ROBERTS



Roberts® 1406 Tongue & Groove Adhesive is a high strength PVA adhesive for adhering tongue and groove flooring together.

Features:

- Exceptional bond strength
- Cross-linking
- Fast drying
- Passes Type II/D3 requirements
- Dries clear
- For residential and commercial applications

*Enviro Friendly:

- Solvent free
- Low VOCs

Roberts 1406 is a solvent free adhesive and meets the strict requirements of the South Coast Air Quality Management District and may contribute one LEED point for "Low-Emitting Material–Adhesive and Sealant" (IEQ Credit 4.1). This product may also contribute one to two LEED points for MR Credit 5 if product is manufactured within 500 miles of the project site. Visit usgbc.org for additional details.

Uses: For bonding the tongue and groove of laminate and floating floors that require a tongue and groove adhesive.

May be used over radiant heat systems.

Surface Preparation: Ensure tongue and groove are clean, dry and free of any loose particles or contaminants.



Physical Characteristics (70°F, RH 50%): Assembly Time: Within 5 minutes Drying time: 24 hours Shelf Life: One year in unopened container Protect from freezing

Coverage: Approximately 400 lineal ft. per bottle

Application and Installation: Follow flooring manufacturer's guidelines for bead size and application (top of tongue or groove application). Apply bead to tongue or groove according to flooring manufacturer's instructions. Insert tongue into groove and tap as required to ensure full contact. Remove excess glue immediately. Once dry this adhesive is highly water resistant. Allow 24 hour drying time before subjecting flooring to normal traffic.

Clean Up: *Fresh adhesive* – Damp cloth and water. *Dried adhesive* – Difficult to remove.

Refer to material safety data sheet, www.robertsconsolidated.com and industry standards prior to installation for additional information. For installation questions that are not covered in this document please contact our Technical Services Department at (706) 277-5294.

Limited Warranty: Roberts warrants that this product will be free from manufacturing defects for 12 months from the date of purchase, when applied in accordance with Roberts' instructions and industry standards. Roberts' sole liability is to either supply new product or refund the original purchase price. This limited warranty excludes all other express warranties including the warranties of merchantability for a particular use or purpose. Any implied warranties arising

by operation of law are limited to one year. Roberts will not be liable for any incidental or consequential damages. Visit www.robertsconsolidated.com for full warranty details.



Available Size:

SIZE	PRODUCT #	UPC
1 Pint	1406-P	075378140665