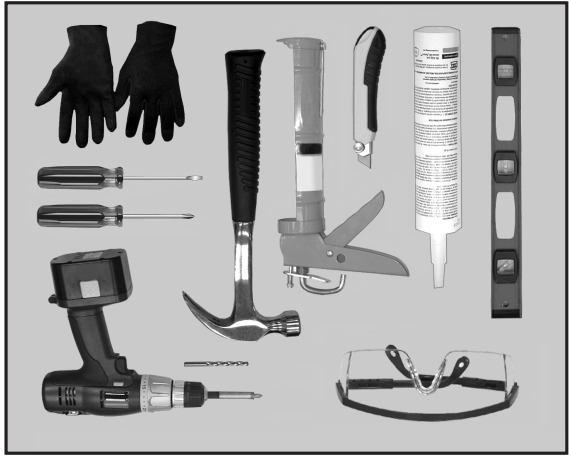




the opening in width and height.  
2. Measure the window itself to ensure that it will fit into the desired window opening. The window should be approximately 1/4" less than

1. Measure the window opening to ensure that you purchased the correct size window. If a wood frame is to be installed you will need to consider the type/size of lumber and adjust the window size accordingly.

**BEFORE YOU INSTALL YOUR WINDOW, IT IS IMPORTANT THAT YOU DO THE FOLLOWING:**



We strongly recommend that you wear protective eyewear and gloves.

**TOOLS YOU MAY NEED:**  
Hammer, utility knife, Phillips screwdriver, flathead screwdriver, level, safety glasses, gloves, caulking gun, professional grade exterior caulk, drill and 1/8" drill bit.

**BEFORE YOU START**  
Read these recommendations, look at the photos carefully and identify all pieces to be removed or added during installation.

**REPLACEMENT SLIDING WINDOW**

**INSTALLATION INSTRUCTIONS**

**PREPARE THE OPENING**

1. Clean the opening of any debris. Remove any materials that may interfere with the installation process.



2. If needed, construct a frame using pressure treated wood of the appropriate depth for your opening (usually 2x6 or 2x8). Secure the frame to the opening using an appropriate type of fastener (masonry screws, anchors, etc.).



3. Place the window in the frame to make sure it fits.



4. Create a blind stop for the window (if one does not already exist), using a 3/4" quarter round or comparable piece of wood, around the top and sides of the wood frame. Make sure the inside of the stop is at least 4" from the inside of the wood frame, leaving enough room to install the window and any interior trim.



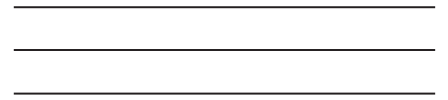
5. Apply a generous bead of caulk to the inside of the stops to create a seal where the window will contact them. Caulk along the bottom of the wood frame in the middle where the window will sit.



**Continued on Other Side of This Page** →

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P.O. Box 6029  
North Brunswick, NJ 08902-6029

Place  
Stamp  
Here



# INSTALL NEW WINDOW

**6.** Place the window frame into the opening, making sure it is seated against the stops. The weep holes should be on the bottom side of the frame and facing outside. Check for plumb, level and square. Shim if necessary, making sure to shim behind where the installation screw holes are in the frame.



**7.** Open each sash and drill 1/8" pilot holes through the screw holes in the window jambs into the wood frame. Fasten the window to the wood frame with the enclosed installation screws. Do not over tighten.



**8.** Finally, trim/finish the inside of the opening as desired



## PRODUCT REGISTRATION FORM

Please complete and return this registration form

- 1) Title:  Mr.  Mrs.  Ms
- 2) Name: First         Initial   Last
- 3) Address:  
 Street                  Apartment No.      
 City           State   Zip Code
- 4) Home Phone    -    -     5) Date of Birth   /
- 6) Marital Status  
 Single  Married
- 7) Annual Household Income  <\$15,000  \$15,000-\$29,999  \$30,000-\$49,999  \$50,000-\$74,999  
 \$75,000-\$100,000  >\$100,000
- 8) Do you own or rent your primary residence?  Own  Rent
- 9) How long have you resided in your home?   years
- 10) What is the age of your home?  1-10 yrs  11-20 yrs  21-30 yrs  31-50 yrs  
 51-75 yrs  other
- 11) These windows were installed in your:  Primary Residence  Second Home  Investment Property
- 12) These windows were purchase by:  Homeowner  Builder/Contractor
- 13) These windows were used for:  New Construction  Addition  Replacement
- 14) Who installed the windows?  Installed them myself  Hired a Contractor
- 15) Number of windows purchased:
- 16) Model Number(s):
- 17) Installation Date:   /   /
- 18) What factors most influenced your purchasing decision? Please choose three (3):  
 Energy Efficiency  Advertising  Product Features  Warranty  
 Brand Reputation  Price  Style/Appearance  Other \_\_\_\_\_  
 Store Display  Availability  Product Performance

Please mail this Product Registration form within 30 days of installation to:

Attn: Product Registration Department  
 P.O. Box 6029  
 North Brunswick, NJ 08902-6029