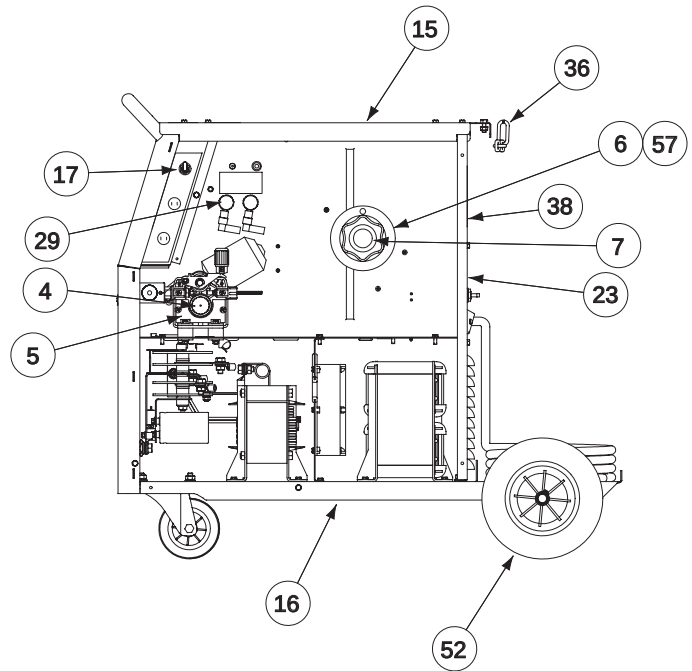
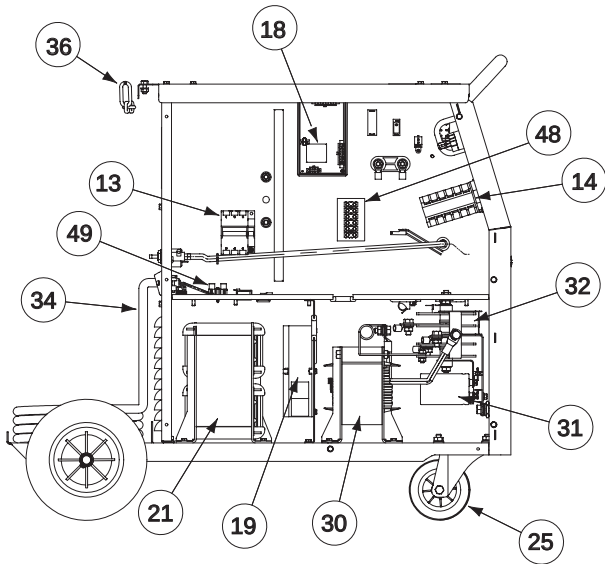
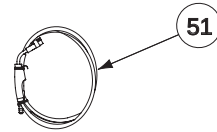
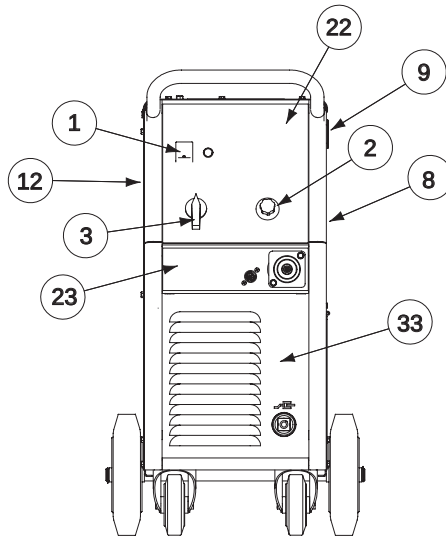


PARTS LIST FOR

Century® Wire Feed™ 255



GENERAL ASSEMBLY



Indicates a change this printing.

Use only the parts marked "x" in the column under the heading number called for in the model index page.

ITEM	DESCRIPTION	PART NO.	QTY.	1	2	3	4	5	6	7	8	9
1	Century® Wire Feed™ 255 Final Asbly (G6422), Includes:	K2783-1	1	X								
	On/Off Switch	S27985-1	1	X								
2	WFS Knob	T10491	1	X								
3	Voltage Sensor Knob	S27985-2	1	X								
4	Drive Roll Retainer	S27985-3	1	X								
5	Wire Drive Assembly	S27985-4	1	X								
6	Wire Reel Spindle	S27985-5	1	X								
7	Wire Reel Locking Nut	S27985-6	1	X								
8	Upper Door	S27985-7	1	X								
9	Plastic Latch	S27985-8	1	X								
10	Door Hinge (Not Shown)	S27985-9	2	X								
11	Lower Side Door (Not Shown)	S27985-10	1	X								
12	Case Side	S27985-11	1	X								
13	Contactor	S27985-12	1	X								
14	Voltage Selector Switch	S27985-13	1	X								
15	Case Top	S27985-14	1	X								
16	Machine Base	S27985-15	1	X								
17	Gun Selection Switch	S27985-16	1	X								
18	Control P.C. Board	S27985-17	1	X								
19	Fan	S27985-18	1	X								
20	Twistlock Cable Assembly (Not Shown)	S27985-19	1	X								
21	Transformer Assembly	S27985-20	1	X								
22	Nameplate Top	S27985-21	1	X								
23	Nameplate Bottom	S27985-22	1	X								
24	Trigger Assembly (Not Shown)	S27985-23	1	X								
25	Caster	S27985-24	2	X								
26	Wiring Diagram (Not Shown)	S27985-25	1	X								
27	Rating Plate (Not Shown)	S27985-26	1	X								
29	Output Stud Fastening Cap	S25351-5	2	X								
30	Choke Assembly	S27985-27	1	X								
31	Capacitor	S27985-28	3	X								
33	Front Panel Assembly	S27985-30	1	X								
34	Input Cord	S27985-31	1	X								
36	Chain	S27985-33	1	X								
37	Warning Decal (Not Shown)	M16196	1	X								
38	Case Back	S27985-34	1	X								
39	Procedure Decal (Not Shown)	S27985-35	1	X								
40	Warning Decal - Cylinder	T13086-202	1	X								
41	Grounding - Warning Decal - (Not Shown)	T13259-2	1	X								
42	Cylinder Mounting Decal (Not Shown)	S27985-36	1	X								
43	Pressure Arm Decal (Not Shown)	S27985-37	1	X								
44	GND Decal (Not Shown)	T13260-4	1	X								
45	Fuse Decal (Not Shown)	S27985-38	1	X								
46	Century® Logo Decal	L13917	1	X								
47	Gun Selector & Warning Decal (Not Shown)	S27985-39	1	X								
48	1 Pin Terminal Block (14-8 AWG)	S27985-40	6	X								
49	1 Pin Terminal Block (20-10 AWG)	S27985-41	3	X								
50A	Smooth Drive Roll - .025" (Not Shown)	KP2855-1	1	X								
50B	Smooth Drive Roll - 0.35"/Knurled Drive Roll - 0.45" Kit (Not Shown)	KP2856-1	1	X								

#



Use only the parts marked “x” in the column under the heading number called for in the model index page.

[illegible]