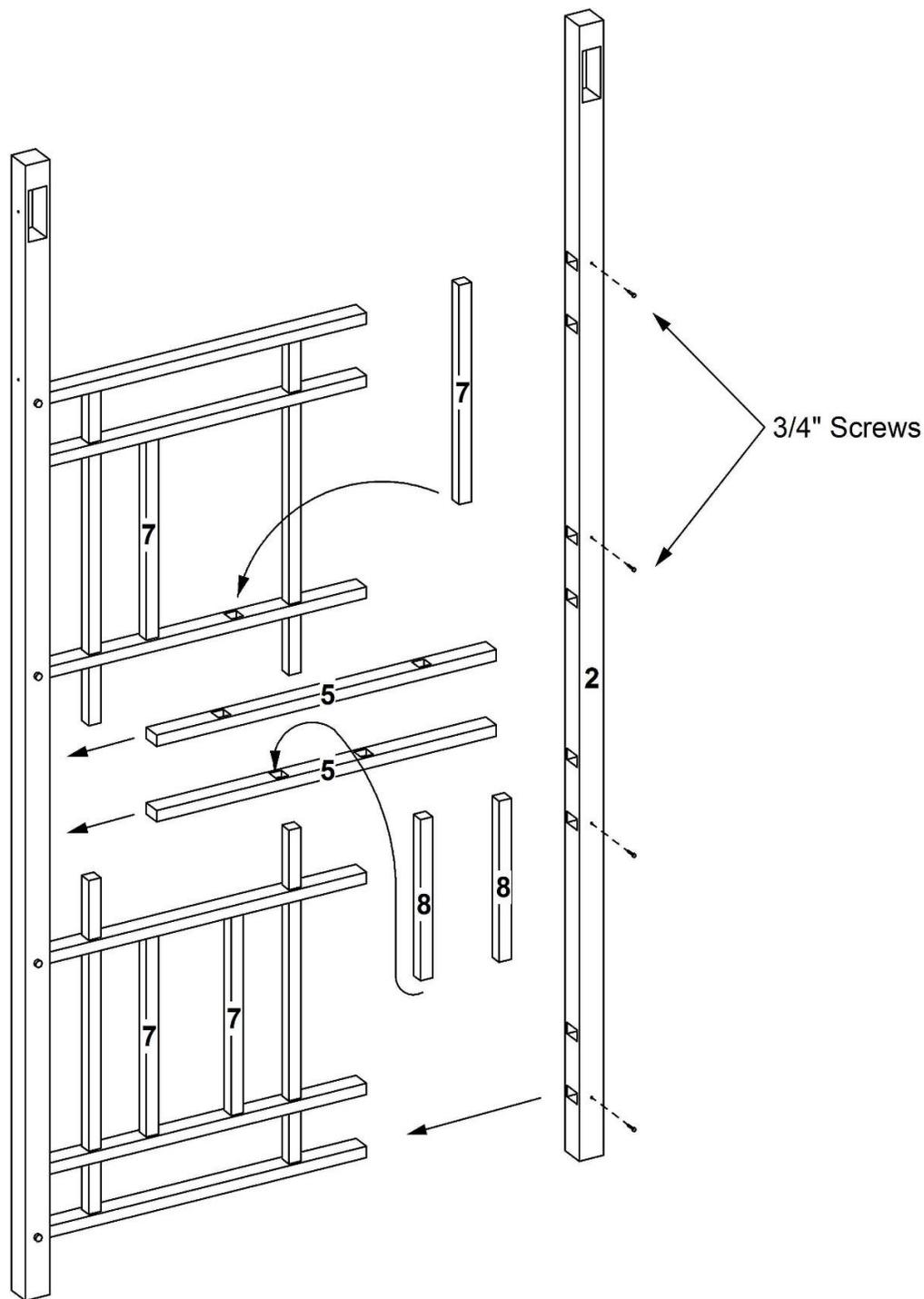


Starting at bottom of one 84" left post (part 1), insert one 27½" outer cross rail (part 3) and two 27½" inner cross rails (part 4). When inserting two inner cross rails insert sides with four routed holes facing each other. Insert two 26½" vertical rails (part 6) through outer holes of inner cross rails and into outer holes of outer cross rail.

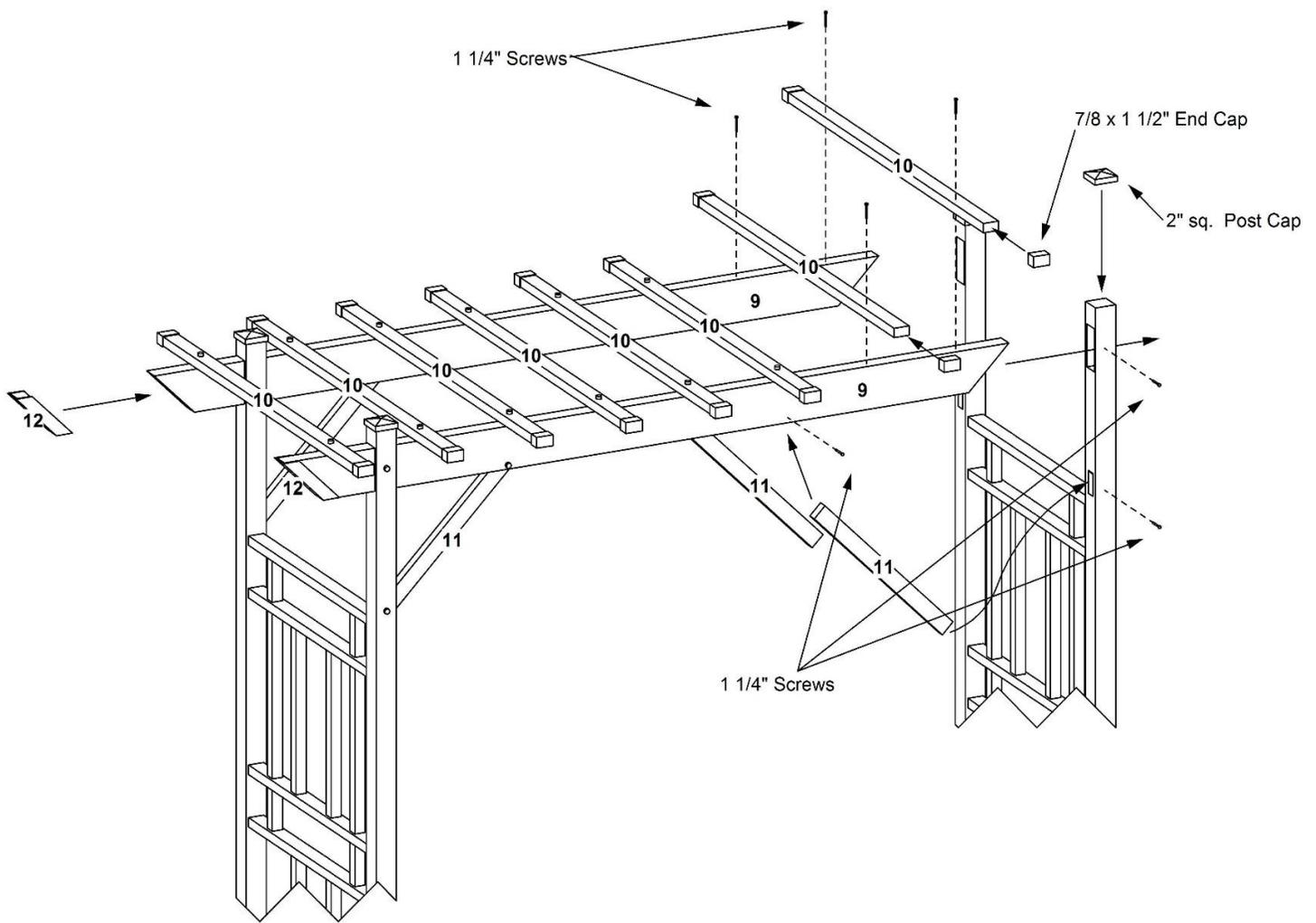
Starting at top of same 84" left post, insert another 27½" outer cross rail (part 3) and two more 27½" inner cross rails (part 4). When inserting two inner cross rails insert sides with four routed holes facing each other. Insert two 26½" vertical rails (part 6) through outer holes of inner cross rails and into outer holes of



Insert two 27½" middle cross rails (part 5) into remaining routed holes in side of post, inserting free ends of 26½" vertical rails into middle cross rail. Insert four 16¾" vertical rails (part 7) into remaining holes in inside cross rails. Insert two 13" vertical rails (part 8) into remaining holes in middle cross rails. Insert free ends of cross rails into one 84" right post (part 2).

Using eight ¾" screws, fasten together arbor panel. Be sure all parts are fully inserted into posts before securing.

REPEAT steps to assemble second arbor panel.



Insert two 18" corner braces (part 11) into each 72" arbor top (part 9). Slide ends of arbor top rail through holes at top of post, inserting corner braces into posts. Measure 9 inches from tips of arbor top rails and slide posts so outside of post in 9 inches from end of arbor top rails. Using three 1¼" screws per post, fasten together posts, arbor top rails and corner braces.

Using two 1¼" screws per part, fasten all eight arbor top cross rails (part 10) to arbor top rails, using small pilot holes to line up screws.

Using included super glue tube, glue 7/8 x 1½" end caps onto ends of each arbor top cross rail. Glue four 5⅜" arbor top end caps (part 12) onto ends of arbor top rails. Glue four 2" sq. post caps onto tops of post.