



# Providence Arbor

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Model# 11178 (M)      Assembly Instructions

## General Information

PLEASE READ THROUGH BEFORE BEGINNING ASSEMBLY.

IMPORTANT: Check boxes for Contents Listed

Check inside of parts as some parts are packaged  
inside of others

In the event of missing, damaged or defective parts  
please call our customer service dept. at 1-877-258-6020

When assembling components, place on a clean, flat  
non-abrasive surface to avoid scratches

## Tools Required

- ... Battery or Electric Drill with #2 phillips bit
- ... Tape Measure
- ... Hammer or Rubber Mallet (recommended)

<u>Part #</u>	<u>Description</u>	<u>Qty</u>
1	2" sq. x 84" Left Post	2
2	2" sq. x 84" Right Post	2
3	7/8 x 1 1/2 x 22" Top/Bottom Cross Rail	4
4	7/8 x 1 1/2 x 22" Center Cross Rail	16
5	1/4 x 1 1/2 x 59 1/2" Vertical Slat	4
6	1 1/2 x 4 x 64" Arbor Top	2
7	7/8 x 1 1/2 x 28" Arbor Top Cross Rail	7
8	7/8 x 1 1/2 x 16" Corner Brace	4
9	5 3/8" Arbor Top End Cap	4
10	Hardware Bag (includes:)	1
	2" sq. Post Cap	4
	7/8 x 1 1/2" End Cap	14
	1 1/4" Painted Screw	38
	Super Glue Tube	1
11	Arbor Ground Anchor Kit (includes:)	1
	16" Steel Ground Anchor (L-Shaped)	4
	#8 - 1" Painted Self Tapping Screw	8