

DO NOT RETURN PRODUCT TO THE STORE  
Individual stores do not stock parts.

Date of Purchase

\_\_\_ / \_\_\_ / \_\_\_

If a part is missing or damaged, visit our website or call our toll-free customer service line. We will gladly ship your replacement parts FREE of charge.

Need Parts or Assistance?

**WWW.AMERIWOOD.COM/PARTS**

or call toll free:

1-800-489-3351

For prompt, reliable service please have your assembly manual ready.

**Recommended # of people needed for assembly: 1  
(however it is always better to have an extra hand.)  
Estimated assembly time is 1 hour.**

THIS INSTRUCTION BOOKLET CONTAINS  
**IMPORTANT** SAFETY INFORMATION. PLEASE  
READ AND KEEP FOR FUTURE REFERENCE.

Spanish translations are located in the center of this manual.  
*Se localizan las traducciones españolas en el centro de este manual.*

Thank you for purchasing from AMERIWOOD. Gracias por comprar de AMERIWOOD.

Visit [WWW.AMERIWOOD.COM](http://WWW.AMERIWOOD.COM) to view the limited warranty valid in the U.S. and Canada.

Visite [WWW.AMERIWOOD.COM](http://WWW.AMERIWOOD.COM) para ver la garantía limitada válido en el U.S. y Canadá.

## BEFORE STARTING ANTES DE EMPEZAR

-Read each step carefully before starting. It is very important that each step of instruction is performed in the correct order. If these steps are not followed in sequence, assembly difficulties will occur.

-Make sure all parts are included. Most board parts are labeled or stamped on the raw edge.

-Work in spacious area, preferably on a carpet, near the place the unit will be used.

-Have the following tools close at hand.

-Do not use power tools to assemble your furniture. Power tools may strip or damage the parts.

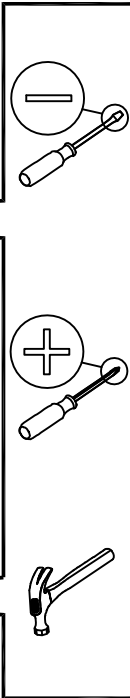
-Lea cada paso cuidadosamente antes de empezar. Es muy importante que cada paso de instrucción haya realizado en el orden correcto. Si estos pasos no se siguen en la sucesión, las dificultades de la asamblea ocurrirán.

-Haga que todas las partes son incluido. Más partes de la tabla se etiquetan o estamparon en el borde crudo.

-El trabajo en una área espaciosa, preferentemente en una alfombra, cerca del lugar la unidad se usará.

-Tenga las herramientas siguientes cerrar a mano.

-No use las herramientas de poder para congregar su mobiliario. Las herramientas de Power pueden despojar o pueden dañar las partes.



## HELPFUL HINTS LAS INDIRECTAS ÚTILES

- Visit our website for basic assembly tips and to order replacement parts..

- Call our toll free number if you need assistance.

- Compression dowels are tapped in with a hammer.

- Back panels provide stability and support. Use all the nails provided. Units without the back panel installed may collapse.

- When tapping nails into a board, be sure there are equal margins on all sides to square the unit.

- Move your new furniture carefully, with two people lift and carry the unit to it's new location.

- Never push, drag or scoot your furniture (especially on carpet).

-- Additional parts are available for a nominal fee.

-visite nuestro pagnia de internet para que siga los pasos básicos del samblaje del mueble y ordene las partes que necesitan der reemplazadas.

-llame nuestro peaje el número libre si usted necesita la ayuda.

-Las clavijas de condensación se taladran en con un martillo.

-Los tableros del parte de atrás proporcionan estabilidad y apoyo. Use todas las uñas proporcionadas. Las unidades a menos que el tablero de la parte de atrás instalado puede derrumbarse.

-cuando taladrando las uñas en una tabla, esté seguro hay márgenes iguales en todos los lados cuadrar la unidad.

- EL movedor su nuevo mobiliario cuidadosamente, con dos personas, alzamiento y lleva la unidad a él es la nueva situación.

-nunca empuje, arrastre o salga su mobiliario (sobre todo en la alfombra).

-Las partes adicionales están disponibles para una cuota nominal.

For help with assembly, identifying parts, product information or to order parts, please contact us:

Para la ayuda con la asamblea, identificando las partes, información del producto o para pedir las partes, por favor avísenos:



Visit our website:

Visita nuestro website:

[WWW.AMERIWOOD.COM/PARTS](http://WWW.AMERIWOOD.COM/PARTS)

available 24 hours a day, Las 24 horas disponibles por día,  
7 days a week 7 días por semana



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Llamar a: 1-800-489-3351

Monday - Friday  
Lunes - Viernes  
9:00 am - 5:00 pm  
(Central Time Tiempo Central)



FAX:

1-888-315-8745

available 24 hours a day,  
7 days a week

Las 24 horas disponibles por día,  
7 días por semana



Write to:

Escribir a:

AMERIWOOD  
410 East First Street South  
Wright City, MO 63390 USA  
Attention: Consumer Service

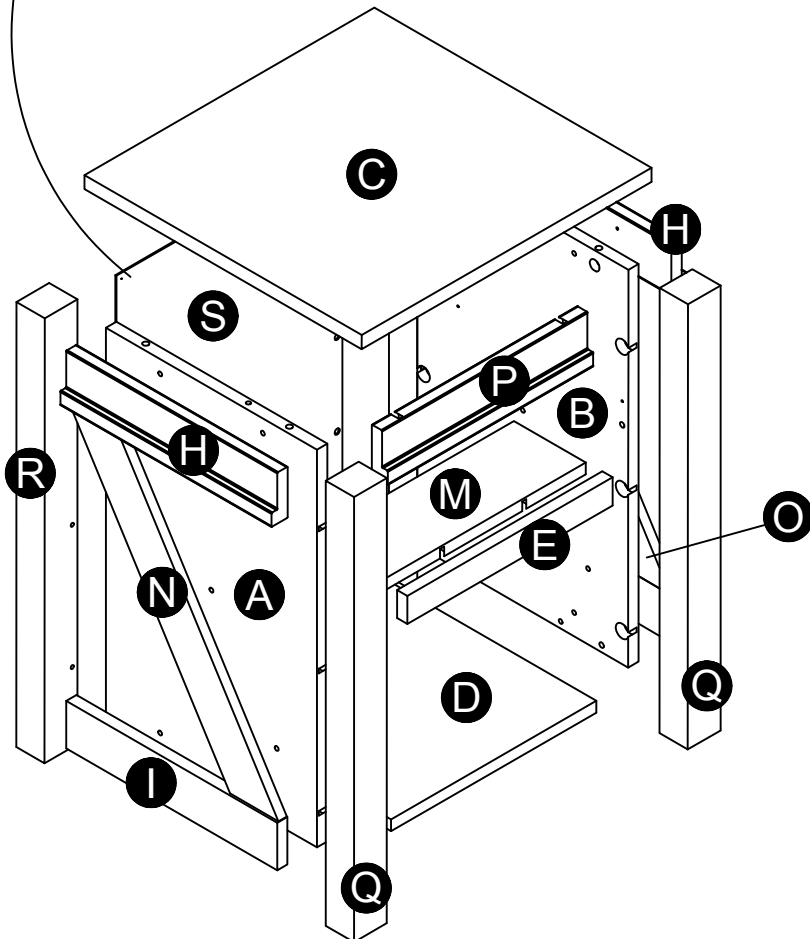
## PARTS - PIEZAS

Parts shown are the base cabinet of your model. Drawer is shown on next pages. Please note, some parts are labeled with a sticker and some parts have a letter stamped on a raw edge.

Piezas mostradas son la base del gabinete de su modelo. Cajón se muestra en las siguientes páginas. Nota: algunas partes están marcados con una etiqueta y algunas partes tienen una letra impresa en un borde.

This piece is paperboard construction. It is not made from wood but is required for the assembly of your unit.

Esto pedazo son la construcción del cartón. Ello no son hecho de madera, pero se requiere para la asamblea de su unidad.



Spanish parts list on page 5.

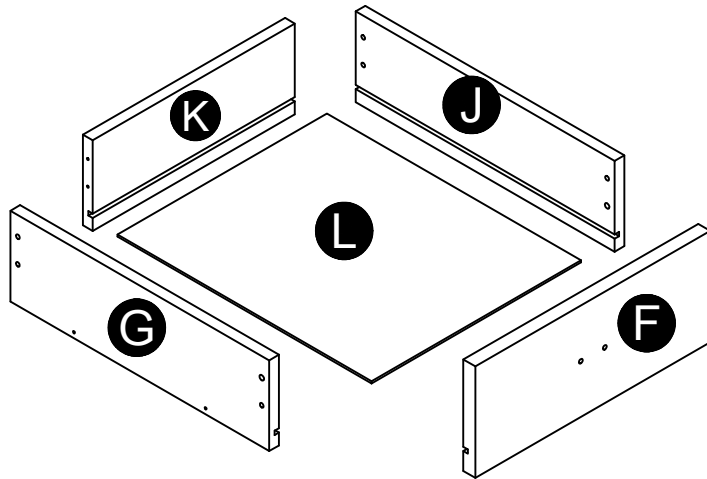
Lista de piezas españolas en la página 5.

Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
A	1	35683215010	LEFT PANEL
B	1	35683215020	RIGHT PANEL
C	1	35683215030	TOP
D	1	35683215040	BOTTOM
E	1	35683215050	CENTER MOLDING
H	2	35685215080	UPPER SIDE MOLDING
I	2	35685215090	LOWER RAIL
M	1	35683000130	STRINGER
N	1	35683215140	LEFT PANEL RAIL
O	1	35683215150	RIGHT PANEL RAIL
P	1	35683215160	UPPER FRONT MOLDING
Q	2	35683215170	FRONT LEG
R	2	35683215180	REAR LEG
S	1	K568321500	BACK PANEL

## PARTS - PIEZAS

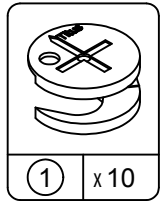
Parts shown are for the drawer of your model. Please note, some parts are labeled with a sticker and some parts have a letter stamped on a raw edge.

Piezas mostradas son para el cajón de su modelo. Nota: algunas partes están marcados con una etiqueta y algunas partes tienen una letra impresa en un borde.



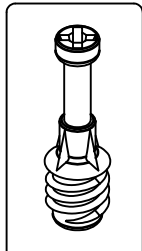
Parts List			
ITEM	QTY	PART NUMBER	DESCRIPTION
F	1	35683215060	DRAWER FRONT
G	1	35683302070	LEFT DRAWER SIDE
J	1	35683302100	RIGHT DRAWER SIDE
K	1	35683302110	DRAWER BACK
L	1	35683302120	DRAWER BOTTOM

PARTS - PIEZAS



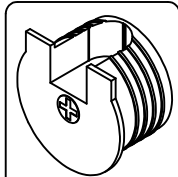
① x 10

#A22570  
cam lock



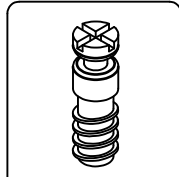
② x 10

#A22510  
cam bolt



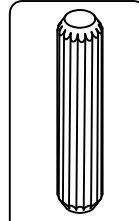
③ x 16

#A22920  
connector



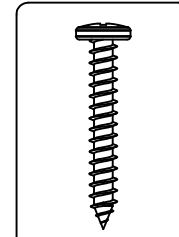
④ x 16

#A22910  
connector bolt



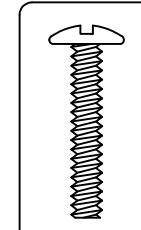
⑤ x 6

#A21660  
wood dowel



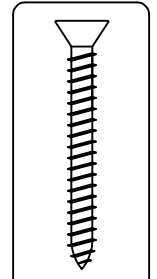
⑥ x 14

#A12850  
1" pan head



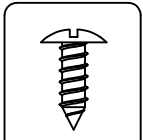
⑦ x 2

#A17400  
8-32 x 7/8" bolt



⑧ x 4

#A11600  
1-1/4" flat head



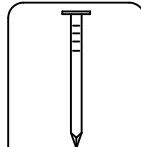
⑨ x 12

#A12120  
7/16" pan head



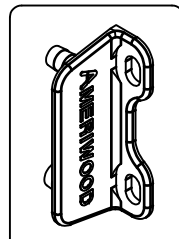
⑩ x 10

#A11080  
7/16" flat head



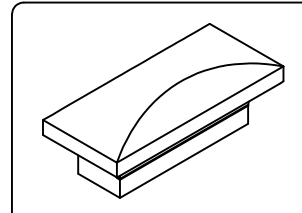
⑪ x 6

#A21110  
nail



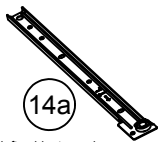
⑫ x 2

#A54200  
drawer bracket



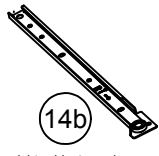
⑬ x 1

#A52480  
knob



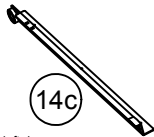
⑭a

left cabinet member



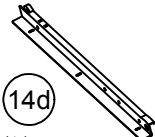
⑭b

right cabinet member



⑭c

left drawer runner



⑭d

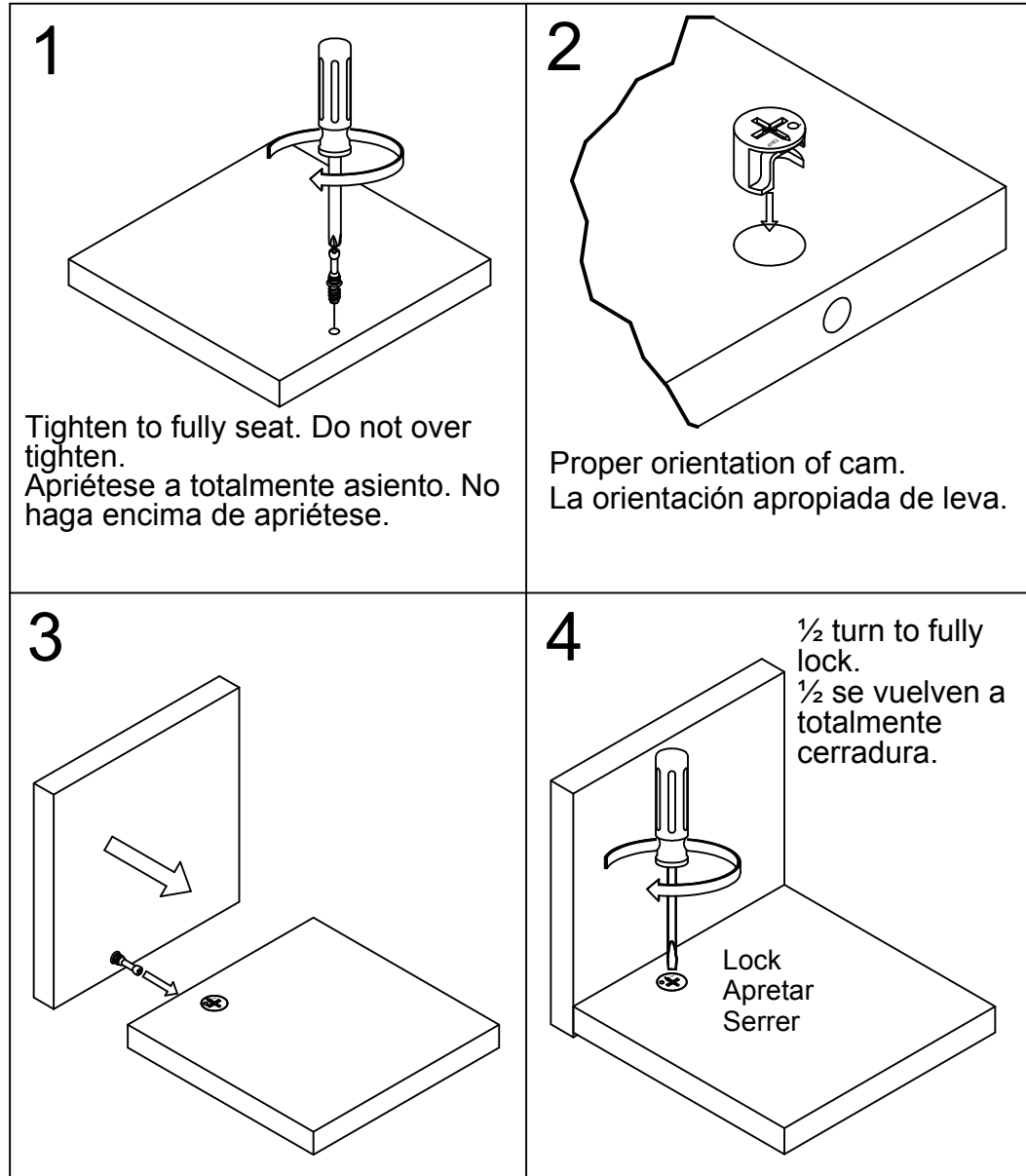
right drawer runner

⑭

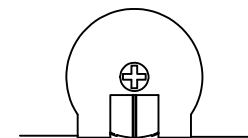
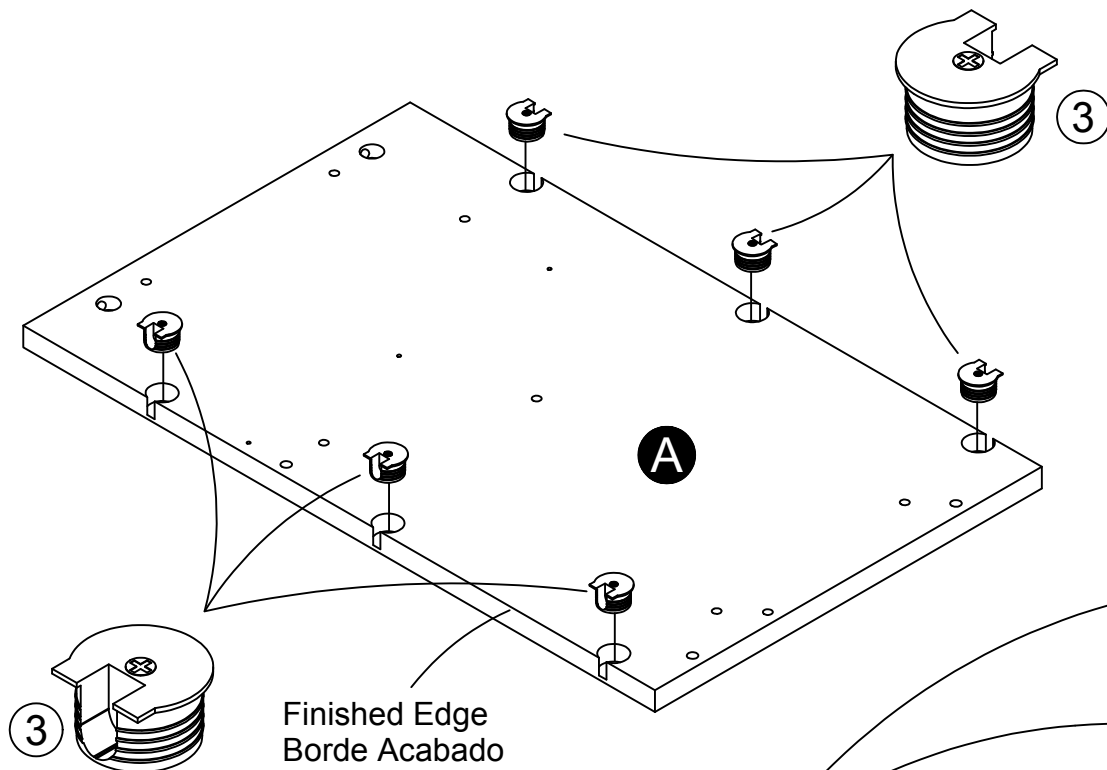
#A56030

x 1

This illustration shows how the CAM fastening system works.  
Esta ilustración muestra el sistema de fijación de leva y como funciona.

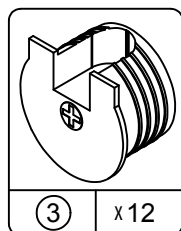
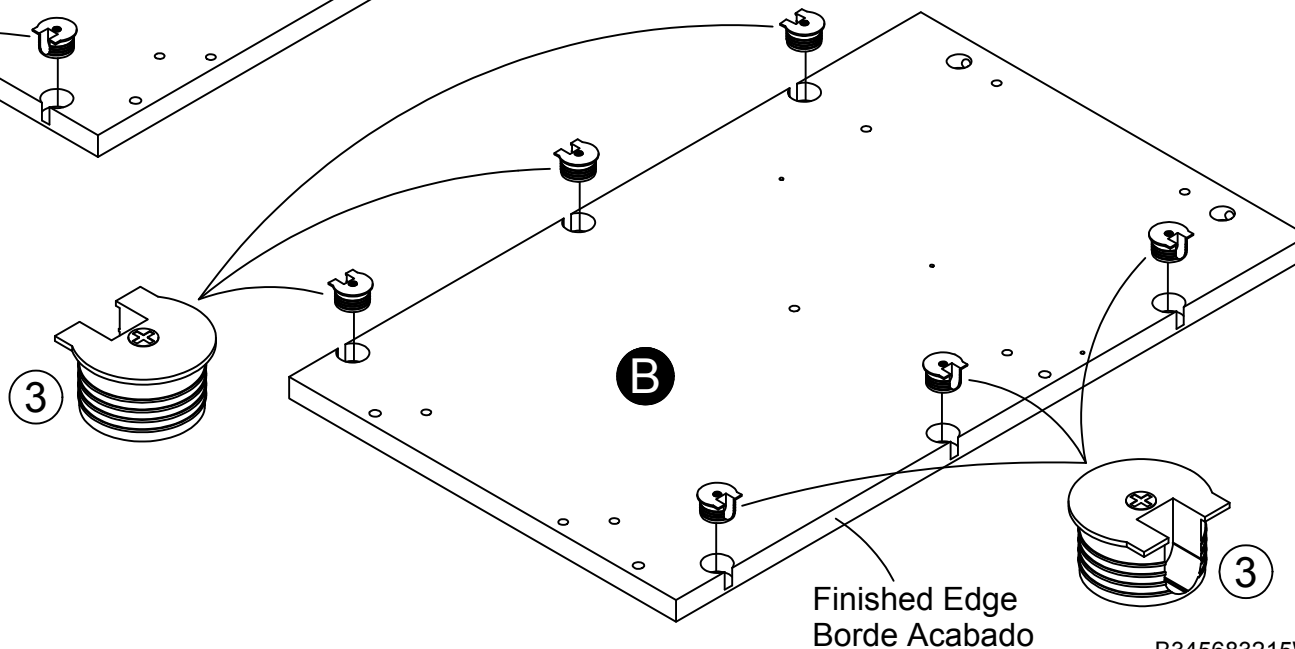


- 1** Important: When using a power drill or power screwdriver for screwing, please be aware to slow down and stop when screw is tight. Failure to do so may result in stripping the screw.  
Importante: Cuando se utiliza un taladro eléctrico o corriente desarmador para atornillar, tenga en cuenta a despacio y se detendrá cuando el tornillo está apretado. No hacerlo puede resultar en despojar el tornillo.

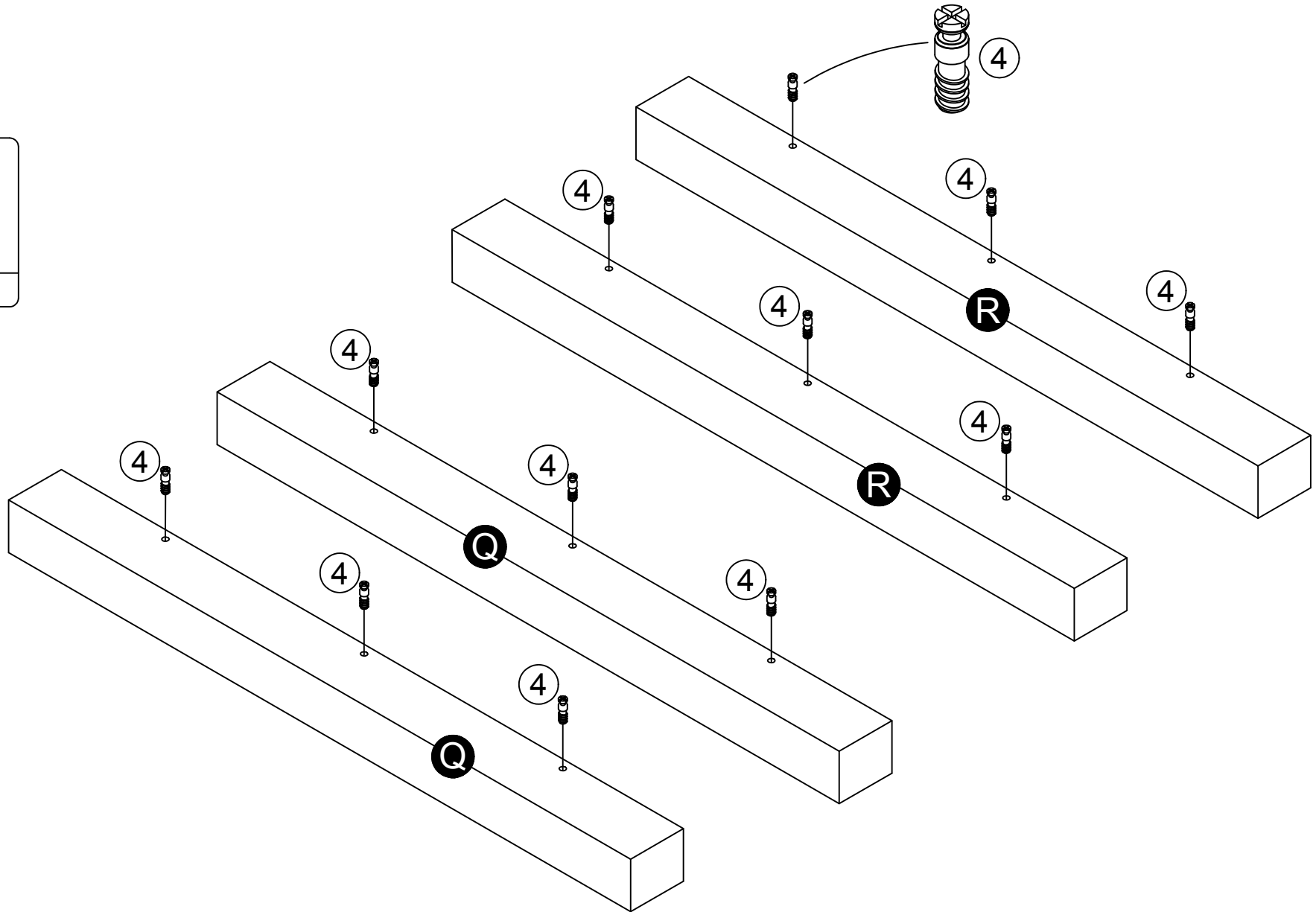
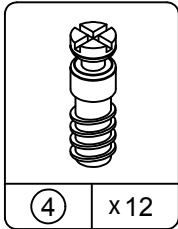


You will need to tap the connector (3) with a hammer to fully insert. Be sure the connector is positioned as shown before pushing into holes.

Quizá necesites golpear el conector (3) suavemente con un martillo para insertar completamente. Esté seguro que conector está colocado como se muestra antes de empujar en los agujeros.



# 2

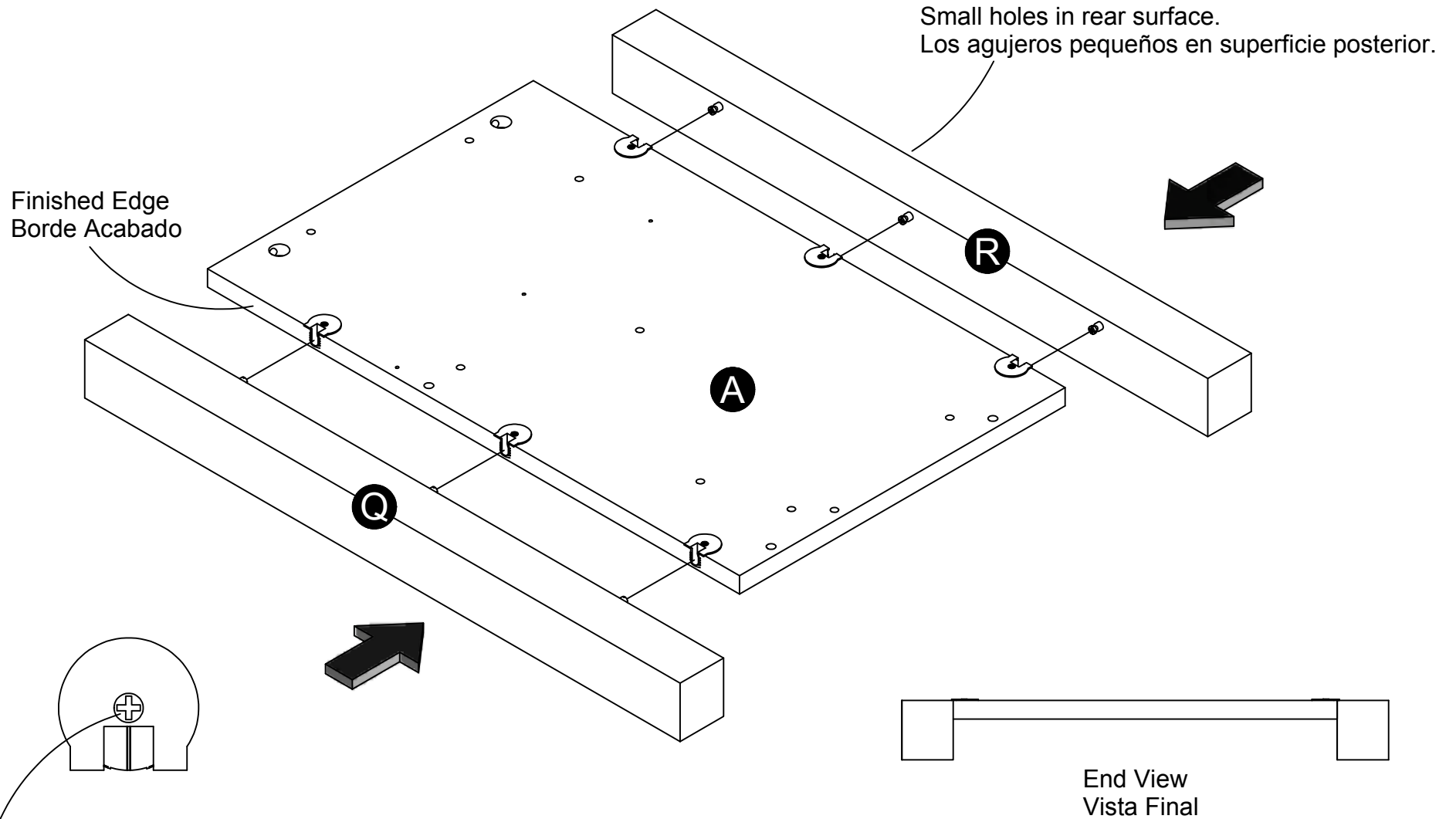


You will use the larger holes in the rear legs (R) for the connector bolts (4). The rear legs (R) has holes in the front and rear surface.



# 3

Press the front and rear legs (Q&R) onto the left panel (A) so the connector bolts (4) engage the connectors (3). Turn the screw in the center of the connector (3) clockwise to lock in place.



Turn screw clockwise to lock in place.  
Gire hacia la derecha el tornillo para bloquear en su lugar.

# 4

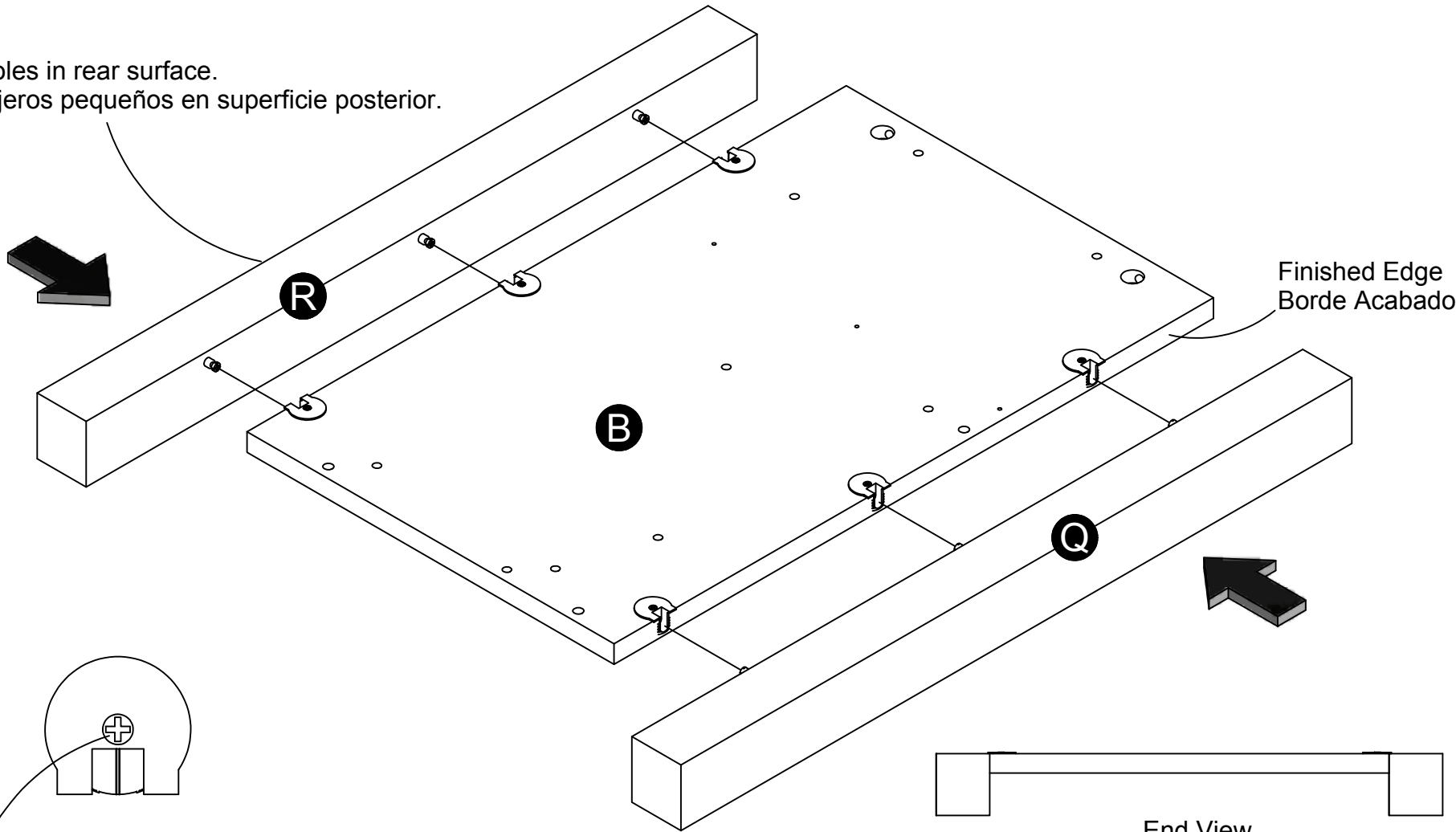
Press the front and rear legs (Q&R) onto the right panel (B) so the connector bolts (4) engage the connectors (3). Turn the screw in the center of the connector (3) clockwise to lock in place.

Small holes in rear surface.  
Los agujeros pequeños en superficie posterior.

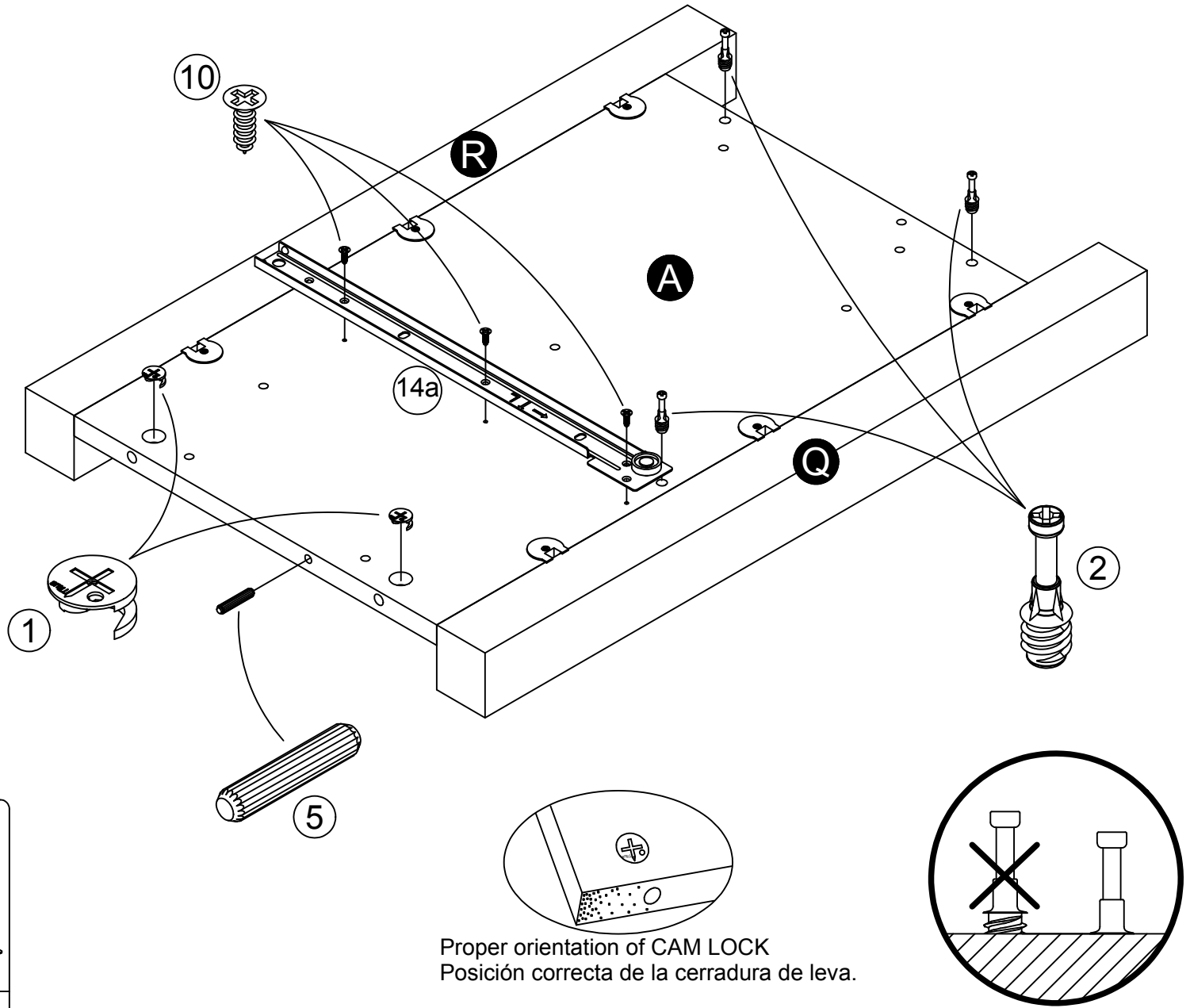
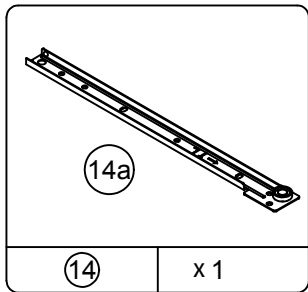
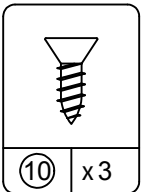
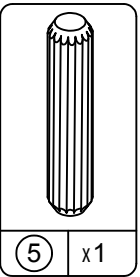
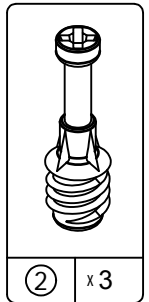
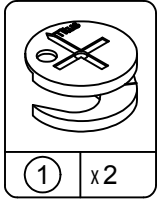
Finished Edge  
Borde Acabado

End View  
Vista Final

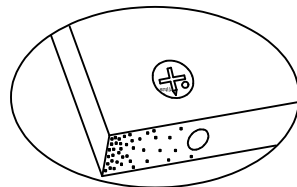
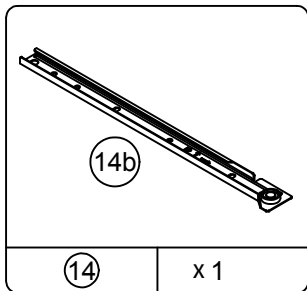
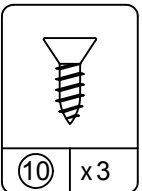
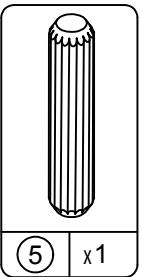
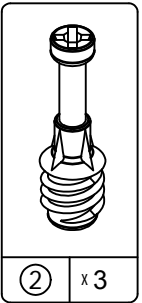
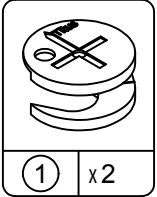
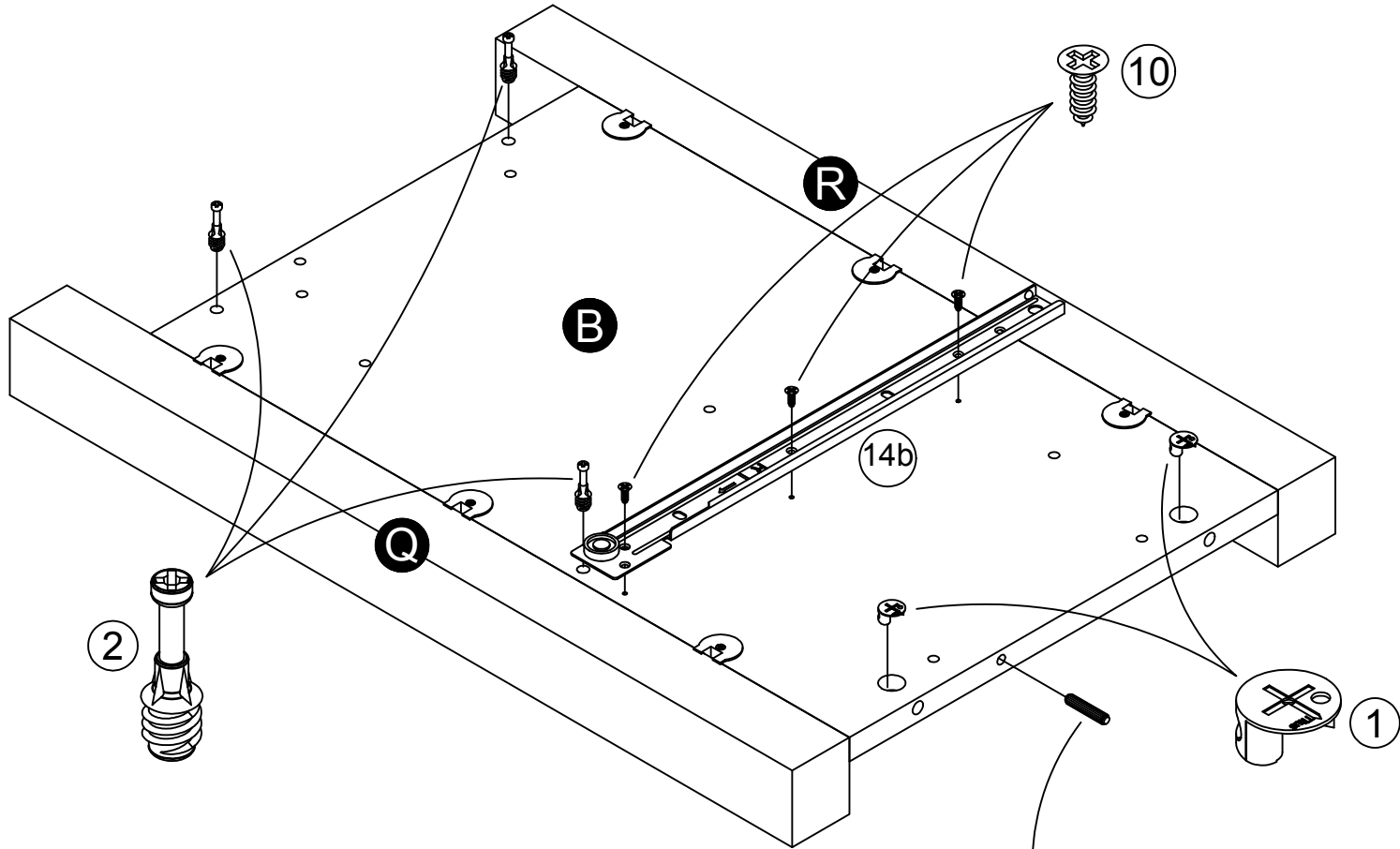
Turn screw clockwise to lock in place.  
Gire hacia la derecha el tornillo para bloquear en su lugar.



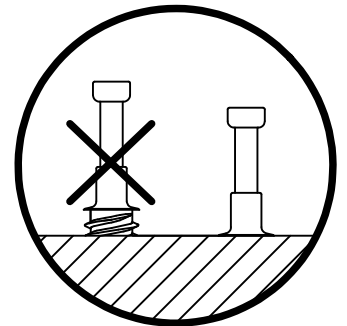
# 5



# 6

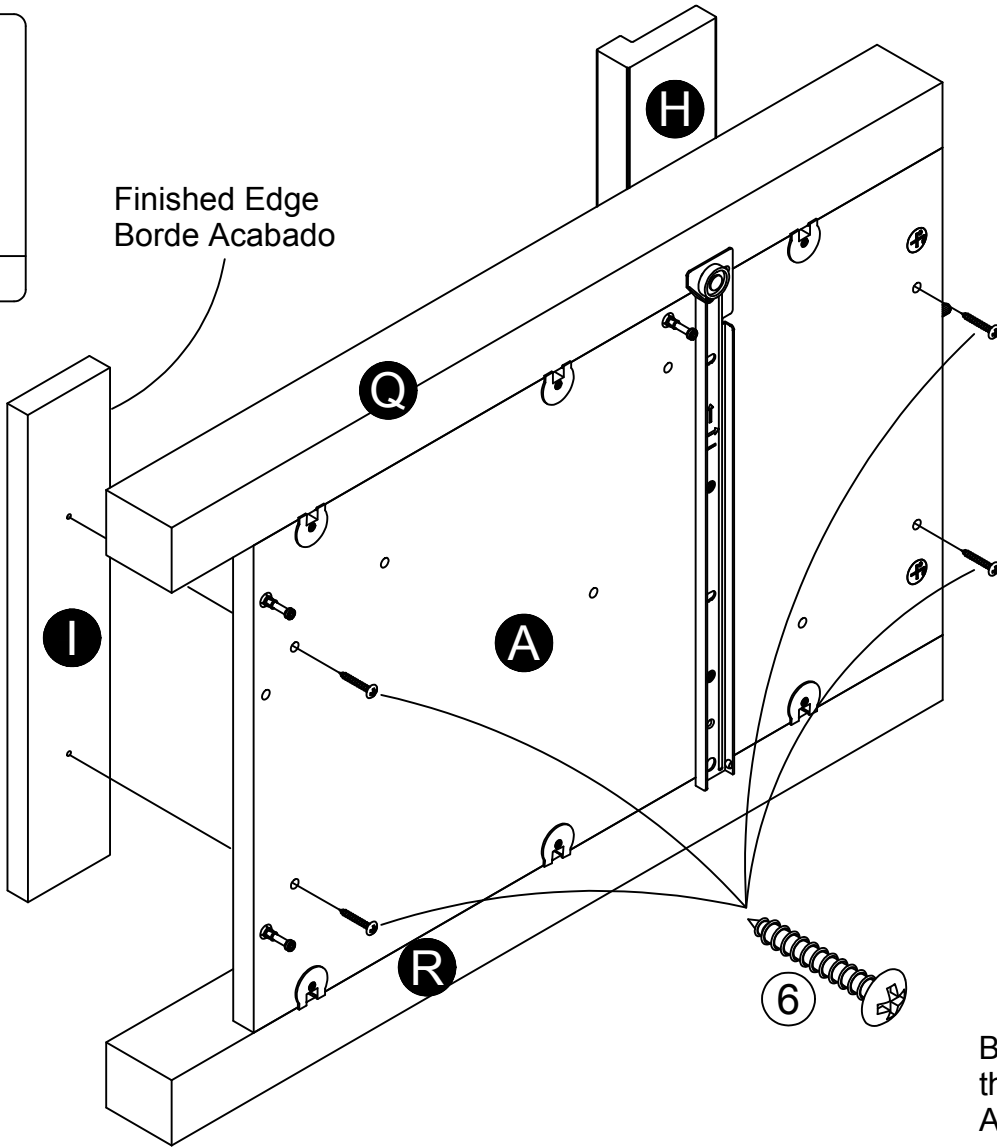
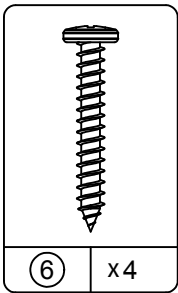


Proper orientation of CAM LOCK  
Posición correcta de la cerradura de leva.

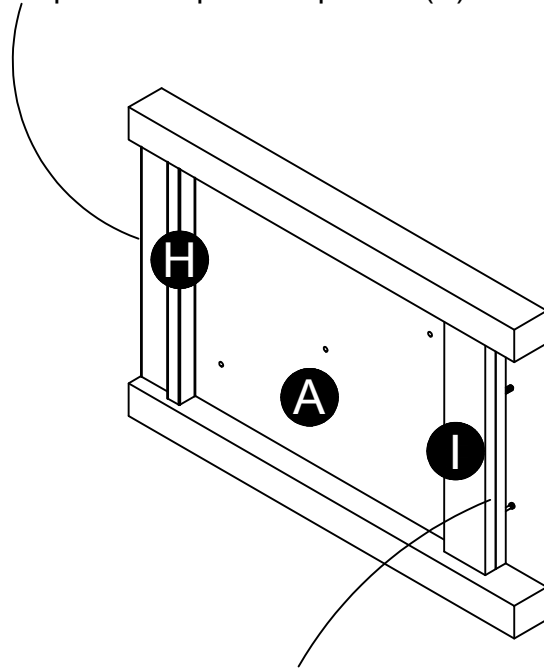


# 7

Attach the upper side molding (H) and lower rail (I) to the left panel (A) as shown with screws (6).



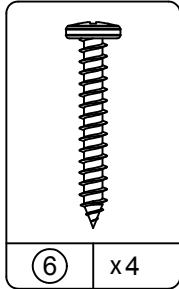
Be sure the top edge of the upper side molding (H) is flush with the top edge of the left panel (A).  
Asegúrese de que el borde superior de la moldura lateral superior (H) está a ras con el borde superior del panel izquierdo (A).



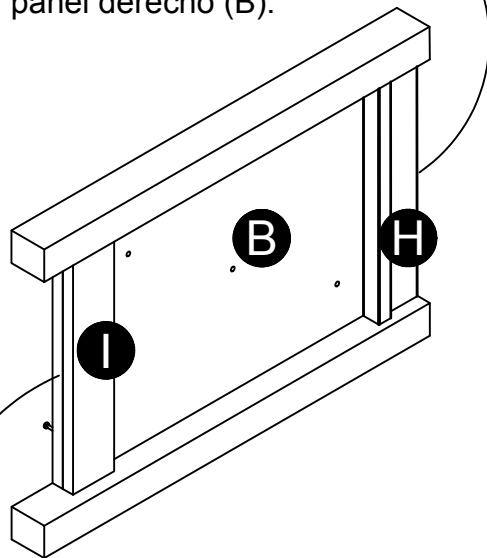
Be sure the bottom edge of the lower rail (I) is flush with the bottom edge of the left panel (A).  
Asegúrese de que el borde inferior del riel inferior (I) está a ras con el borde inferior del panel izquierdo (A).

# 8

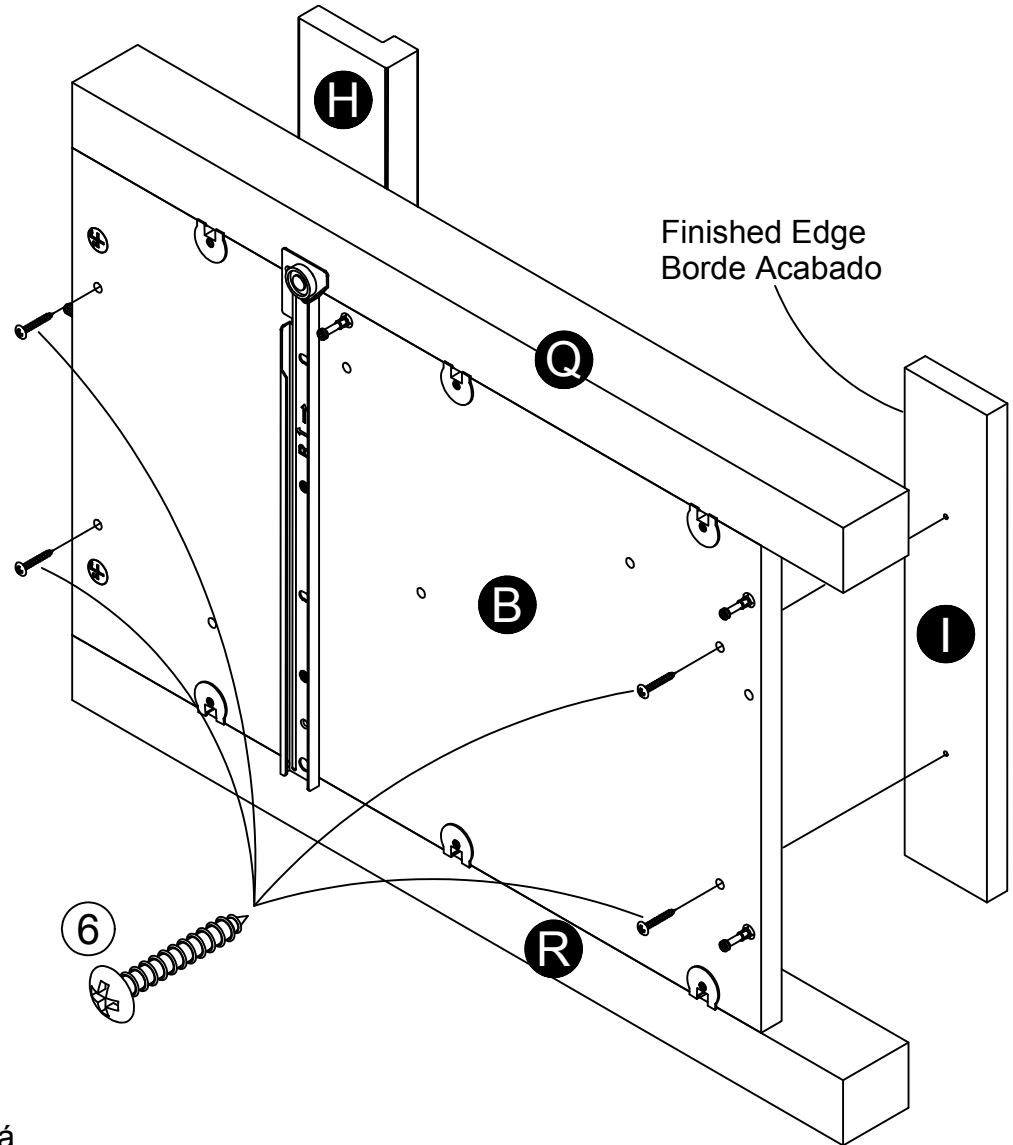
Attach the upper side molding (H) and lower rail (I) to the right panel (B) as shown with screws (6).



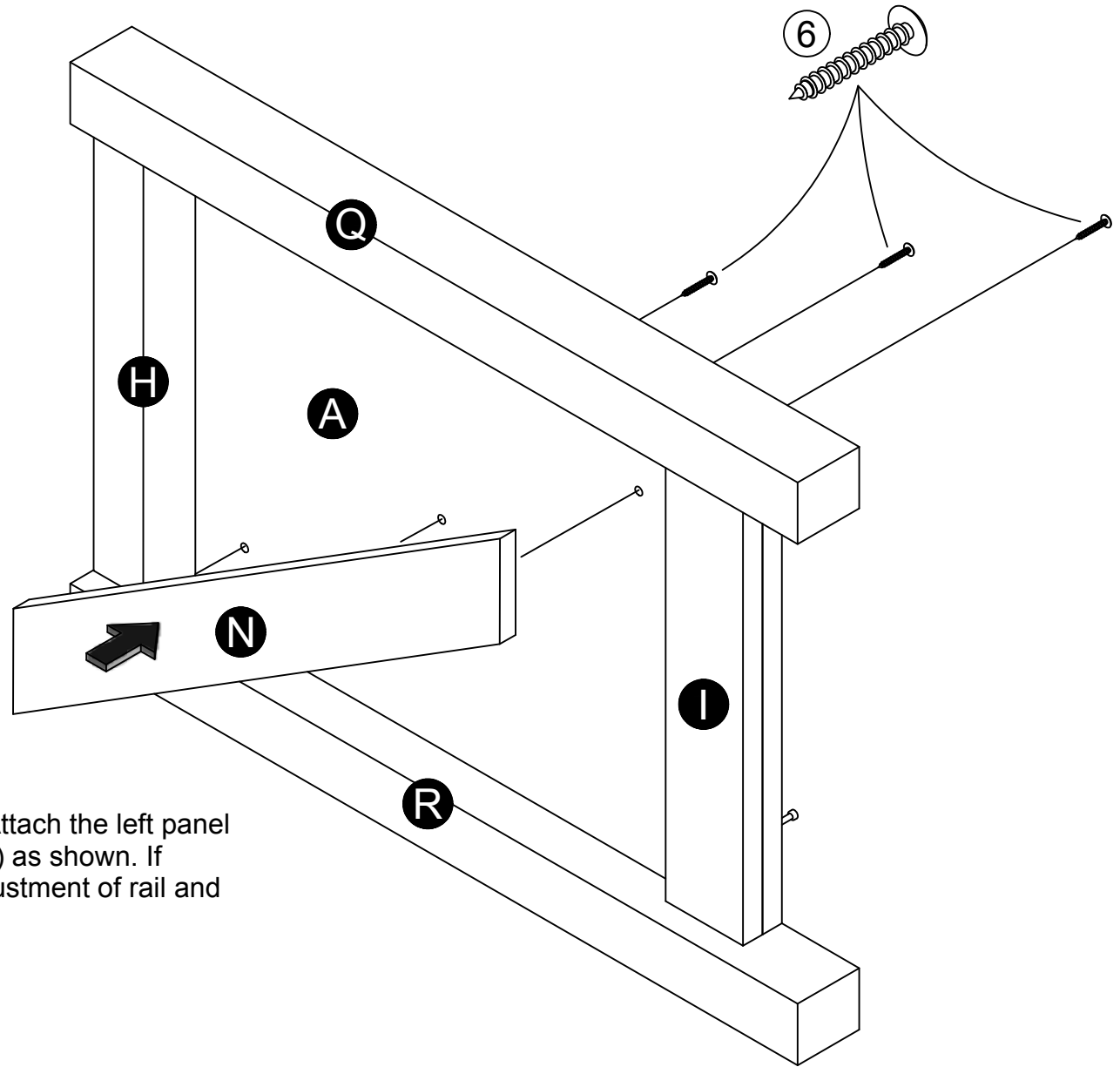
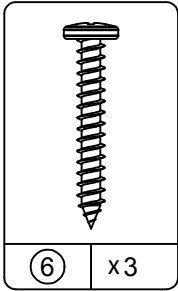
Be sure the top edge of the upper side molding (H) is flush with the top edge of the right panel (B).  
Asegúrese de que el borde superior de la moldura lateral superior (H) está a ras con el borde superior del panel derecho (B).



Be sure the bottom edge of the lower rail (I) is flush with the bottom edge of the right panel (B).  
Asegúrese de que el borde inferior del riel inferior (I) está a ras con el borde inferior del panel derecho (B).

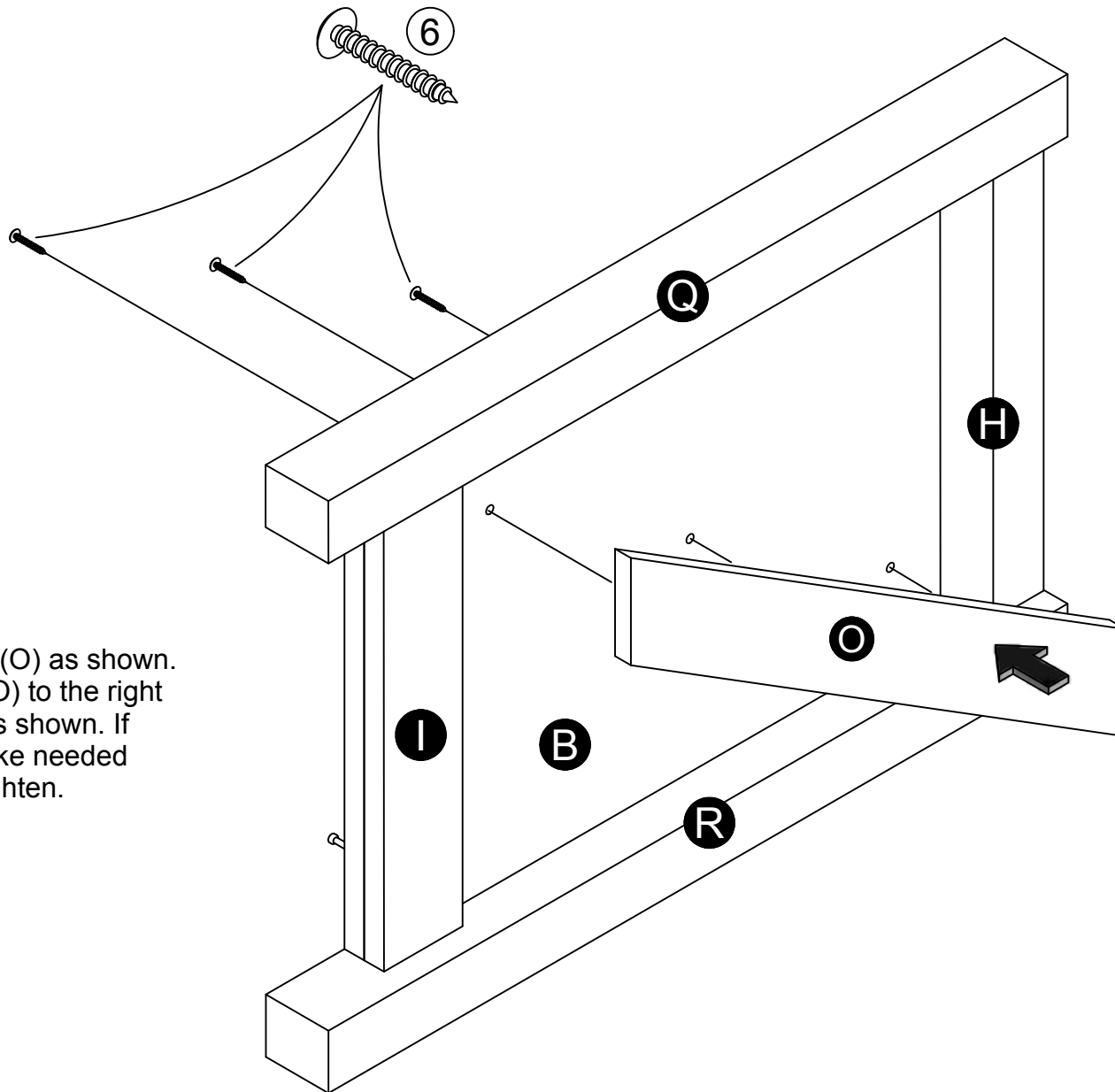
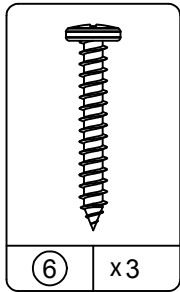


# 9



Position the left panel rail (N) as shown. Attach the left panel rail (N) to the left panel (A) with screws (6) as shown. If needed loosen screws, make needed adjustment of rail and re-tighten.

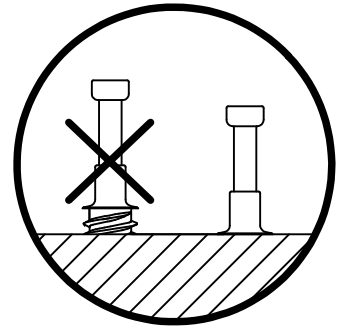
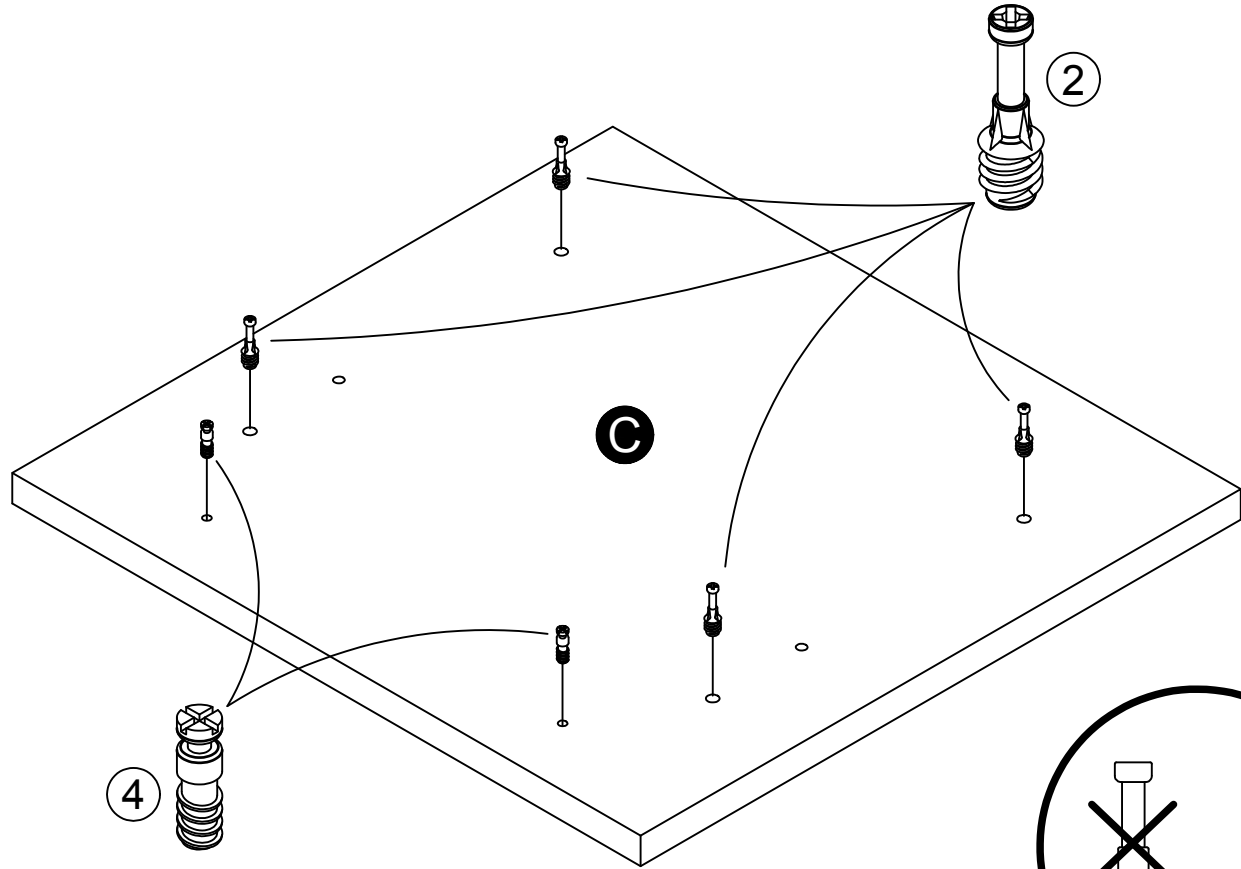
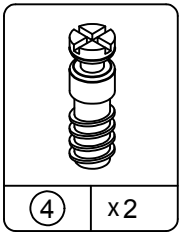
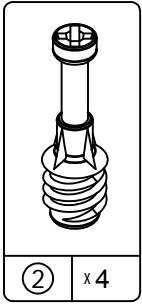
# 10



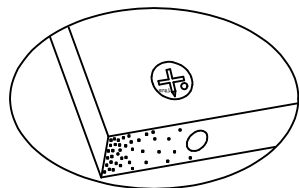
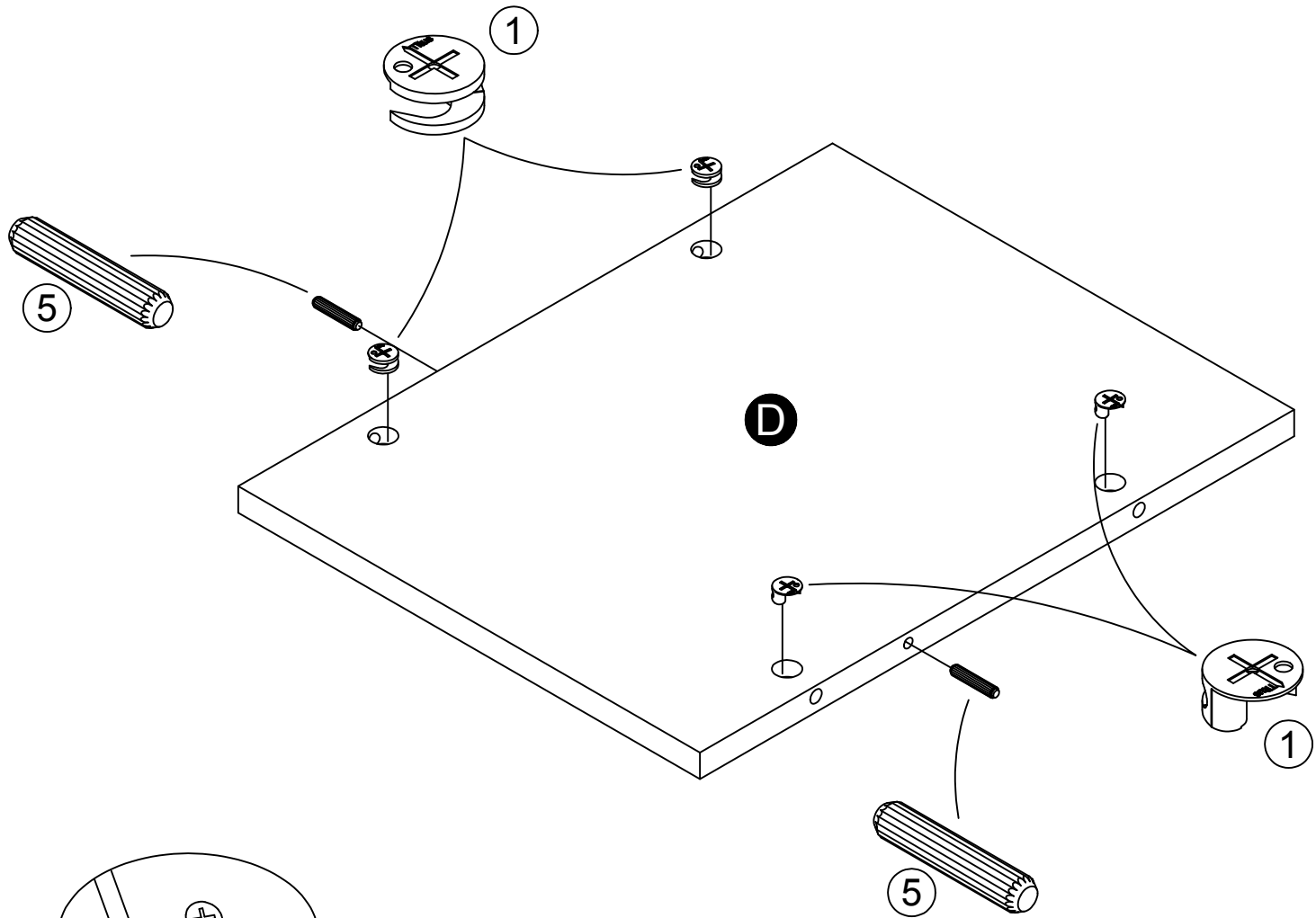
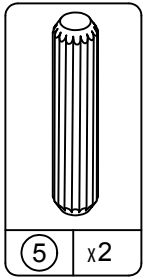
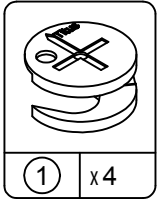
Position the right panel rail (O) as shown. Attach the right panel rail (O) to the right panel (B) with screws (6) as shown. If needed loosen screws, make needed adjustment of rail and re-tighten.



# 11

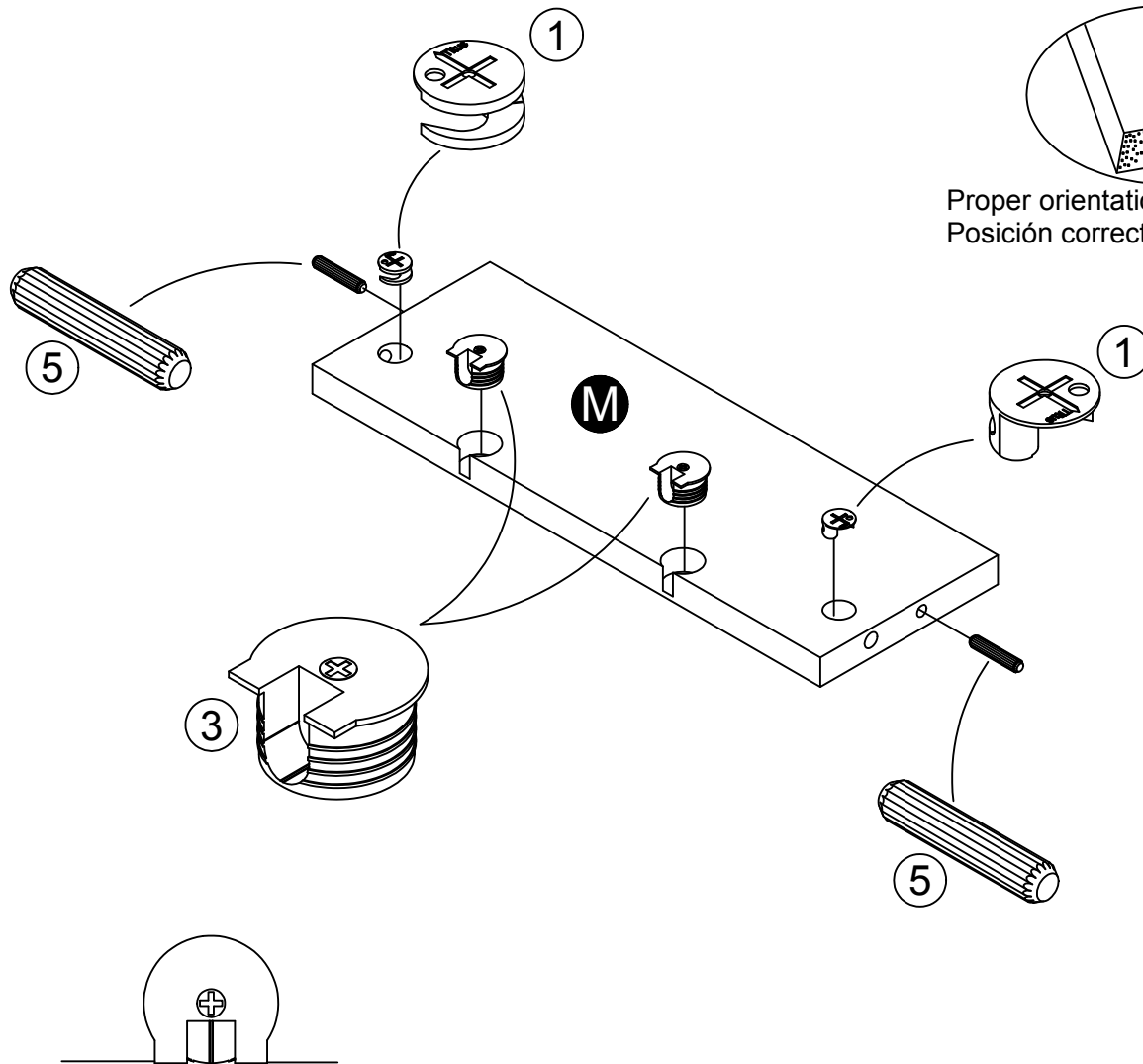
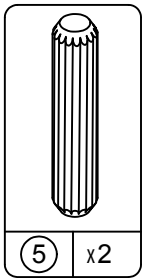
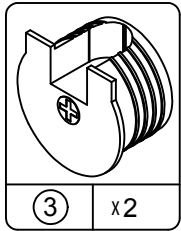
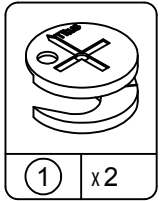


# 12



Proper orientation of CAM LOCK  
Posición correcta de la cerradura de leva.

# 13

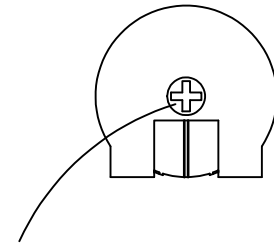
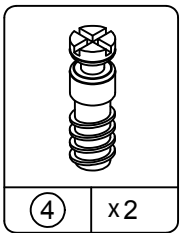
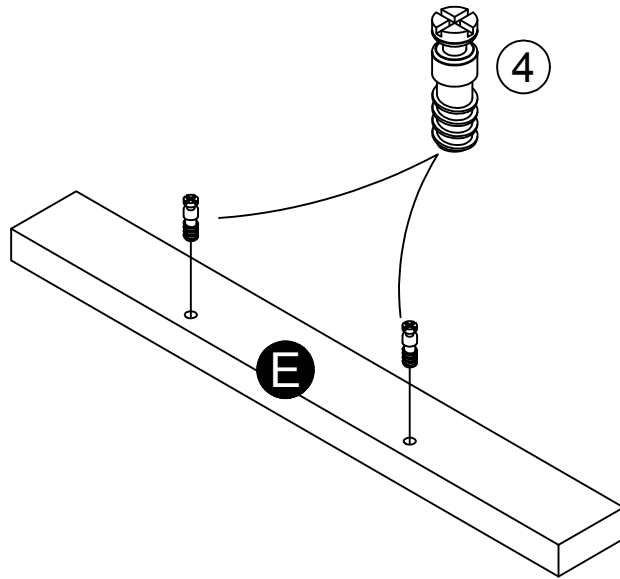


Proper orientation of CAM LOCK  
Posición correcta de la cerradura de leva.

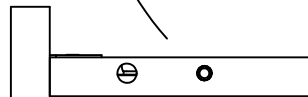
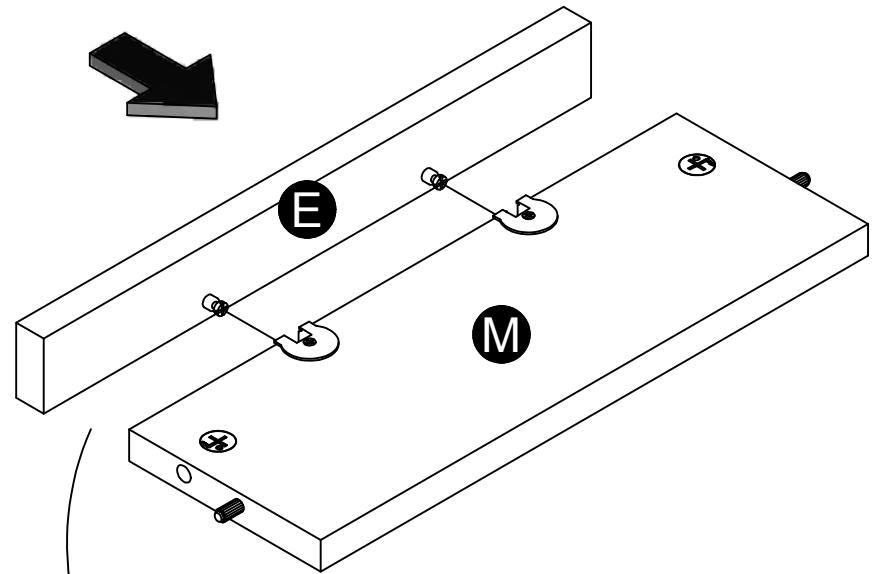
You will need to tap the connector (3) with a hammer to fully insert. Be sure the connector is positioned as shown before pushing into holes.

Quizá necesites golpear el conector (3) suavemente con un martillo para insertar completamente. Está seguro que conector está colocado como se muestra antes de empujar en los agujeros.

# 14

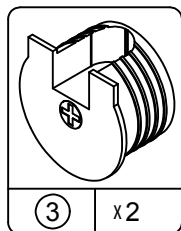


Turn screw clockwise to lock in place.  
Gire hacia la derecha el tornillo para bloquear en su lugar.

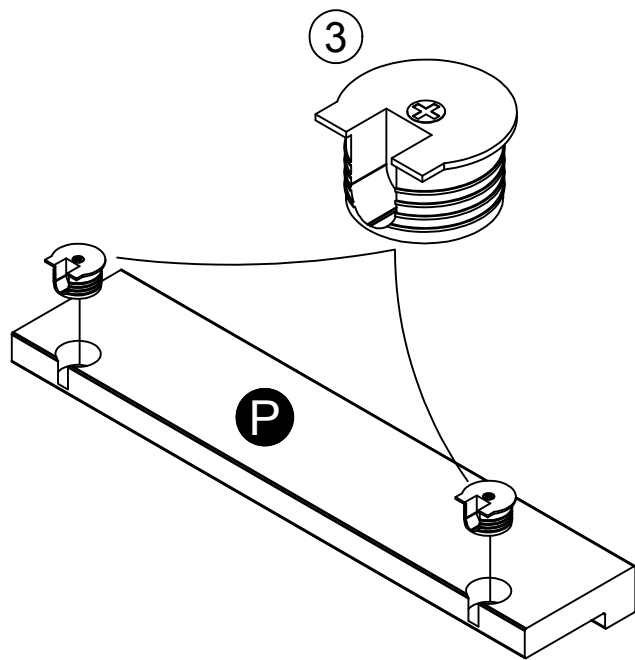
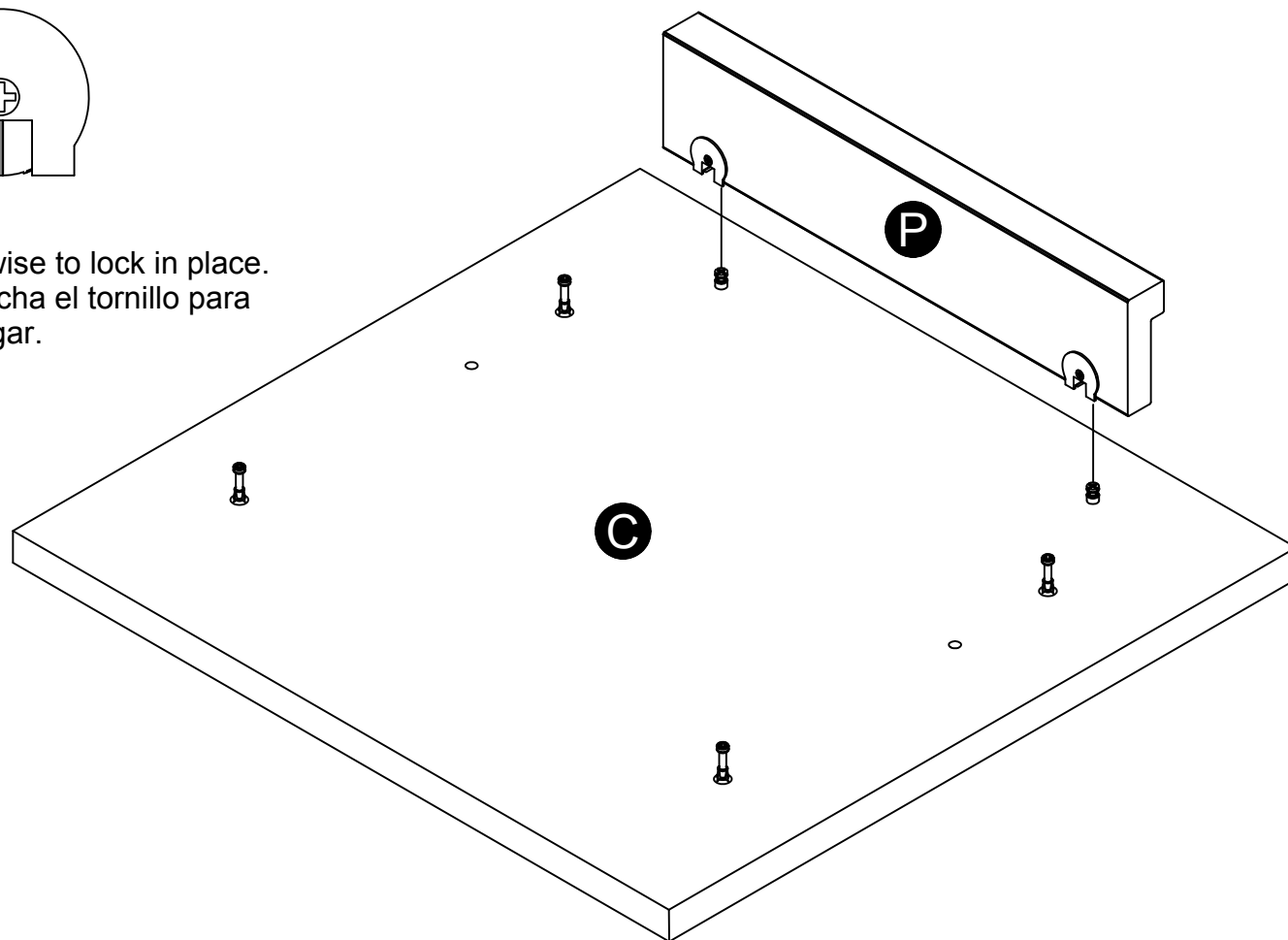


End View  
Vista Final

# 15

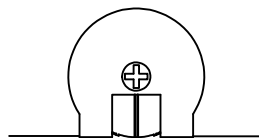


Turn screw clockwise to lock in place.  
Gire hacia la derecha el tornillo para  
bloquear en su lugar.



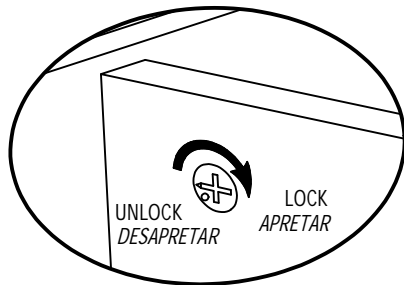
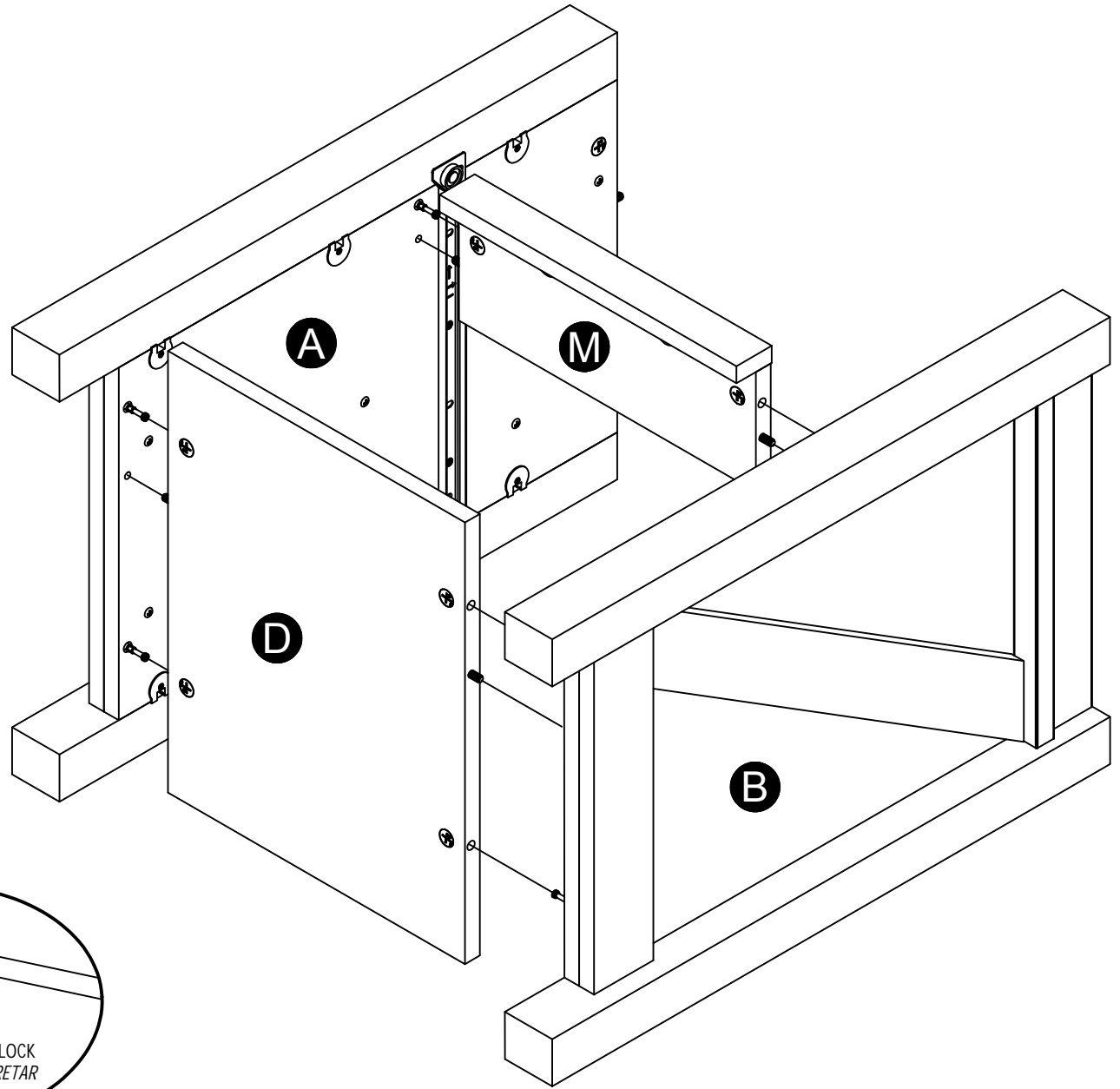
You will need to tap the connector (3) with a hammer to fully insert. Be sure the connector is positioned as shown before pushing into holes.

Quizá necesites golpear el conector (3) suavemente con un martillo para insertar completamente. Esté seguro que conector está colocado como se muestra antes de empujar en los agujeros.

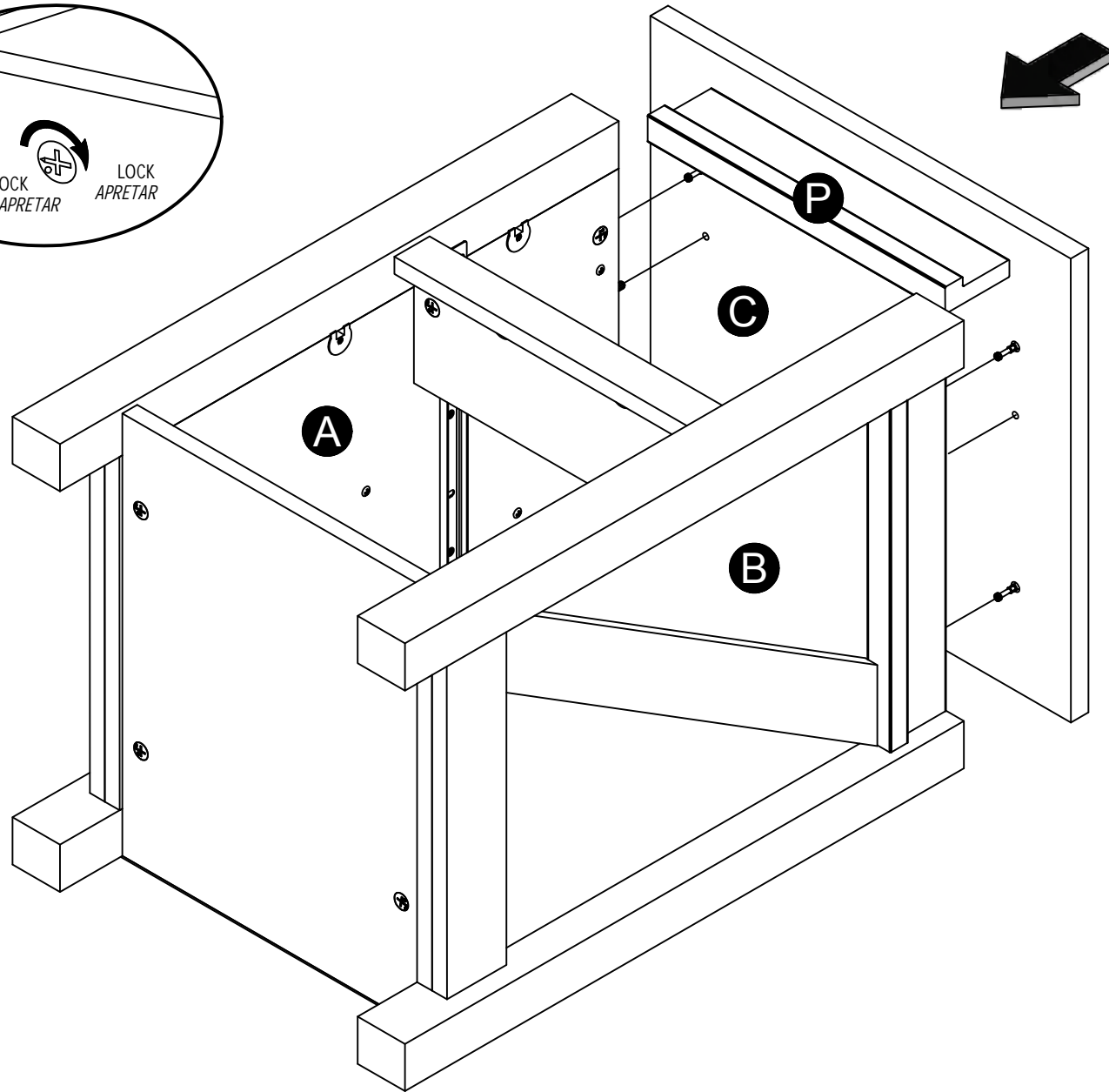
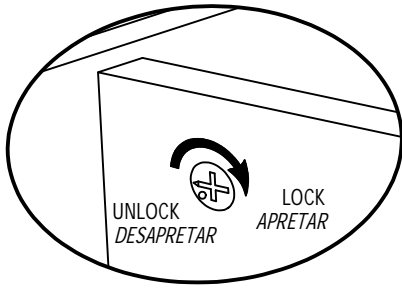


# 16

Attach the stringer (M) and bottom (D) to left panel (A) first, then attach the right panel (B) to the stringer (M) and bottom (D).



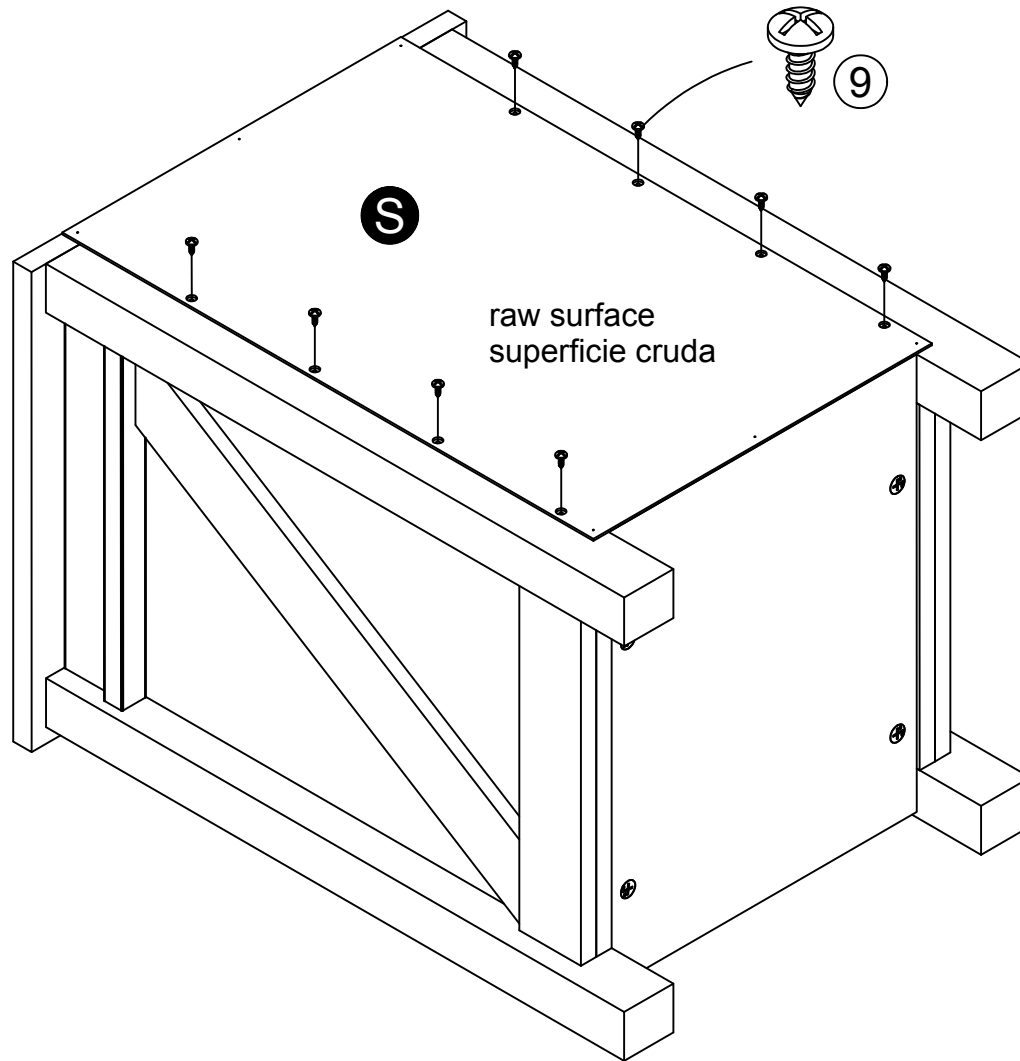
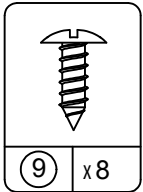
17



# 18

**IMPORTANT! THE BACK PANEL IS A STRUCTURAL PART OF THIS UNIT AND MUST BE INSTALLED PROPERLY.**  
**IMPORTANTE! EL PANEL TRASERO ES UNA PARTE ESTRUCTURAL DE ESTA UNIDAD Y DEBE SER INSTALADO CORRECTAMENTE.**

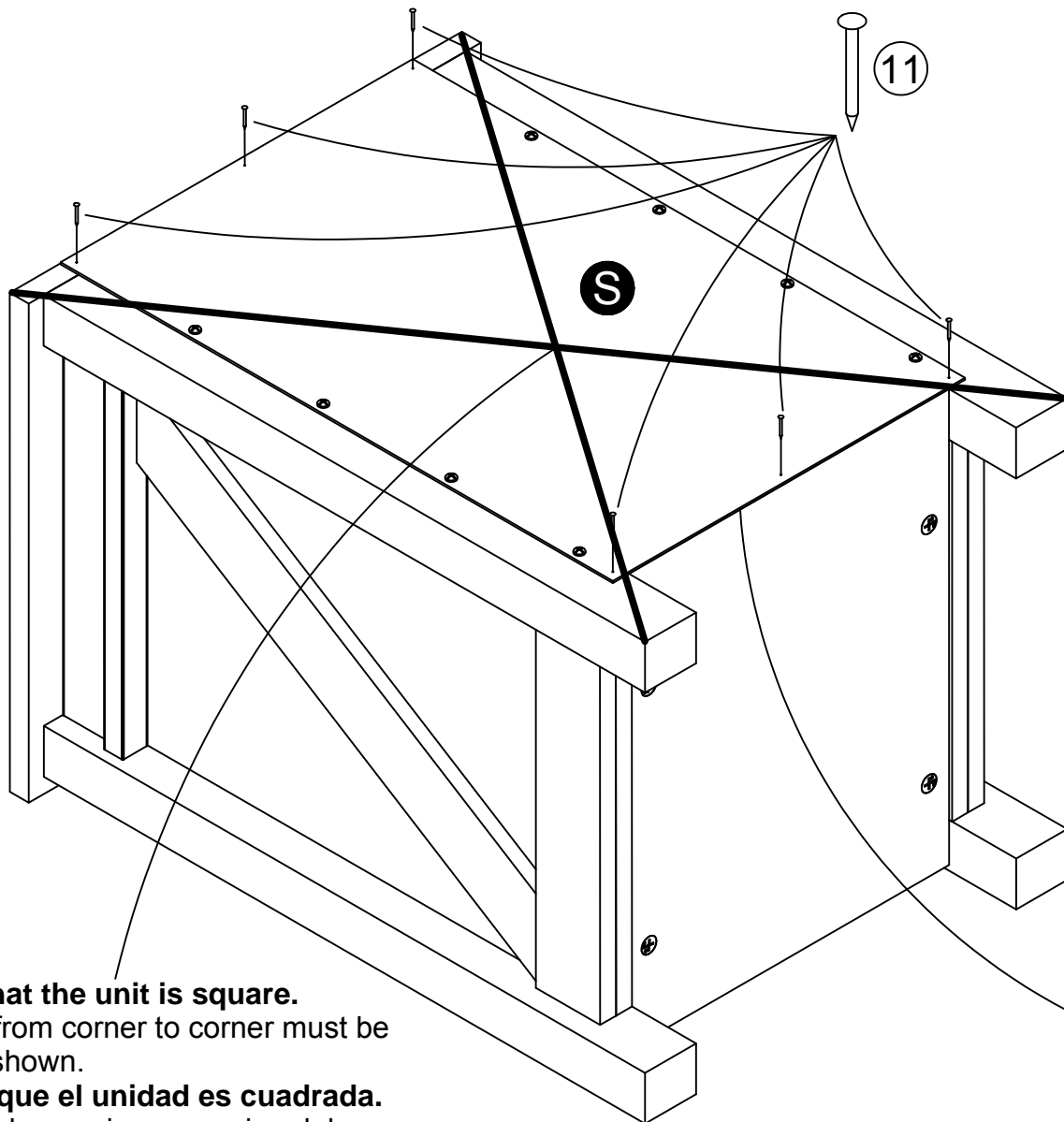
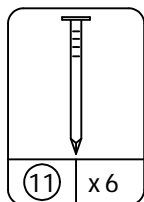
Carefully place unit on its front side.



Position the back panel (S) as shown. Using eight screws (9), attach as shown. DO NOT tighten the screws at this time.



# 19



**Assure that the unit is square.**

Distance from corner to corner must be equal as shown.

**Asegura que el unidad es cuadrada.**

Distancia de esquina a esquina debe ser igual como se muestra por favor.

## ⚠ WARNING

Please make sure that the Backs are attached securely. All nails must be driven into the parts straight and tightened firmly. Failure to do so could cause instability, product collapse, and/or serious injury.

## ⚠ AVERTISSEMENT

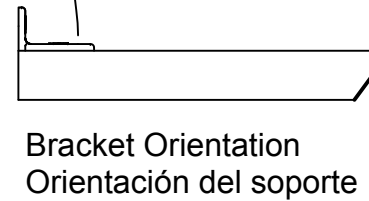
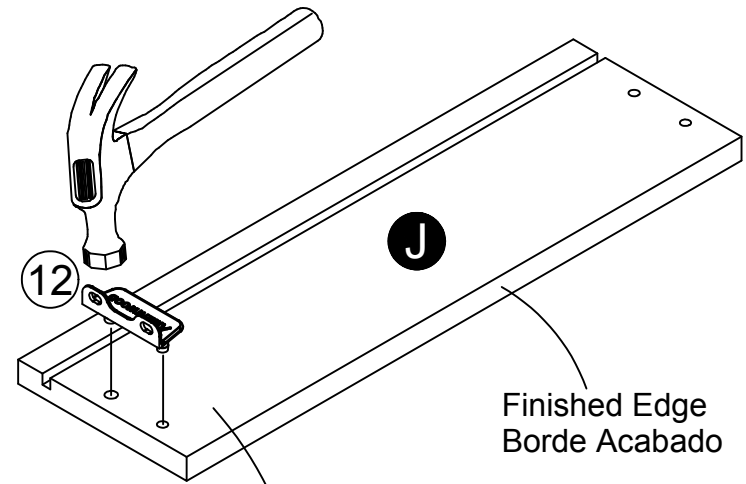
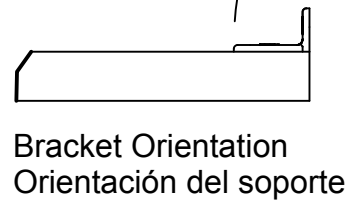
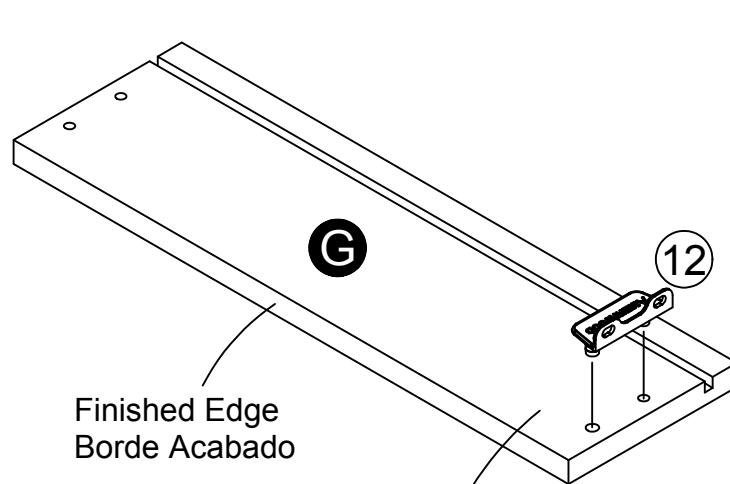
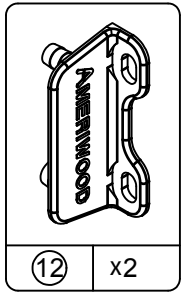
S'il-vous-plaît assurez-vous que les PANNEAUX ARRIÈRES sont attachés solidement. Tous les clous doivent être enfoncés perpendiculairement et solidement dans les parties. Sinon le meuble peut devenir instable, s'effondrer subitement et/ou causer des blessures graves.

Flush the edge of the back panel with the bottom edge of the bottom shelf. Align squarely and nail straight through into back edges. Now tighten the screws (9) from step 18.

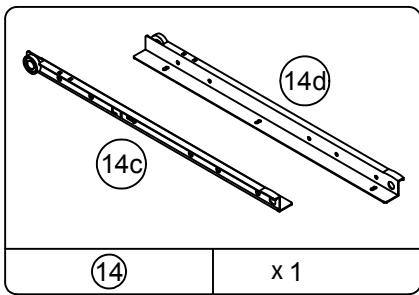
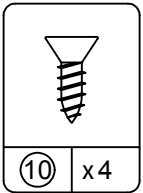
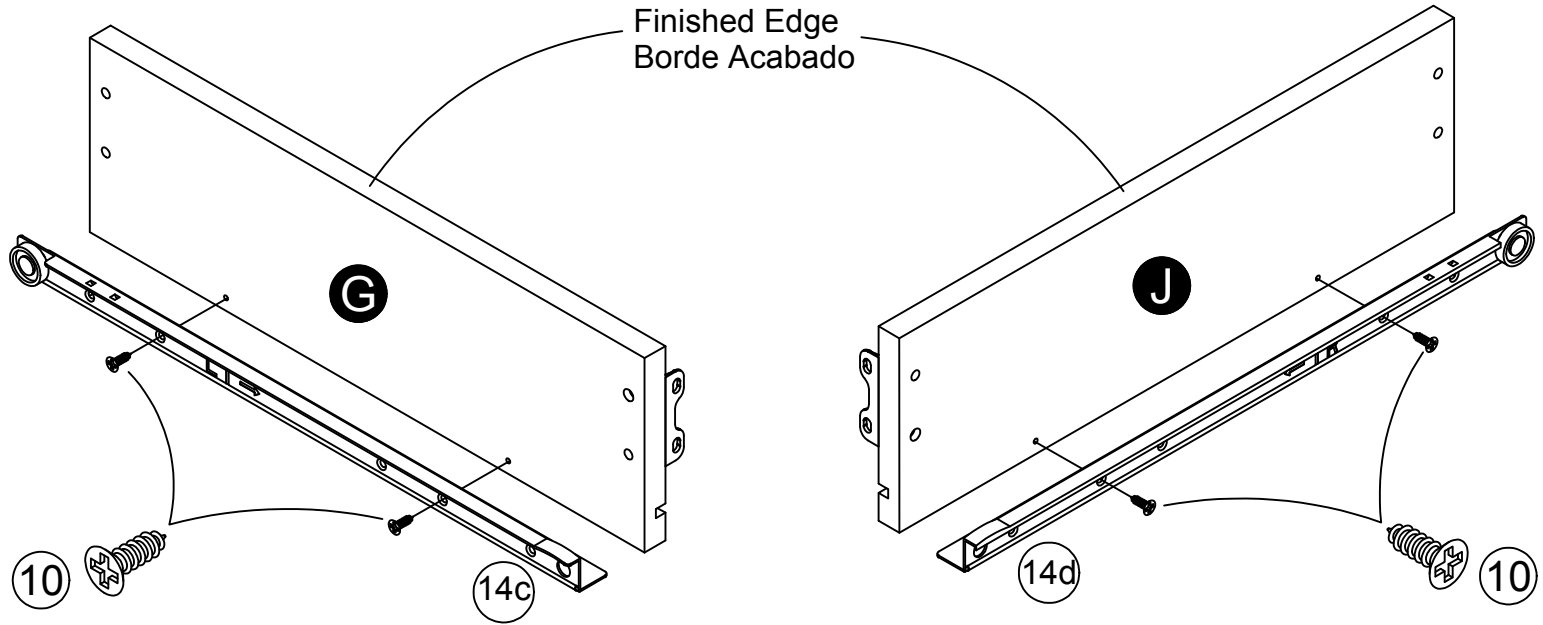
Limpie el borde del panel posterior con el borde inferior del estante inferior. Alinee escuadra y clavarlas directamente a través de los cantos posteriores. Ahora apriete los tornillos (9) en el paso 18.

# 20

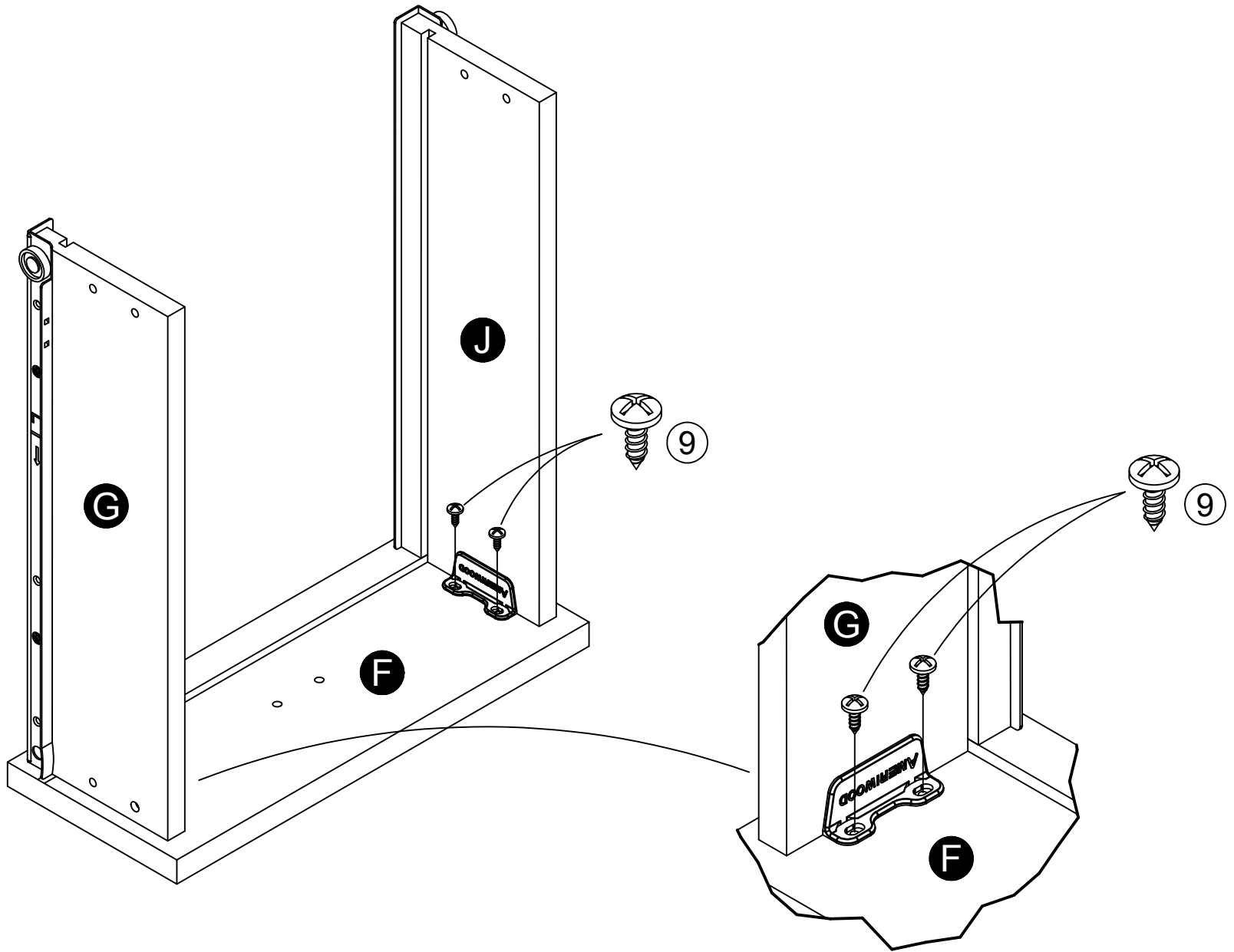
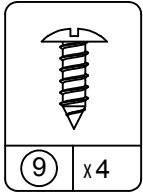
Lay the drawer sides down on a flat hard surface. Carefully line up the drawer bracket with the holes in the drawer side as shown. Using a hammer, tap each drawer bracket stem part way into each hole. Repeat this process until the drawer bracket is fully seated on the drawer side.



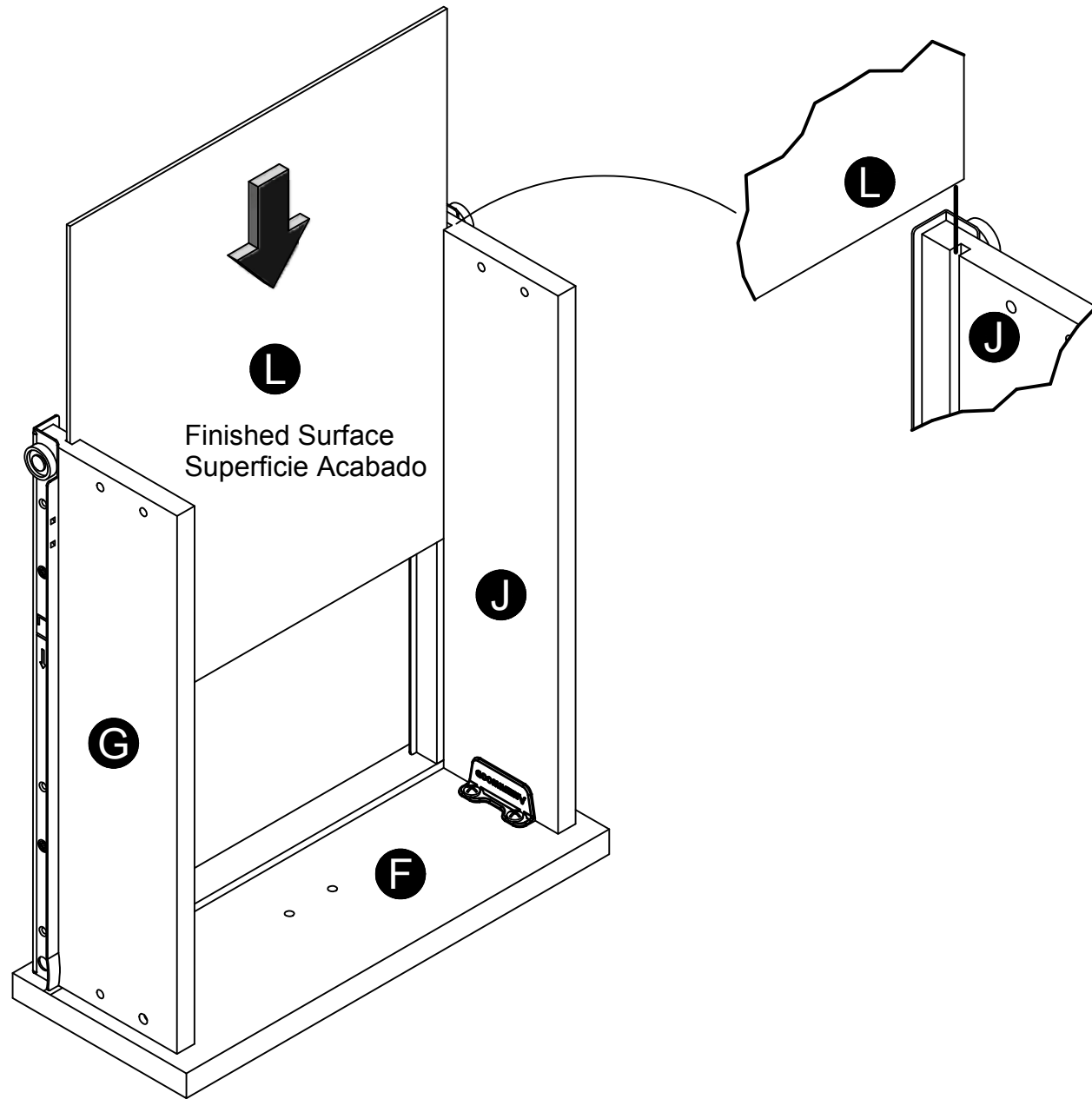
# 21



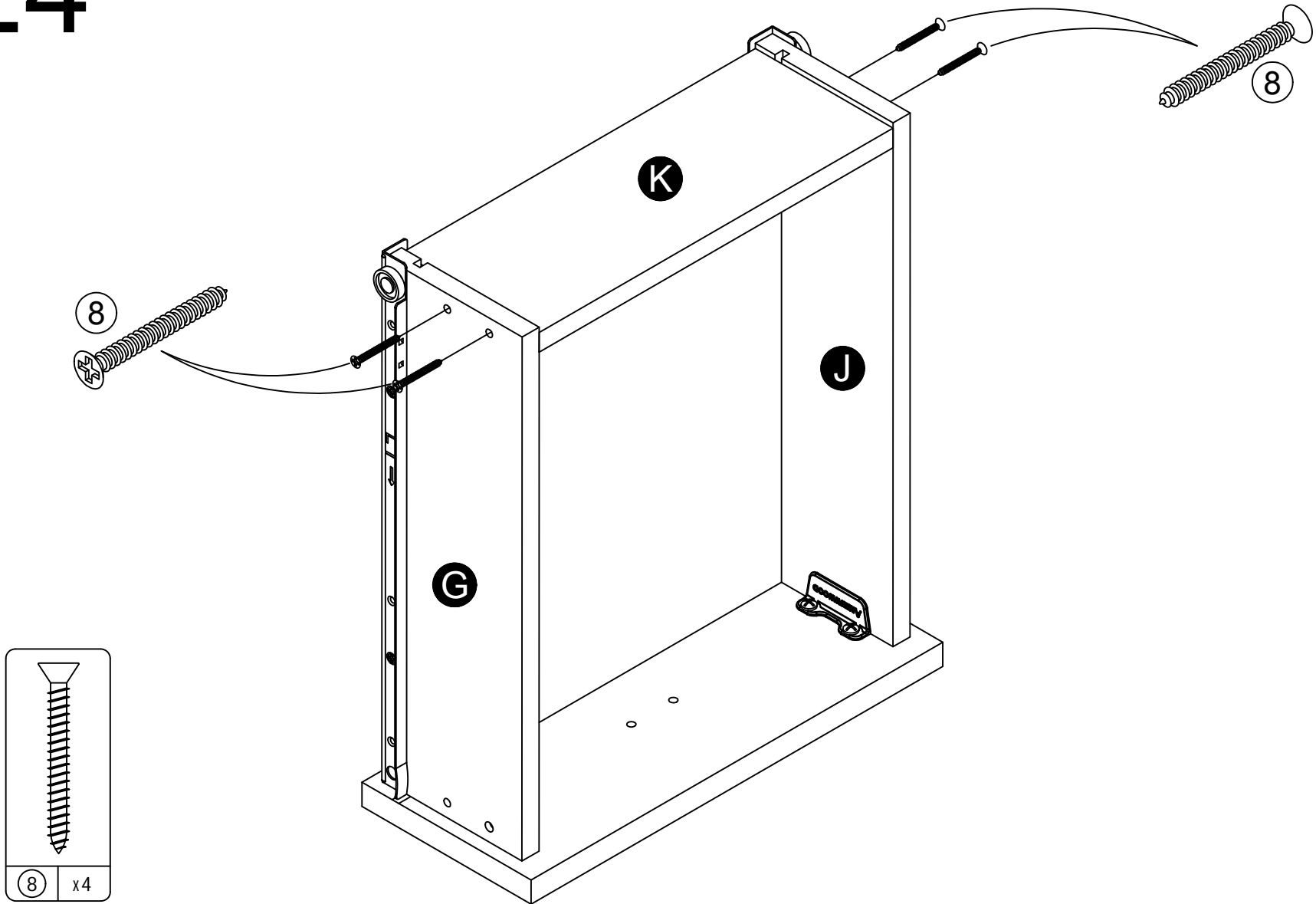
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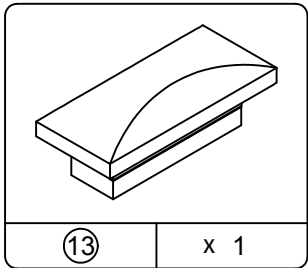
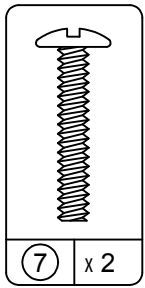
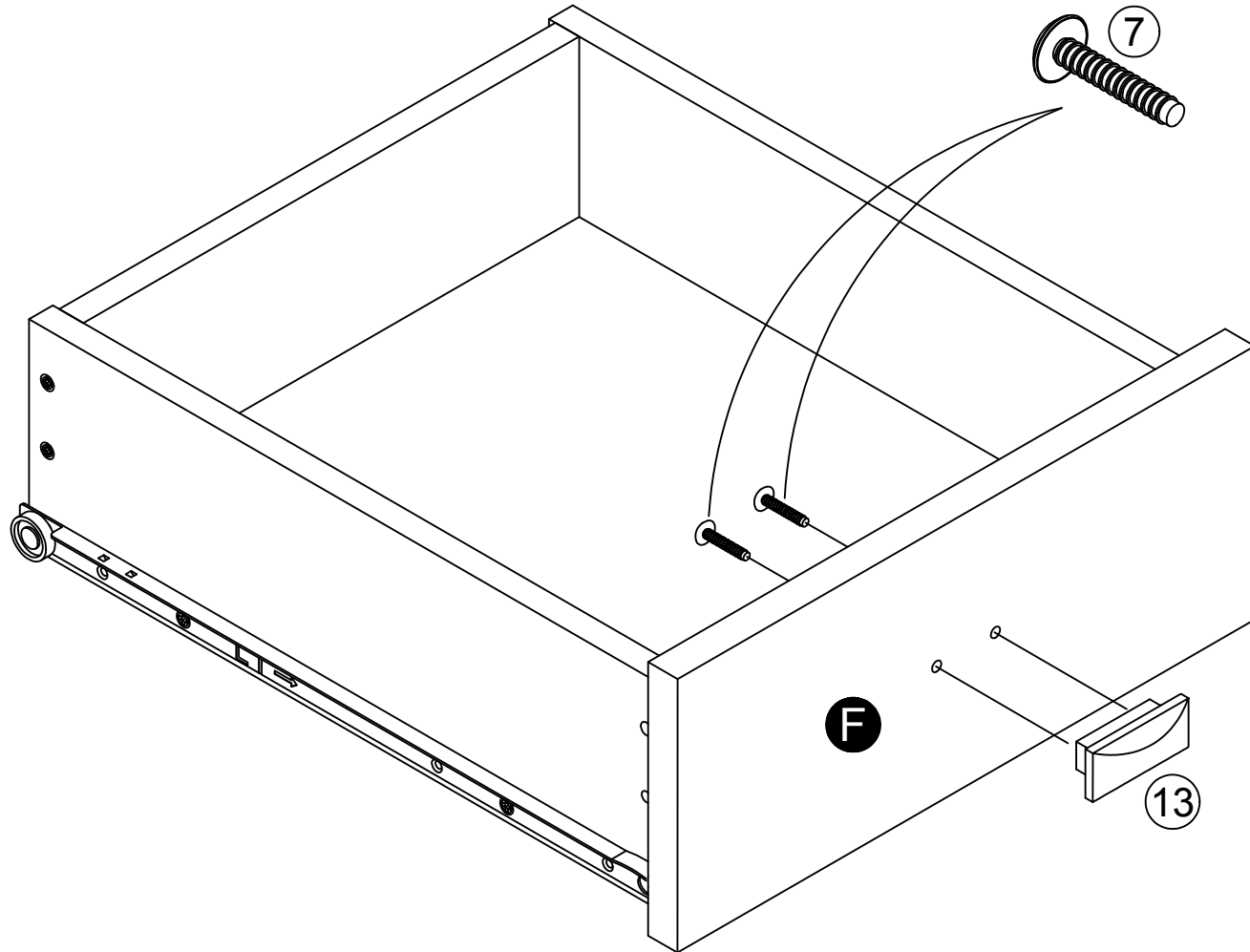
# 23



# 24



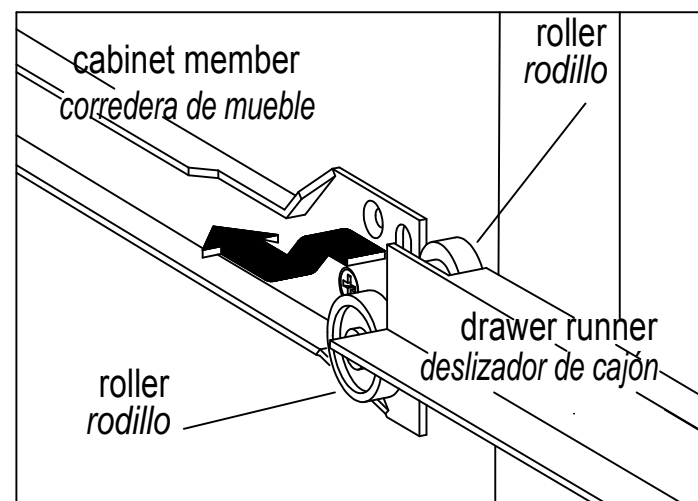
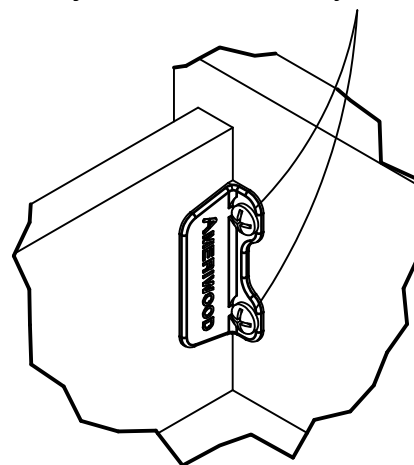
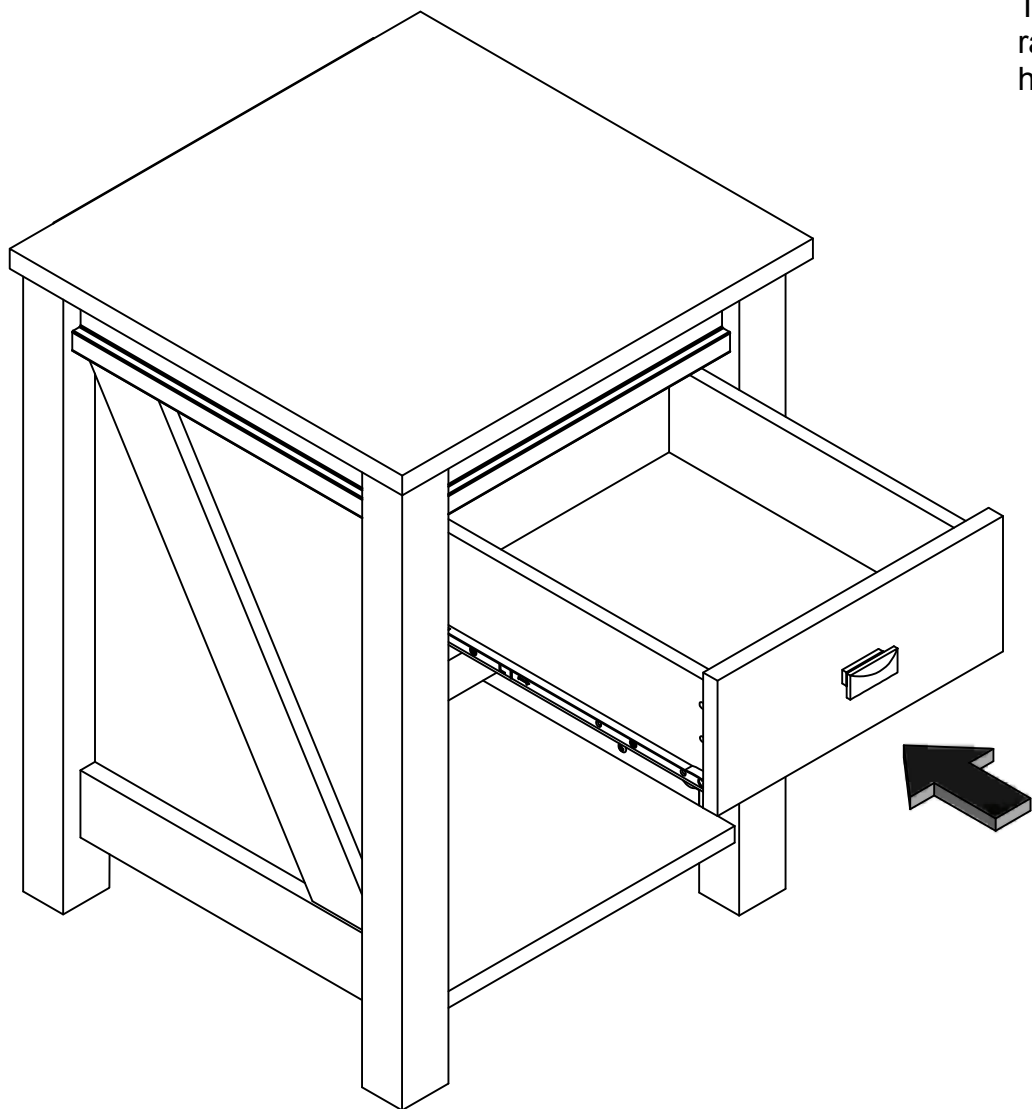
# 25



# 26

Notice, the drawer bracket holes are slotted. Drawer front can be adjusted by loosening screws, making needed adjustments and retightening screws.

Tenga en cuenta que los orificios de soporte del cajón se ranuran. El frente del cajón se puede ajustar aflojando tornillos, haciendo los ajustes necesarios y volver a apretar los tornillos.



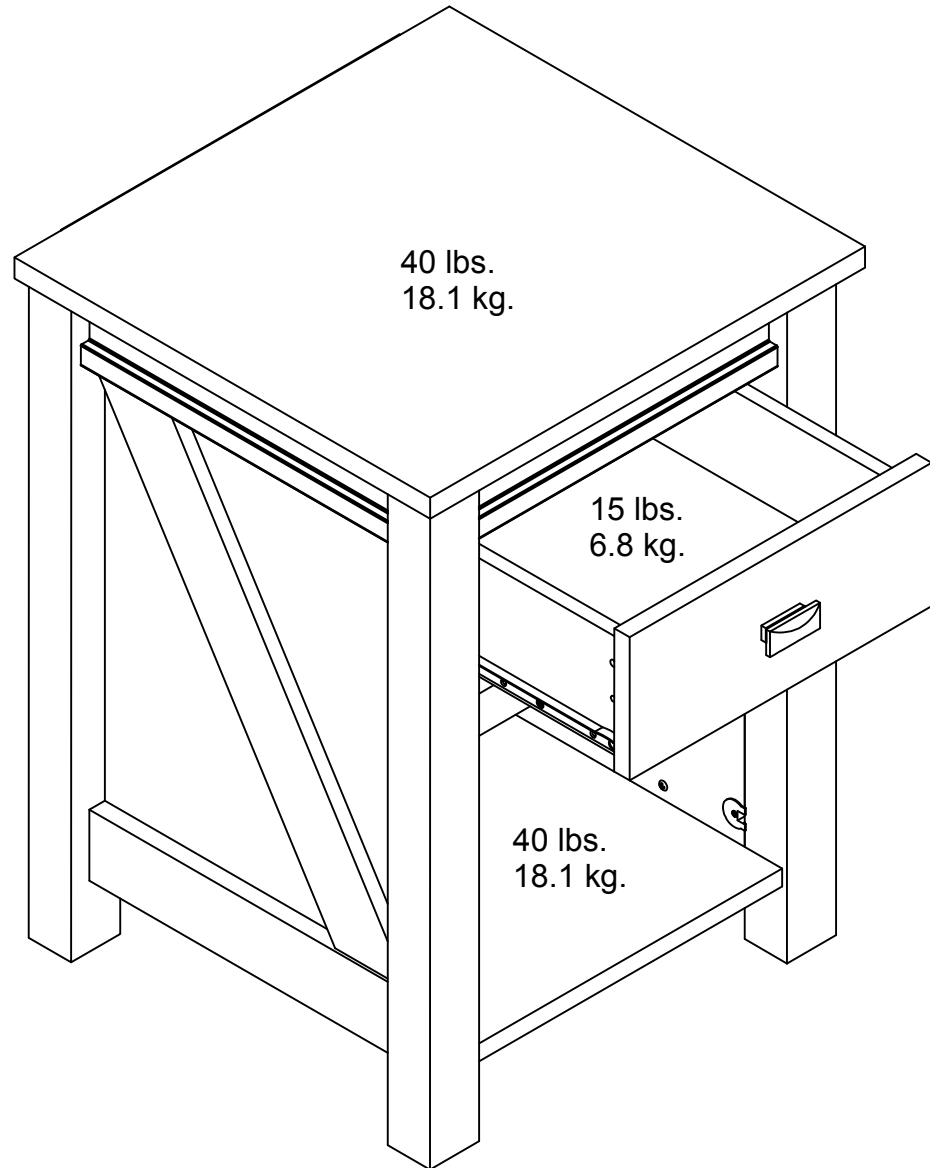


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## MAXIMUM LOADS – CARGA MAXIMA - CHARGES MAXIMALES

This unit has been designed to support the maximum loads shown. Exceeding these load limits could cause sagging, instability, product collapse, and/or serious injury.

Esta unidad ha sido diseñada para soportar la carga máxima anotada. El exceder estos límites puede causar inestabilidad, colapsarse y/o causar serias lesiones.



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### Certificate of Conformity

1. This certificate applies to the Ameriwood Industries Inc. product identified by this instruction manual.
2. This certificate applies to compliance of this product with the CPSC Ban on Lead-Containing Paint (16 CFR 1303).
3. This product is distributed by: Ameriwood Industries Inc.  
410 East First Street South  
Wright City, MO 63390  
636-745-3351
4. Site of Manufacture:
  - Tiffin OH
5. See front page of instruction manual for date of manufacture.