# LaHabra Exterior Stucco Color Coat Finish

45 lb. Base & Color System



### DESCRIPTION

LaHabra Exterior Stucco Color Coat Finish is a factory blended portland cement tint base and color pigment system. LaHabra Color Pack pigment is added to BASE 100 (White) or Base 200 (Gray) to achieve the designated color. Available in ready to use 30 standard colors, or special ordered designer custom colors.

## **BASIC USE**

LaHabra Exterior Stucco Color Coat Finish is used to achieve both color and texture on portland cement basecoat(s), cement block, or concrete walls.

## **COVERAGE:**

Coverage will vary depending on substrate, thickness and texture of the application. Approximate coverage per 45 lb. (20.4 kg) per bag: Float Finish 68-90 ft<sub>2</sub> (6.3-8.3 m<sub>2</sub>)

Light Spanish texture 45-68 ft<sub>2</sub> (4.2-6.3 m<sub>2</sub>) Machine Dash 36-54 ft<sub>2</sub> (3.3-5 m<sub>2</sub>).

## STORAGE:

Store off ground and protect from rain and moisture.

## SURFACE PREPARATION:

The surface of the plaster "brown coat" base or concrete partially determines the texture, color and final result of the finish. After application of the brown coat rod, darby or trowel it to produce the specified level. Next, hard float the brown coat to eliminate "slick spots" and open the surface to enable a good mechanical bond for the finish coat. Hand application over portland cement plaster: Prior to application of exterior stucco finish, the portland cement base coat shall be dampened with clean water to control and equalize suction. Allow surface moisture to dissipate prior to application of the Exterior Stucco Color Coat. For application over any surface other than a portland cement plaster brown coat, contact Parex USA Technical Support for proper preparation.

# MIXING:

Read the entire label before using this product.

Using a mechanical plaster mixer, start with approximately 1.5 gallons of cool, clean potable water. Add one 45 lb. bag of Stucco Finish and mix to a thin consistency until it is smooth and free of lumps. Add 1 COLOR PACK into the BASE mixture. (If only mixing 1-45 lb. bag use 1/2 a COLOR PACK [1 lb.] ). Once color is uniform (1–2 Minutes) add an additional 1 ½ gallons of water along with the second 45 lb. bag of BASE. (For best results use 1 COLOR PACK to 2 bags of BASE).

Allow material to mix at a somewhat stiff consistency for approximately 15 minutes. Add the remaining amount of water to achieve the desired consistency, and then disengage the mixing blades for approximately 5 to 10 minutes in order to allow the material to slake. Doing this allows the material to start its initial set. Re-engage the mixing blades for approximately 5 minutes, adjusting the water and mixing only long enough to achieve uniformity. The material is now ready to be removed from the mixer and applied to the wall. (See Application section.)

For additional batches of the same material, thin the remaining mixture with water, and then repeat adding the color packs and mixing as described. Wash out mixer completely to change colors.

Note: All LaHabra cement/lime finish products should be mechanically mixed for a minimum of 20 minutes after the last bag of stucco base is added to fully disperse the color.

## **APPLICATION:**

Color coat shall be approximately 1/8" thick.

## HAND APPLICATION:

Prior to application of exterior stucco finish, the Portland cement base coat shall be dampened with clean water to control and equalize suction. Allow surface moisture to dissipate prior to the application of the Stucco Finish. Standard (16/20) Sand Float finish: Trowel apply an even coat completely covering the base coat and sponge float the surface with circular motions to the desired or approved finish level, using as little water as possible. Standard (16/20) Skip Trowel textured finish: Trowel or float apply an even coat completely covering the base coat and sponge float the surface with circular motions to a uniform float finish level. Allow the first applicationbackground to set, although prior to drying out. Apply a small amount of the same material over the floated background using the skip trowel method to the desired finish level then lightly trowel over the entire area, "knocking it down" or lightly flattening it out, using random strokes of the trowel.

#### MACHINE APPLICATION:

Spray the first coat to completely cover the dry Portland cement brown coat. Correct imperfections by filling and/or scraping. Allow to dry prior to applying the second texture coat.

During periods of cool temperatures and/or high humidity, it is recommended that one full day be allowed between coats.

Note: Exterior Stucco Color Coat is not designed for use as a smooth trowel finish. Santa Barbara Mission Finish is the product designed for this use.

Variations in color due to weather, job conditions, and method of application should be expected. To correct color variation on stucco finishes (except Santa Barbara Mission Finish) apply LaHabra Fog Coat. To change the color of stucco finishes that have not been painted or sealed (including Santa Barbara Mission Finish) apply Allegro II Cement Coating. Allegro II and Fog Coat are both available in all of LaHabra's Standard and Lifestyle colors. During periods of hot or dry weather condition, a light spray (mist) of clean water is recommended over the stucco finish. LaHabra Exterior Stucco Color Coat will normally dry and set the same day. Allow 28 days for curing.

Color and performance may be affected by the addition of field additives. Field additives are not to be used except at the direction of the Parex USA Technical Support.

## LIMITATIONS:

Product is a finish coat only, and is not to be used as the stucco basecoat.

Use only on surfaces that are sound, clean, dry, unpainted, and free from any residue that might affect the ability of this product to bond to the surface.

Exterior Stucco Color Coat is a finish material installed at approximately 1/8" thick; it is not for use as a stucco base material.

Ambient and surface temperature must be 40° F (4° C) or higher during application. Protect from freezing for a period of not less than 48 hours after set has occurred. Provide supplemental heat and protection from precipitation as needed.

Ambient and surface temperatures must not exceed 120° F (49° C) during and 24 hours after application.

Application in direct sunlight in hot weather may adversely affect aesthetics.

Colors may vary due to substrate, weather, job conditions and method of application. Before applying product, a sample should be applied and allowed to cure for color approval. Protect adjacent surfaces from overspray and droppings, drips or spills. They should be removed immediately with water or soap and water to prevent the possibility of permanent staining.

Always wear proper safety equipment, including NIOSH particle mask, eye protection, and gloves when mixing and applying this product.

Parex USA, Inc. 4125 East La Palma Avenue, Suite 250 Anaheim, CA 92807 Phone: 866.516.0061 Fax: 714.774.2079 Email: info@parexusa.com www.parexusa.com