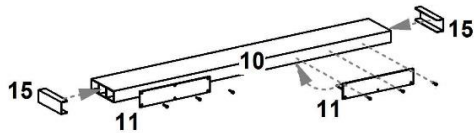
6

Using four $\frac{3}{4}$ " screws per post, screw together potting bench. Be sure that all parts are fully inserted into posts before securing.



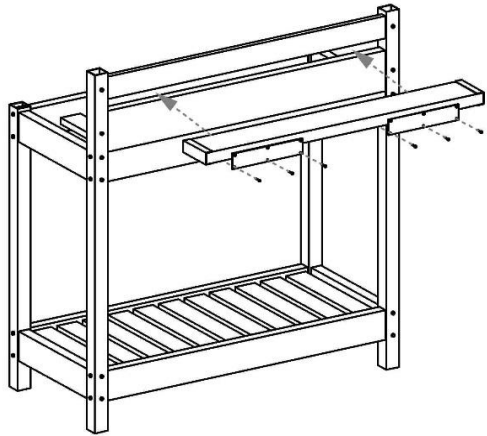
7

Lay out three $\frac{1}{2}$ " x 5 $\frac{1}{2}$ " x 43" table top rails (part 12). Using six $1\frac{1}{4}$ " screws per piece, insert screws through two $\frac{7}{8}$ " x 1 $\frac{1}{2}$ " x 16 $\frac{1}{2}$ " table brace (part 13). Fasten screws to screw pilot holes of the three table top rails. Using super glue tube, apply glue to inner edges of 16 $\frac{1}{2}$ " table top end cap (part 14). Slide end cap onto ends of table top. Using a file or sandpaper, file sharp corners of end cap.



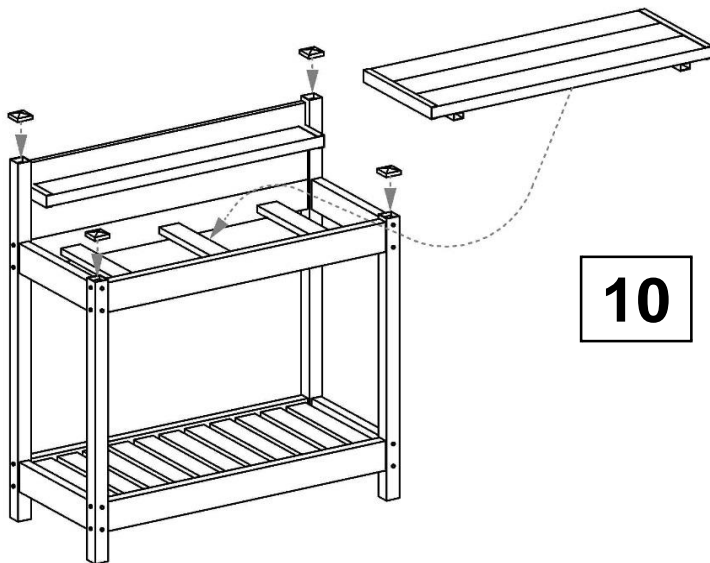
8

Lay out the 1½" x 5½" x 42½" shelf rail and two 10¾" shelf support brackets. Using a tape measure, mark shelf rail 6" in from each end. Using three ¾" screws per bracket, fasten narrow end of each bracket to shelf rail 6" from end of shelf rail. Shelf rail should sit on part of bracket without screw holes. Apply glue to inner edges of 5½" shelf end cap (part 15). Slide end cap onto ends of shelf rail.



9

From behind, slide shelf through gap in back panel of potting bench. Using six ¾" screws, fasten wide end of brackets to 1½" x 5½" x 46½" back rail. Snap kappet screw caps over screw heads.



10

Apply PVC glue to inner edges of four 2" sq. post caps and place on top of each post. Set table top assembly into working area of potting bench. The table top is designed to be removed for easy and quick cleaning.