

BF-24672 MSL FLAT-FILE CABINET W/DRWRS 36"H× 42"W

INV#04640

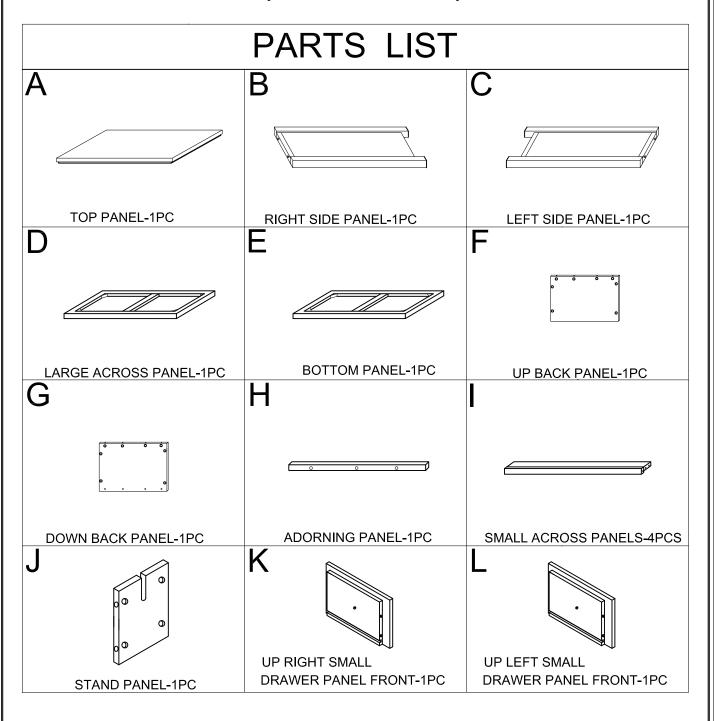
ASSEMBLY INSTRUCTIONS

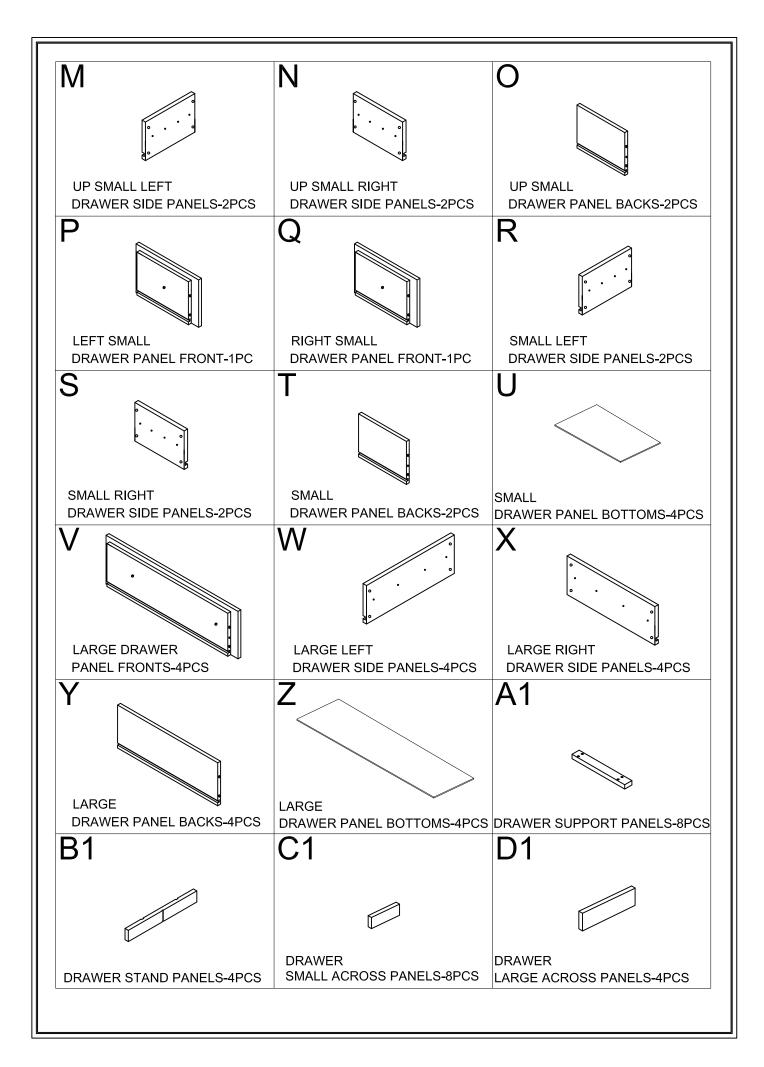
Made In China



Thank you for purchasing this quality product. Be sure to check all packing material carefully for small parts, which may have came loose inside the carton during shipment. Count all parts and material hardware, then compare with parts list to be sure all parts are present. If any parts are missing or damaged, phone, fax, or e-mail to our Custormer service Department for efficient and speedy service. Please indicate the model number and code letter of part(s) needed.

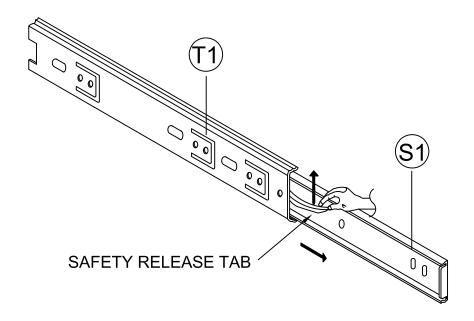
IMPORTANT NOTE: Follow instructions listed below in proper sequence as numbered to assure fast, easy and correct assembly.





E1	F1	G1 8mm× 5/8"
CAM-BOLTS-36PCS	CAM-LOCKS-36PCS	SCREWS-12PCS
H 1 6mm× 1"	11	J1
ALLITATION		
SCREWS-96PCS	KNOBS-12PCS	DOWELS-8PCS
K1	L1 11mm×1""	M1
	Dann	
CAM-TOOL-1PC	SCREWS-12PCS	ALLEN WRENCH-1PC
N1	O1 6mm× 3/8""	P1
	ATTEN OF THE PERSON OF THE PER	
FEET-4PCS	SCREWS-16PCS	WRENCH-1PC
Q1 8mm×1""	R1 6mm× 1/2"	S1
Militaria	ATTEN OF THE PERSON OF THE PER	
SCREWS-3PCS	SCREWS-96PCS	INNER SLIDES-16PCS
T1		
OUTER SLIDES-16PCS		
NOTE: THE SURFACE WITH THE STICKER IS THE BACK SIDE.		

HOW TO SEPARATE GLIDES



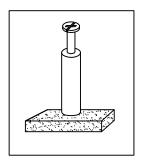
PRIOR TO ASSEMBLY, WE SUGGEST SEPARATING THE INNER GLIDES FROM THE OUTER-GLIDES,
SIMPLY PULL THE LEFT/RIGHT INNER GLIDES FROM THE OUTER GLIDES EXPOSING A SMALL
BLACK SAFELY RELEASE TAB, BY PUSHING THE SAFETY RELEASE TAB. YOU WILL BE ABLE TO
SEPARATE THE GLIDE

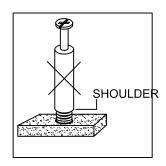
NOTE: • UPON OPENING THOROUGHLY CLEAN ALL WOOD SURFACES TO REMOVE DUST

AND DIRT THAT MAY HAVE SETTLED ONTO FINISH DURING SHIPMENT. IN ORDER

TO PREVENT DAMAGE DURING ASSEMBLY, PLEASE ASSEMBLE THIS ITEM WITH AT

LEAST TWO PEOPLE.



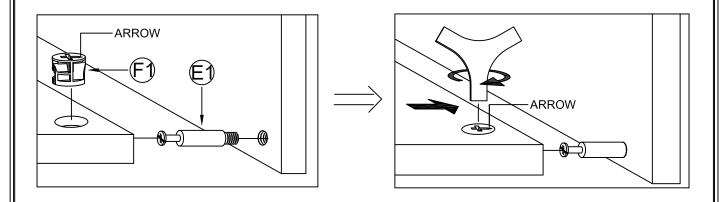


NOTE: TURN THE CAM-BOLT SCREWS UNTIL THEY

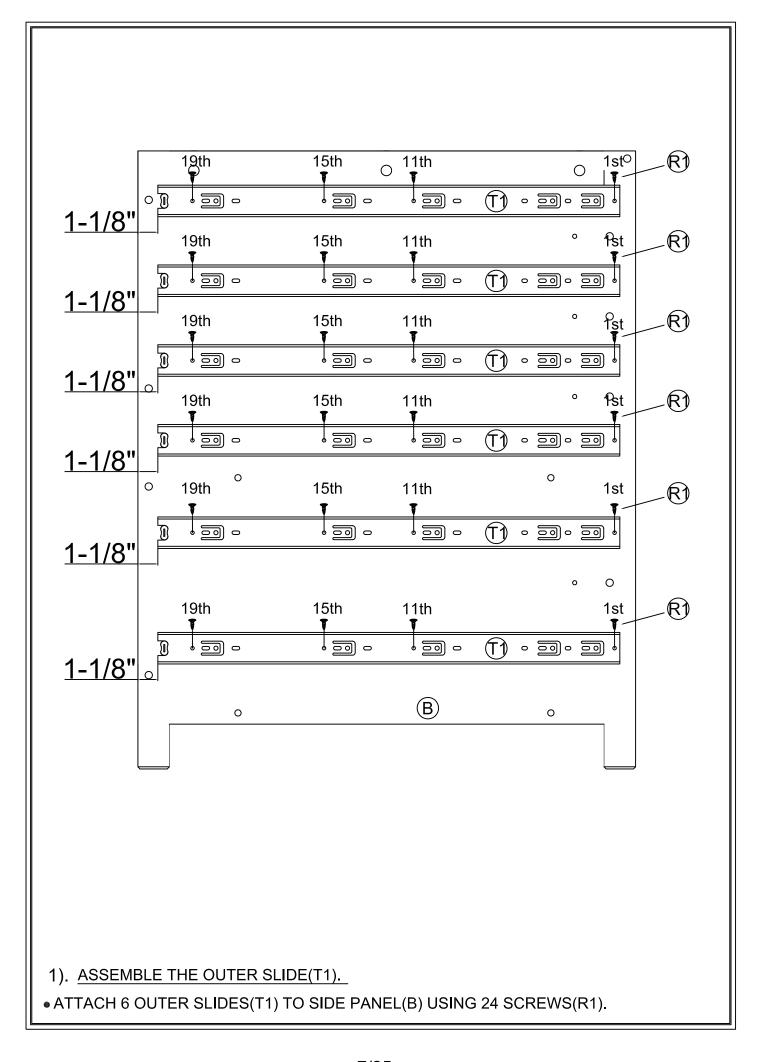
ARE TIGHT, THE SHOULDER SHOULD BE

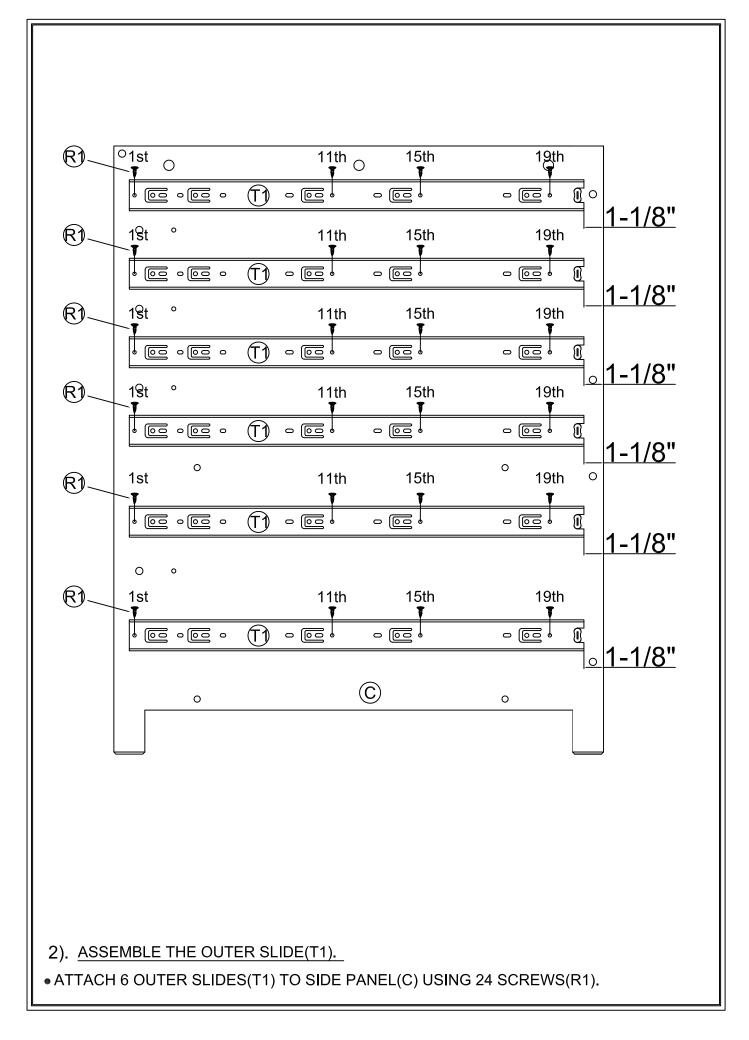
AGAINST THE SURFACE OF THE PART.

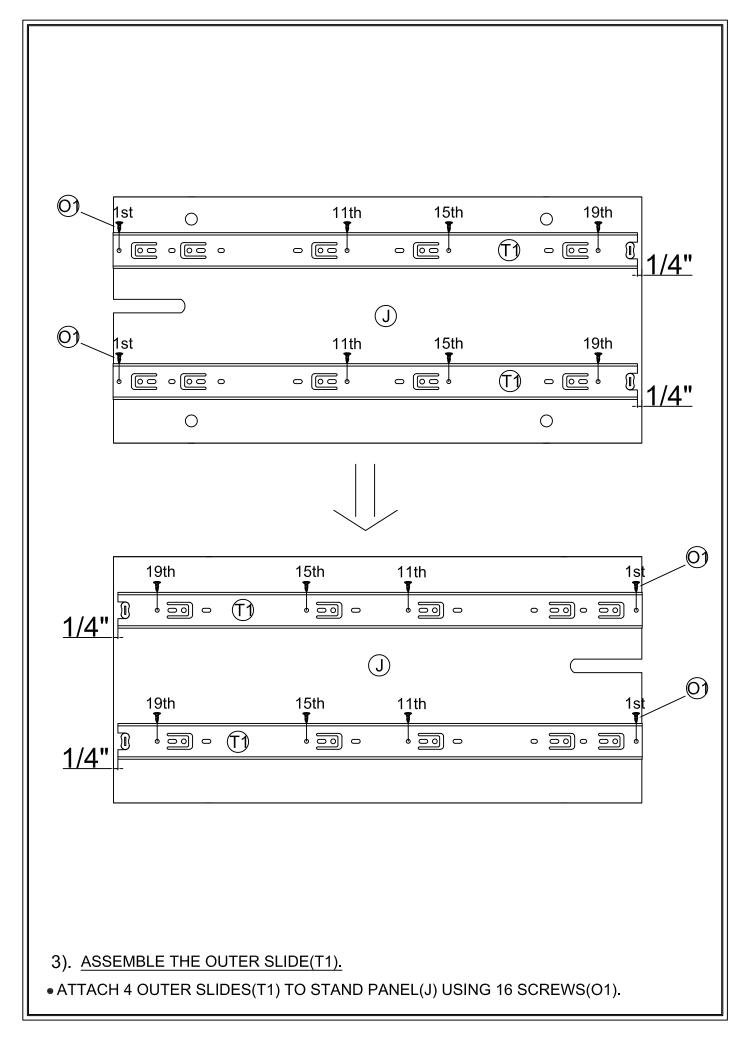
HOW TO USE THE CAM-TOOL

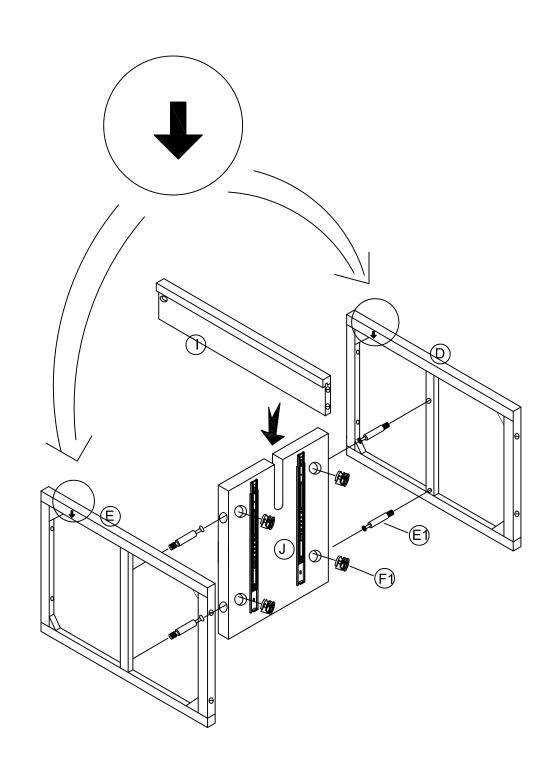


NOTE: • THE ARROWS ON THE HIDDEN CAM-LOCKS SHOULD POINT TO THE CAM-BOLTS

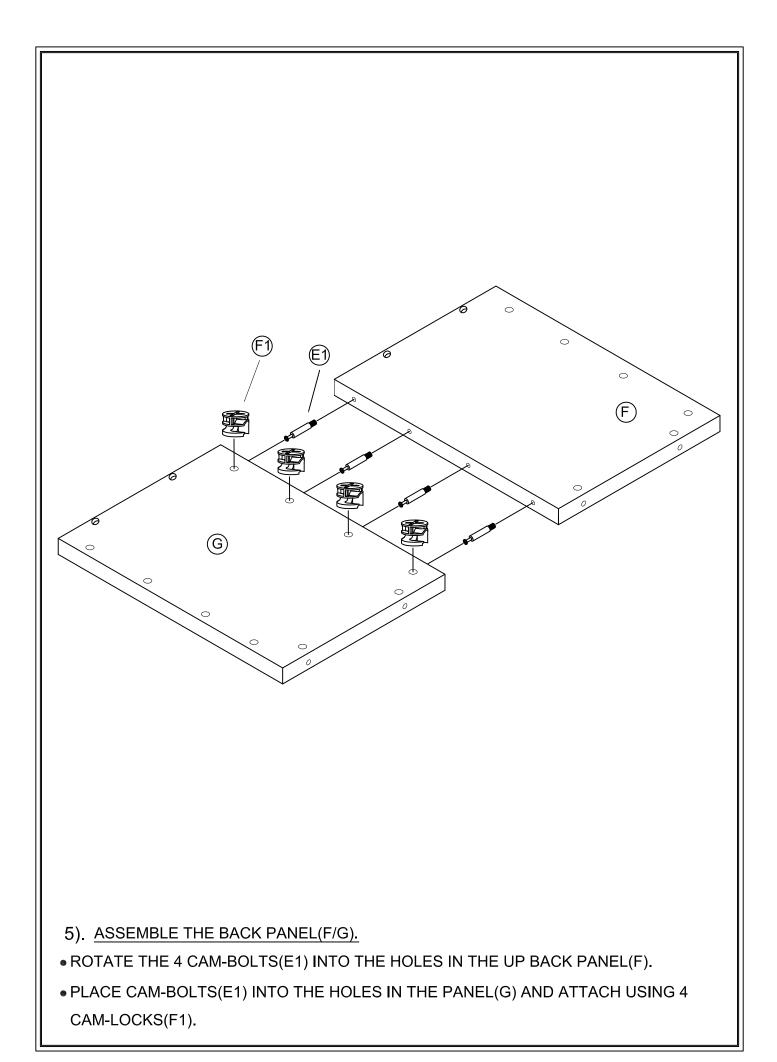


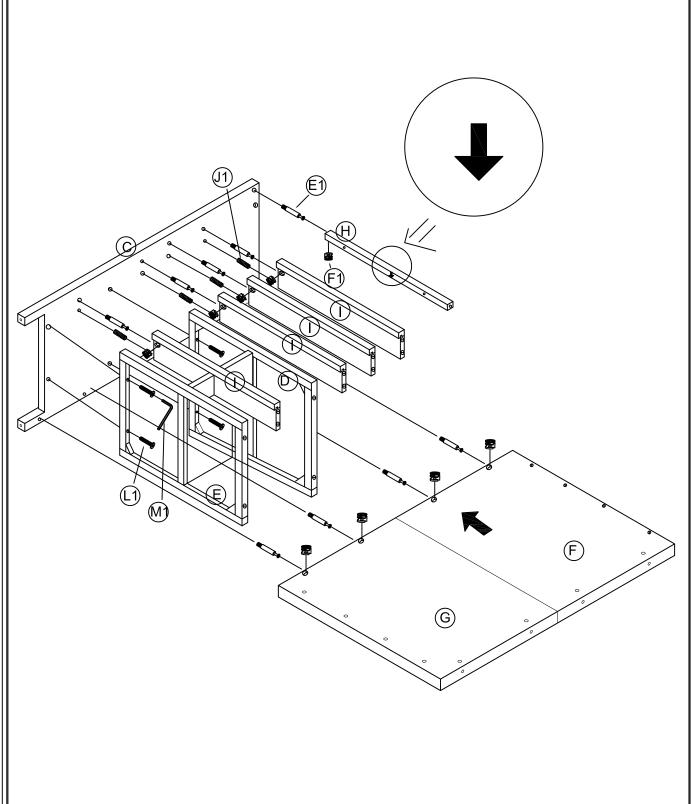






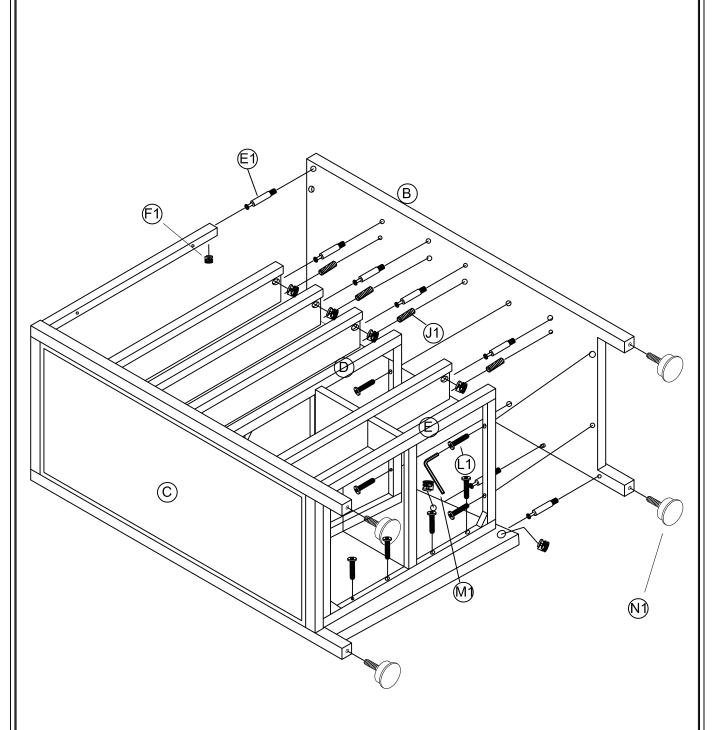
- 4). ASSEMBLE ACROSS/BOTTOM PANEL(D/E) AND PANEL(J).
- ROTATE THE 4 CAM-BOLTS(E1) INTO THE HOLES IN THE ACROSS/BOTTOM PANELS(D/E).
- PLACE CAM-BOLTS(E1) INTO THE HOLES IN THE PANEL(J) AND ATTACH USING 4 CAM-LOCKS(F1).
- FINALLY, INSERT ACROSS PANEL(I) INTO THE GROOVE IN THE STAND PANEL(J).





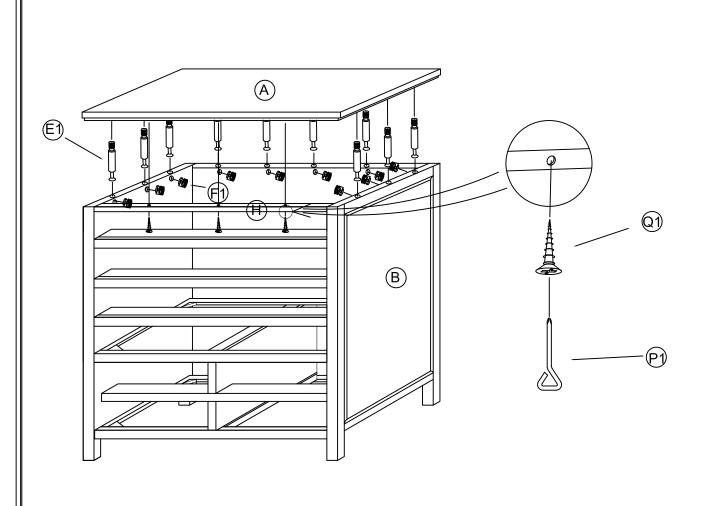
6). ASSEMBLE THE LEFT SIDE PANEL(C).

- INSERT 4 DOWELS(JI) INTO THE HOLES IN THE PANEL(C).
- ROTATE THE 9 CAM-BOLTS(E1) INTO THE HOLES IN THE LEFT SIDE PANEL(C).
- PLACE CAM-BOLTS(E1) INTO THE HOLES IN THE PANELS(H/I/F/G) AND ATTACH USING 9 CAM-LOCKS(F1).
- FINALLY, ATTACH PANELS(D/E) TO LEFT SIDE PANEL(C) USING 4 SCREWS(LI).



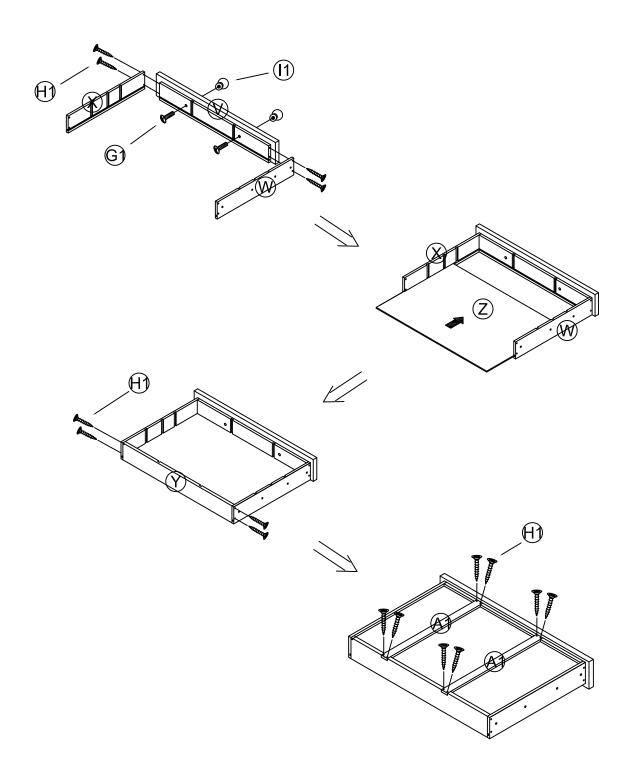
7). ASSEMBLE THE RIGHT SIDE PANEL(B) AND FEET(N1).

- INSERT 4 DOWELS(JI) INTO THE HOLES IN PANEL(B).
- ROTATE THE 9 CAM-BOLTS(E1) INTO THE HOLES IN THE RIGHT SIDE PANEL(B).
- PLACE CAM-BOLTS(E1) INTO THE HOLES IN THE PANELS(H/I/F/G) AND ATTACH USING 9
 CAM-LOCKS(F1).
- ATTACH PANELS(D/E) TO RIGHT SIDE PANEL(B) USING 8 SCREWS(L1).
- ROTATE 4 FEET(N1) INTO THE HOLES IN THE SIDE PANEL(B/C).



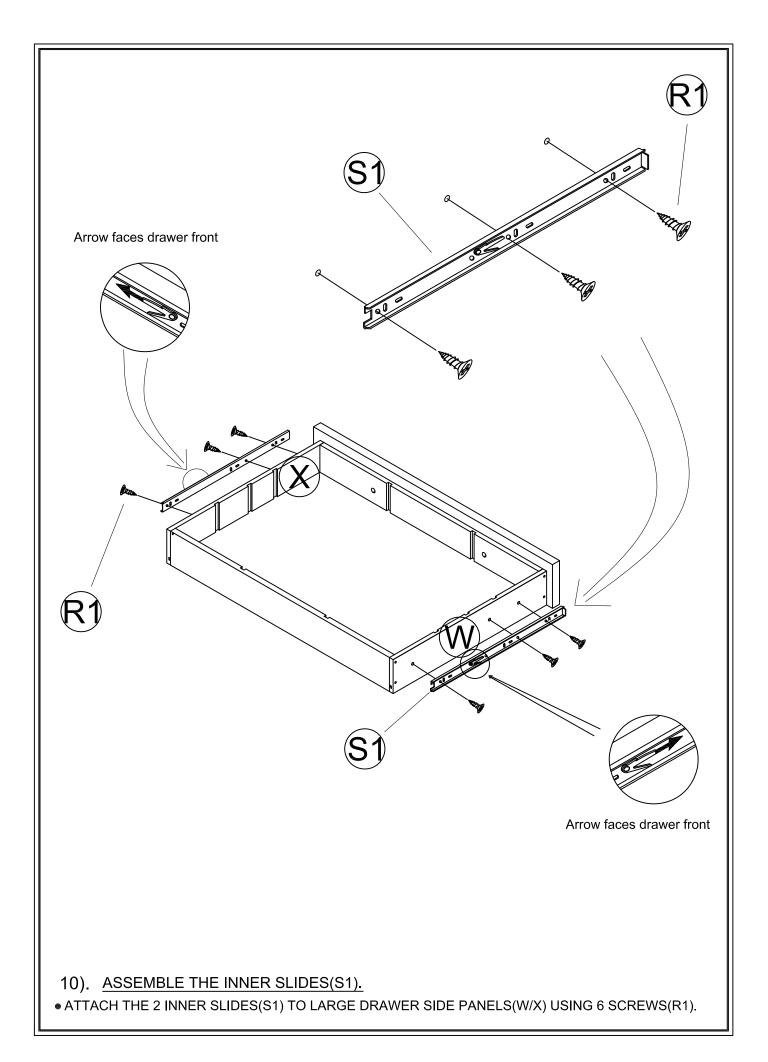
8). ASSEMBLE THE TOP PANEL(A).

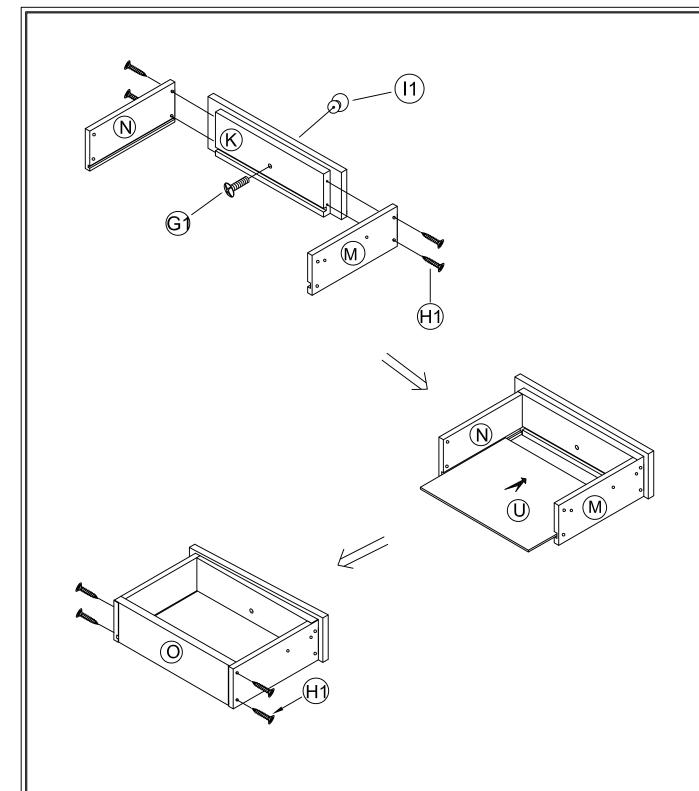
- ROTATE THE 10 CAM-BOLTS(E1) INTO THE HOLES IN THE TOP PANEL(A).
- PLACE THE CAM-BOLTS(E1) INTO THE HOLES IN THE PANELS(B/C/F) AND ATTACH USING 10 CAM-LOCKS(F1).
- FINALLY, ROTATE THE 3 SCREWS(Q1) INTO THE HOLES IN THE ADORNING PANEL(H).



9). ASSEMBLE THE LARGE DRAWER.

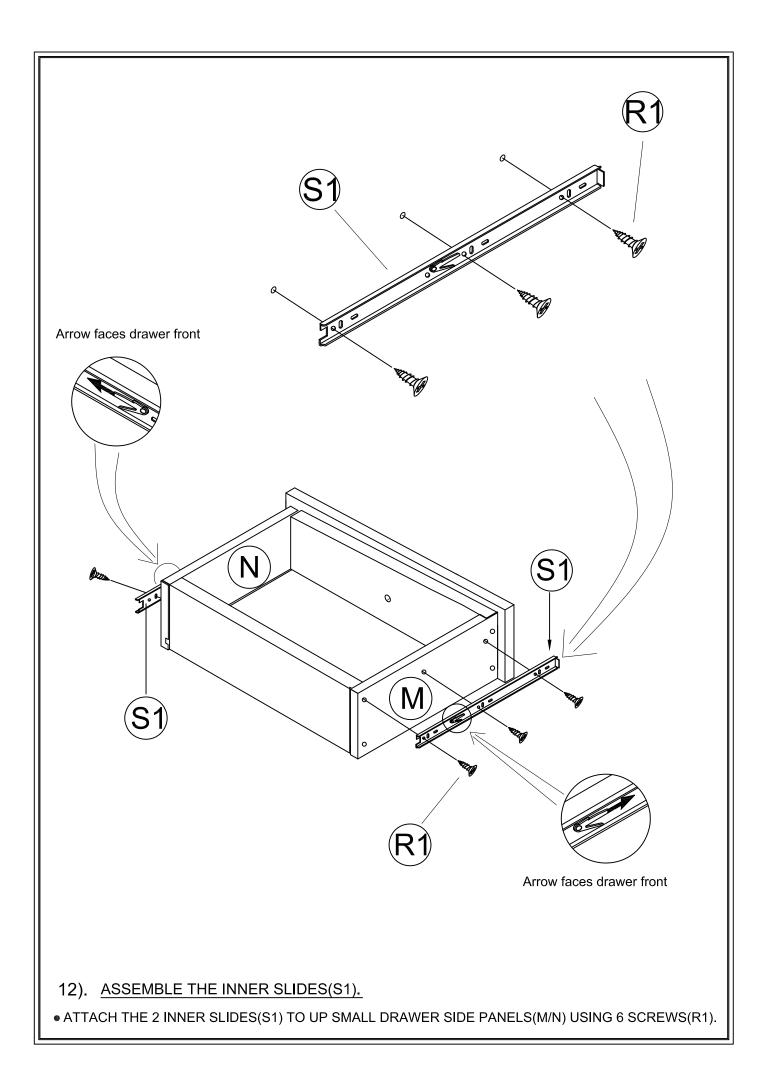
- ATTACH LARGE DRAWER SIDE PANELS(W/X) USING 4 SCREWS(H1).
- ATTACH THE 2 KNOBS(I1) TO LARGE DRAWER PANEL FRONT(V) USING 2 SCREWS(G1).
- INSERT THE DRAWER LARGE BOTTOM PANEL(Z) INTO THE SLOTS IN THE LARGE DRAWER SIDE PANELS(W/X).
- ATTACH LARGE DRAWER PANEL BACK(Y) BETWEEN LARGE SIDE DRAWER PANELS(W/X) USING 4 SCREWS(H1).
- ATTACH 2 DRAWER SUPPORT PANELS(A1) TO BOTTOM DRAWER(Z) USING 8 SCREWS(H1).

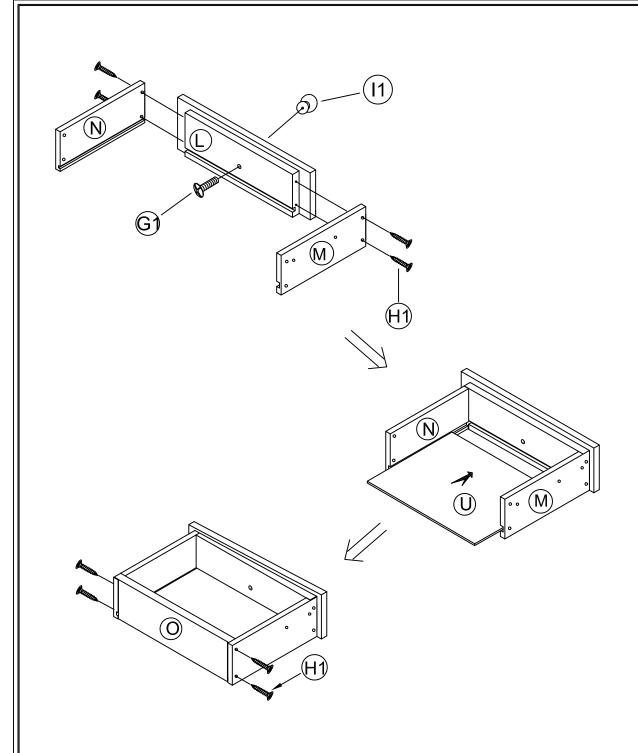




11). ASSEMBLE THE UP RIGHT SMALL DRAWER.

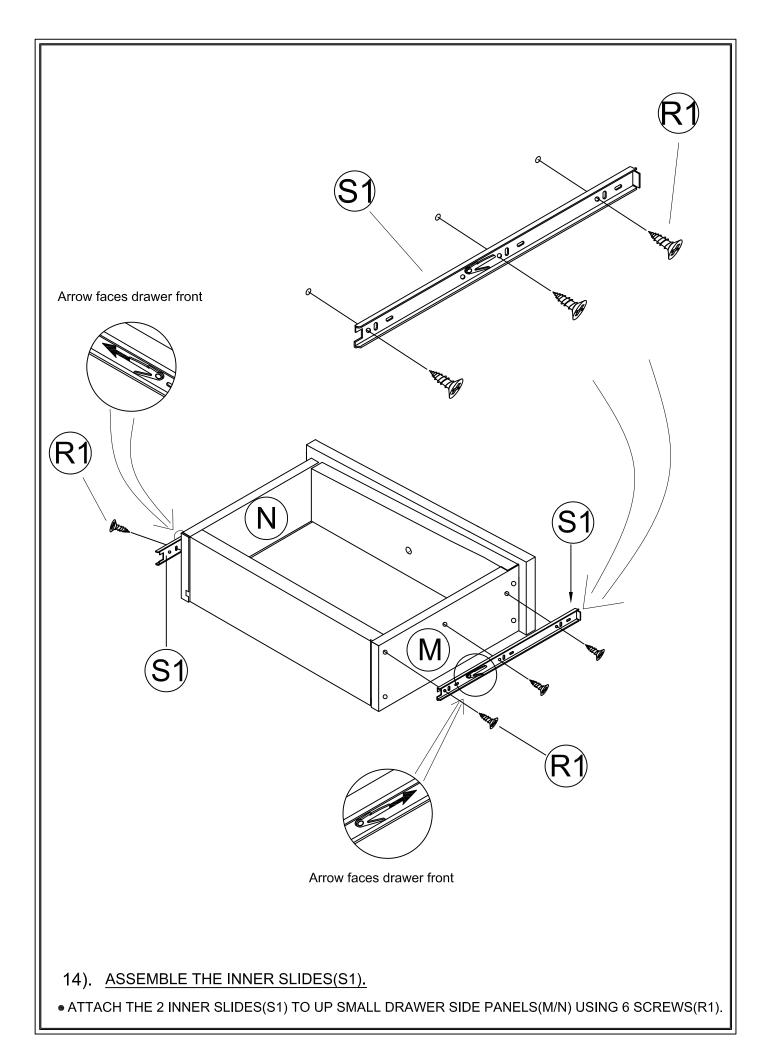
- ATTACH UP SMALL DRAWER SIDE PANELS(M/N) USING 4 SCREWS(H1).
- ATTACH THE KNOBS(I1) TO UP RIGHT SMALL DRAWER PANEL FRONT(K) USING SCREWS(G1).
- INSERT THE SMALL DRAWER BOTTOM PANEL(U) INTO THE SLOTS IN THE UP SMALL DRAWER SIDE PANELS(M/N).
- ATTACH UP SMALL DRAWER PANEL BACK(O) BETWEEN UP SMALL DRAWER SIDE PANEL(M/N) USING 4 SCREWS(H1).

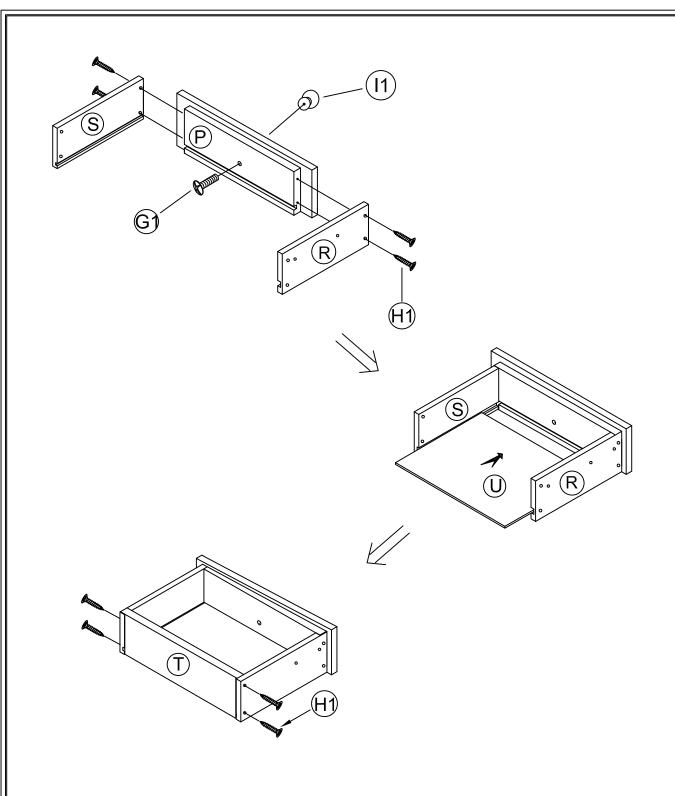




13). ASSEMBLE THE UP LEFT SMALL DRAWER.

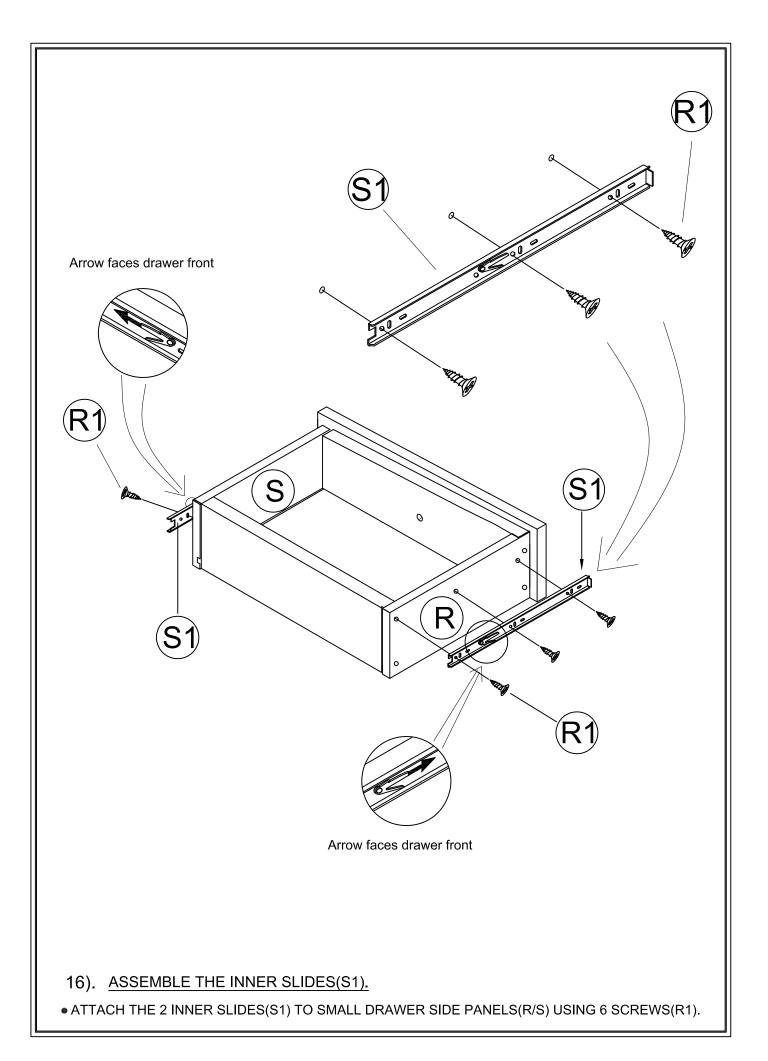
- ATTACH UP SMALL DRAWER SIDE PANELS(M/N) USING 4 SCREWS(H1).
- ATTACH THE KNOBS(I1) TO UP LEFT SMALL DRAWER PANEL FRONT(L) USING SCREWS(G1).
- INSERT THE SMALL DRAWER BOTTOM PANEL(U) INTO THE SLOTS IN THE UP SMALL DRAWER SIDE PANELS(M/N).
- ATTACH UP SMALL DRAWER PANEL BACK(O) BETWEEN UP SMALL DRAWER SIDE PANEL(M/N) USING 4 SCREWS(H1).

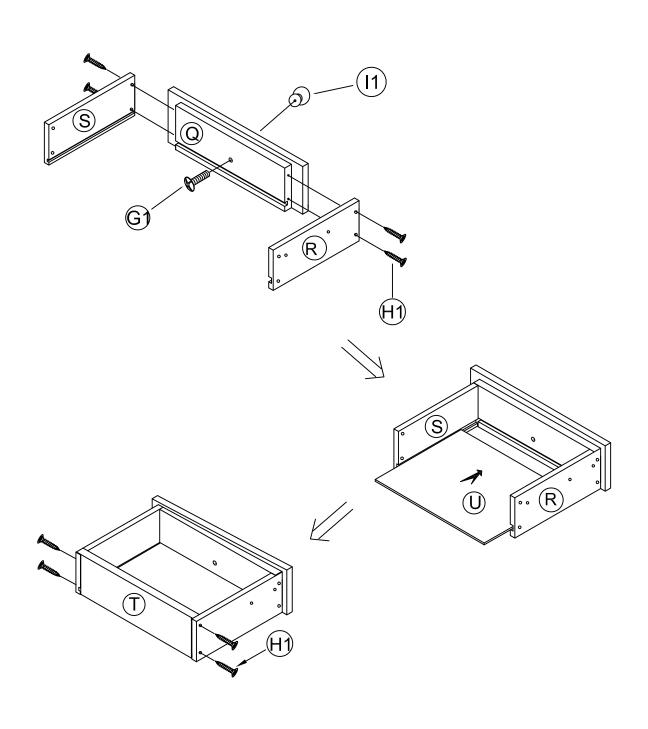




15). ASSEMBLE THE LEFT SMALL DRAWER.

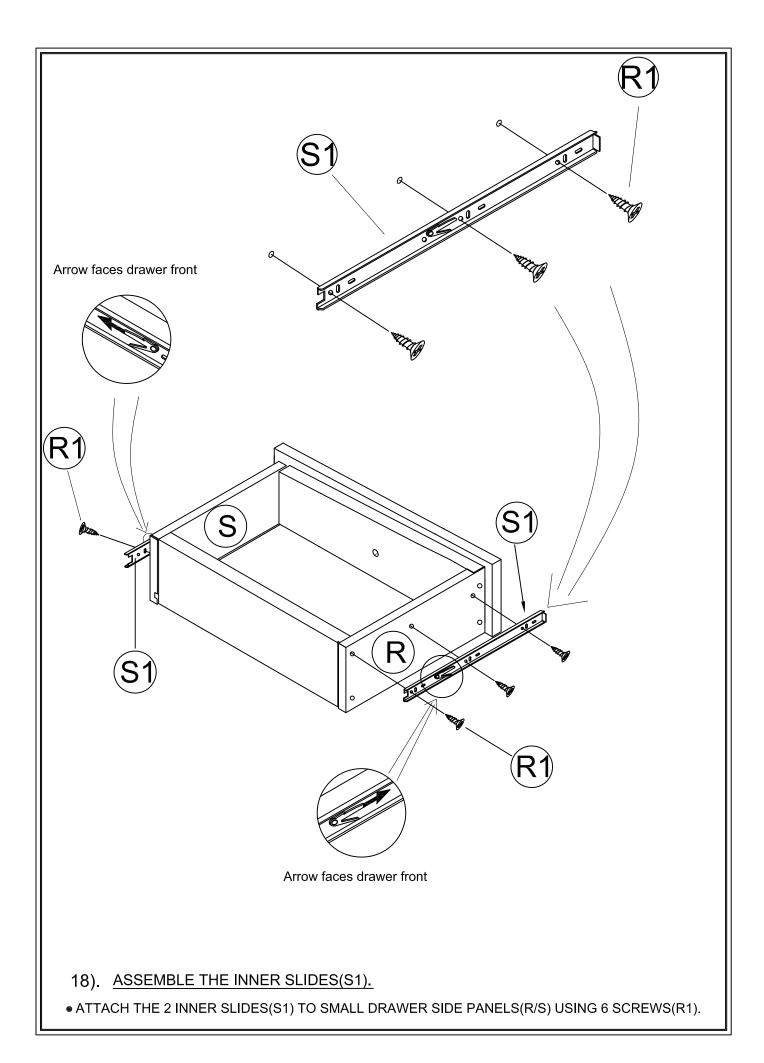
- ATTACH SMALL DRAWER SIDE PANELS(R/S) USING 4 SCREWS(H1).
- ATTACH THE KNOBS(I1) TO LEFT SMALL DRAWER PANEL FRONT(P) USING SCREWS(G1).
- INSERT THE SMALL DRAWER BOTTOM PANEL(U) INTO THE SLOTS IN THE SMALL DRAWER SIDE PANELS(R/S).
- ATTACH SMALL DRAWER PANEL BACK(T) BETWEEN SMALL DRAWER SIDE PANELS(R/S) USING 4 SCREWS(H1).

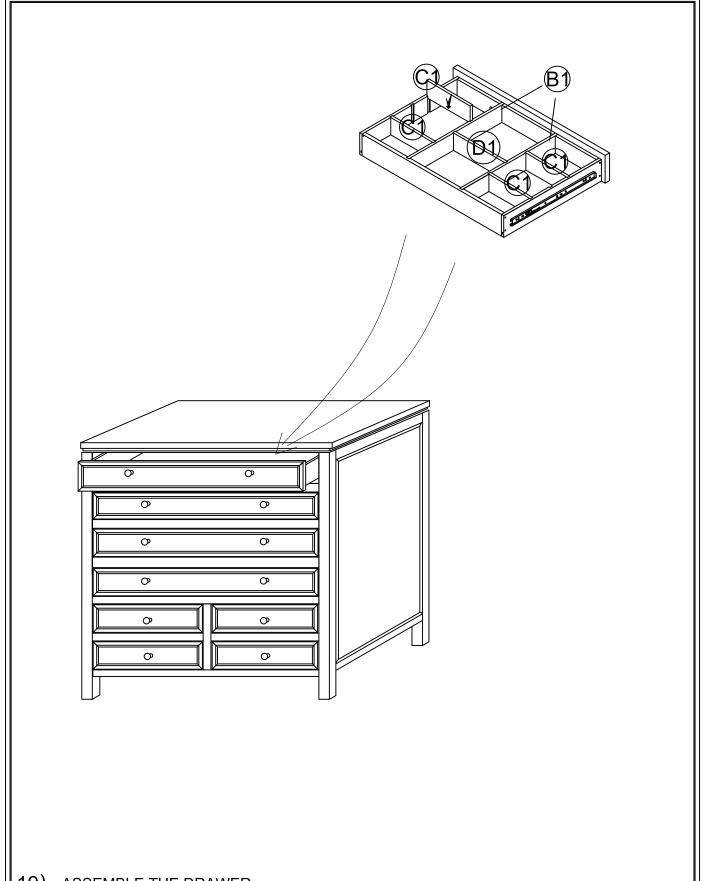




17). ASSEMBLE THE RIGHT SMALL DRAWER.

- ATTACH SMALL DRAWER SIDE PANELS(R/S) USING 4 SCREWS(H1).
- ATTACH THE KNOBS(I1) TO RIGHT SMALL DRAWER PANEL FRONT(Q) USING SCREWS(G1).
- INSERT THE SMALL DRAWER BOTTOM PANEL(U) INTO THE SLOTS IN THE SMALL DRAWER SIDE PANELS(R/S).
- ATTACH SMALL DRAWER PANEL BACK(T) BETWEEN SMALL DRAWER SIDE PANEL(R/S) USING 4 SCREWS(H1).





19). ASSEMBLE THE DRAWER.

- INSERT ALL THE DRAWERS INTO THE SLIDERS.
- INSERT THE PANEL(B1/C1/D1) IN THE FIRST AND SECONDLY LARGE DRAWER.