



RAPID FUSE™

Fast Curing Wood Adhesive



Ready to

Plane

Sand

Stain



NO ACTIVATOR NEEDED

Works on All Wood Types

Here are some handy **Application Tips** that we've found helpful:

Before You Begin

- To ensure a good bond, make sure the surface is clean and dry before applying.
- RapidFuse bonds wood to virtually anything—including your skin, so be careful not to get it on your hands. Don't use your hands to spread or wipe away excess. (See *Clean Up*, on the back of this guide, for tips.)
- Cured RapidFuse can be sanded or scraped to remove dried excess.

How to Fuse

- Don't use too much—only a small amount of RapidFuse adhesive is needed.
- So how much should I use? Use just enough to cover the area with a thin coat of adhesive, and make sure not to apply glue to both sides of the surfaces you intend to bond. You will get a better bond with thin, even coverage.
Use less on less porous woods.
Use a bit more on more porous woods.
- Use the materials you are joining or the fine tip of the applicator to spread a small amount of glue around the bonding area. Use a paper towel to wipe away excess while wet.
- RapidFuse works best with a little adhesive and a tight bond. At least 30 seconds of heavy pressure should be applied to get a strong bond. Typically only 5 minutes of clamping is needed, but you can clamp the whole 30 minutes for a super strong bond.



Questions? We're here to help.

Give our DAP TIPS Help Line a call M-F, 8 am to 5 pm, or Saturdays from 9 am to 6 pm, Eastern, at 1-888-DAP-TIPS.



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Application Tips:

RapidFuse has a long open time—if you don't touch and spread it. It will remain open for up to 40 minutes if you put adhesive straight down. If you use the fine tip applicator to spread it around, then you have about 3 minutes for open time (same as reposition time) to make a bond.

RapidFuse is not gap filling—the two substrates you are bonding need to touch with pressure.

Any glue that squeezes out during clamping should be wiped away with a dry paper towel. If you leave excess, then it may not cure. Once you remove the excess the adhesive will then cure properly.

How to Clean-Up RapidFuse

- Use Acetone nail polish remover to remove cured Rapid-Fuse from your skin. Wash your hands first to remove any un-cured adhesive with soap and water, then wipe with an acetone-soaked cotton pad. Do not try to pull or peel RapidFuse off of your skin.
- RapidFuse can be cleaned up with soap and water when it is wet. Once dry, you will need to use acetone nail polish remover to clean up excess. Put the acetone on a paper towel and wipe to remove. Do not pour acetone on bonded areas.
- Cured RapidFuse can be sanded or scraped to remove dried excess.



Visit rapidfusewood.dap.com for more product information and application tips + tricks.