



P.O. Box 43167
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Letter of Certification

.019 X 24" X 50' – Aluminum Trim Coil Striated PVC Trim Coil

Spectra Metal Sales, Inc. is a member of the National Coil Coating Association and uses the NCCA's standards as guidelines for physical testing.

- The aluminum used is alloy 3105-H28 or 3105-H25 which meets the specifications set forth in the "Aluminum Standards and Data 2006" published by the Aluminum Association. The gauge of the Aluminum for this coil is .019, +/- .002.
- The surface of the aluminum sheet is thoroughly cleaned and dries to remove impurities and coated with Bonderite 1402-W non-cyanide chromate conversion coating.
- The Aluminum's inside coating is a thermo setting PVC (Poly Vinyl Chloride) paint which is roll coated and baked per manufactures specifications. The inside coating is a thermo polyester paint which is roll coated and baked per manufactures specifications.
- The DFT range of the applied finish is .8 mils, +/- .2 mils.

Spectra Metal Sales, Inc. has a complete line of state of the art quality control equipment which includes:

Hunter DP-9000 Color meter
 Garner Impact Tester
 Garner Cross Hatch Tester
 Fischer Dual Scope Film Thickness Gauge
 Gardner Gloss Meter

- The paint specifications used for our Striated PVC coated trim coil are as follows:

Primer Thickness:	.15 +/- .05 mils
PVC Thickness:	12 – 14 grams per square foot (3.5 +/- .1 mils)
Gloss (60°):	27 +/- 3 Units
Flexibility:	.019 (+/- .003) 2 T Bend minimum
Impact (N.T.O.):	1-1/2 Times metal thickness in Inch-Lbs (ASTM D 2794)
Pencil Hardness:	B - H
Humidity Resistance:	No blistering, loss of adhesion or discoloration after 2,000 hours exposure to 100% relative humidity.(ASTM D 2247)
Salt Spray Resistance:	No field blistering and no more than 1/16" creep from a score line after neutral salt spray testing for 2,000 Hours (ASTM B 117)
Weathering Resistance:	Will withstand ten years outdoor southern exposure in South Florida, without cracking, blistering, splitting or peeling.

