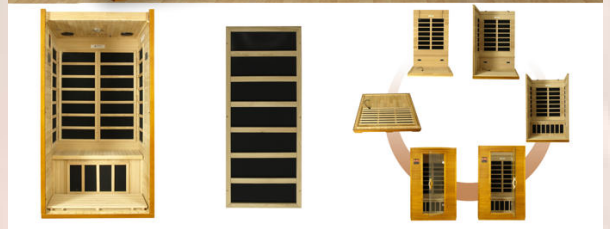




# 2010 DELUXE SAUNA PROGRAM



**CONTACT A SAUNA EXPERT TODAY**  
**CALL: 877-214-2317**  
**E MAIL: [homedepot@sourcenetworksam.com](mailto:homedepot@sourcenetworksam.com)**



# 2010 SPECIAL ORDER SAUNA PROGRAM F.A.Q.

**Q. DOES THE SAUNA REQUIRE ASSEMBLY?**

**A. YOUR SAUNA ASSEMBLES IN ABOUT 30 MINUTES**

**Q. IS THERE SPECIAL WIRING NEEDED?**

**A. NO, ALL SAUNAS ARE 110 VOLTS AND CAN BE PLUGGED DIRECTLY INTO ANY DEDICATED 15AMP HOUSEHOLD OUTLET**

**Q. HOW MUCH ELECTRIC DOES THE SAUNA USE?**

**A. ABOUT 1500 WATTS, SAME AS A HAIRDRYER**

**Q. WHERE CAN I PUT THE SAUNA?**

**A. ANYWHERE IN THE HOUSE. ALL SAUNAS ARE FOR INDOOR USE ONLY**

**Q. IS THERE A PROBLEM WITH MOISTURE FROM THE SAUNA?**

**A. NO, THIS IS DRY HEAT. NO MOISTURE IS PRODUCED OTHER THEN SWEAT. THEREFORE, YOU CAN LOCATE YOUR SAUNA ANYWHERE LIKE A WALK IN CLOSET, SPARE ROOM, BEDROOM, ETC.**

**Q. WILL THE WOOD ABSORB PERSPIRATION AND CREATE MILDEW?**

**A. NO, YOUR SAUNA IS MADE FROM A SPECIAL NON -TOXIC HEM-FIR WITH A BIRCH FINISH. IT WILL NOT ABSORB PERSPIRATION AND CREATE MILDEW OR BACTERIA. THIS IS COMMON WITH A ROCK & WATER SAUNA. NOT WITH AN INDOOR INFRARED SAUNA.**

**Q. IS THE INFRARED SAUNA SAFE FOR MY SKIN?**

**A. ABSOLUTELY. UNLIKE UV RAYS, INFRARED RAYS ARE 100% SAFE.**

**Q. IS THIS BETTER THEN THE "ROCK & WATER" SAUNA LIKE AT A GYM?**

**A. YES, IT IS FOR MANY REASONS, INCLUDING THE LOWER OPERATING TEMPERATURE. REGULAR SAUNAS OPERATE AT 200 TO 250 DEGREES. THIS CREATES A MOIST ALMOST STIFLING EFFECT. THE DRY SAUNA OPERATES AT 80 TO 130 DEGREES. YOU CAN STAY AND ENJOY THE BENEFITS LONGER.**

**Q. HOW DO I ORDER?**

**A. SIMPLY SELECT YOUR MODEL AND VISIT [HOMEDEPOT.COM](http://HOMEDEPOT.COM) SHIPPING TIME IS 2 TO 3WEEKS**

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# Benefits of Infrared Saunas

## ■ It's Healthy

### ■ Passive Weight Loss-

■ Your body must expend energy (calories) to produce sweat, so a single sauna session can burn as many calories as you would jogging for 30 minutes.

### ■ Improves Blood Circulation-

■ As your body produces sweat to cool itself, your heart works harder pumping blood at a greater rate to boost circulation, supplying the conditioning effects of exercise.

### ■ Strengthens Your Immune System-

■ Heat exposure to the skin stimulates production of white blood cells and strengthens the immune system.

### ■ Improves Skin Tone-

■ The profuse sweating achieved after just a few minutes in an infrared sauna carries off deeply imbedded impurities and dead skin cells, not only leaving your skin glowing and immaculately clean, but also giving you improved skin tone, elasticity, texture and color.

### ■ Removes Toxins and Mineral Waste-

■ Increased blood circulation stimulates the sweat glands, releasing the built-up toxins and waste that your body trapped in the fatty layers just beneath your skin.

## ■ It's Therapeutic

### ■ Pain Relief for Stiff Joints and Muscles-

■ The deep heat of an infrared sauna helps peripheral blood vessels dilate, bringing relief and healing to muscle and soft tissue injuries.

### ■ Effective for Arthritis, Bursitis-

■ In Europe, radiant heat is widely used to treat patients suffering from many forms of arthritis, and has proven effective in the treatment of sprains, neuralgia, bursitis, muscle spasms, and many other muscular-skeletal ailments.

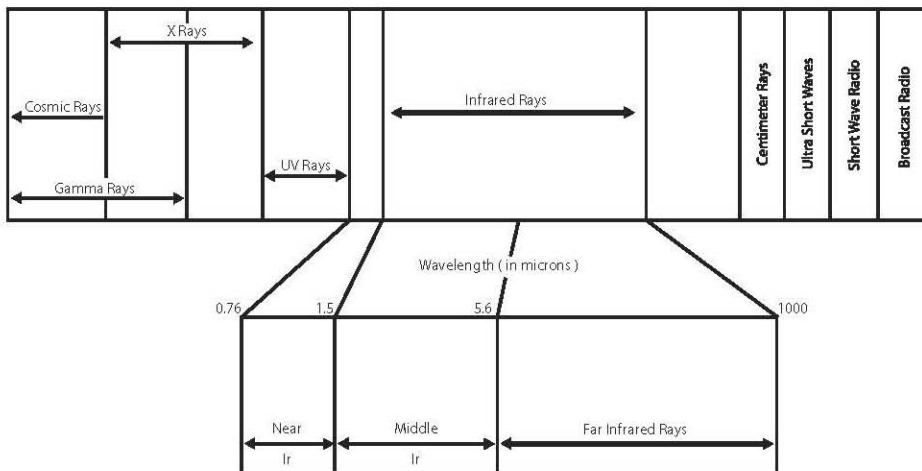
## Why Saunas sold at The Home Depot are the leader in Infrared Saunas:

1. 100% High Quality Ceramic Heaters
2. Solid Wood Construction
3. New Design -More Glass – Creates an Open Feel
4. Digital Control Panels Inside and Outside of Unit
5. Easy to Assemble Snap Together Panels
6. Built-In Tempered Glass Windows
7. Built-In CD Player and AM/FM Radio with Speakers
8. Interior and Exterior Lighting
9. Comfort Vent

## WHAT ARE INFRARED RAYS?

Infrared is the band of light we perceive as heat. We cannot see this band of light with the naked eye, but we can feel this type of light in the form of heat. Our sun produces most of its energy output in the infrared segment of the spectrum. Infrared rays heat your body without having to heat the air in-between. This process is called **conversion**.

The infrared is divided into 3 segments by wavelengths measured in microns: near infrared: 0.76-1.5 microns; middle infrared: 1.5-5.6 microns; and far infrared: 5.6-1000 microns. Among these segments, only far infrared penetrates organic substances such as the human body two to three inches so that the warming effect is very uniform.



## ARE INFRARED RAYS SAFE?

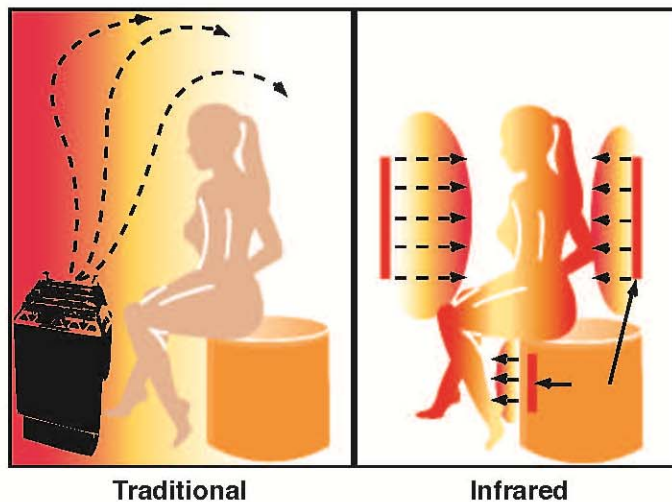
Because infrared rays are part of sunlight, they are not only safe but also highly beneficial to our bodies on a cellular level. Health professionals have used infrared heat lamps for decades to **treat muscle and joint problems**. In hospital baby care units, incubators are often equipped with infrared heating systems to **keep newborn babies warm**.



## HOW IT WORKS

Infrared Saunas differ from traditional saunas in that they use infrared radiant energy to directly penetrate into the body's tissue to produce perspiration.

Traditional saunas use steam to heat the air inside the sauna, which then heats your body until you begin to perspire. In order for this to be effective, temperatures would need to reach in the upwards of 190 degrees Fahrenheit. Infrared saunas only need a temperature of up to 120 degrees Fahrenheit to obtain the same effect. This lower temperature makes the environment more tolerable and allows you to breathe easier.



## BENEFITS

Because infrared rays penetrate the body through convection, there is a deep heating effect in both the muscle tissues and internal organs without putting too much burden on the heart.

Our body reacts to the increased heating through the **natural cooling process of perspiring**. Through the perspiration process, **acid and waste residue** like toxins, sodium, alcohol, nicotine, cholesterol and the potentially carcinogenic **heavy metals are removed from the cells** (especially zinc, lead, nickel, cadmium, etc). The pores of our skin open and discharge waste products shedding any old skin cells leaving the skin glowing and clean, with improved tone, elasticity, texture, and color.

Over the last 25 years, Japanese and Chinese researchers and clinicians have completed extensive research on infrared treatments and have reported many provocative findings. In Japan, there is an "infrared society" composed of medical doctors and physical therapists dedicated to furthering infrared research. Their findings support the health benefits of infrared therapy as a method of healing.



# CERAMIC HEATERS VS. CARBON TECH HEATERS

## F.A.Q

Q. WHAT IS THE DIFFERENCE BETWEEN CERAMIC HEATERS AND CARBON TECH HEATERS

A. Both Ceramic and Carbon Tech Heaters produce the same Far Infrared Rays needed to provide the Therapy the customer is looking for. The Key difference is that the Ceramic is just that. A Ceramic Tube that heats up and produces the infrared rays. These tubes tend to be more directional. Carbon Tech Heaters are larger plates that create a more all over heat. In Addition there are more heaters in a Carbon Tech Sauna vs. a Ceramic Sauna so There is a greater perceived value.



CERAMIC HEATERS ARE SMALLER AND MORE DIRECTIONAL



CARBON TECH HEATERS OFFER WIDER HEAT DISPERSION

Q. Besides more all over heat is there any additional benefit to Carbon?

- Yes: The Lifesmart Signature & Golden Wave Saunas have a Carbon Tech Foot Heater

built in to the floor. Our Customers love this feature.

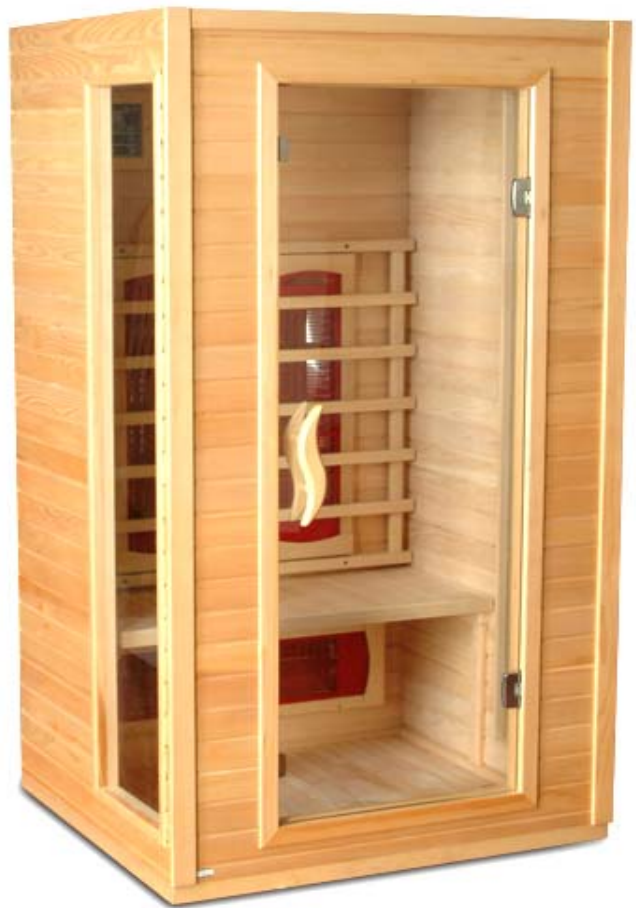


CARBON TECH FLOOR HEATER ON THE LIFESMART SIGNATURE & GOLDEN WAVE SAUNAS



# 1-2 PERSON SAUNA W/MP3 HOOK UP M.S.R.P. \$1499.00

- 1-2 Person Capacity
- Natural Wood Construction
- Hemlock Fir W/Birch Finish
- Three Ceramic Infrared Heaters
- Tempered Glass Door
- Two Tempered Glass Side Windows
- 110v/15 amp Electrical
- MP3 Hookup
- Pre Amp and 2 Dynamic Speakers
- Internal Digital Control
- Internal Reading Lamp
- Assembled Dimensions:  
35.5" x 39" x 72"
- Warranty: One Year Limited
- BS-9101



**SPECIAL ORDER PRICE**  
**\$999.00**

**Free Shipping**

**INTERNET ITEM#100619482**







# 1-2 PERSON SAUNA W/MP3 HOOK UP M.S.R.P. \$1799

- 1-2 Person Capacity
- Natural Wood Construction
- Hemlock Fir W/Birch Finish
- Four Carbon Infrared Heaters
- Tempered Glass Door
- Two Tempered Glass Side Windows
- 110v/15 amp Electrical
- MP3 Hookup
- Pre Amp and 2 Dynamic Speakers
- Internal & External Digital Control
- Internal Reading Lamp
- Assembled Dimensions: 35.5" x 39" x 72"
- Warranty: One Year Limited
- BS-610R



**SPECIAL ORDER PRICE**  
**\$1199.00**

**Free Shipping**

**INTERNET ITEM#100657263**







# SIGNATURE 1-2 PERSON SAUNA W/MP3 HOOK UP & 6 CARBON TECH HEATERS M.S.R.P. \$2499

- 1-2 Person Capacity
- Natural Wood Construction
- Hemlock Fir W/Birch Finish
- Six Carbon Tech Heaters Including Foot Reflexology Heater
- Tempered Glass Door
- Two Tempered Glass Side Windows
- 110v/15 amp Electrical
- MP3 Hookup
- Pre Amp and 2 Dynamic Speakers
- Internal & External Digital Control
- Internal Reading Lamp
- Assembled Dimensions: 35.5" x 39" x 72"
- Warranty: One Year Limited
- THD-DYN-6101-01



**SPECIAL ORDER PRICE**  
**\$1998.00**

**Free Shipping**

INTERNET ITEM#202056537





# 2 PERSON SAUNA WITH MP 3 HOOK UP M.S.R.P. \$1999.00

- 2 Person Capacity
- Natural Wood Construction  
Hemlock Fir with Birch Finish
- 4 Carbon Infrared Heaters
- Fresh Air Vent
- Tempered Glass Door
- 110v/15 amp Electrical
- MP3 Hook up with 2 Dynamic Speakers  
and pre amp
- Internal and External Digital Control
- Interior Reading Light
- Assembled Dimensions: 48" x 42" x74"
- Warranty: One Year Limited
- BS-9202-CARBON



**SPECIAL ORDER PRICE  
\$1499.00**

**FREE SHIPPING**

**INTERNET ITEM#100657261**





# SIGNATURE 2 PERSON SAUNA WITH MP 3 HOOK UP & 6 CARBON TECH HEATERS M.S.R.P. \$2999.00

- 2 Person Capacity
- Natural Wood Construction  
Hemlock Fir with Birch Finish
- 6 Carbon Tech Heaters Including Foot  
Reflexology Heater
- Fresh Air Vent
- Tempered Glass Door
- 110v/15 amp Electrical
- MP3 Hook up with 2 Dynamic Speakers  
and pre amp
- Internal and External Digital Control
- Interior Reading Light
- Assembled Dimensions: 48" x 42" x74"
- Warranty: One Year Limited
- THD-DYN-6202



## SPECIAL ORDER PRICE \$2498.00

Free Shipping  
INTERNET ITEM #202065095





# 3 PERSON SAUNA WITH MP3 HOOK UP M.S.R.P. \$2999.00

- 3 Person Capacity
- Large Glass Door
- Natural Wood Construction
- Hemlock Fir W/Birch Finish
- Six Carbon Infrared Heaters
- Tempered Glass Door
- 110v/20 amp Electrical
- MP3 Hook Up with 2 Dynamic Speakers an Pre Amp
- Internal & External Digital Control
- Interior Reading Light
- Assembled Dimensions: 61" x 44" x 74"
- Warranty: One Year Limited
- HD-9333-CARBON



**SPECIAL ORDER PRICE  
\$1999.00**

**FREE SHIPPING**

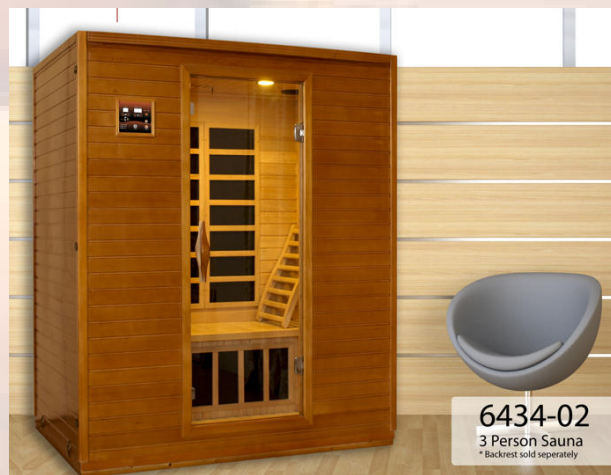
**INTERNET ITEM#100657262**





# SIGNATURE 3 PERSON SAUNA WITH MP3 HOOK UP & 9 CARBON TECH HEATERS M.S.R.P. \$3999.00

- 3 Person Capacity
- Large Glass Door
- Natural Wood Construction
- Hemlock Fir W/Birch Finish
- 9 Carbon Tech Heaters Including Foot Reflexology Heater
- Tempered Glass Door
- 110v/20 amp Electrical
- MP3 Hook Up with 2 Dynamic Speakers and Pre Amp
- Internal & External Digital Control
- Fresh Air Vent
- Interior Reading Light
- Assembled Dimensions: 61" x 44" x 74"
- Warranty: One Year Limited
- THD-DYN-6434-01



**SPECIAL ORDER PRICE**  
**\$3498.00**

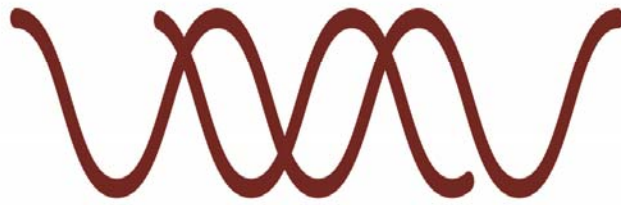
**FREE SHIPPING**

**INTERNET ITEM# 202064749**



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# GoldenWave



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S A U N A S

## 2010 DELUXE CEDAR SAUNA PROGRAM FOR:



**CONTACT A SAUNA EXPERT TODAY**  
**CALL: 877-214-2317**  
**E MAIL: [homedepot@sourcenetworksam.com](mailto:homedepot@sourcenetworksam.com)**

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# GOLDENWAVE ADVANTAGES

## CEDAR CONSTRUCTION

- WESTERN RED CEDAR LASTS LONGER WHEN USED IN A SAUNA THEN ANY OTHER MATERIAL
  - WESTERN RED CEDAR CREATES A NATURAL FEEL THAT TRULY PUNCTUATES THE SAUNA EXPERIENCE
  - WESTERN RED CEDAR IS THE ONLY MATERIAL CONTAINING THUJAPLICANS AND WATER SOULBLE PHNOLICS. THESE EXTRACTIVES ARE ANTI-FUNGI AND PREVENT DECAY. THIS ALLOWS THE SAUNA TO BE CLEANED WITH JUST WATER
  - WESTERN RED CEDAR RANGES IN COLOR FROM LIGHT HONEYS TO MELLOW AMBERS CREATING A GREAT VISUAL EXPERIENCE
  - WESTERN RED CEDAR CREATES NATURAL AROMAS THAT PUNTUATES THE TRUE SAUNA EXPERIENCE. THE NATURALLY AROMATIC OILS ARE KNOWN FOR THEIR HEALING AND CLEANSING PROPERTIES TO AID IN DETOXIFICATION DURING SAUNA USE.
-

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# GOLDENWAVE ADVANTAGES CARBON WAVE TECHNOLOGY

- ONLY GOLDENWAVE SAUNAS INCORPORATE NANO TECHNOLOGY INTO THE EACH CARBON PLATE
  - CARBON IS INFUSED THROUGHOUT THE HEATER PLATES THIS PRODUCES A WIDER HEAT DISPERSION OVER CARBON TECH OR CERAMIC HEATERS. THE RESULT IS GREATER PRODUCTION OF FAR INFRARED RAYS THAT PENETRATE DEEPER AND DETOXYFIFY FASTER THEN CONVENTIONAL SAUNAS
  - THIS IS THE ONLY SAUNA ON THE MARKET WITH THIS PATENTED TECHNOLOGY.
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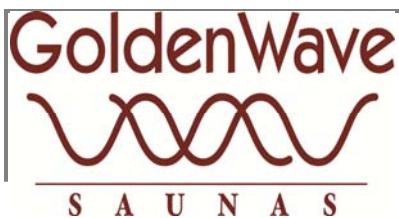
# GOLDENWAVE ADVANTAGES

## FULL FEATURES

### ALL SAUNAS INCLUDE

- CARBON WAVE HEATERS WITH FLOOR HEATER TECHNOLOGY
  - WESTERN RED CEDAR
  - TEMPERED GLASS DOOR
  - INTERIOR READING LIGHTS
  - COMFORT FRESH AIR VENTS
  - INTERIOR AND EXTERIOR LED CONTROLS
  - KENWOOD AM/FM/CD W/MP3 HOOK UP  
BLAUPUNKT DYNAMIC SPEAKERS AND PRE  
AMP FOR AN ULTIMATE SOUND EXPERIENCE
  - E-Z ASSEMBLE W/INTERNAL LOCKING WALLS  
(NOT SNAPS THAT BREAK)
-





## 1-2 PERSON DELUXE CEDAR SAUNA

### FEATURES

- 5 NANO CARBON HEATERS
- INCLUDES FOOT HEATER
- KENWOOD AM/FM/CD W/MP3  
HOOK UP & BLAUPUNKT  
DYNAMIC SPEAKERS W/PRE  
AMP
- FULL TINTED GLASS DOOR
- INTERIOR READING LIGHTS
- ADJUSTABLE AIR VENT
- DUAL INTERIOR/EXTERIOR  
LED CONTROL PANELS
- 110 VOLT/15 AMPS
- 1 YEAR WARRANTY
- CERTIFICATIONS CETL
- DIMENSIONS (WDH)  
38"X38"X74"

**MODEL THD-TCU-GDY-200S-100**



**MSRP: \$2999.00**  
**THD.COM PRICE \$2498.00**  
**FREE SHIPPING**



## 1-2 PERSON DELUXE CORNER CEDAR SAUNA

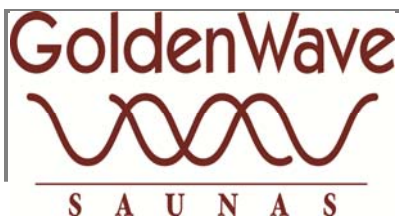
### FEATURES

- 5 NANO CARBON HEATERS
- INCLUDES FOOT HEATER
- KENWOOD AM/FM/CD W/MP3  
HOOK UP & BLAUPUNKT  
DYNAMIC SPEAKERS W/PRE  
AMP
- FULL TINTED GLASS DOOR
- INTERIOR READING LIGHTS
- ADJUSTABLE AIR VENT
- DUAL INTERIOR/EXTERIOR  
LED CONTROL PANELS
- 110 VOLT/15 AMPS
- 1 YEAR WARRANTY
- CERTIFICATIONS CETL
- DIMENSIONS (WDH)  
42"X36"X78"

**MODEL THD-TCU-GDY-250S-200**



**MSRP: \$4499.00**  
**THD.COM PRICE \$3998.00**  
**FREE SHIPPING**



## 3 PERSON DELUXE CEDAR SAUNA

### FEATURES

- 5 NANO CARBON HEATERS
- INCLUDES FOOT HEATER
- KENWOOD AM/FM/CD W/MP3 HOOK UP & BLAUPUNKT DYNAMIC SPEAKERS W/PRE AMP
- FULL TINTED GLASS DOOR
- INTERIOR READING LIGHTS
- ADJUSTABLE AIR VENT
- DUAL INTERIOR/EXTERIOR LED CONTROL PANELS
- 110 VOLT/20 AMPS
- 1 YEAR WARRANTY
- CERTIFICATIONS CETL
- DIMENSIONS (WDH)  
50"X50"X62"

**MODEL THD-TCU-GDY-300**



**MSRP: \$4499.00**  
**THD.COM PRICE \$3998.00**  
**FREE SHIPPING**