

Before you call for service.



Troubleshooting Tips

Save time and money! Review the chart on this page first and you may not need to call for service.

NO SOFT WATER – Most Common Problems:

Check the following before calling for service:

- Not enough salt—should be at least 1/3 full.
- Bypass valve in “Bypass” position—handle should be in the “OUT” (service) position.
- Hardness setting too low. Check hardness setting and adjust. Verify hardness of supply water— from local water company, water test or call the GE Answer Center (800-952-5039 in US).
- Salt Bridge—salt solidifies above water level so that brine water is not in contact with salt. See the Breaking a Salt Bridge section.

Problem	Possible Cause	What to do
No soft water	Faucet or fixture where sample was taken not plumbed to soft water. <i>NOTE: Be sure sample is from a faucet that does not mix soft and hard water. For example, a single lever kitchen faucet, if the cold side is plumbed to hard water.</i>	<ul style="list-style-type: none"> • To conserve salt, the installer may have isolated some fixtures (outside faucets, toilets, etc.) from soft water. From the outlet of the water softening system, trace the water flow path, in house plumbing. If soft water is not directed to a faucet or fixture where wanted, consult a plumber.
	No salt in the brine tank or salt bridged	<ul style="list-style-type: none"> • Check for a salt bridge or, if the tank is empty, refill with recommended salt. Press (for 3 seconds) the RECHARGE button to start an immediate recharge and restore soft water supply.
	External power supply unplugged at wall outlet or power cable to softener not connected. Fuse blown or circuit breaker popped on circuit to electrical outlet. Electrical outlet on a circuit that can continuously be switched off	<ul style="list-style-type: none"> • Check for a loss of electrical power to the water softening system, due to any of these conditions and correct as needed. With the power supply restored, observe the faceplate time display and read Programming the Control section. NOTE: the electrical outlet for the softener should be live so it cannot be accidentally switched off.
	Manual bypass valve in bypass position	<ul style="list-style-type: none"> • Be sure the bypass valve stem is positioned properly, with the handle in the OUT position.
	Blending valve in open position	<ul style="list-style-type: none"> • Turn blending valve clockwise to closed position.
	Valve drain hose pinched, plugged, elevated too high or otherwise restricted	<ul style="list-style-type: none"> • Any restriction in the drain hose may prevent proper operation of the nozzle and venturi and reduce or prevent brine draw during recharge..
	Nozzle and venturi dirty, incorrectly assembled or damaged	<ul style="list-style-type: none"> • Refer to Cleaning the Nozzle and Venturi Assembly instructions. With water pressure to the water softening system off, take the nozzle assembly apart. Inspect, clean and replace as needed. Any foreign particle(s), scratches, nicks, etc. in the passages can prevent operation. Be sure holes in the gasket are centred over holes in the housing.

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Problem	Possible Cause	What to do
Water hard some-times	Using hot water while the water softening system is regenerating	<ul style="list-style-type: none"> • Avoid using hot water during water softening system recharge because the water heater will refill with hard water. See Automatic Hard Water Bypass During Recharge section.
	Control HARDNESS number setting too low	<ul style="list-style-type: none"> • Press MODE/SET button until arrow points to HARDNESS. Be sure the number shown is the same as the actual grains per gallon hardness of your water supply. See Programming the Control section if a change in setting is needed.
	Grains of hardness in your water supply have increased	<ul style="list-style-type: none"> • Water hardness can change over time, especially in well water. To check, have the water tested by a water analysis laboratory or call your local water department. Adjust the Hardness number setting as needed.
Water feels slippery after installation of water softener	Absence of hardness minerals	<ul style="list-style-type: none"> • This is normal. Hardness in water gives it the abrasive feel you may have been accustomed to. The slippery feel is the clean feel of soft water. • See the <i>Adjusting your Water Hardness</i> section.
Water Softener not using any salt	Water softening system is a "demand" unit	<ul style="list-style-type: none"> • Does not use much salt to regenerate - very efficient.
	Possible salt bridge	<ul style="list-style-type: none"> • See the <i>Breaking a Salt Bridge</i> section.
	Possible plugged nozzle and venturi	<ul style="list-style-type: none"> • See the <i>Cleaning the Nozzle and Venturi Assembly</i> section.
Water is blue color after water softener was installed	Acidic water in copper plumbing	<ul style="list-style-type: none"> • Have the water tested at once.
Water softener not regenerating	Meter turbine stuck	<ul style="list-style-type: none"> • See the Manually Initiated Electronics Diagnostics section for troubleshooting procedures . • Call for service.
	Sensor wire not plugged into the control	<ul style="list-style-type: none"> • See the Manually Initiated Electronics Diagnostics section for troubleshooting procedures . • Call for service
	No power to unit	<ul style="list-style-type: none"> • Check the circuit breaker or fuses.
	Mechanical defect	<ul style="list-style-type: none"> • Call for service.
Cloudiness on glass-ware (automatic dishwashers)	Combination of soft water and too much detergent	<ul style="list-style-type: none"> • This is called etching and is permanent. To prevent this from happening, use less detergent if you have soft water. Wash glassware in the shortest cycle that will get them clean..

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Problem	Possible Cause	What to do
<i>Excessive/high level of water in brine tank</i>	Valve drain hose pinched, plugged, elevated too high or otherwise restricted	<ul style="list-style-type: none"> • A restriction in this drain hose may prevent proper operation of the nozzle and venturi and reduce or prevent brine draw during recharge.
	Nozzle and venturi dirty, incorrectly assembled or damaged.	<ul style="list-style-type: none"> • Refer to Cleaning the Nozzle and Venturi Assembly instructions. With water pressure to the water softening system off, take the nozzle assembly apart. Inspect, clean and replace as needed. Any foreign particle(s), scratches, nicks, etc. in the passages can prevent operation. Be sure holes in the gasket are centred over holes in the housing
<i>Salty tasting or brown/yellow colored water after installation</i>	Unit not sanitized	<ul style="list-style-type: none"> • Complete Sanitization Procedures. • At completion of recharge cycle (approx. 2 hours), run water from faucets to purge the salty water.
	Low water pressure	Check pressure: <ul style="list-style-type: none"> • Drain height 8' or less, pressure should be minimum 20 psi. • Drain height above 8', pressure should be minimum 50 psi.
	Restricted drain hose	<ul style="list-style-type: none"> • Clean and reconnect hose. • Check for kinks in drain line
<i>Brown/yellow colored water</i>	Unit was idle for a period of time	<ul style="list-style-type: none"> • Complete the Sanitization Procedures.
<i>Resin beads showing up in drinking water</i>	Cracked distributor	<ul style="list-style-type: none"> • Check softener "IN & OUT" plumbing is correct. • Call for service.
<i>Sounds you might hear</i>	Running water from the unit into a drain during recharge	<ul style="list-style-type: none"> • This is normal.
<i>Water has air bubbles and is cloudy</i>	Air in system after installation	<ul style="list-style-type: none"> • Will go away after it runs for a while.
<i>Blue light Flashing</i> <i>When power applied to the system</i> <i>If "DAYS TO EMPTY" is flashing</i>	Control needs to be programmed (a power outage may have occurred)	<ul style="list-style-type: none"> • See the Programming the Control section.
	Low salt level, less than 15 days	<ul style="list-style-type: none"> • Fill with salt. • Reset salt level.

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Problem	Possible Cause	What to do
Error Codes on Control	Wiring may have worked loose in the control	<ul style="list-style-type: none">• Unplug external power supply.• Remove control cover, release clips on side.• Check for loose/incorrect wiring connections to electronic board or switch. Reconnect as required.• Reassemble control cover.• Plug in Transformer.• Wait 8 minutes for Error Code to reappear.• If error Code reappears, call for service.
If "Err" in display	Electrical problem with system	<ul style="list-style-type: none">• Call for service.

Advanced troubleshooting for service.

AUTOMATIC ELECTRONIC DIAGNOSTICS

This water softener has a self-diagnostic function for the electrical system (except into power and/or water meter). The water softener monitors electronic components and circuits for correct operation. If a malfunction occurs, an error code appears in the display.



Figure 18

While an error code appears in the display, all buttons are inoperable except the **MODE/SET** button.

MODE/SET remains operational so the service person can perform the Manual Advanced Diagnostics, see below, to further isolate the problem.

Procedure for removing error code from display:

1. Unplug transformer from electrical outlet.
2. Correct problem.
3. Plug in transformer.
4. Wait 8 minutes. The error code will return if the problem was not corrected.

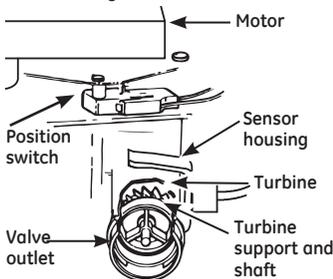
MANUAL INITIATED ELECTRONIC DIAGNOSTICS

Use the following procedures to advance the water softener through the regeneration cycles to check operation.

Lift off the Salt Hole Cover, remove the top cover by unlocking the tabs in the back and rocking forward, to observe cam and switch operation during valve rotation.

1. Press and hold **MODE/SET** for 3 seconds until the Set low salt alarm display appears, next press the **MODE/SET** button five additional times until "000" shows in the display, then release, see Figure 19.

2. The 3 digits indicated water meter operation as follows: If you don't get a reading on the display, with faucet open, pull the sensor from the valve outlet port. Pass a small magnet back and forth in front of the sensor. You should get a reading in the display. If you get a reading, shut off water supply, unhook the in and out plumbing and check the turbine for binding.



3. Symbols in the display indicate POSITION switch operation, see Figure 19

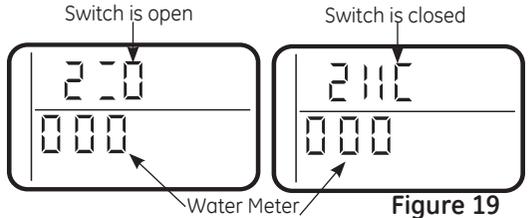


Figure 19

4. Use **RECHARGE** button to manually advance the valve into each cycle and check correct switch operation. **NOTE:** Be sure water is in contact with salt, and not separated by a salt bridge (see *Breaking a Salt Bridge* section).
5. While in this diagnostic screen, the following information is available and may be beneficial for various reasons. This information is retained by the computer from the first time electrical power is applied to the electronic controller.
 - a. Press the ▲ UP button to display the number of days this electronic control has had electrical power applied.
 - b. Press the ▼ DOWN button to display the number of regenerations initiated by the electronic control since the code number was entered.
6. Press and hold the **MODE/SET** button until the mode code (H40 for GXSH40V or H45 for GXSH45V) shows in the display. This code identifies the softener mode. If an incorrect model code is displayed, the softener will operate on incorrect configurations data.



7. To change the code number, press the ▲ UP or ▼ DOWN button until the correct code shows.
8. To return to the present time display, press the **MODE/SET** button.
9. Press the **MODE/SET** button to return to the present time display. If the code was changed, make all the timer setting. **NOTE:** If the control is left in a diagnostic display or a flashing display when setting times or hardness, present time automatically returns if a button is not pressed within four minutes.

Advanced troubleshooting for service.

Service: Manually Advance Recharge Check

NOTE: The control display must show a steady time (not flashing).

1. Press the **RECHARGE** button and hold in for three seconds. **RECHARGE** begins to flash as the water softening system enters the fill cycle of recharge. Remove the brinewell cover and, using a flashlight, observe fill water entering the brine tank. If water does not enter the tank, look for an obstructed nozzle, venturi, fill flow plug or brine tubing. See Care and Cleaning of the Water Softener System section.
2. After observing fill, press the **RECHARGE** button to move the water softening system into brining. A slow flow of water to the drain will begin. Verify brine draw from the brine tank by shining a flashlight into the brinewell and observing a noticeable drop in the liquid level over an extended period of time (is to 20 minutes).

NOTE: Be sure a salt bridge is not preventing water from contacting salt. See Care and cleaning of the water softening system section.

If the water softening system does not draw brine, check:

- nozzle and/or venturi dirty or defective.
- defective nozzle and venturi seal.
- nozzle and venturi not seated properly on gasket.
- other inner valve defect (rotor seal, rotor and disc, wave washer, etc.).
- restricted drain (check drain fitting and hose).

NOTE: If water system pressure is low, an elevated drain hose may cause back pressure, stopping brine draw.

3. Again, press the **RECHARGE** button to move the water softening system into backwash. Look for a fast flow of water from the drain hose. A slow flow indicates a plugged top distributor, backwash flow plug or drain hose.
4. Press the **RECHARGE** button to move the water

softening system into fast rinse. Again look for a fast drain flow. Allow the water softening system to rinse for a few minutes to flush out any brine that may remain in the resin tank from the brining cycle test.

5. To return the water softening system to service, press the **RECHARGE** button.

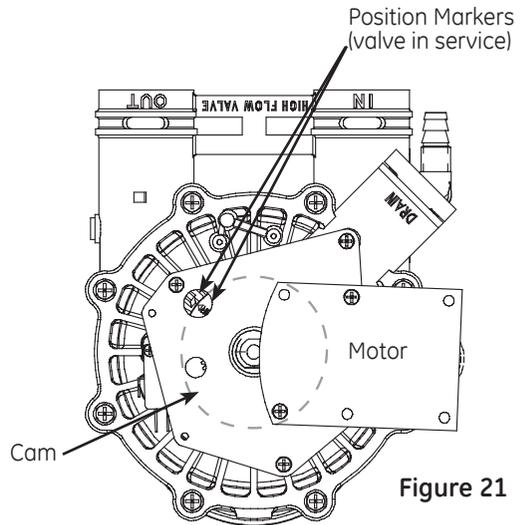


Figure 21

Valve Positions:

Position	Function
S	Service
F	Fill
BR	Brine Fill
BW	Back Wash
R	Rinse