DAP® PHENOPATCH® CUSTOM FLEXIBLE PATCH™
Pro-Grade Elastomeric Patching Compound

- 50% more flexible than traditional vinyl & acrylic spackling compounds
- Repairs & eliminates recurring cracks
- Won’t shrink or crack
- Excellent paintability
- Won’t gloss paint
- Ready-to-use
- Interior/exterior use
- Available in Smooth or Textured finishes

Packaging: 10.1 fl. oz. Cartridge, Quart, 1 Gallon
Colors: Off White
UPC Numbers: 70798 12274, 12284, 12611, 12617, 12717

Company Identification:
Manufacturer: PHENOMENAL BRANDS, Phenopatch Products, a division of DAP Products Inc., 2400 Boston St., Baltimore, Maryland 21224
Usage Information: 1-888-327-8477 or visit dap.com and click on “Ask the Expert”
Order Information: 1-800-327-3339
Fax Number: 410-558-1068
Also, visit the Phenopatch website at www.phenopatch.com.

Product Description:
DAP® PHENOPATCH® CUSTOM FLEXIBLE PATCH™ Elastomeric Patching Compound is a high performance, pro-grade patching, sealing and bridging compound. It is 50% more flexible than traditional vinyl and acrylic spackling compounds which means it expands and contracts with surface movement to prevent cracks from reappearing. It stays permanently flexible and will not crack, crumble or fall out. The ready-to-use formula applies easily and can be used for interior and exterior applications. Provides excellent paintability and won’t gloss paint (change paint sheen). Repairs cracks and holes in wood, drywall, plaster, stucco, brick, concrete and masonry. Available in smooth and textured finishes.
Suggested Uses:
Ideal for patching, sealing and bridging cracks and holes in:
- Wood
- Drywall
- Plaster
- Stucco
- Brick
- Concrete
- Masonry

Surface Preparation & Application:
1. Surface should be clean, dry and structurally sound. Clean surface, removing all loose particles, plaster, wax, dust, dirt, peeling paint, old caulk, grease and oil.
2. For cracks larger than hairline in stucco, concrete and masonry, enlarge and undercut the crack to anchor the patch.
3. Using a brush, putty knife or trowel, fill the crack with the patching compound. If using the cartridge, first cut the nozzle to the desired bead size, load into a standard caulking gun and apply to the surface.
4. Tool or smooth the patched surface to desired finish before the compound dries.
5. **PRODUCT IS NOT SANDABLE**.
6. For some repairs, more than one application may be required.
7. Use product to bridge gaps up to 1/4” wide and 1/2” deep. Fill small cracks and surface defects to a minimum depth of 1/8”.
8. Can be painted after 2 hours with latex-based paints. Allow to dry at least 24 hours (longer in cool or humid conditions) before painting with oil-based paints. Follow paint manufacturer’s recommendations regarding priming and application.
9. Wash tools immediately after use with water. Be sure container is closed and tightly sealed. Store in a cool, dry place away from extreme heat or cold.

For Best Results:
- Apply in temperatures 40°F and above.
- Do not use outside if rain or freezing temperatures are expected within 12 hours.
- Product is water resistant in above-grade applications. Do not use below waterline.
- Allow fresh concrete to cure at 30 days before patching.
- Do not use on floors or as a caulk, sealant or joint filler.
- **DO NOT USE AS A SKIM COAT**.

Typical Physical & Chemical Characteristics:

<table>
<thead>
<tr>
<th></th>
<th>SMOOTH</th>
<th>TEXTURED</th>
</tr>
</thead>
<tbody>
<tr>
<td>Tooling Time:</td>
<td>10 Minutes</td>
<td>10 Minutes</td>
</tr>
<tr>
<td>Tack Free Time:</td>
<td>30 Minutes</td>
<td>30 Minutes</td>
</tr>
<tr>
<td>Dynamic Joint Movement:</td>
<td>± 12.5%</td>
<td>± 12.5%</td>
</tr>
<tr>
<td>Paintability:</td>
<td>Yes</td>
<td>Yes</td>
</tr>
<tr>
<td>Odor:</td>
<td>Low</td>
<td>Low</td>
</tr>
<tr>
<td>Consistency:</td>
<td>Smooth</td>
<td>Textured</td>
</tr>
<tr>
<td>Polymer:</td>
<td>Acrylic</td>
<td>Acrylic</td>
</tr>
</tbody>
</table>
Volatile: Water  
Filler: Inert Fillers  
Solids: 82% ± 3.0%  
Density: 13.8 ± 0.1 lbs./gal.  
Temperature Service Range: -30°F to 180°F  
Temperature Application Range: 40°F to 100°F  
Freeze Thaw Stability: Passes 5 Cycles  
Shelf Life: 12 Months  
MSDS No: 00079940005 (Tubs, Smooth)  
00079941005 (Tubs, Textured)  
00079948005 (Cartridges, Textured)  
00079949005 (Cartridges, Smooth)  

**Clean Up & Storage:**  
Wash tools immediately after use with water. Dried compound must be cut or scraped away. Be sure container is closed and tightly sealed. Store in a cool, dry place away from extreme heat or cold.

**Safety:**  
See product label and Safety Data Sheet (SDS) for safety information. You can request an SDS by visiting www.phenopatch.com or by calling 1-888-327-8847.

Contains: Calcium carbonate. May be harmful if inhaled. May cause eye, skin and respiratory irritation. Harmful if swallowed or absorbed through the skin. Do not breathe vapors. Use only with adequate ventilation. Ensure fresh air entry. Prevent build-up of vapors. Avoid contact with eyes, skin and clothing. Wear gloves and safety glasses. Close container after use. Wash thoroughly after handling. WARNING: This product contains chemicals known to the State of California to cause cancer, birth defects or other reproductive harm. FIRST AID: SKIN: Wash thoroughly. EYE: Immediately flood with large quantities of water. INHALATION: Remove to fresh air. INGESTION: DO NOT INDUCE VOMITING. Get medical attention if complications arise from any exposure. For emergencies, call your poison control center at 1-800-222-1222. See Safety Data Sheet (SDS) for additional information. For an SDS, contact PHENOMENAL BRANDS at 410-779-3265 or visit www.phenopatch.com. KEEP OUT OF REACH OF CHILDREN. DO NOT TAKE INTERNALLY.

**SATISFACTION GUARANTEED:**  
If product fails to perform when used as directed, return used container and sales receipt to PHENOMENAL BRANDS, Technical Customer Service, 2400 Boston St., Suite 200, Baltimore, MD 21224 for replacement product or sales price refund. PHENOMENAL BRANDS is not liable for incidental or consequential damages.