TECHNICAL SPECIFICATION: Oatey H-20\textsuperscript{95} Water Soluble Tinning Flux cleans, tins and fluxes most commonly soldered metals including copper, brass, zinc, galvanized iron, lead and tin or copper-coated metals. Fluxing is a critical step in the soldering process. H-20\textsuperscript{95} Tinning Flux is lead-free and ideal for copper systems including fire sprinkler, hydronic heating, potable water service and DWV piping. H-20\textsuperscript{95} Tinning Flux remains active up to 700° F. H-20\textsuperscript{95} Flux complies with CA & VT lead content regulations.

PRECAUTIONS
Read all cautions and directions carefully before using this product. Apply flux with brush- do not apply with fingers. Wash thoroughly after handling and before eating. Eye/Skin contact may cause intense irritation and injury. In case of eye/skin contact, flush freely with water and seek medical attention immediately. If swallowed, DO NOT INDUCE VOMITING, drink water and call a physician or poison control center immediately. Ingestion of this product could cause gastrointestinal distress. DO NOT REUSE EMPTY CONTAINER. KEEP OUT OF REACH OF CHILDREN.

Refer to material safety data sheet for more information.
For emergency first aid help, call 1-877-740-5015.

COMMON APPLICATIONS
Oatey H-20\textsuperscript{95} Water Soluble Tinning Flux can be used to solder most commonly soldered metals including copper, brass, zinc, galvanized iron and tin or copper-coated metals.

Consult Oatey Technical Department for applications not specifically referenced above.

INGREDIENTS (CAS Number)
- Triethanolamine Hydrochloride (637-39-8)
- Zinc Chloride (7646-85-7)
- Ammonium Chloride (12125-02-9)
- Surfactant Blend (N/A)
- Inert Fillers (N/A)
- Tin (7440-31-5)
- Copper (7440-50-8)
- Bismuth (7440-69-9)

COMPLIANCE AND LISTINGS
- NSF Listed to Lead Free Flux Standard 61
- Fluoride Commences with CA & VT lead legislation
- Flux Base meets ASTM Standard B 813

<table>
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<tr>
<th>PRODUCT NUMBER</th>
<th>DESCRIPTION</th>
<th>PACK</th>
<th>CARTON WEIGHT</th>
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<tbody>
<tr>
<td>30140</td>
<td>1.7 oz. H-20\textsuperscript{95} Water Soluble Tinning Flux</td>
<td>12</td>
<td>4 lbs.</td>
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<tr>
<td>30142</td>
<td>8 oz. H-20\textsuperscript{95} Water Soluble Tinning Flux</td>
<td>24</td>
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<td>30143</td>
<td>16 oz. H-20\textsuperscript{95} Water Soluble Tinning Flux</td>
<td>24</td>
<td>15 lbs.</td>
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<tr>
<td>53068</td>
<td>1.7 oz. H-20\textsuperscript{95} Water Soluble Tinning Flux with Brush – Carded</td>
<td>12</td>
<td>2 lbs.</td>
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