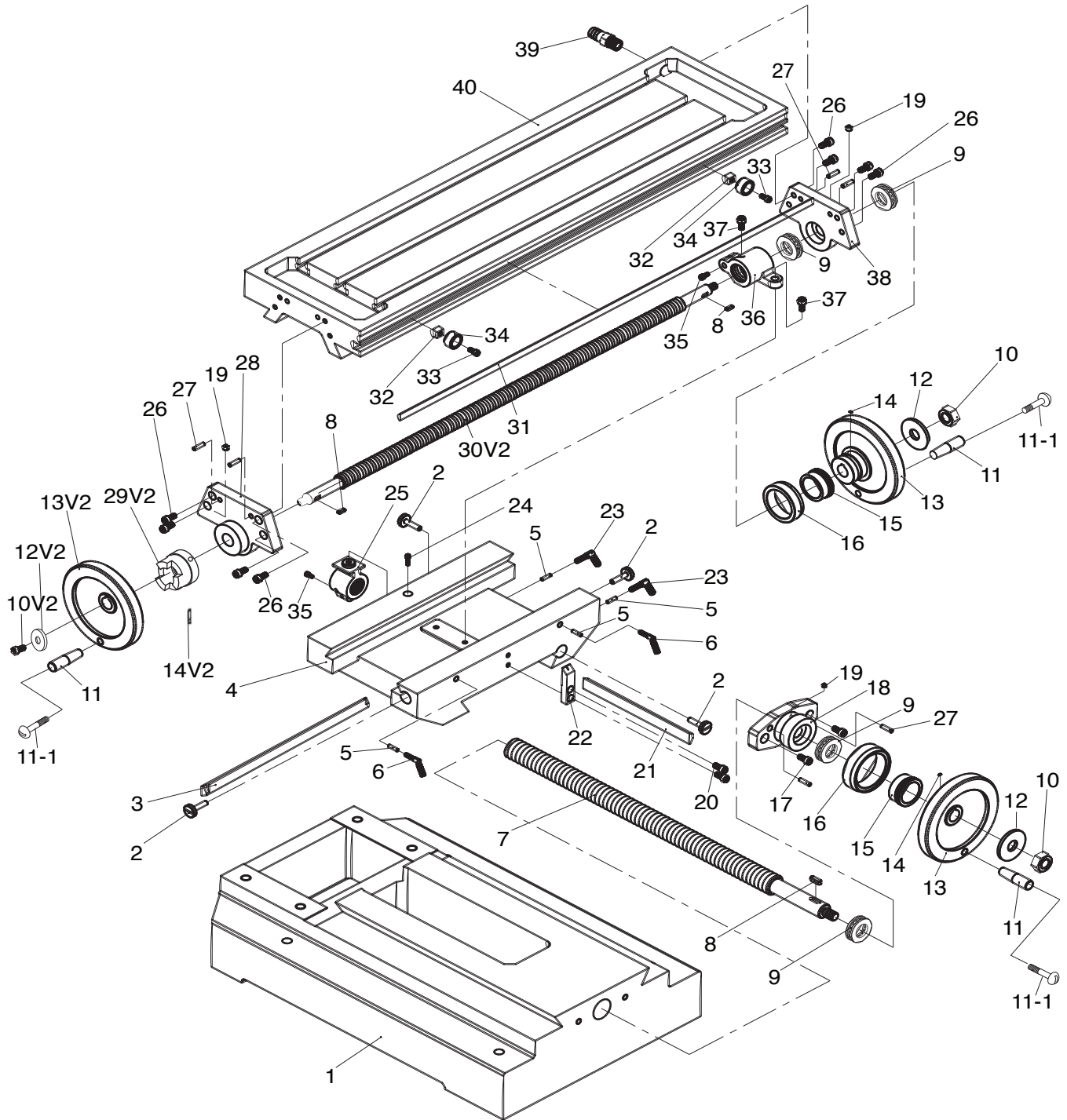


SECTION 9: PARTS

Please Note: We do our best to stock replacement parts whenever possible, but we cannot guarantee that all parts shown here are available for purchase. Call (800) 523-4777 or visit our online parts store at www.grizzly.com to check for availability.

Table & Base



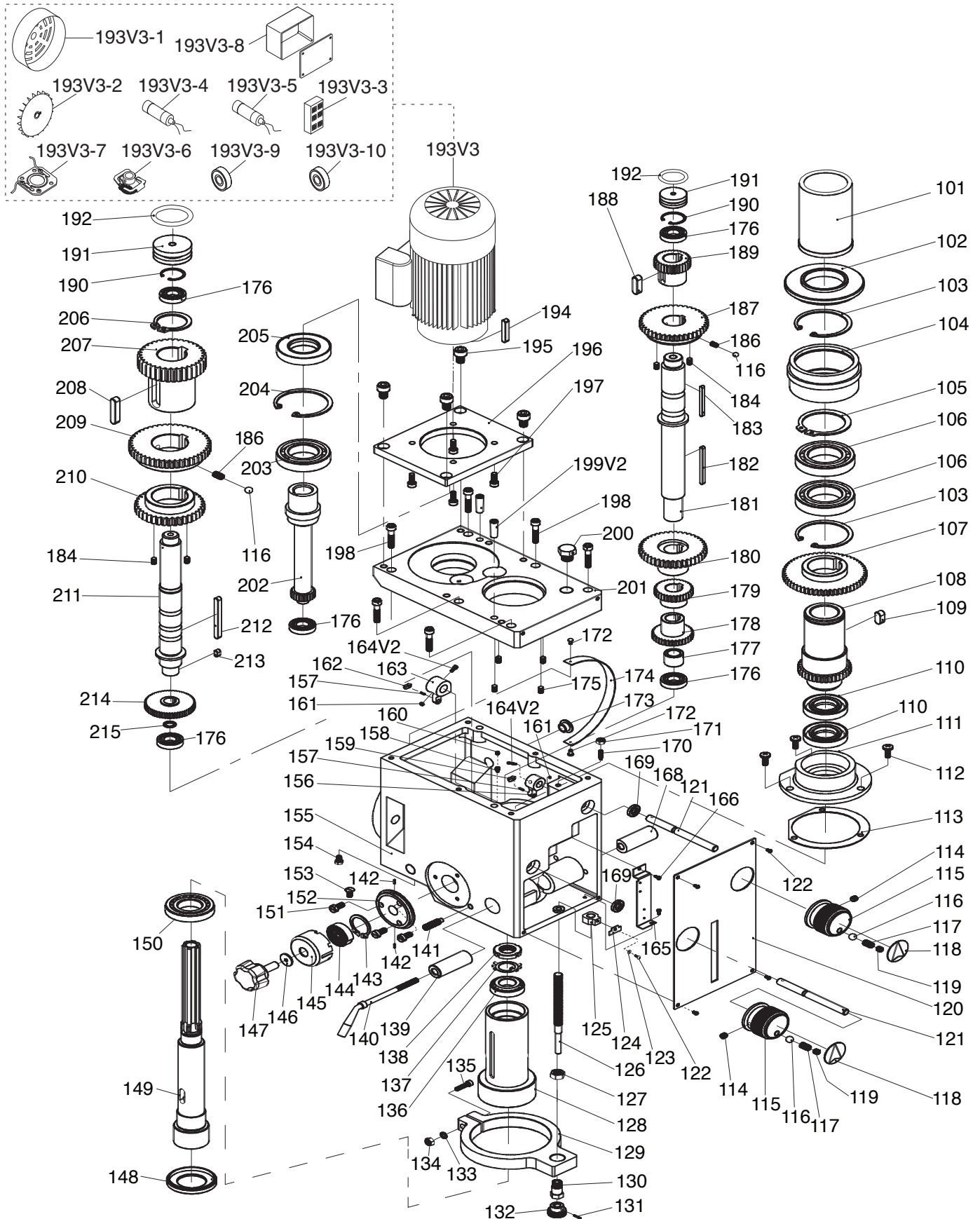
Base Parts List

REF	PART #	DESCRIPTION
1	P0795001	BASE CASTING
2	P0795002	GIB SCREW M6-1 X 25
3	P0795003	WORKTABLE GIB
4	P0795004	WORKTABLE SADDLE
5	P0795005	DOWEL PIN 6 X 12
6	P0795006	ADJUSTABLE HANDLE 63L, M8-1.25 X 25
7	P0795007	Y-AXIS LEADSCREW
8	P0795008	KEY 5 X 5 X 16
9	P0795009	THRUST BEARING 51103
10	P0795010	LOCK NUT M10-1.5
10V2	P0795010V2	CAP SCREW M6-1 X 12
11	P0795011	HANDLE W/OUT SHAFT 22 X 80, 12D
11-1	P0795011-1	SHOULDER SCR M10-1.5 X 12, 12 X 87
12	P0795012	FLAT WASHER 10MM
12V2	P0795012V2	FENDER WASHER 6MM
13	P0795013	HANDWHEEL TYPE-8 125DX16B-K X M10-1.5 V1
13V2	P0795013V2	HANDWHEEL TYPE-10 125DX17B-NXM8-1.25 V2
14	P0795014	HANDWHEEL SPRING
14V2	P0795014V2	ROLL PIN 5 X 35
15	P0795015	GRADUATED DIAL
16	P0795016	GRADUATED DIAL SEAT
17	P0795017	CAP SCREW M8-1.25 X 20
18	P0795018	Y-AXIS LEADSCREW BRACKET

REF	PART #	DESCRIPTION
19	P0795019	BALL OILER 6MM PRESS-IN
20	P0795020	CAP SCREW M6-1 X 12
21	P0795021	Y-AXIS GIB
22	P0795022	X-AXIS STOP BLOCK W/INDICATOR
23	P0795023	ADJUSTABLE HANDLE 40L, M8-1.25 X 25
24	P0795024	CAP SCREW M8-1.25 X 50
25	P0795025	Y-AXIS LEADSCREW NUT
26	P0795026	CAP SCREW M6-1 X 20
27	P0795027	INT THREADED TAPER PIN 6 X 12
28	P0795028	X-AXIS LEADSCREW BRACKET (L)
29V2	P0795029V2	HANDWHEEL CLUTCH
30V2	P0795030V2	X-AXIS LEADSCREW V2.01.17
31	P0795031	X-AXIS TABLE SCALE
32	P0795032	SQUARE NUT M6-1
33	P0795033	CAP SCREW M6-1 X 14
34	P0795034	STOP BLOCK
35	P0795035	CAP SCREW M5-.8 X 20
36	P0795036	X-AXIS LEADSCREW NUT
37	P0795037	CAP SCREW M6-1 X 25
38	P0795038	X-AXIS LEADSCREW BRACKET (R)
39	P0795039	HOSE CONNECTOR M16-2 X 15
40	P0795040	TABLE



Headstock



Headstock Parts List

REF	PART #	DESCRIPTION
101	P0795101	DRAWBAR CAP
102	P0795102	SEAL SEAT
103	P0795103	INT RETAINING RING 62MM
104	P0795104	BEARING SEAT
105	P0795105	EXT RETAINING RING 35MM
106	P0795106	BALL BEARING 6006-OPEN
107	P0795107	GEAR 57T
108	P0795108	SPINDLE HOUSING
109	P0795109	KEY 8 X 8 X 14
110	P0795110	OIL SEAL 30 X 42 X 7
111	P0795111	OIL SEAL SLEEVE
112	P0795112	PHLP HD SCR M5-.8 X 16
113	P0795113	OIL SEAL SLEEVE GASKET
114	P0795114	SET SCREW M6-1 X 10 CONE-PT
115	P0795115	GEAR KNOB 45D
116	P0795116	STEEL BALL 6.5MM
117	P0795117	COMPRESSION SPRING .8 X 5 X 25
118	P0795118	GEAR KNOB LABEL
119	P0795119	SET SCREW M8-1.25 X 8
120	P0795120	CONTROL FACEPLATE
121	P0795121	SPEED SHIFT SHAFT
122	P0795122	BUTTON HD CAP SCR M4-.7 X 6
123	P0795123	FLAT WASHER 4MM
124	P0795124	DEPTH INDICATOR
125	P0795125	DEPTH ADJ NUT M12-1.5
126	P0795126	DEPTH ADJ SCREW M12-1.5, M12-2
127	P0795127	HEX NUT M14-2 THIN
128	P0795128	SPINDLE SLEEVE
129	P0795129	DEPTH SUPPORT RING
130	P0795130	SCREW SLEEVE M14-2
131	P0795131	ROLL PIN 3 X 14
132	P0795132	KNURLED KNOB 14L X 25D
133	P0795133	LOCK WASHER 6MM
134	P0795134	HEX NUT M6-1
135	P0795135	CAP SCREW M6-1 X 35
136	P0795136	TAPERED ROLLER BEARING 30205
137	P0795137	TOOTHED WASHER 25MM
138	P0795138	SPANNER NUT M25-1.5
139	P0795139	QUILL LOCK SLEEVE (L)
140	P0795140	QUILL LOCK HANDLE
141	P0795141	SET SCREW M10-1.5 X 35 DOG-PT
142	P0795142	ROLL PIN 3 X 12
143	P0795143	EXT RETAINING RING 18MM
144	P0795144	FLAT COIL SPRING
145	P0795145	RETURN SPRING HOUSING

REF	PART #	DESCRIPTION
146	P0795146	FLAT WASHER 6 X 28 X 2.4MM
147	P0795147	KNOB BOLT 5-LOBE M6-1 X 18, 30D X 25L
148	P0795148	SPINDLE END CAP
149	P0795149	SPINDLE
150	P0795150	TAPERED ROLLER BEARING 30207
151	P0795151	PHLP HD SCR M5-.8 X 10
152	P0795152	COIL SEAT
153	P0795153	FLAT HD SCR M5-.8 X 10
154	P0795154	DRAIN PLUG M12-1
155	P0795155	HEADSTOCK CASTING
156	P0795156	GEAR COLLAR (FRONT)
157	P0795157	ROLL PIN 4 X 10
158	P0795158	SET SCREW M6-1 X 10 LONG DOG-PT
159	P0795159	COPPER BLOCK (FRONT)
160	P0795160	SET SCREW M6-1 X 8
161	P0795161	HEX NUT M6-1
162	P0795162	COPPER BLOCK (REAR)
163	P0795163	GEAR COLLAR (REAR)
164V2	P0795164V2	FLAT HD CAP SCR M4-.7 X 14 V2.06.17
165	P0795165	SWITCH BRACKET
166	P0795166	PHLP HD SCR M4-.7 X 8
168	P0795168	QUILL LOCK SLEEVE (R)
169	P0795169	OIL SEAL 10 X 22 X 7
170	P0795170	SET SCREW M6-1 X 20 LONG DOG-PT
171	P0795171	HEX NUT M6-1
172	P0795172	RIVET 2.5 X 5 FLUTED
173	P0795173	OIL SIGHT M16 X 1.5
174	P0795174	HEADSTOCK ANGLE GAUGE
175	P0795175	SET SCREW M5-.8 X 10 CONE-PT
176	P0795176	BALL BEARING 6001-OPEN
177	P0795177	SPACER
178	P0795178	GEAR 27T
179	P0795179	GEAR 21T
180	P0795180	GEAR 36T
181	P0795181	SPINDLE SHAFT
182	P0795182	KEY 5 X 5 X 70
183	P0795183	KEY 5 X 5 X 36
184	P0795184	SET SCREW M5-.8 X 10 CONE-PT
186	P0795186	COMPRESSION SPRING
187	P0795187	GEAR 46T
188	P0795188	KEY 5 X 5 X 16
189	P0795189	GEAR 18T
190	P0795190	INT RETAINING RING 28MM
191	P0795191	HEADSTOCK PLUG



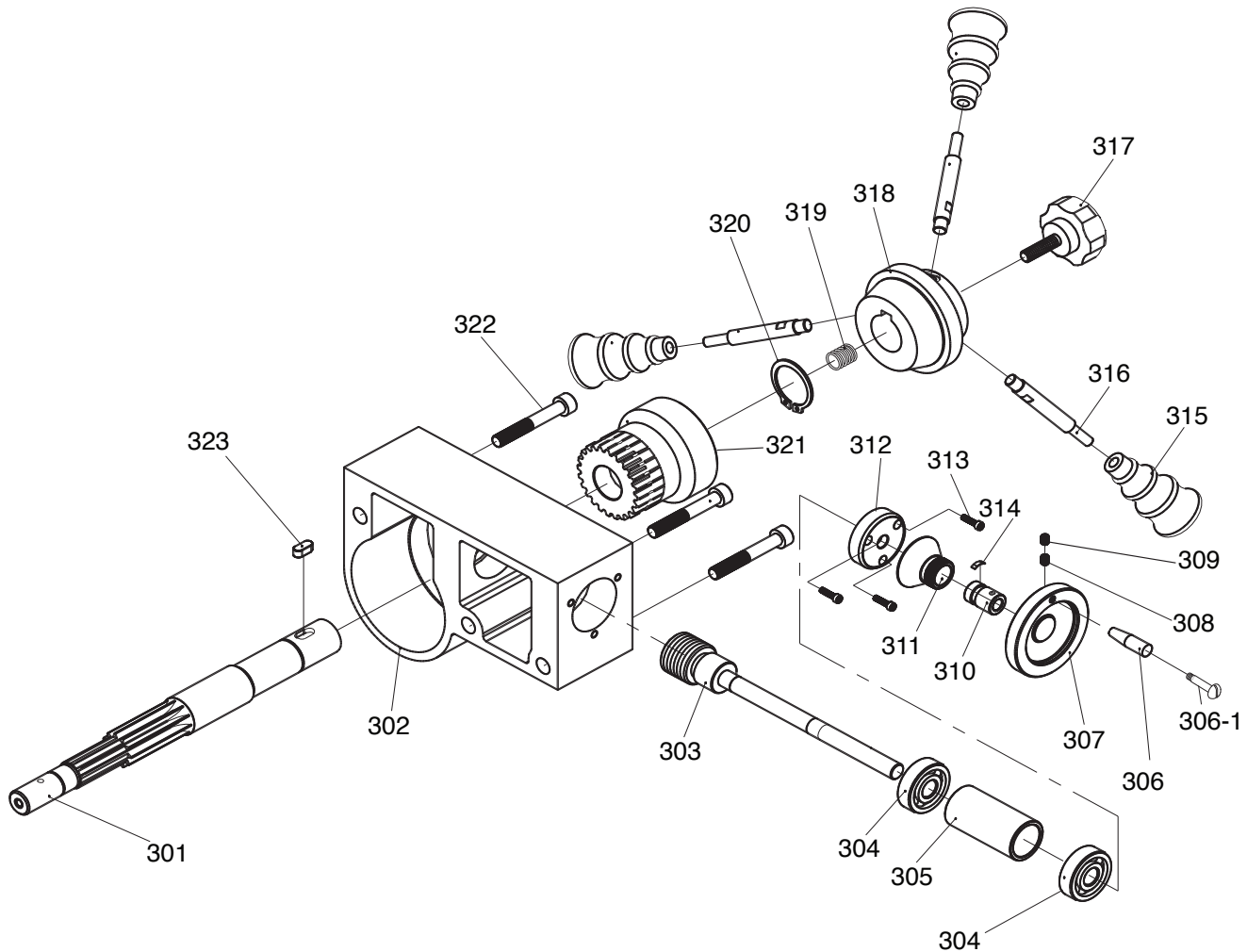
Headstock Parts List (cont.)

REF	PART #	DESCRIPTION
192	P0795192	O-RING 23.7 X 3.5 P24
193V3	P0795193V3	MOTOR 1HP 220V 1-PH V3.02.19
193V3-1	P0795193V3-1	MOTOR FAN COVER
193V3-2	P0795193V3-2	MOTOR FAN
193V3-3	P0795193V3-3	TERMINAL BLOCK 3P
193V3-4	P0795193V3-4	R CAPACITOR 30M 450V 1-3/4 X 3-3/16
193V3-5	P0795193V3-5	S CAPACITOR 150M 250V 1-3/8 X 3-3/16
193V3-6	P0795193V3-6	CENTRIFUGAL SWITCH
193V3-7	P0795193V3-7	CONTACT PLATE
193V3-8	P0795193V3-8	JUNCTION BOX
193V3-9	P0795193V3-9	BALL BEARING 6204ZZ
193V3-10	P0795193V3-10	BALL BEARING 6204ZZ
194	P0795194	KEY 6 X 6 X 36
195	P0795195	CAP SCREW M8-1.25 X 12
196	P0795196	MOTOR MOUNTING PLATE
197	P0795197	CAP SCREW M6-1 X 16
198	P0795198	CAP SCREW M6-1 X 40

REF	PART #	DESCRIPTION
199V2	P0795199V2	TAPER PIN 8 X 40 V2.06.17
200	P0795200	OIL PLUG BOLT M16-1.5 X 15
201	P0795201	HEADSTOCK COVER
202	P0795202	MOTOR SHAFT
203	P0795203	BALL BEARING 6006-OPEN
204	P0795204	INT RETAINING RING 55MM
205	P0795205	OIL SEAL 30 X 55 X 10
206	P0795206	EXT RETAINING RING 16MM
207	P0795207	GEAR 23T
208	P0795208	KEY 6 X 6 X 25
209	P0795209	GEAR 38T
210	P0795210	GEAR 32T
211	P0795211	MOTOR GEAR SHAFT
212	P0795212	KEY 5 X 5 X 60
213	P0795213	KEY 5 X 5 X 10
214	P0795214	GEAR 41T
215	P0795215	SPACER



Downfeed Handle



REF PART # DESCRIPTION

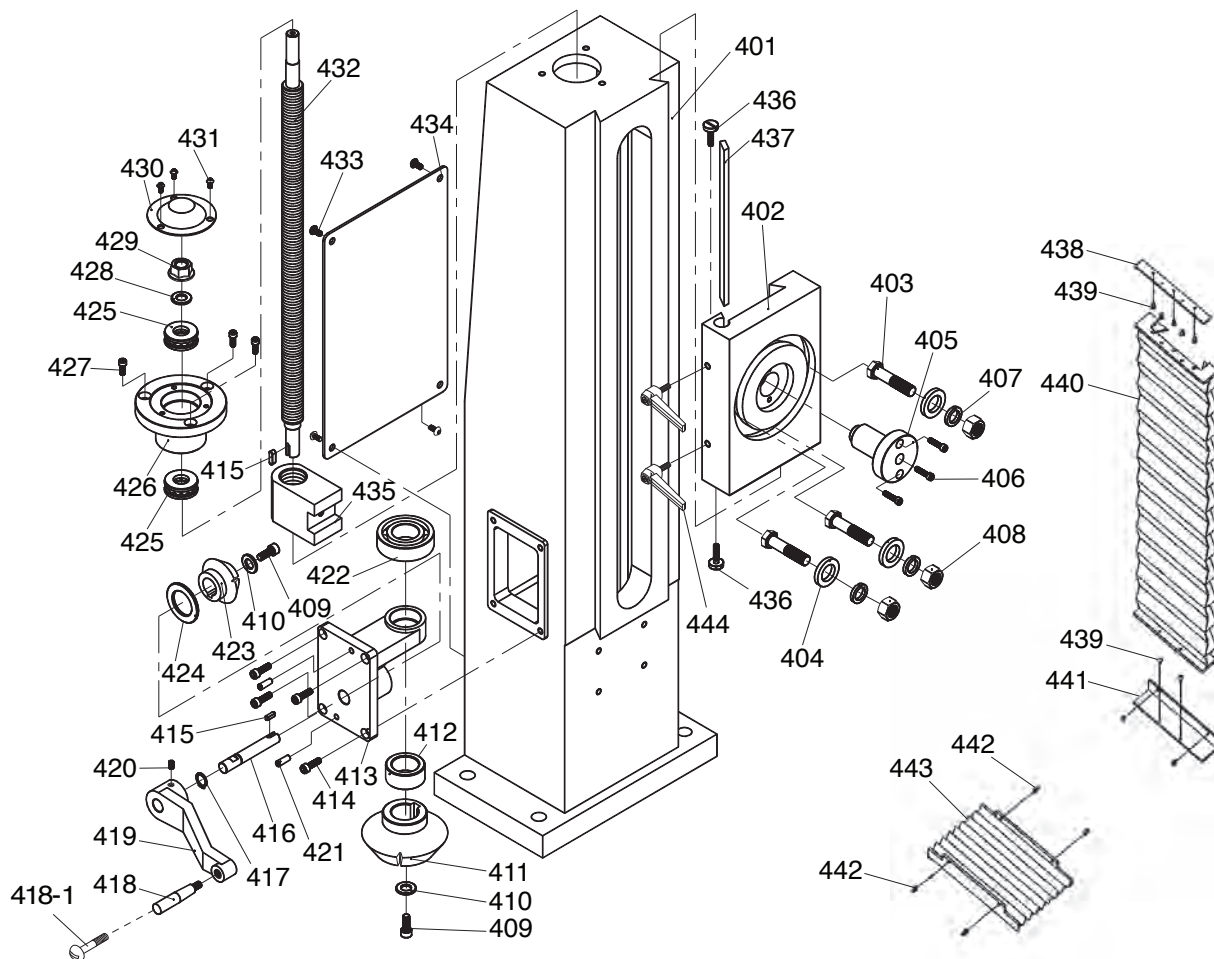
301	P0795301	DOWNFEED GEAR SHAFT
302	P0795302	DOWNFEED GEAR SHAFT HOUSING
303	P0795303	WORM SHAFT
304	P0795304	BALL BEARING 6200-OPEN
305	P0795305	SPACER
306	P0795306	HANDLE W/OUT SHAFT 15 X 50, 8D
306-1	P0795306-1	SHOULDER SCR M6-1 X 10, 8 X 56
307	P0795307	HANDWHEEL TYPE-8 64D X 10B-S X M6-1
308	P0795308	SET SCREW M6-1 X 8
309	P0795309	SET SCREW M6-1 X 5
310	P0795310	HANDWHEEL SEAT
311	P0795311	GRADUATED DIAL

REF PART # DESCRIPTION

312	P0795312	WORM SHAFT COVER
313	P0795313	CAP SCREW M4-.7 X 16
314	P0795314	HANDWHEEL CURVED PLATE SPRING
315	P0795315	HANDLE GRIP M8-1.25
316	P0795316	STANDOFF 100L M10-1.5 X 10, M8-1.25 X 25
317	P0795317	KNOB BOLT 7-L, M10-1.5 X 35, 62D X 43L
318	P0795318	COARSE DOWNFEED HUB
319	P0795319	COMPRESSION SPRING
320	P0795320	EXT RETAINING RING 25MM
321	P0795321	WORM GEAR
322	P0795322	CAP SCREW M8-1.25 X 55
323	P0795323	KEY 8 X 8 X 16



Column



REF PART # DESCRIPTION

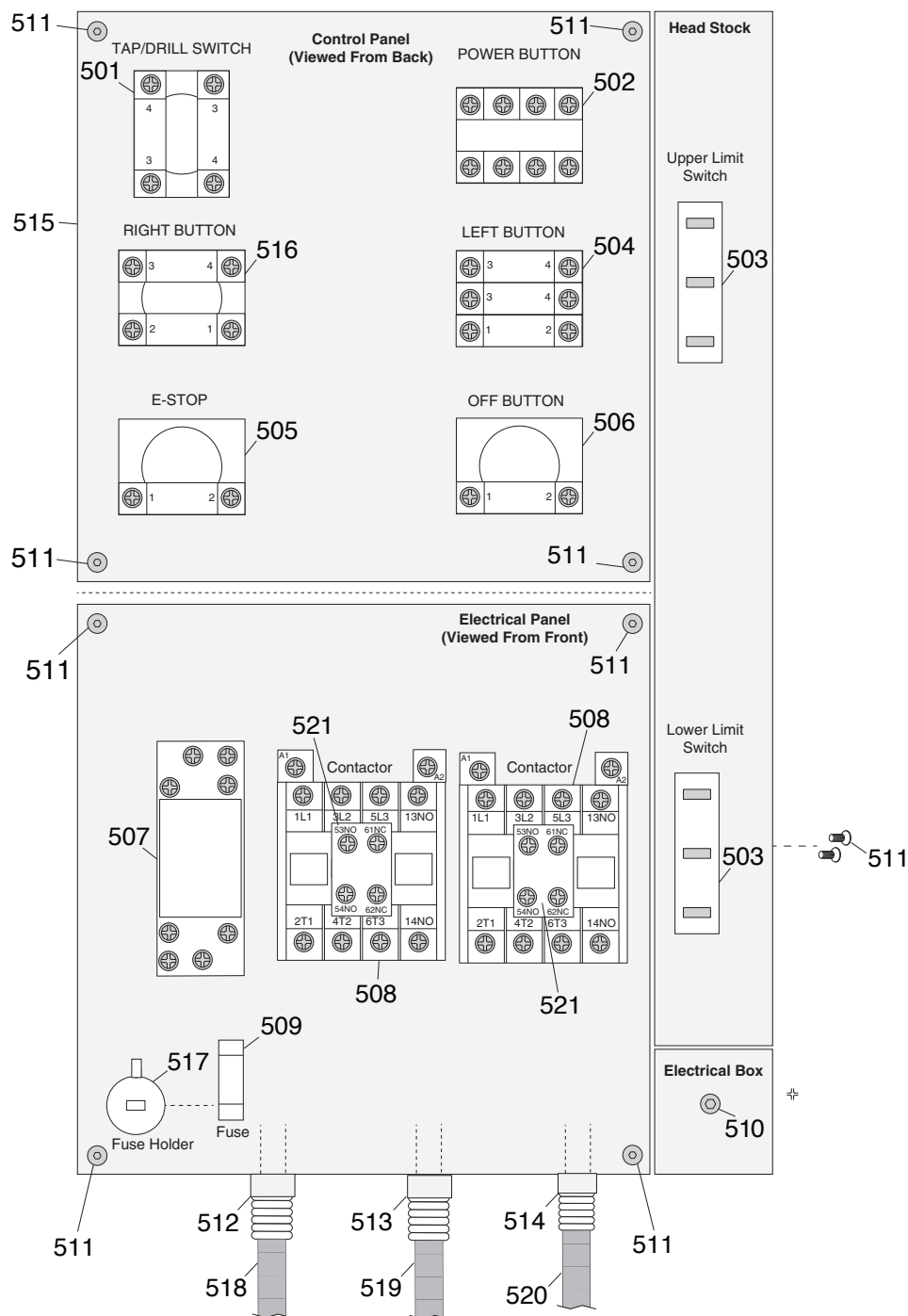
401	P0795401	COLUMN
402	P0795402	HEADSTOCK MOUNT
403	P0795403	HEX BOLT M12-1.75 X 55
404	P0795404	FLAT WASHER 12MM
405	P0795405	HEADSTOCK SEAT
406	P0795406	CAP SCREW M6-1 X 25
407	P0795407	LOCK WASHER 12MM
408	P0795408	HEX NUT M12-1.75
409	P0795409	CAP SCREW M6-1 X 14
410	P0795410	FLAT WASHER 6MM
411	P0795411	BEVEL GEAR
412	P0795412	BUSHING
413	P0795413	Z-AXIS LEADSCREW BRACKET
414	P0795414	CAP SCREW M6-1 X 20
415	P0795415	KEY 5 X 5 X 16
416	P0795416	CRANK SHAFT
417	P0795417	EXT RETAINING RING 15MM
418	P0795418	HANDLE W/OUT SHAFT 22 X 80, 12D
418-1	P0795418-1	SHOULDER SCR M10-1.5 X 12, 12 X 87
419	P0795419	Z-AXIS CRANK HANDLE
420	P0795420	SET SCREW M8-1.25 X 8
421	P0795421	TAPER PIN 6 X 18
422	P0795422	BALL BEARING 6002-OPEN

REF PART # DESCRIPTION

423	P0795423	SMALL BEVEL GEAR
424	P0795424	BEVEL PAD
425	P0795425	THRUST BEARING 51202
426	P0795426	BEARING SEAT
427	P0795427	CAP SCREW M6-1 X 14
428	P0795428	FLAT WASHER 14MM
429	P0795429	FLANGE NUT M14-2
430	P0795430	TOP COVER
431	P0795431	BUTTON HD CAP SCR M4-.7 X 8
432	P0795432	Z-AXIS LEADSCREW
433	P0795433	CAP SCREW M5-.8 X 8
434	P0795434	BACK COVER
435	P0795435	Z-AXIS LEADSCREW NUT
436	P0795436	GIB ADJUSTMENT SCREW M6-1 X 25
437	P0795437	COLUMN GIB
438	P0795438	Z-AXIS WAY COVER UPPER PLATE
439	P0795439	PHLP HD SCR M4-.7 X 6
440	P0795440	Z-AXIS WAY COVER
441	P0795441	Z-AXIS WAY COVER LOWER BRACKET
442	P0795442	PHLP HD SCR M5-.8 X 12
443	P0795443	Y-AXIS WAY COVER
444	P0795444	ADJUSTABLE HANDLE 63L, M8-1.25 X 25



Electrical Components



REF PART # DESCRIPTION

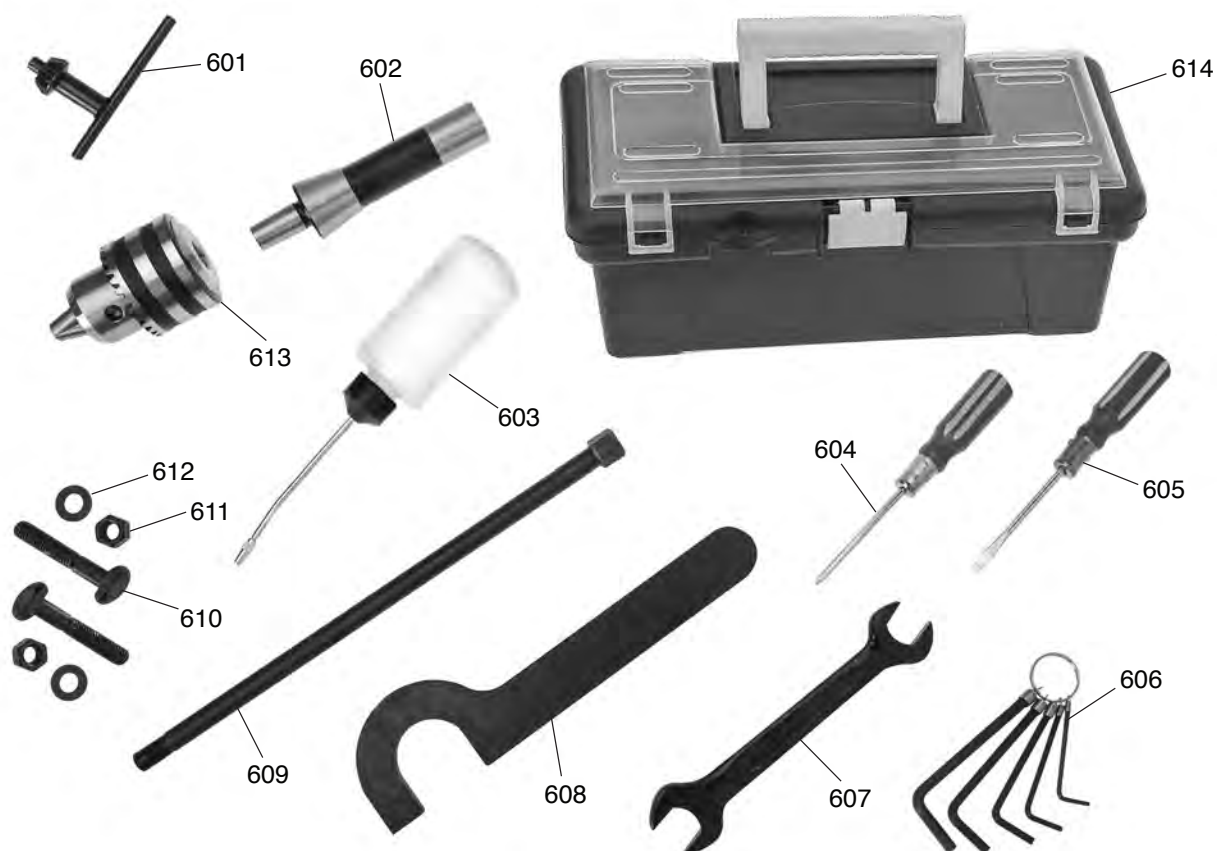
501	P0795501	TAP/DRILL SWITCH IDEK YW-E10
502	P0795502	POWER INDICATOR LIGHT ONPOW Y090
503	P0795503	LIMIT SWITCH OMRON V-156-1C25
504	P0795504	LEFT BUTTON SWITCH IDEK YW-E10 22MM GRN
505	P0795505	E-STOP BUTTON IDEK YW-E01 22MM
506	P0795506	OFF BUTTON IDEK YW-E01 22MM RED
507	P0795507	RELAY SCHN RXM2LB2P7230V
508	P0795508	CONTACTOR SCHN LC1E1210 220V
509	P0795509	FUSE 15A 250V 0.18" FAST-ACTING, GLASS
510	P0795510	CAP SCREW M5-.8 X 10
511	P0795511	BUTTON HD CAP SCR M4-.7 X 6

REF PART # DESCRIPTION

512	P0795512	STRAIN RELIEF TYPE-5 M20-1.5
513	P0795513	STRAIN RELIEF TYPE-3 M20-1.5
514	P0795514	STRAIN RELIEF TYPE-5 M16-1.5
515	P0795515	ELECTRICAL BOX
516	P0795516	RIGHT BUTTON SWITCH IDEK YW-E10 22MM GRN
517	P0795517	FUSE HOLDER 15A 250V
518	P0795518	CONDUIT 16MM X 18"
519	P0795519	POWER CORD 16G 3W 68"
520	P0795520	CONDUIT 13MM X 9-1/2"
521	P0795521	AUX CONTACT BLOCK SCHN LAEN11N 220V



Accessories



REF PART # DESCRIPTION

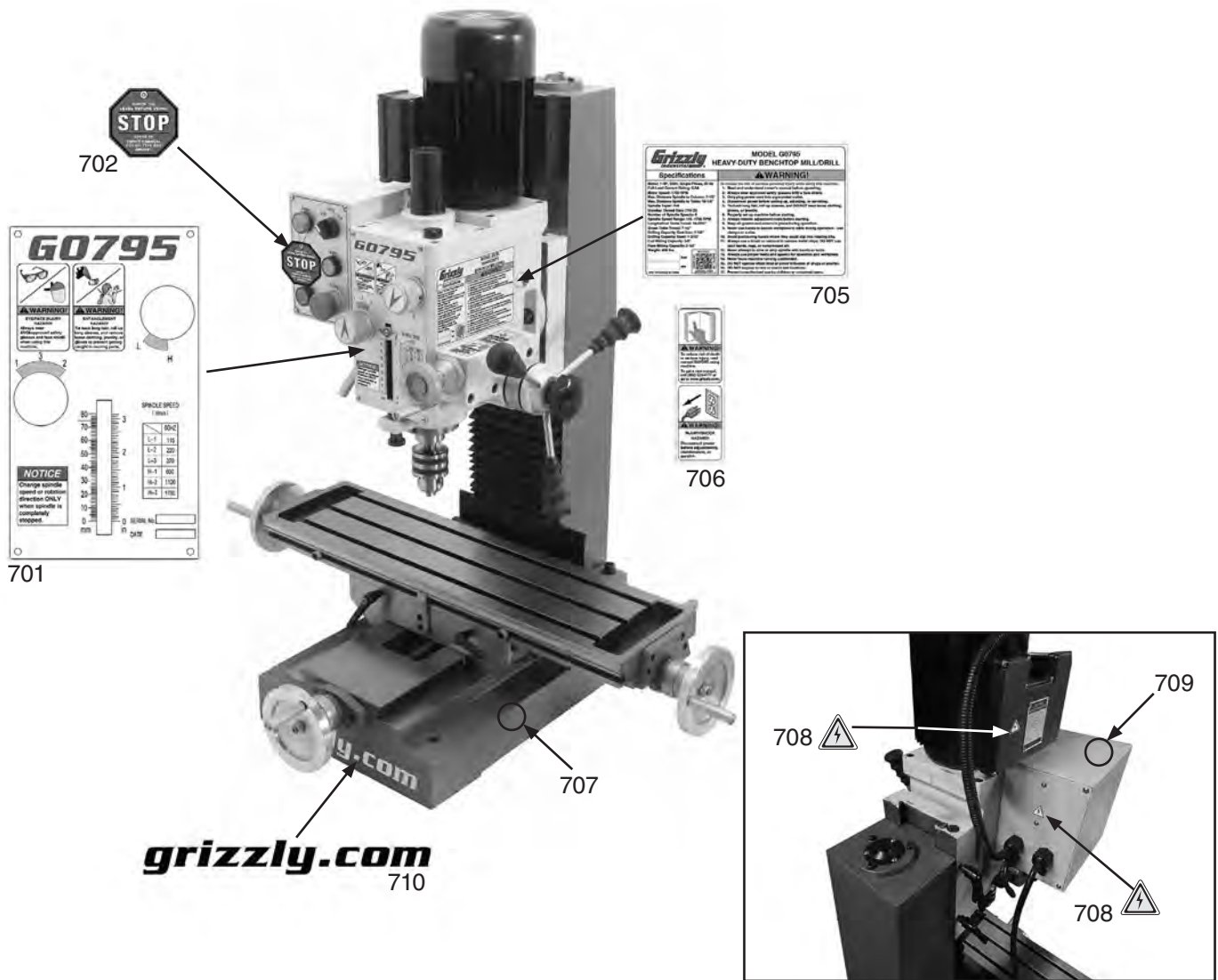
601	P0795601	DRILL CHUCK KEY 5/16" STD 11T SD-5/8"
602	P0795602	DRILL CHUCK ARBOR R8 X B16
603	P0795603	BOTTLE FOR OIL
604	P0795604	SCREWDRIVER PHILLIPS #2
605	P0795605	SCREWDRIVER FLAT #2
606	P0795606	HEX WRENCH SET (5-PC)
607	P0795607	WRENCH 17 X 19MM OPEN-ENDS

REF PART # DESCRIPTION

608	P0795608	SPINDLE WRENCH 40MM
609	P0795609	DRAWBAR 7/16-20 X 12"
610	P0795610	T-BOLT M10-1.5 X 60
611	P0795611	HEX NUT M10-1.5
612	P0795612	FLAT WASHER 10MM
613	P0795613	DRILL CHUCK B16 3-16MM
614	P0795614	TOOLBOX



Labels & Cosmetics



REF	PART #	DESCRIPTION
701	P0795701	HEADSTOCK FACE PLATE
702	P0795702	OIL LEVEL WARNING LABEL TAG
705	P0795705	MACHINE ID LABEL
706	P0795706	READ MANUAL-DISCONNECT PWR LABEL

REF	PART #	DESCRIPTION
707	P0795707	TOUCH-UP PAINT, GRIZZLY GREEN
708	P0795708	ELECTRICITY LABEL
709	P0795709	TOUCH-UP PAINT, GRIZZLY PUTTY
710	P0795710	GRIZZLY.COM LABEL

WARNING

Safety labels help reduce the risk of serious injury caused by machine hazards. If any label comes off or becomes unreadable, the owner of this machine **MUST** replace it in the original location before resuming operations. For replacements, contact (800) 523-4777 or www.grizzly.com.

