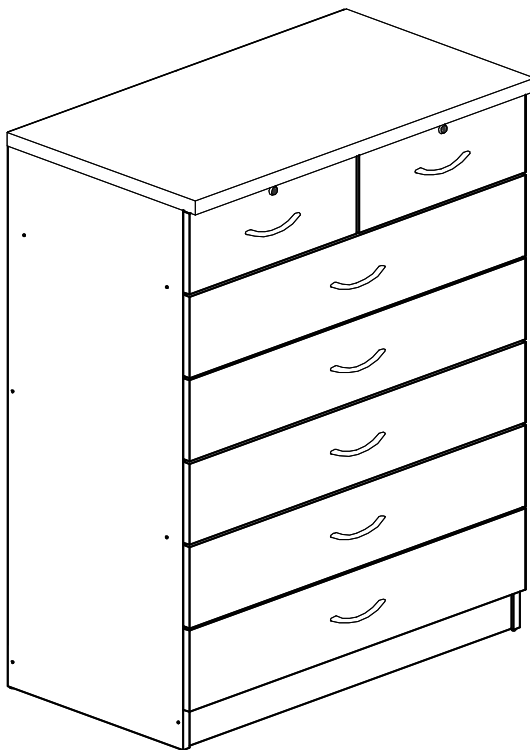


ASSEMBLY INSTRUCTIONS

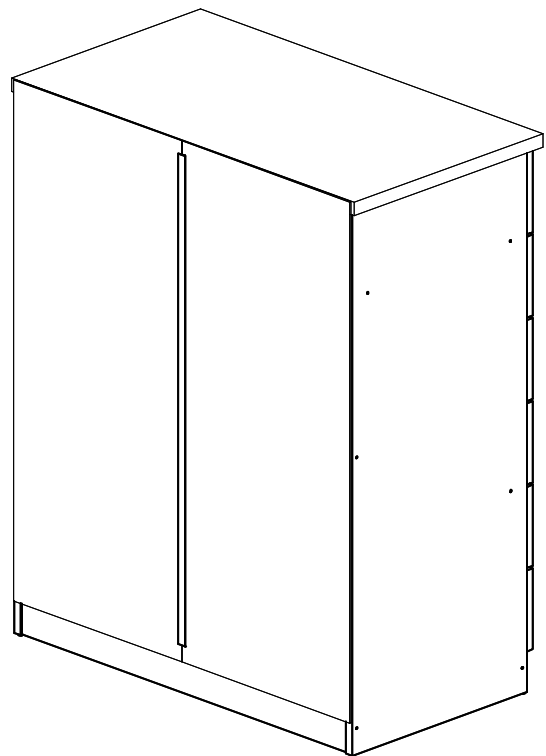
HI 70DR 7 DRAWER CHEST

~ Before assembly, please read the instructions ~
~ Keep these instructions for future reference ~

~ Follow these steps to assemble the Chest Cabinet ~



FRONT VIEW



BACK VIEW

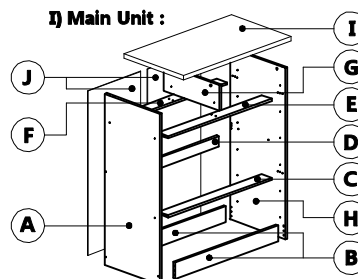


THIS INSTRUCTION BOOKLET CONTAINS IMPORTANT INFORMATION ABOUT ASSEMBLY AND SAFETY. PLEASE READ AND KEEP FOR FUTURE REFERENCE.

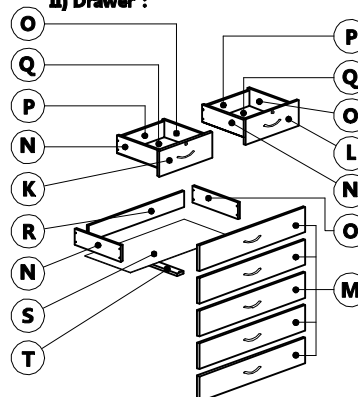
Parts

☒ The parts of the product are packed in one box.
There are inner box(es) or package(s) that included components and accessories required to complete the assembly

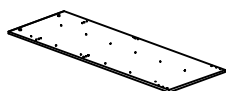
I) Main Unit :



II) Drawer :



A) Left Side Panel
1 Pc.
1203x 419 x 15mm



B) Kick Panels (Front & Back)
2 Pcs.
768 x 114 x 15mm



C) Front Strengthening Panel
1 Pc.
768 x 76 x 15mm



D) Back Strengthening Panel
1 Pc.
768 x 76 x 15mm



E) Strengthening Panel -Front
1 Pc.
768 x 76 x 15mm



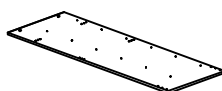
F) Strengthening Panel -Back
1 Pc.
768 x 76 x 15mm



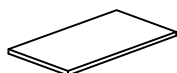
G) Divider Panel
1 Pc.
419x 172 x 15mm



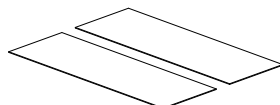
H) Right Side Panel
1 Pc.
1203x 419 x 15mm



I) Top Panel
1 Pc.
803 x 445 x 30mm



J) Back Panels
2 Pcs.
1156 x 397 x 3mm



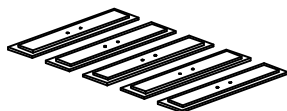
K) Left Drawer Front Panel -Small Drawer
1 Pc.
395 x 178 x 15mm



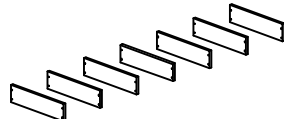
L) Right Drawer Front Panel -Small Drawer
1 Pc.
395 x 178 x 15mm



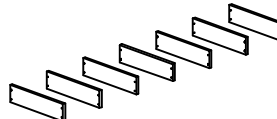
M) Drawer Front Panels -Big Drawers
5 Pcs.
794 x 178 x 15mm



N) Drawer - Left Side Panels
7 Pcs.
338 x 114 x 15mm



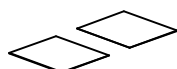
O) Drawer - Right Side Panels
7 Pcs.
338 x 114 x 15mm



P) Drawer End Panels -Small Drawers
2 Pcs.
522 x 73 x 15mm



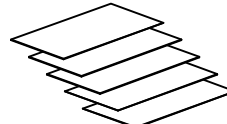
Q) Drawer Base Panels-Small Drawers
2 Pcs.
349 x 338 x 3mm



R) Drawer End Panels -Big Drawers
5 Pcs.
714 x 111 x 15mm



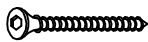
















S) Drawer Base Panels -Big Drawers
5 Pcs.
743 x 338 x 3mm



T) Drawer Base Supporting Panels
5 Pcs.
338 x 51 x 15mm



Hardwares And Accessories

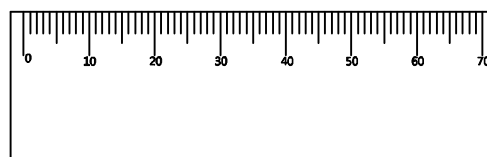
1 Screw M6 x 40mm 14 Pcs.   Pvc Cap 14 Pcs.	2 Screw M4 x 32mm 66 Pcs. 	3 Screw M3.5 x 14mm 42 Pcs.  <i>* For #13 Drawer Slides</i>	4 Handle 7 Pcs.   Handle Screw M4 X 20mm 14Pcs.	5 Mini Fix 6 Sets.   Pvc Cap 6 Pcs.
6 Lock 2 Sets. 	7 Pvc Dowel 32 Pcs. 	8 Protection Nail 4 Pcs. 	9 Nail 110 Pcs. 	10 Allen Key 1 Pc. 
11 Screw M6.2 x 10mm 28 Pcs.  <i>* For #12 Drawer Slides</i>	12 Drawer Slide - A 7 Pcs.  <i>* Fix On Side Panels</i> A & H	13 Drawer Slide - B 7 Pcs.  <i>* Fix On Drawer Side Panels</i>	14 H-PROFILE 1 Pc. 	







IMPORTANT

Check the measure of the bolts on the scale below or with a measuring tape before applying them in the parts

Observe correctly the application and the position of each bolt accessory, as the step-by-step instructions, before applying them in the parts.



Required Or Recommended Tools

Sample Screwdriver 	Sample Hammer 	Sample Measuring Tape 	Sample Electric Screwdriver 
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IMPORTANT!

The required or recommended tools for assembly are not supplied with the product.



Hodedah

www.hodedah.com
support@hodedah.com

- This product contains small components, please ensure that they are kept away from small children.
- THIS INSTRUCTION BOOKLET CONTAINS **IMPORTANT** SAFETY INFORMATION.PLEASE READ AND KEEP FOR FUTURE REFERENCE.



DO NOT RETURN PRODUCT TO THE STORE.

If a part is missing or damaged, email our customer service. We will gladly ship your replacement parts **FREE** of charge.

Need Parts or Assistance?

email us at

support@hodedah.com

For prompt, reliable service; please have your assembly manual ready.



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www.hodedah.com
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Thank you for purchasing from Hodedah

**To learn more about hodedah and our products visit
www.hodedah.com**

READ BEFORE BEGINNING ASSEMBLY

- Read each step carefully. It is very important that each step of instruction is performed in the correct order. If these steps are not followed in sequence, assembly difficulties will occur.
- Make sure all parts are included. Most parts are labelled or stamped on the raw edge.
- Work in spacious area, preferably on a carpet, near the place the unit will be used.
- Do not use power tools to assemble your furniture. Power tools may strip or damage the parts.

HELPFUL HINTS

- Call us if you need assistance.
- Move your new furniture carefully, with two people lift and carry the unit to it's new location.
- Never push, drag or pull your furniture (especially on carpet).

Warranty Information

Hodedah warrants this product to be free from defects in material and workmanship agrees to remedy any such defect. This warranty covers one year from the date of original purchase. This is solely limited to be repair or replacement of defective parts and no assembly labor is included.

This warranty does not apply to any product which has been improperly assembled, subjected to misuse or abuse or which has been altered or repaired in any way.

To obtain warranty service, purchaser must present original bill of sale. Components repaired or replaced warranted through the remainder of the original warranty period only. The defective components will be repaired or replaced without charge, subject to the terms and conditions described above.

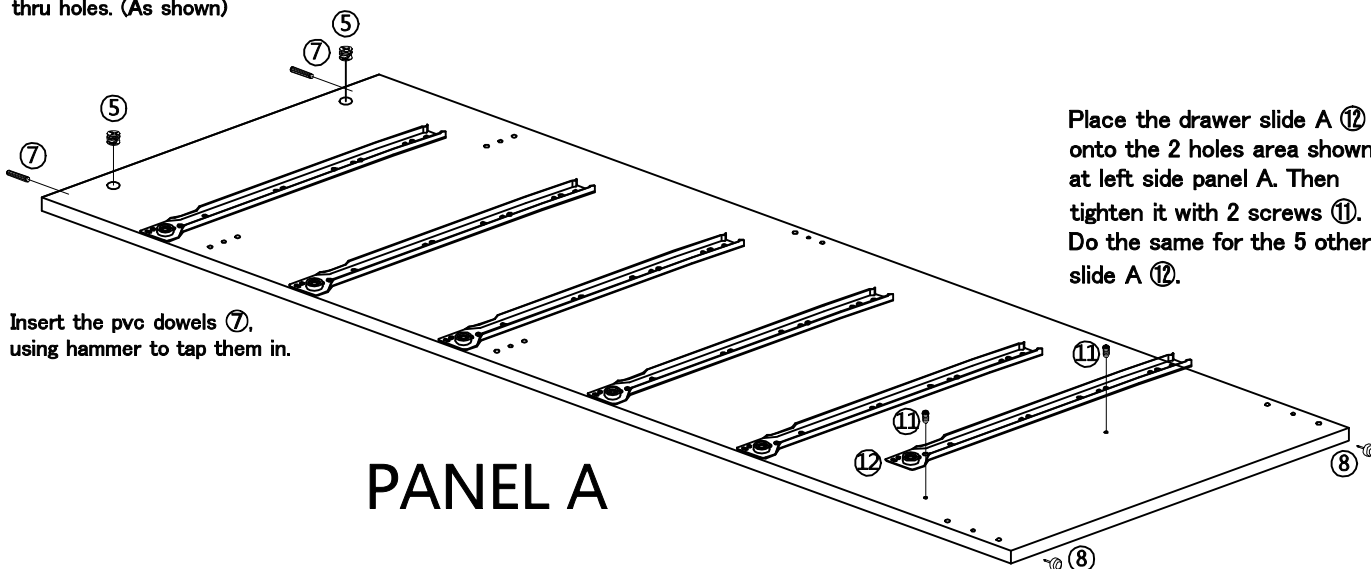
For help with assembly, identifying parts, product information or to order parts, please contact us:

Call us at:
718-456-0505
Monday-Friday
9:00am-5:00pm

Visit our website:
www.hodedah.com

Pre - Assembly

Insert the mini fix ⑤ (nuts) with the cross arrow mark facing upward and aim to panel A's top thru holes. (As shown)



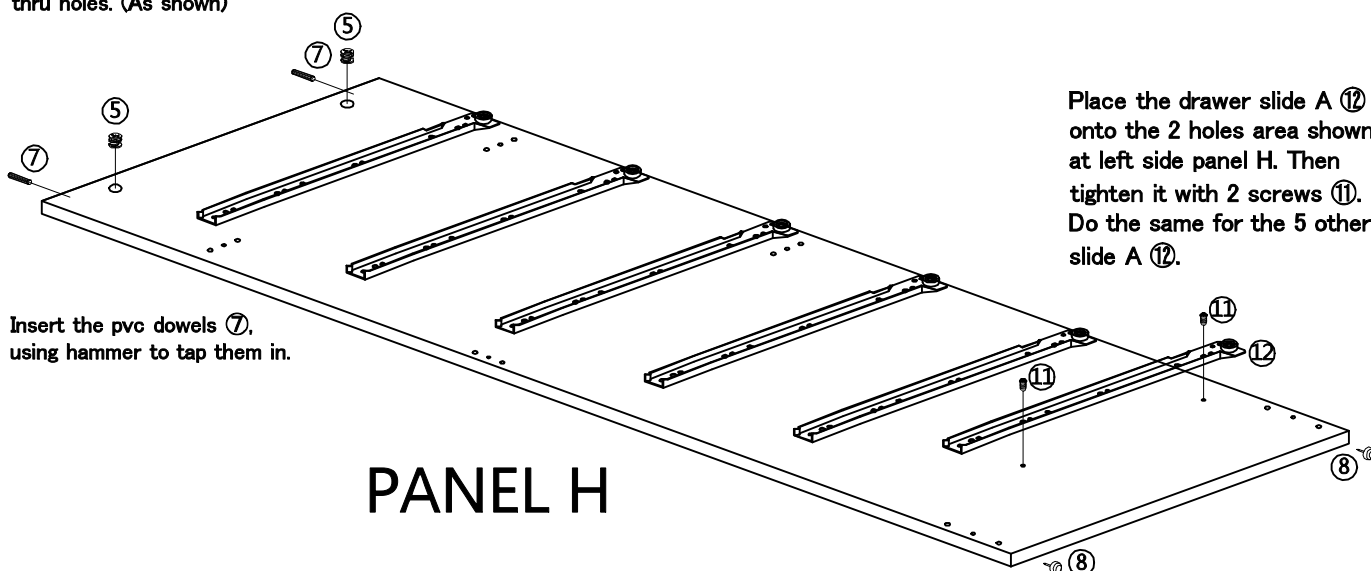
Place the drawer slide A ⑫ onto the 2 holes area shown at left side panel A. Then tighten it with 2 screws ⑪. Do the same for the 5 other slide A ⑫.

Insert the pvc dowels ⑦, using hammer to tap them in.

PANEL A

Nail Protection Nail ⑧, provided with hammer onto the bottom edge of panel A as shown.

Insert the mini fix ⑤ (nuts) with the cross arrow mark facing upward and aim to panel H's top thru holes. (As shown)



Place the drawer slide A ⑫ onto the 2 holes area shown at left side panel H. Then tighten it with 2 screws ⑪. Do the same for the 5 other slide A ⑫.

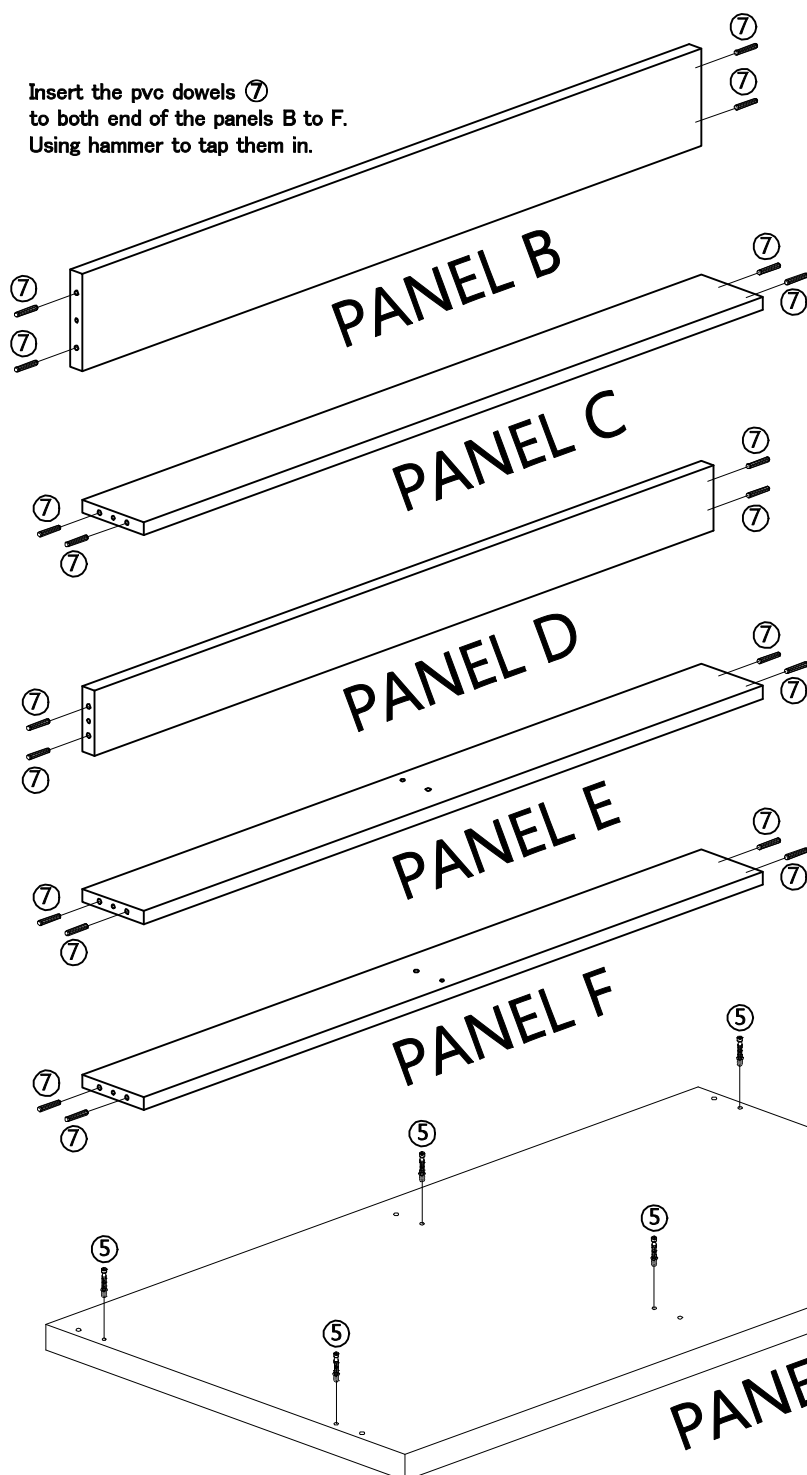
Insert the pvc dowels ⑦, using hammer to tap them in.

PANEL H

Nail Protection Nail ⑧, provided with hammer onto the bottom edge of panel H as shown.

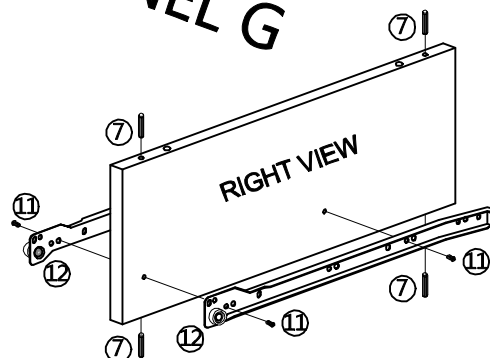
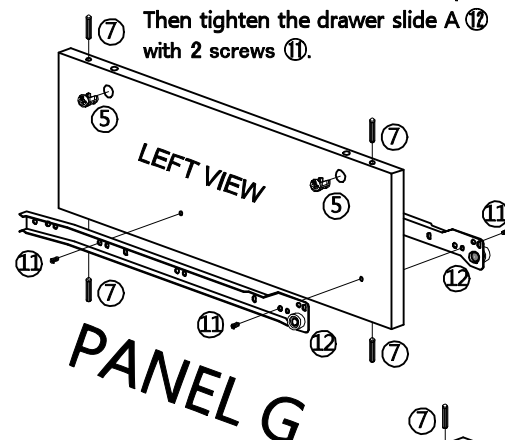
Pre - Assembly

Insert the pvc dowels ⑦ to both end of the panels B to F. Using hammer to tap them in.



Insert the mini fix ⑤ (nuts) with the cross arrow mark facing upward and aim to the panel G's top thru holes. (As shown)

Place a drawer slide A ⑫ onto the 2 holes area shown at left side of panel G. Then tighten the drawer slide A ⑫ with 2 screws ⑪.

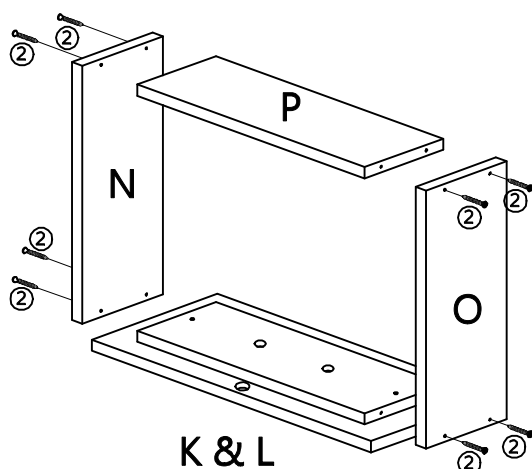


Place a drawer slide A ⑫ onto the 2 holes area shown at right side of panel G. Then tighten the drawer slide A ⑫ with 2 screws ⑪.

Insert, push down and tighten mini fix screw ⑤, to the hole as shown, 6pcs.

Assembly Of Small Drawers : 2 DRAWERS

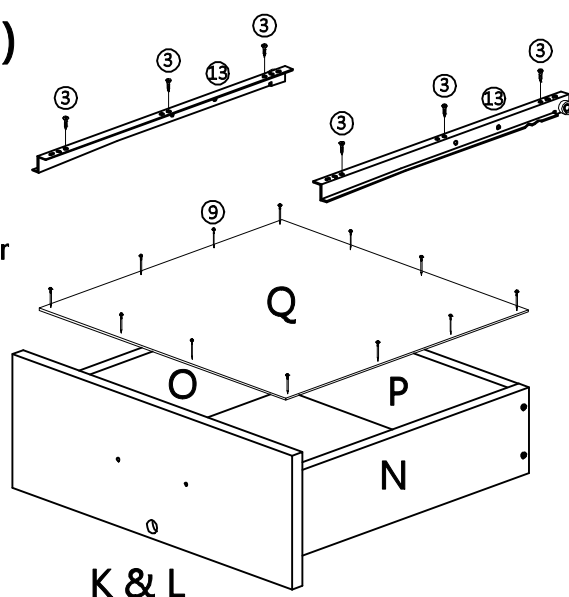
(1)



DRAWER K & L

- Place panel N and panel O on each side of panel K & L as shown.
- Then, tighten screw ② to panel N and panel O's lower thru holes to fix them onto panel K & L.
- Next tighten screw ② to panel N and panel O's upper thru holes to fix up to the panel P.

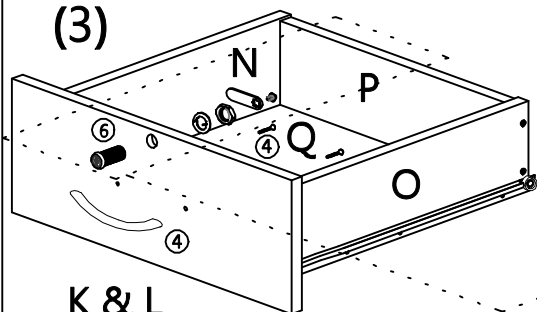
(2)



-Flip drawer with bottom side up, place panel Q onto the drawer and align properly. Then nail the nails provided with hammer on the border of panel Q as shown. The gap between 2 nails is about 100mm.

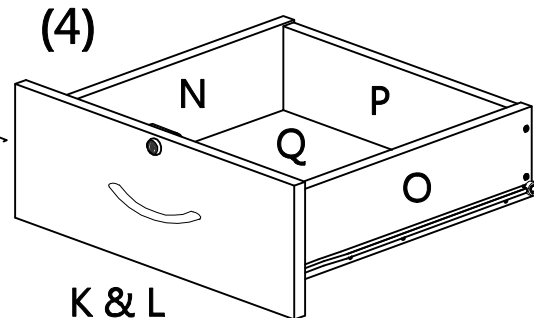
-After that, place a drawer slide B ⑬ with the small white roller facing outward and with other end tip touching panel K & L onto each bottom side (angle) edge of panel O and panel N. Then tighten 3 screws ③ on each drawer slide B ⑬ (as shown).

(3)



- Flip drawer over with bottom side down, disassemble the lock ⑥ into 5 parts as shown, then install the lock ⑥ by insert the lock ⑥'s cylinder into middle thru hole of panel K & L, then fix the lock up.
- Tighten 2 screw ④ from inner side of panel K & L into the handle ④ holes.

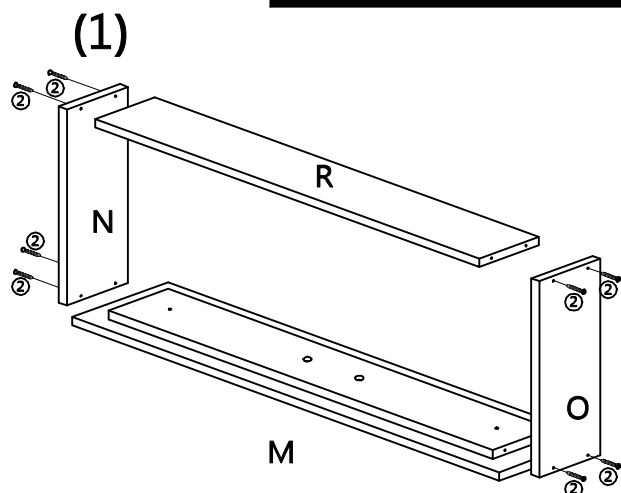
(4)



COMPLETED

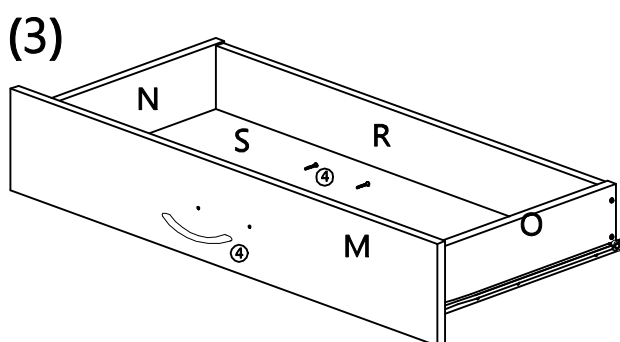
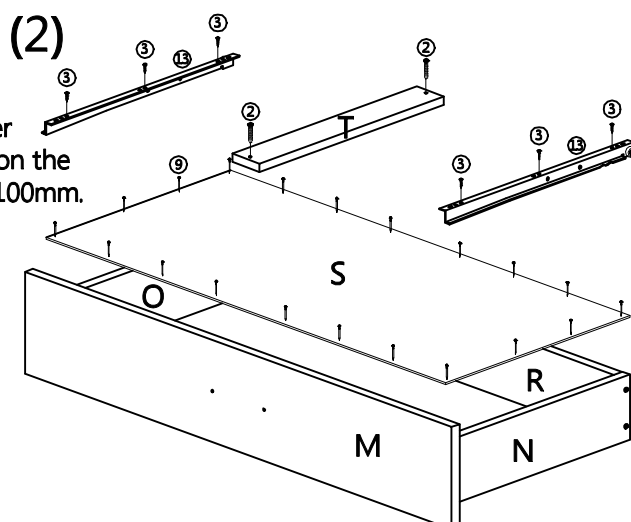
Assembly Of Big Drawers : 5 DRAWERS

DRAWER M

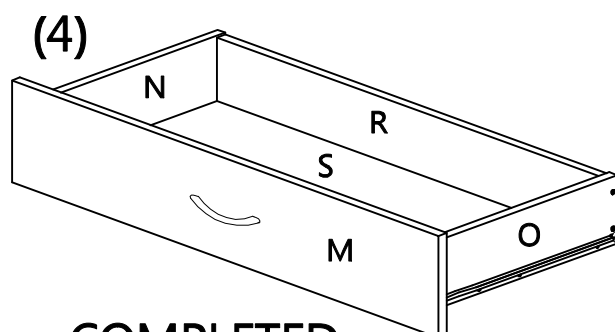


- Place panel N and panel O on each side of panel M as shown.
- Then, tighten screw ② to panel N and panel O's lower thru holes to fix them onto panel M.
- Next tighten screw ② to panel N and panel O's upper thru holes to fix up to the panel R.

- Flip drawer with bottom side up, place panel S onto the drawer and align properly. Then nail the nails provided with hammer on the border of panel S as shown. The gap between 2 nails is about 100mm.
- After that, place a drawer slide B ⑬ with the small white roller facing outward and with other end tip touching panel M onto each bottom side (angle) edge of panel O and panel N. Then tighten 3 screws ③ on each drawer slide B ⑬ (as shown).
- Put drawer supporting T onto middle of panel S, then tighten screw ② to drawer supporting T's thru hole to fix it onto panel S / panel M (inner panel) / panel R.



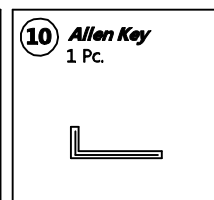
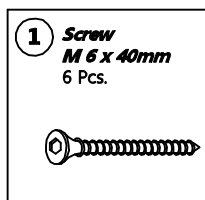
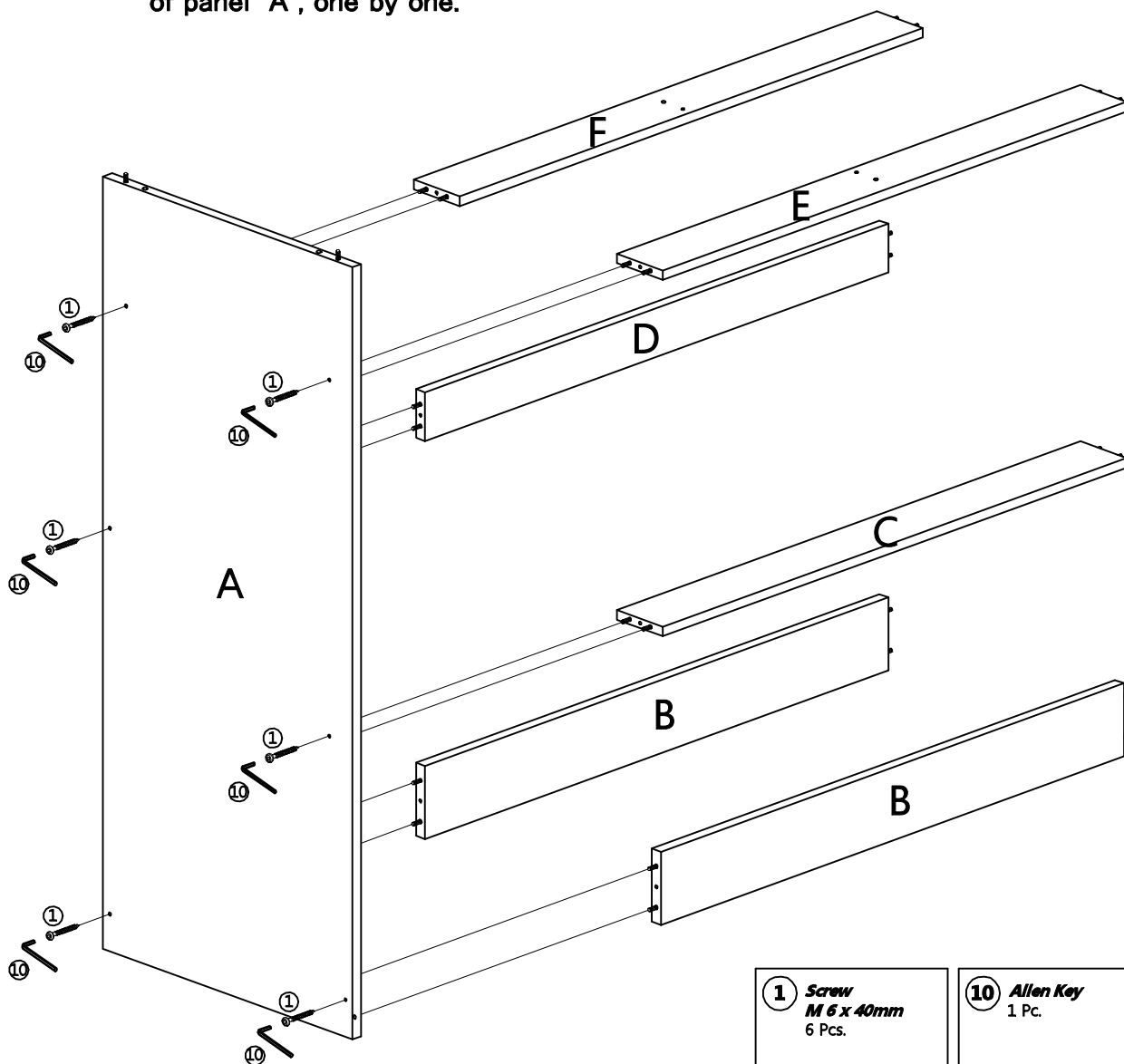
- Flip the drawer over.
- Tighten 2 screw ④ from inner side of panel M into the handle ④ holes.



COMPLETED

Assembly Instruction Step 1

- * Place and fix Panel B,C,D,E,F onto Panel A by pushing and slotting the (Left) dowels onto the non-thru holes at Panel A.
- * Using allen key ⑩ to tighten screw ① from the 6 thru holes of panel A , one by one.

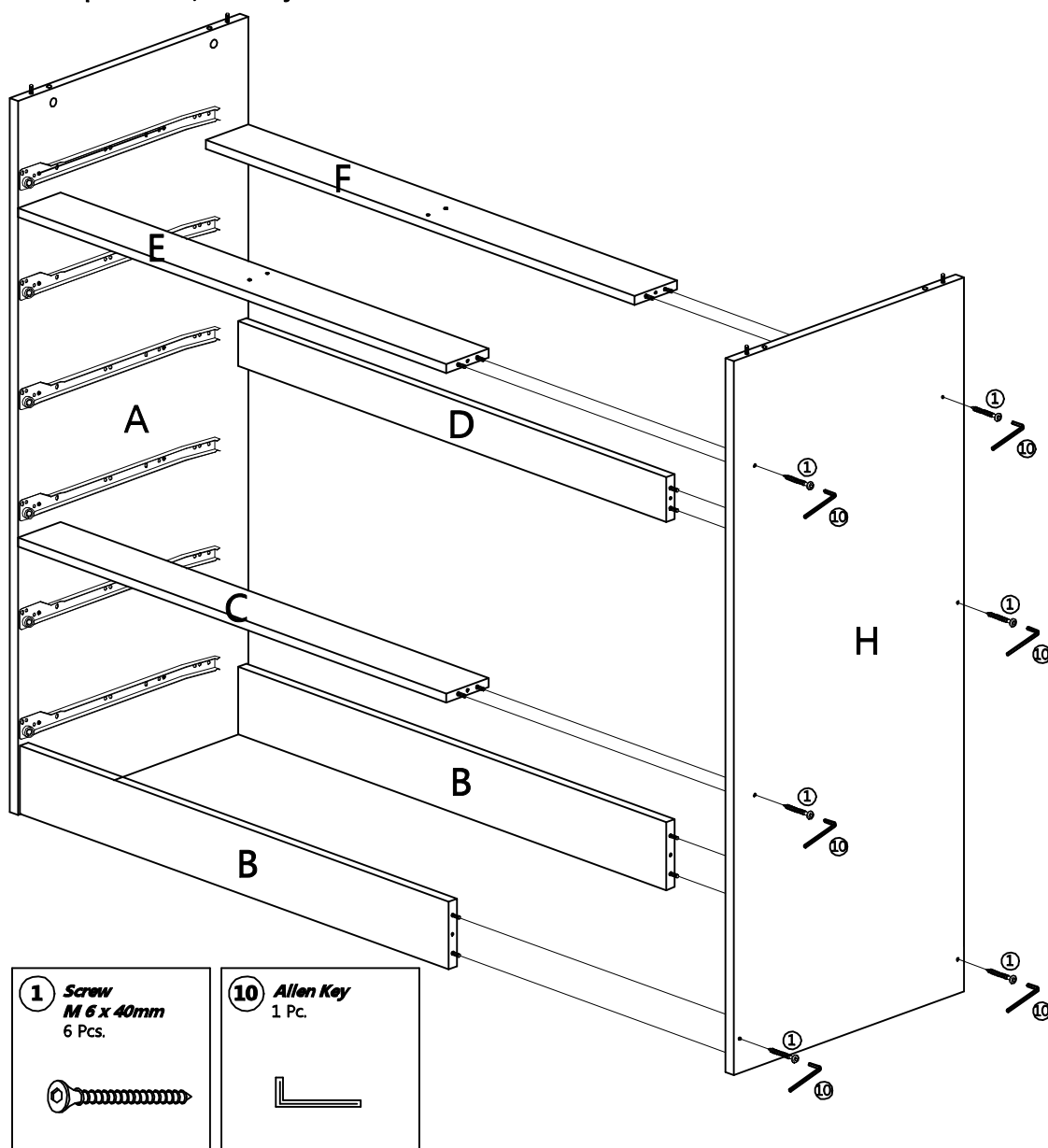


CAUTIONS

: When Push / Slot the PVC Dowels to non-thru holes, don't push too hard. Otherwise, the side panels (A & H) may be damaged.

Assembly Instruction Step 2

- * Place and fix Panel B,C,D,E,F onto Panel A by pushing and slotting the (Right) dowels onto the non-thru holes at Panel H.
- * Using allen key ⑩ to tighten screw ① from the 6 thru holes of panel H, one by one.

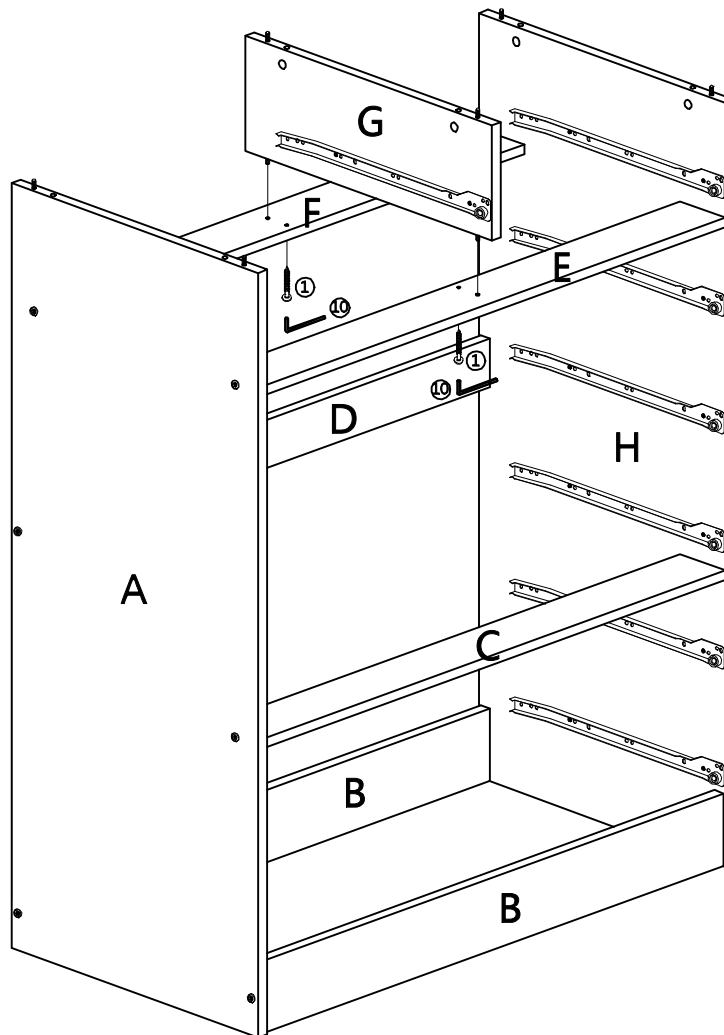


CAUTIONS

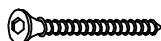
: When Push / Slot the PVC Dowels to non-thru holes, don't push too hard. Otherwise, the side panels (A & H) may be damaged.

Assembly Instruction Step 3

Place panel G (with drawer slide A ⑫ downward and the small white roller facing frontward) onto panel E and panel F by pushing and slotting the (down) dowels onto non-thru holes at bottom area of panel G. Using allen key ⑩ to tighten the 2 screw ① from the middle thru hole of panel E and panel F.



① **Screw**
M 6 x 40mm
2 Pcs.

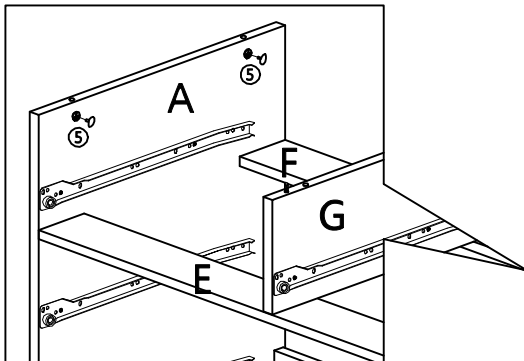
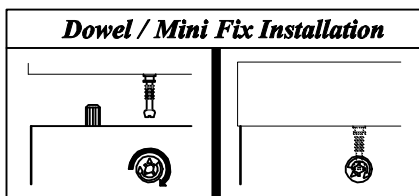


⑩ **Allen Key**
1 Pc.

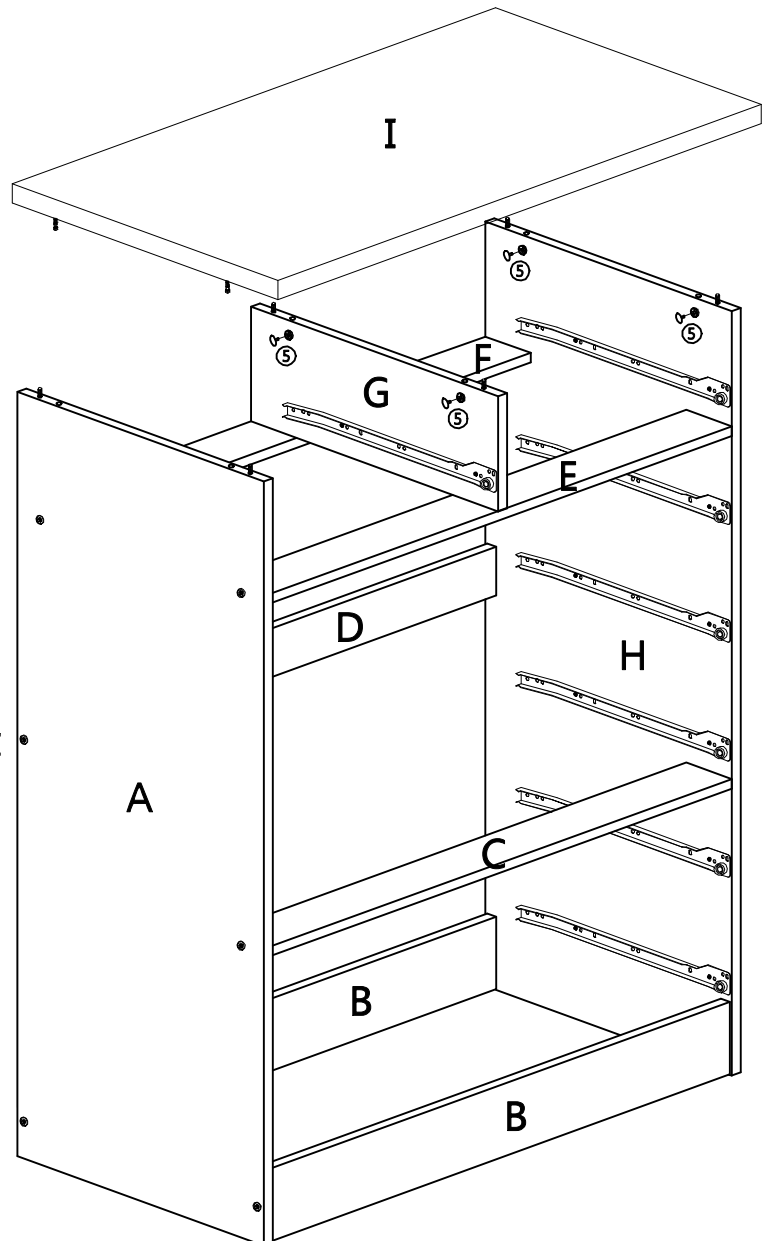


Assembly Instruction Step 4

Place and fix panel I onto panel A, panel H and panel G, and align properly by pushing and slotting the 6 (down) mini fix screws ⑤ onto the L-thru holes at top edge of panel A, G and H. At the same time, pushing and light tapping of panel I downward to have panel A, panel G and panel H's upside dowel going onto panel I's non-thru holes.

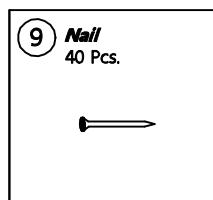
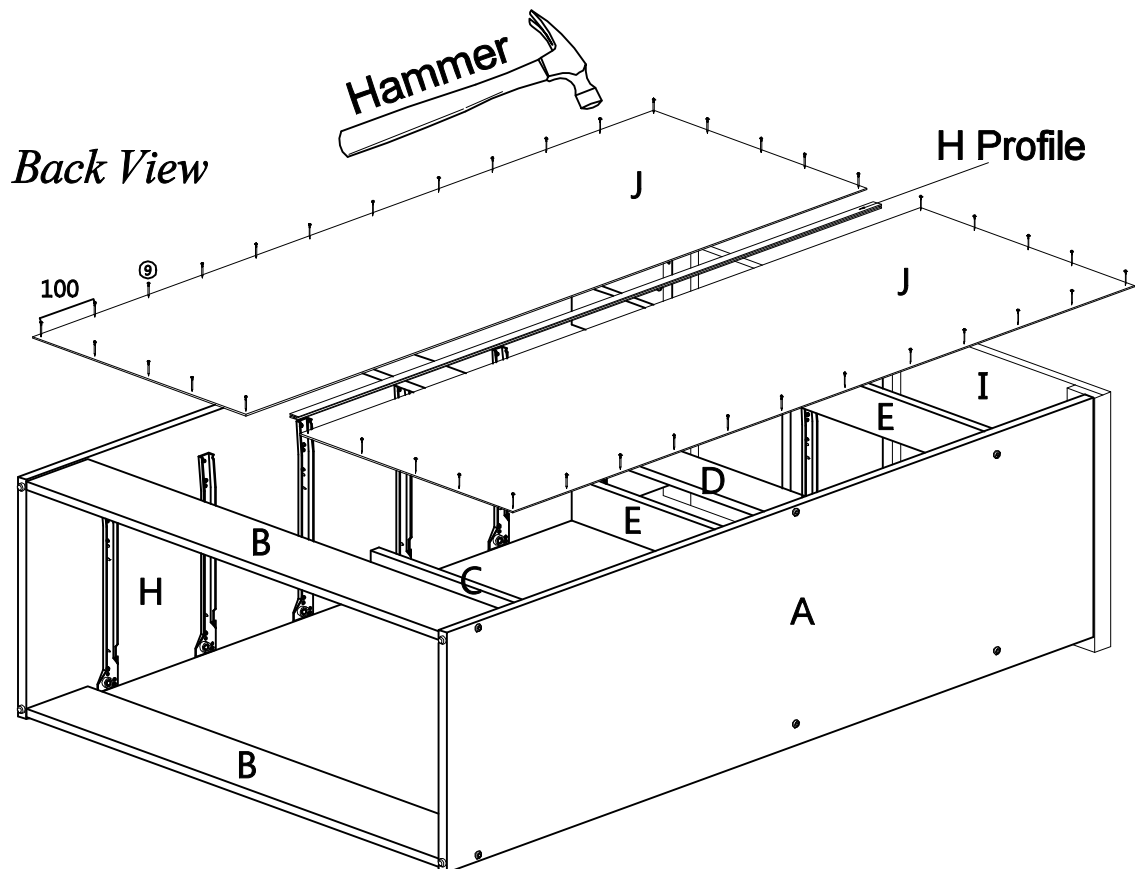


*Then, tighten mini fix ⑤ clockwise to lock the mini fix up, for tightening panel I up. Cover 6 mini fix caps provided by pushing the cover's stem onto the hole of mini fix nut on upper side of panel A, G, and H.



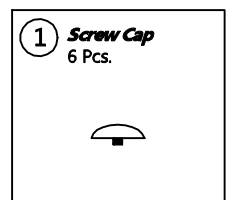
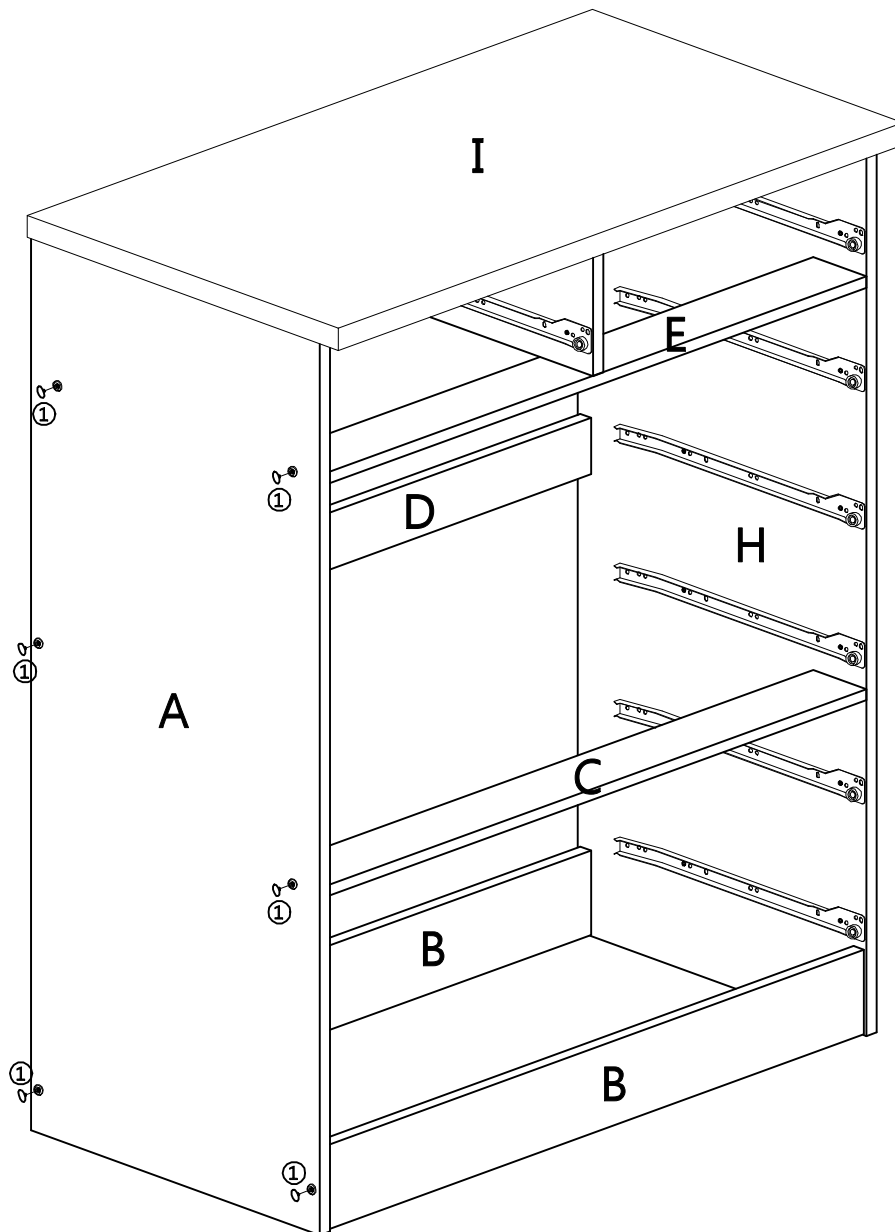
Assembly Instruction Step 5

- * Lay the carcass at face down position, Place the 2 back Panels J onto the back of the main unit, and join the 2 panel J together with H-profile by slotting one side each of panel J into the track of H-profile. Then align them properly for nailing.
- * Then use hammer to nail the nails one by one and at center of 4 side edges. Gap between 2 nails is about 100mm for all.



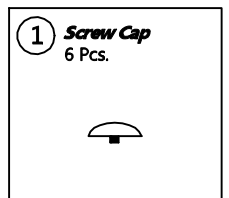
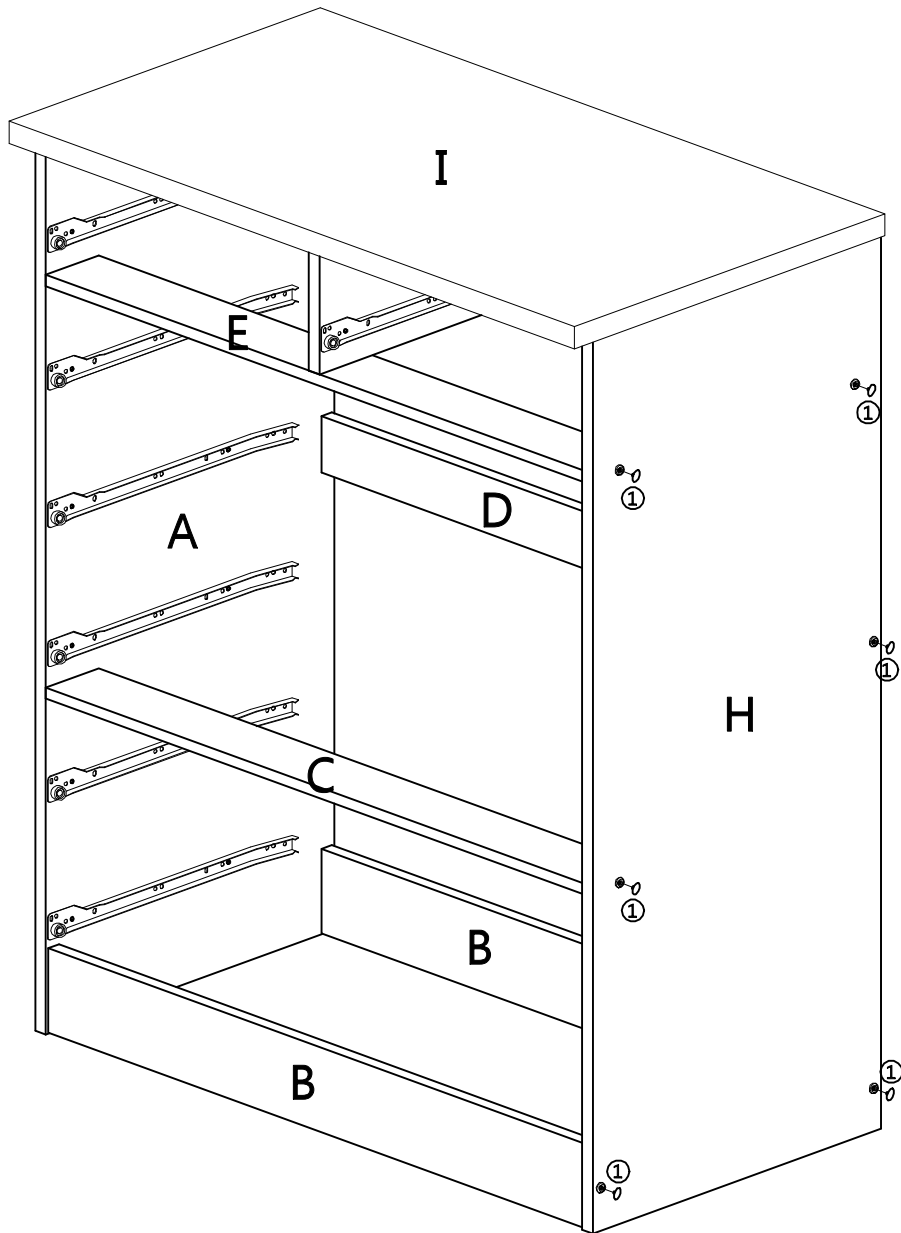
Assembly Instruction Step 6

- * Lift up the main unit carefully and let it stand up properly.
- * Cover all the screw ①'s head with the pvc cap provided by pushing the cover's stem onto the hole of screw head one by one for all 6 screws on panel A as shown.



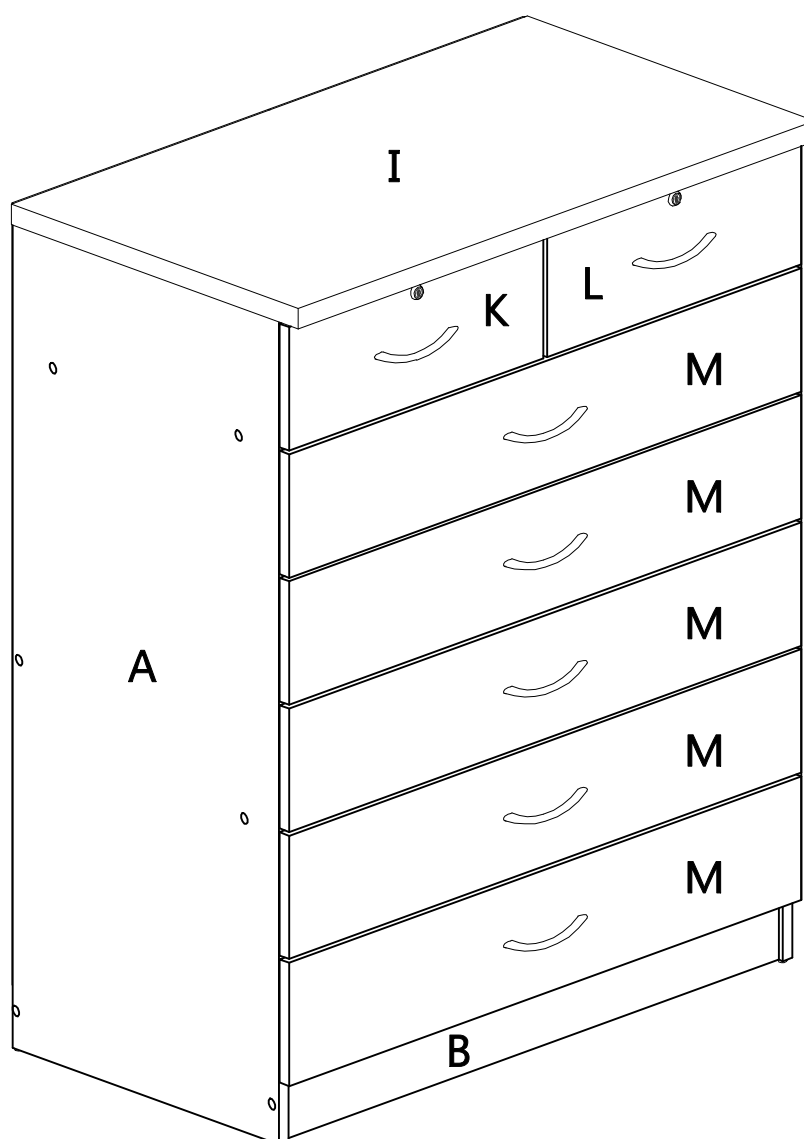
Assembly Instruction Step 7

- * Cover all the screw ① 's head with the pvc cap provided by pushing the cover's stem onto the hole of screw head one by one for all 6 screws on panel H as shown.



Assembly Instruction Step 8

* Take all drawers (5 big and 2 small), and slide them (the white rollers at drawer slide at both side of drawers are to go into the track of the slides at each side panel.) all the way gently, one drawer by one drawer starting from bottom one.



Completion

In the interest of our environment please dispose of all packaging thoughtfully.