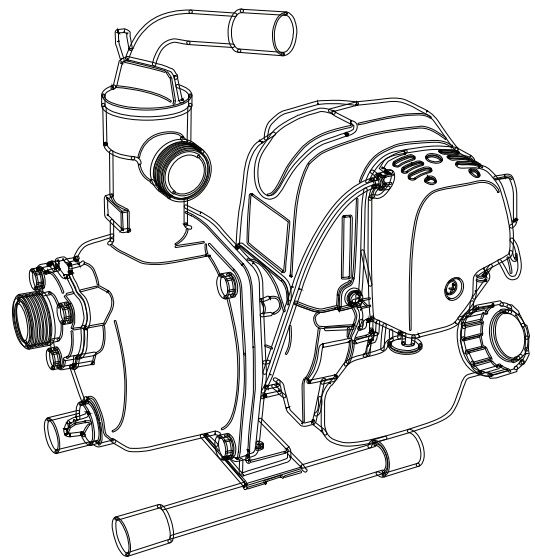


Operator's Manual

Pump PG1



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Copyright notice

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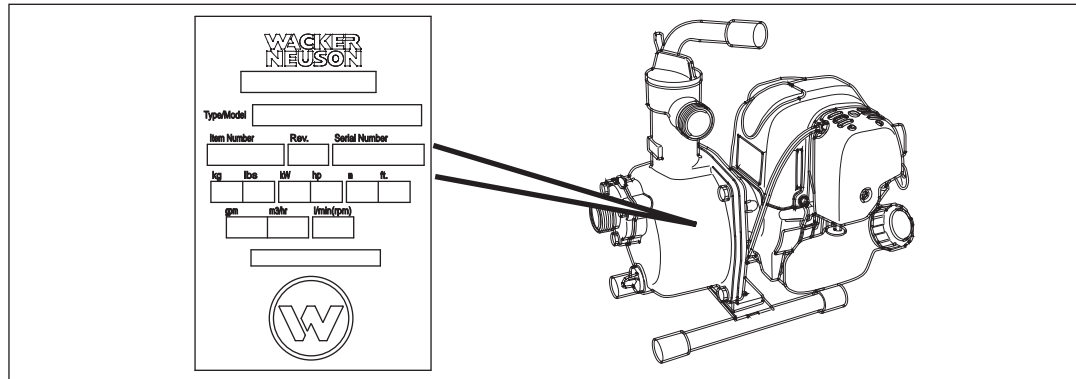
Original instructions

This Operator's Manual presents the original instructions. The original language of this Operator's Manual is American English.

Foreword

SAVE THESE INSTRUCTIONS—This manual contains important instructions for the machine models below. These instructions have been written expressly by Wacker Neuson Production Americas LLC and must be followed during installation, operation, and maintenance of the machines.

Machine	Item Number
PG1	5200019694



wc_gr012532

Machine identification

A nameplate listing the model number, item number, revision number, and serial number is attached to this machine. The location of the nameplate is shown above.

Serial number (S/N)

For future reference, record the serial number in the space provided below. You will need the serial number when requesting parts or service for this machine.

Serial Number:

Machine documentation

- From this point forward in this documentation, Wacker Neuson Production Americas LLC will be referred to as Wacker Neuson.
- Keep a copy of the Operator’s Manual with the machine at all times.
- Use the separate Parts Book supplied with the machine to order replacement parts.
- If you are missing any of these documents, please contact Wacker Neuson to order a replacement or visit www.wackerneuson.com.
- When ordering parts or requesting service information, be prepared to provide the machine model number, item number, revision number, and serial number.

Expectations for information in this manual

- This manual provides information and procedures to safely operate and maintain the above Wacker Neuson model(s). For your own safety and to reduce the risk of injury, carefully read, understand, and observe all instructions described in this manual.
 - Wacker Neuson expressly reserves the right to make technical modifications, even without notice, which improve the performance or safety standards of its machines.
 - The information contained in this manual is based on machines manufactured up until the time of publication. Wacker Neuson reserves the right to change any portion of this information without notice.
 - The illustrations, parts, and procedures in this manual refer to Wacker Neuson factory-installed components. Your machine may vary depending on the requirements of your specific region.
-

CALIFORNIA Proposition 65 Warning

Engine exhaust, some of its constituents, and certain vehicle components contain or emit chemicals known to the State of California to cause cancer and birth defects or other reproductive harm.

Laws pertaining to spark arresters

NOTICE: State Health Safety Codes and Public Resources Codes specify that in certain locations spark arresters be used on internal combustion engines that use hydrocarbon fuels. A spark arrester is a device designed to prevent accidental discharge of sparks or flames from the engine exhaust. Spark arresters are qualified and rated by the United States Forest Service for this purpose. In order to comply with local laws regarding spark arresters, consult the engine distributor or the local Health and Safety Administrator.

Manufacturer's approval

This manual contains references to *approved* parts, attachments, and modifications. The following definitions apply:

- **Approved parts or attachments** are those either manufactured or provided by Wacker Neuson.
- **Approved modifications** are those performed by an authorized Wacker Neuson service center according to written instructions published by Wacker Neuson.
- **Unapproved parts, attachments, and modifications** are those that do not meet the approved criteria.

Unapproved parts, attachments, or modifications may have the following consequences:

- Serious injury hazards to the operator and persons in the work area
- Permanent damage to the machine which will not be covered under warranty

Contact your Wacker Neuson dealer immediately if you have questions about approved or unapproved parts, attachments, or modifications.

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1 Safety Information

1.1 Signal Words Used in this Manual

This manual contains DANGER, WARNING, CAUTION, *NOTICE*, and NOTE signal words which must be followed to reduce the possibility of personal injury, damage to the equipment, or improper service.



This is the safety alert symbol. It is used to alert you to potential personal hazards.

- ▶ Obey all safety messages that follow this symbol.
-



DANGER

DANGER indicates a hazardous situation which, if not avoided, will result in death or serious injury.

- ▶ To avoid death or serious injury from this type of hazard, obey all safety messages that follow this signal word.
-



WARNING

WARNING indicates a hazardous situation which, if not avoided, could result in death or serious injury.

- ▶ To avoid possible death or serious injury from this type of hazard, obey all safety messages that follow this signal word.
-



CAUTION

CAUTION indicates a hazardous situation which, if not avoided, could result in minor or moderate injury.

- ▶ To avoid possible minor or moderate injury from this type of hazard, obey all safety messages that follow this signal word.
-

NOTICE: Used without the safety alert symbol, NOTICE indicates a situation which, if not avoided, could result in property damage.

Note: *A Note contains additional information important to a procedure.*

1.2 Machine Description and Intended Use

This machine is a centrifugal de-watering pump. The Wacker Neuson Pump consists of a gasoline engine, handle, frame, and an impeller with ports for water suction and discharge. The engine rotates the impeller during operation. Water is drawn into the pump through the suction port and expelled through the discharge port. The operator connects hoses to the pump and routes them so that water is drained from the work area and discharged into an appropriate location.

This machine is intended to be used for general de-watering applications. This machine is intended for the pumping of clear water up to the flow, head, and suction lift limits also stated within the product specifications.

This machine has been designed and built strictly for the intended use described above. Using the machine for any other purpose could permanently damage the machine or seriously injure the operator or other persons in the area. Machine damage caused by misuse is not covered under warranty.

The following are some examples of misuse:

- Pumping flammable, explosive, or corrosive fluids
 - Pumping water containing solids
 - Pumping hot or volatile fluids that result in pump cavitation
 - Operating the pump outside of product specifications due to incorrect diameter hoses, incorrect length hoses, other inlet or outlet restrictions, or excessive suction lift or head
 - Operating the machine outside of factory specifications
 - Operating the machine in a manner inconsistent with all warnings found on the machine and in the Operator's Manual
-

This machine has been designed and built in accordance with the latest global safety standards. It has been carefully engineered to eliminate hazards as far as practicable and to increase operator safety through protective guards and labeling. However, some risks may remain even after protective measures have been taken. They are called residual risks. On this machine, they may include exposure to:

- Heat, noise, exhaust, and carbon monoxide from the engine
- Fire hazards from improper refueling techniques
- Fuel and its fumes
- Projectile hazard from discharge

To protect yourself and others, make sure you thoroughly read and understand the safety information presented in this manual before operating the machine.

1.3 Safety Guidelines for Operating the Machine

Operator training

Before operating the machine:

- Read and understand the operating instructions contained in all manuals delivered with the machine.
- Familiarize yourself with the location and proper use of all controls and safety devices.
- Contact Wacker Neuson for additional training if necessary.

When operating this machine:

- Do not allow improperly trained people to operate the machine. People operating the machine must be familiar with the potential risks and hazards associated with it.
-

Operator qualifications

Only trained personnel are permitted to start, operate, and shut down the machine. They also must meet the following qualifications:

- have received instruction on how to properly use the machine
- are familiar with required safety devices

The machine must not be accessed or operated by:

- children
 - people impaired by alcohol or drugs
-

Application area

Be aware of the application area.

- Keep unauthorized personnel, children, and pets away from the machine.
- Remain aware of changing positions and the movement of other equipment and personnel in the application area/job site.
- Identify whether special hazards exist in the application area, such as toxic gases, or unstable ground conditions, and take appropriate action to eliminate the special hazards before using the machine.

Be aware of the application area.

- Do not operate the machine in areas that contain flammable objects, fuels, or products that produce flammable vapors.
-

Safety devices, controls, and attachments

Only operate the machine when:

- All safety devices and guards are in place and in working order.
- All controls operate correctly.
- The machine is set up correctly according to the instructions in the Operator's Manual.
- The machine is clean.
- The machine's labels are legible.

To ensure safe operation of the machine:

- Do not operate the machine if any safety devices or guards are missing or inoperative.
- Do not modify or defeat the safety devices.
- Only use accessories or attachments that are approved by Wacker Neuson.

Safe operating practices

When operating this machine:

- Remain aware of the machine's moving parts. Keep hands, feet, and loose clothing away from the machine's moving parts.

When operating this machine:

- Do not operate a machine in need of repair.
-

Personal Protective Equipment (PPE)

Wear the following Personal Protective Equipment (PPE) while operating this machine:

- Close-fitting work clothes that do not hinder movement
 - Safety glasses with side shields
 - Hearing protection
 - Safety-toed footwear
-

Safe operating practices

- Do not open the priming plug when the pump is hot. Do not loosen or remove inlet or discharge hose fittings when the pump is hot. Hot water inside could be pressurized much like the radiator on an automobile. Allow the pump to cool to the touch before loosening the plug and before loosening or removing the inlet or discharge hose fittings.
- Do not position the pump on a loose, uneven, or unstable surface where it can tip, roll, slide or fall! The pump must be secure before operating. Position the pump on a firm, flat surface.
- Do not open the pump housing cover while the pump is operating or start the pump with the cover off. The rotating impeller inside the pump can cut or sever objects caught in it.
- Do not block or restrict flow from the inlet line or the discharge line. Remove kinks from the discharge line before starting the pump. Operation with a blocked inlet line or discharge line can cause water inside the pump to overheat.
- Do not reach into or insert anything into the pump while the engine is on! The impeller inside the pump housing is turning at all times while the engine is running.
- Do not allow anyone to stand in front of the discharge port when starting the engine or while priming the pump.
- Always make sure the hose connections on the pump are tight. A loose connection could cause water to spray or result in a hose falling off the pump while it is in operation.
- Always make sure the water stream from the pump discharge is not directed in such a way so as to cause erosion to the surrounding ground or damage or weakening of nearby structures.

1.4 Service Safety

Service training

Before servicing or maintaining the machine:

- Read and understand the instructions contained in all manuals delivered with the machine.
- Familiarize yourself with the location and proper use of all controls and safety devices.
- Only trained personnel shall troubleshoot or repair problems occurring with the machine.
- Contact Wacker Neuson for additional training if necessary.

When servicing or maintaining this machine:

- Do not allow improperly trained people to service or maintain the machine. Personnel servicing or maintaining the machine must be familiar with the associated potential risks and hazards.
-

Precautions

Follow the precautions below when servicing or maintaining the machine.

- Read and understand the service procedures before performing any service to the machine.
 - All adjustments and repairs must be completed before operating the machine. Do not operate the machine with a known problem or deficiency.
 - All repairs and adjustments shall be completed by a qualified technician.
 - Turn off the machine before performing maintenance or making repairs.
 - Remain aware of the machine's moving parts. Keep hands, feet, and loose clothing away from the machine's moving parts.
 - Re-install the safety devices and guards after repair and maintenance procedures are complete.
-

Machine modifications

When servicing or maintaining the machine:

- Use only accessories/attachments that are approved by Wacker Neuson.

When servicing or maintaining the machine:

- Do not defeat safety devices.
 - Do not modify the machine without the express written approval of Wacker Neuson.
-

Replacing parts and labels

- Replace worn or damaged components.
- Replace all missing and hard-to-read labels.
- When replacing electrical components, use components that are identical in rating and performance to the original components.
- When replacement parts are required for this machine, use only Wacker Neuson replacement parts or those parts equivalent to the original in all types of specifications, such as physical dimensions, type, strength, and material.

Cleaning

When cleaning and servicing the machine:

- Keep the machine clean and free of debris such as leaves, paper, cartons, etc.
- Keep the labels legible.

When cleaning the machine:

- Do not clean the machine while it is running.
 - Never use gasoline or other types of fuels or flammable solvents to clean the machine. Fumes from fuels and solvents can become explosive.
-

Personal Protective Equipment (PPE)

Wear the following Personal Protective Equipment (PPE) while servicing or maintaining this machine:

- Close-fitting work clothes that do not hinder movement
- Safety glasses with side shields
- Hearing protection
- Safety-toed footwear

In addition, before servicing or maintaining the machine:

- Tie back long hair.
 - Remove all jewelry (including rings).
-

After use

- Stop the engine when the machine is not being operated.
- Close the fuel valve on engines equipped with one when the machine is not being operated.
- Ensure that the machine will not tip over, roll, slide, or fall when not being operated.
- Store the machine properly when it is not being used. The machine should be stored in a clean, dry location out of the reach of children.

1.5 Operator Safety while Using Internal Combustion Engines



WARNING

Internal combustion engines present special hazards during operation and fueling. Failure to follow the warnings and safety standards could result in severe injury or death.

- ▶ Read and follow the warning instructions in the engine owner's manual and the safety guidelines below.



DANGER

Exhaust gas from the engine contains carbon monoxide, a deadly poison. Exposure to carbon monoxide can kill you in minutes.

- ▶ NEVER operate the machine inside an enclosed area, such as a tunnel, unless adequate ventilation is provided through such items as exhaust fans or hoses.

Operating safety

When running the engine:

- Keep the area around exhaust pipe free of flammable materials.
- Check the fuel lines and the fuel tank for leaks and cracks before starting the engine. Do not run the machine if fuel leaks are present or the fuel lines are loose.

When running the engine:

- Do not smoke while operating the machine.
- Do not run the engine near sparks or open flames.
- Do not touch the engine or muffler while the engine is running or immediately after it has been turned off.
- Do not operate a machine when its fuel cap is loose or missing.
- Do not start the engine if fuel has spilled or a fuel odor is present. Move the machine away from the spill and wipe the machine dry before starting.

Refueling safety

When refueling the engine:

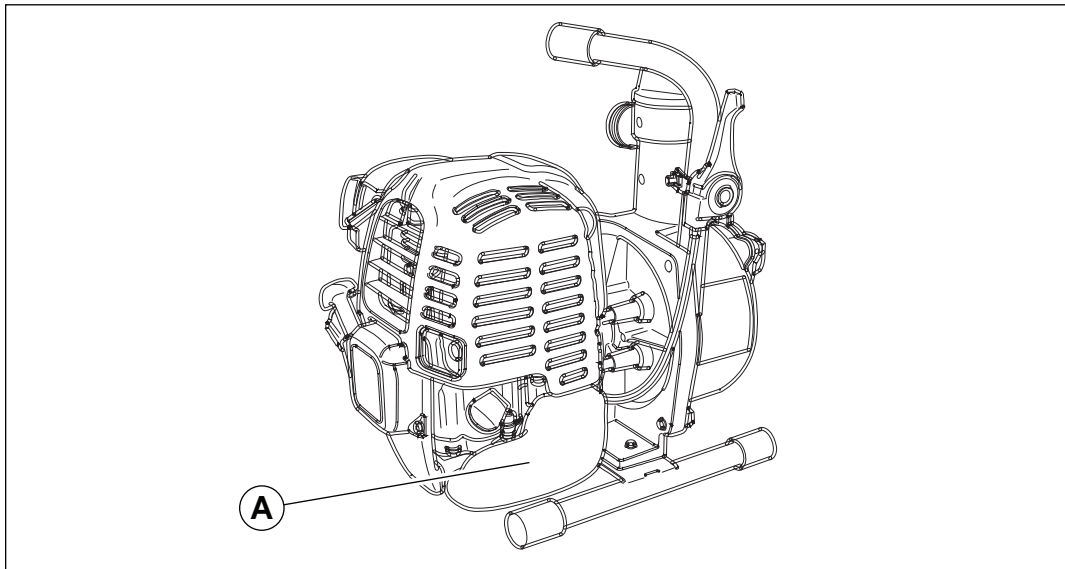
- Clean up any spilled fuel immediately.
- Refill the fuel tank in a well-ventilated area.
- Re-install the fuel tank cap after refueling.
- Use suitable tools for refueling (for example, a fuel hose or funnel).

When refueling the engine:

- Do not smoke.
- Do not refuel a hot or running engine.
- Do not refuel the engine near sparks or open flames.

2 Labels

2.1 Label Locations



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2.2 Label Meanings

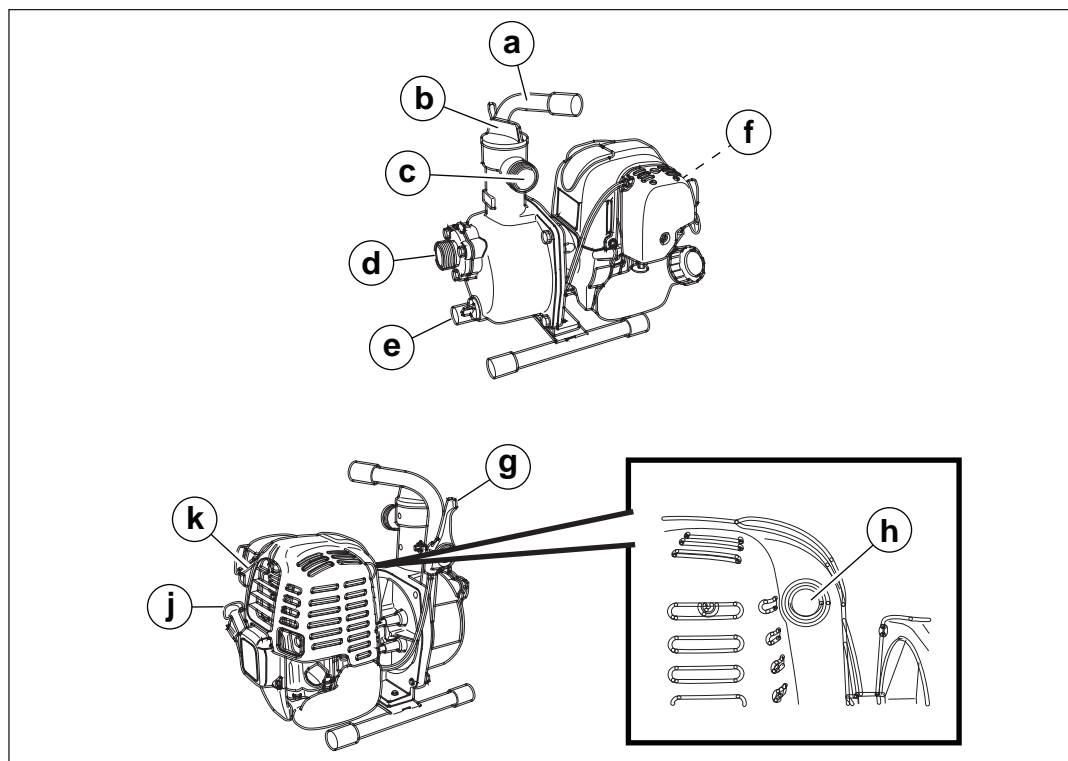
<p>A</p>			<p>Danger Asphyxiation hazard. Engines emit carbon monoxide. Do not run the machine indoors or in an enclosed area.</p> <p>Warning Hot surface</p>
----------	--	--	--

3 Operation

3.1 Preparing the Machine for First Use

1. Make sure all loose packaging materials have been removed from the machine.
2. Check the machine and its components for damage. If there is visible damage, do not operate the machine! Contact your Wacker Neuson dealer immediately for assistance.
3. Take inventory of all items included with the machine and verify that all loose components and fasteners are accounted for.
4. Attach component parts not already attached.
5. Add fluids as needed and applicable, such as fuel and engine oil.
6. Move the machine to its operating location.

3.2 Machine Components



wc_gr012475

3.3 Machine Components Descriptions

Ref.	Description	Ref.	Description
a	Handle	f	Primer button
b	Priming plug	g	Throttle lever
c	Discharge port	h	Stop switch
d	Suction port	j	Starter grip
e	Drain plug	k	Choke lever

3.4 Recommended Fuel

This engine is certified to operate on automotive unleaded gasoline. Use only fresh, clean gasoline. Gasoline containing water or dirt will damage fuel system.

Use of oxygenated fuels

Some conventional gasolines are blended with alcohol. These gasolines are collectively referred to as oxygenated fuels. If you use an oxygenated fuel, be sure it is unleaded and meets the minimum octane rating requirement.

Before using an oxygenated fuel, confirm the fuel's contents. Some states and provinces require this information to be posted on the fuel pump.

The following is the Wacker Neuson approved percentage of oxygenates:

ETHANOL - (ethyl or grain alcohol) 10% by volume. You may use gasoline containing up to 10% ethanol by volume (commonly referred to as E10). Gasoline containing more than 10% ethanol (such as E15, E20, or E85) may not be used because it could damage the engine.

If you notice any undesirable operating symptoms, try another service station, or switch to another brand of gasoline.

Fuel system damage or performance problems resulting from the use of an oxygenated fuel containing more than the percentages of oxygenates mentioned above are not covered under warranty.

3.5 Refueling the Machine

- Requirements**
- Machine shut down
 - Engine cool
 - Machine/fuel tank level with the ground
 - Fresh, clean fuel supply

Procedure Perform the procedure below to refuel the machine.

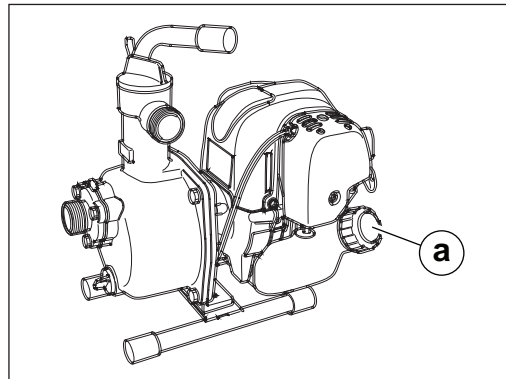


WARNING

Fire hazard. Fuel and its vapors are extremely flammable. Burning fuel can cause severe burns.

- ▶ Keep all sources of ignition away from the machine while refueling.
 - ▶ Refuel only when the machine is outdoors.
 - ▶ Clean up spilled fuel immediately.
-

1. Remove the fuel cap (a).



wc_gr012476

2. Fill the fuel tank to the base of the neck.



CAUTION

Fire and health hazard. Fuel expands when heated. Expanding fuel in an over-filled tank can lead to spills and leaks.

- ▶ Do not overfill the fuel tank.
-

3. Re-install the fuel cap.
-

Result The procedure to refuel the machine is now complete.

3.6 Positioning and Preparing the Machine for Operation



WARNING

Personal injury hazard. Failure to follow the listed procedures may cause injury to personnel or damage to the machine.

- ▶ All persons setting up the machine must be fully trained on the installation of the machine.

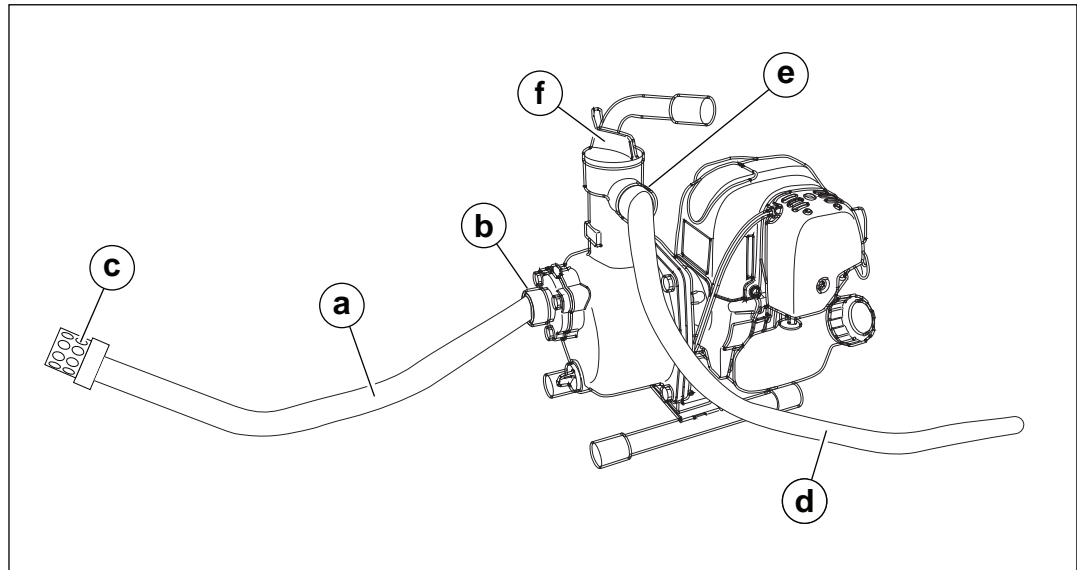
Pre-operation setup

Perform the procedure below to position and prepare the machine for operation.

1. Position the pump as near to the water as possible, on a firm, flat surface. Keep the pump level.

Connect the suction hose

2. Connect the suction hose **(a)** to the suction port **(b)**.



wc_gr012477

- Suction hoses must be rigid enough not to collapse.
- At least one hose clamp is recommended for connecting the suction hose to the suction port.



WARNING

Personal injury hazard. A loose connection between the suction hose and the suction port can result in personal injury should the suction hose break loose while the pump is operating.

- ▶ Only operate the machine when the suction hose is securely fastened to the suction port.

Connect the strainer

3. Connect the strainer **(c)** to the suction hose.
 - Always use a strainer on the end of the suction hose to prevent pulling in debris which could clog the pump or jam the impeller.

This procedure continues on the next page.

Continued from the previous page.

Submerge the hose

4. Submerge the suction hose.
 - Always keep the strainer suspended in the liquid being pumped.
 - Do not run the pump in less than 100 mm (4.0 in.) of water. At this level and lower, water begins to form a funnel down to the bottom of the suction line and strainer, allowing the pump to draw in air. The mixture of air and water leads to a condition known as cavitation, which will quickly destroy the impeller and the water chamber inside the pump housing.

Connect the discharge hose

Connect the discharge hose **(d)** to the discharge port **(e)**.
Note: Lay the discharge hose as straight as possible. Avoid sharp bends and turns.

Prime the pump

5. Prime the pump. To do so:
 - a. Open the priming plug **(f)**.
 - b. With the suction hose submerged, fill the pump housing full of water.

NOTICE: Do not operate the machine without priming the pump. Extended dry operation will damage the mechanical seal.

 - c. Close the priming plug.

3.7 Before Starting

Before starting the machine, check the following items:

Pre-operation checks

- Read and follow the safety instructions found in the front of this Operator’s Manual.
- Read and understand the engine owner’s manual.

External checks

- Check the suction hose and discharge hose for holes or tears.
- Make sure that the hose clamps are attached.
- Check the tightness of the bolts and nuts—tighten as necessary.

Internal checks

- Check engine oil and fuel levels—fill as required.
- Check the condition of the air cleaner—remove debris or replace the air cleaner.
- Check the condition of the fuel lines.

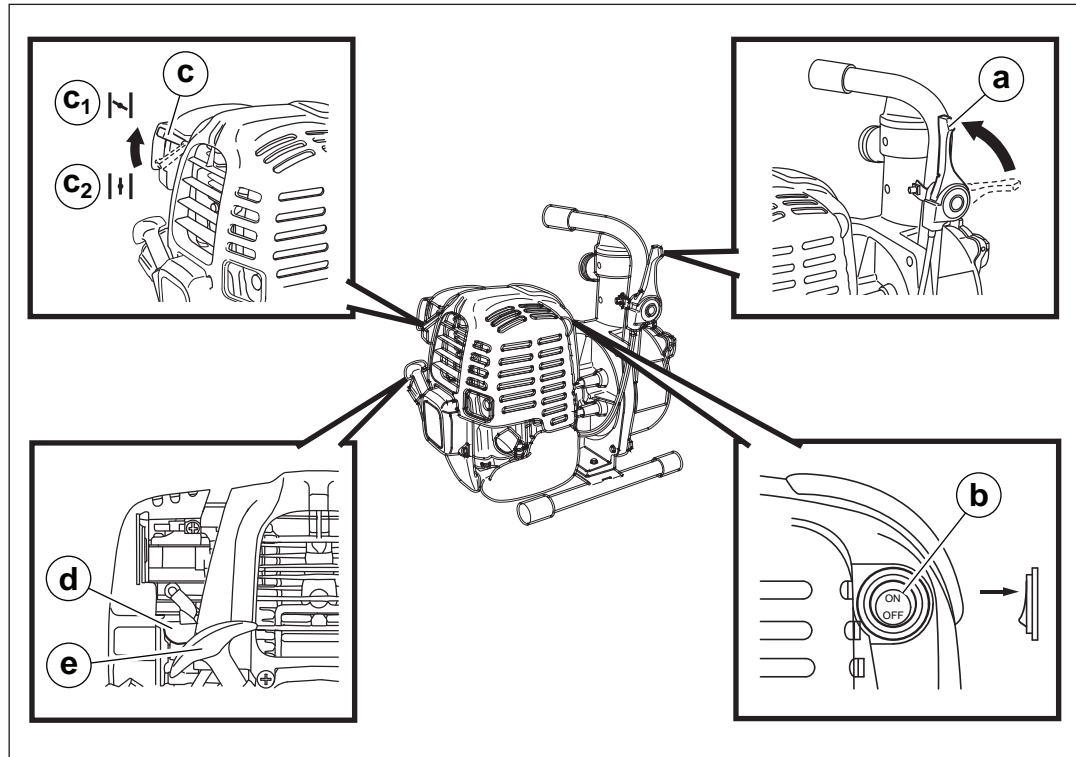
3.8 Starting, Operating, and Stopping the Machine

- Requirements**
- Suction and discharge hoses properly attached and positioned
 - There is fuel in the tank
 - Machine is primed

Starting the machine

Perform the procedure below to start the machine.

1. Set the throttle lever **(a)** to the low speed position.



wc_gr012478

2. Set the stop switch to the "ON" position **(b)**.
3. Close the choke lever **(c)**.
 - If the engine is cold or the temperature is low, set the choke lever to the CLOSED position **(c₁)**.
 - If the engine is hot or the temperature is high, set the choke lever to the OPEN position **(c₂)**.
4. Push the primer button **(d)** 7 to 10 times.
5. Pull the starter grip **(e)** lightly until you feel resistance, then pull briskly. Repeat until the engine starts.

Note: Do not pull the starter rope out all the way.

This procedure continues on the next page.

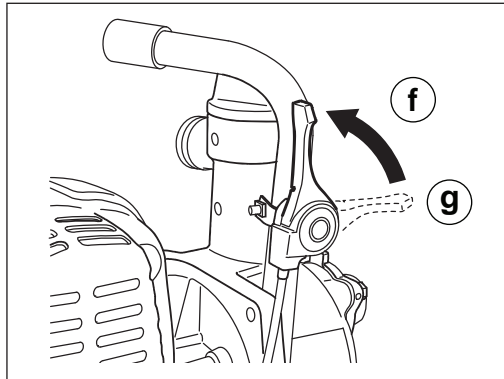
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6. If the choke lever was moved to the CLOSED position, gradually move it to the OPEN position as the engine warms up.
7. Allow the machine to warm up in the low speed position for a few minutes.

Note: *The machine will begin to pump water with the throttle lever set in the low speed position.*

Adjusting the pump flow

- Pump flow is a factor of engine speed.
- Engine speed is controlled by the throttle lever.
- Engine speed is infinitely variable between the low speed position and the high speed position—no tools are required to adjust the position of the throttle lever.
- In the low speed position (**f**), engine speed is approximately 4,700 rpm.



wc_gr012479

- In the high speed position (**g**), engine speed is approximately 7,000 rpm, which can yield a flow of up to 130 L/min (34 gpm).

Stopping the machine

1. Set the throttle lever to the low speed position and allow the machine to run for approximately 2 to 3 minutes.
2. Set the stop switch to the “OFF” position.
3. Pull the starter grip lightly until you feel resistance, then return it to its starting position.

NOTICE: This prevents moist air from entering into the machine’s combustion chamber.

3.9 Emergency Shutdown Procedure

If a breakdown/accident occurs while the machine is operating, follow the procedure below.

1. Stop the engine.
2. Remove the obstruction.
3. Unkink the hoses.
4. Allow the machine to cool.
5. Contact the rental yard or machine owner.

4 General Maintenance

4.1 Maintaining the Emission Control System

For machines sold in North America:

Normal maintenance, replacement, or repair of emission control devices and systems may be performed by any repair establishment or individual; however, warranty repairs must be performed by a dealer/service center authorized by Wacker Neuson. The use of service parts that are not equivalent in performance and durability to authorized parts may impair the effectiveness of the emission control system and may have a bearing on the outcome of a warranty claim.

4.2 Machine Disposal / Decommissioning

Introduction This machine must be properly decommissioned at the end of its service life. Responsible disposal of recyclable components, such as plastic and metal, ensures that these materials can be reused—conserving landfill space and valuable natural resources.

Responsible disposal also prevents toxic chemicals and materials from harming the environment. The operating fluids in this machine, including fuel, engine oil, and grease, may be considered hazardous waste in many areas. Before decommissioning this machine, read and follow local safety and environmental regulations pertaining to the disposal of construction equipment.

Preparation Perform the following tasks to prepare the machine for disposal.

- Move the machine to a protected location where it will not pose any safety hazards and cannot be accessed by unauthorized individuals.
- Ensure that the machine cannot be operated from the time of final shutdown to disposal.
- Drain all fluids, including fuel, engine oil, and coolant.
- Seal any fluid leaks.

Disposal Perform the following tasks to dispose of the machine.

- Disassemble the machine and separate all parts by material type.
- Dispose of recyclable parts as specified by local regulations.
- Dispose of all non-hazardous components that cannot be recycled.
- Dispose of waste fuel, oil, and grease in accordance with local environmental protection regulations.

5 Engine Maintenance: Subaru/Robin EH025

The information in this chapter comes from copyrighted Subaru material.

The viscosity of the engine oil is an important factor when determining the correct engine oil to use in your machine. Use an engine oil of appropriate viscosity based on the expected outside air temperature. See the table below.



WARNING

Most used liquids from this machine such as oil, gasoline, grease, etc., contain small amounts of materials that can cause cancer and other health problems if inhaled, ingested, or left in contact with skin for prolonged periods of time.

- ▶ Take steps to avoid inhaling or ingesting used liquids.
- ▶ Wash skin thoroughly after exposure to used liquids.

Single grade	5W
	10W
Multi grade	20W
	#20
	#30
	#40
Ambient temperature	10W-30
	10W-40
	-20 -10 0 10 20 30 40°C
	-4 14 32 50 68 86 104°F

770065

Engine Maintenance: Subaru/Robin EH025

The engine maintenance schedule(s) in this chapter are reproduced from the engine owner's manual. For additional information, see the engine owner's manual.

Periodic Maintenance Schedule table

Maintenance Items	Every 8 hours (daily)	Every 50 hours	Every 200 hours
Check for leakage from hoses and fitting	● (Daily)		
Clean engine and check bolts and nuts	● (Daily)		
Check and refill engine oil	● (Refill daily up to upper level)		
Clean air cleaner	●		
Change engine oil (*Note : 1)	(Initial 20 hours)	●	
Clean spark plug	●		
Clean fuel filter		●	
Clean and adjust spark plug and electrodes			●
Clean and adjust carburetor			●
Check and adjust valve clearance (*Note : 2)			●
Replace fuel lines			● (Every 2 years)
Replace fuel tank cap			● (Every 2 years)
Clean fuel tank			●
Overhaul engine if necessary (*Note : 2)			●

*Note 1: Initial oil change should be performed after first twenty (20) hours of operation.

Thereafter change oil every fifty (50) hours.

Before changing oil, check for a suitable way to dispose of old oil.

Do not pour it down into sewage drains, onto garden soil or into open streams.

Your local zoning or environmental regulations will give you more detailed instructions on proper disposal.

*Note 2 : As to the procedures for these items, please refer to the SERVICE MANUAL or consult your nearest Robin service dealer.

NOTE : Replace rubber hoses for passage every one year. If and when fuel leakage is found, replace hose at once.

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6 Troubleshooting

Problem / Symptom	Cause	Remedy
Engine does not start.	<ul style="list-style-type: none"> ■ No fuel in tank ■ Old fuel ■ Engine oil pressure/oil level low 	<ul style="list-style-type: none"> ■ Add fuel. ■ Drain fuel tank, change fuel filter, and fill with fresh fuel. ■ Add engine oil.
Engine is hard to start.	<ul style="list-style-type: none"> ■ Dirt or debris inside pump housing blocking movement of impeller 	<ul style="list-style-type: none"> ■ Clean or remove debris.
Engine starts but pump does not take in water.	<ul style="list-style-type: none"> ■ Pump housing not filled with water ■ Suction strainer partially clogged ■ Suction hose damaged ■ Air leak at suction port ■ Pump too high above water line ■ Engine speed too low 	<ul style="list-style-type: none"> ■ Prime the pump. ■ Clean or remove debris. ■ Repair or replace suction hose. ■ Repair air leak. ■ Move pump closer to water. ■ Run pump at maximum operating speed.
Pump takes in water but discharges little or no water.	<ul style="list-style-type: none"> ■ Suction strainer partially clogged ■ Discharge hose kinked or blocked ■ Engine speed too low 	<ul style="list-style-type: none"> ■ Clean or remove debris. ■ Unkink discharge hose or remove obstruction. ■ Run pump at maximum operating speed.
Engines stops by itself.	<ul style="list-style-type: none"> ■ No fuel in tank ■ Engine oil pressure/oil level low ■ Engine too hot 	<ul style="list-style-type: none"> ■ Add fuel. ■ Add engine oil. ■ Allow the engine to cool.

7 Technical Data

7.1 Engine

Machine		PG1
Engine type		Single cylinder, 4-stroke, air cooled, gasoline engine
Engine make		Subaru
Engine model		EH025, Tier 3
Displacement	L (in ³)	0.02 (1.49)
Maximum rated power @ rated speed ¹	kW (hp)	0.81 (1.1) @ 7,000 rpm
Operating speed (maximum)	rpm	7,000 ± 100
Operating speed (minimum)	rpm	4,700 ± 100
Fuel	type	Regular unleaded gasoline
Fuel tank capacity	L (gal)	0.50 (0.13)
Fuel consumption @ 7,000 rpm	L/hr (gph)	0.50 (0.13)
Fuel consumption @ 4,700 rpm	L/hr (gph)	0.43 (0.11)
Run time @ 7,000 rpm	hr	1.0
Run time @ 4,700 rpm	hr	1.1

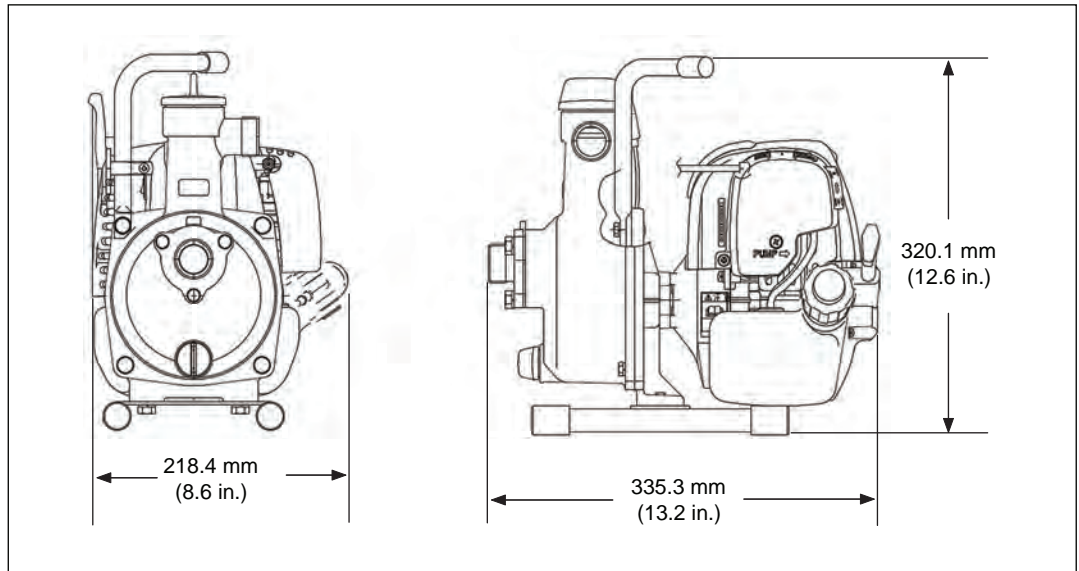
¹Net engine power rating per JIS B 8017. Actual power output may vary due to conditions of specific use.

7.2 Pump

Machine		PG1
Operating weight	kg (lb)	5.3 (11.7)
Maximum suction lift	m (ft)	8 (26)
Maximum discharge head	m (ft)	35 (115)
Maximum flow rate	L/min (gpm)	130 (34)
Maximum pressure	bar (psi)	35 (65)
Suction / discharge diameter	mm (in.)	25.4 (1.0)

7.3 Dimensions

mm (in.)



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Notes

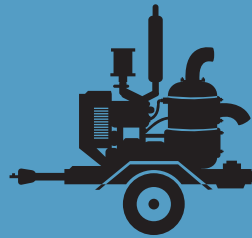
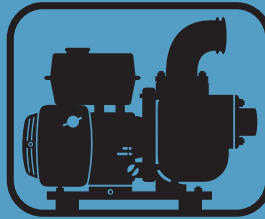
PORTABLE PUMPS

www.aem.org



SAFETY MANUAL

FOR OPERATING AND MAINTENANCE PERSONNEL



SAFETY ALERT SYMBOL



This Safety Alert Symbol means
ATTENTION is involved!

The Safety Alert Symbol identifies important safety messages on machines, safety signs, in manuals, or elsewhere. When you see this symbol, be alert to the possibility of personal injury or death. Follow the instructions in the safety message.

Why is SAFETY important to YOU?

3 BIG REASONS

- **Accidents KILL or DISABLE**
- **Accidents COST**
- **Accidents CAN BE AVOIDED**

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REFERENCES

The following is a partial list of referenced material on safe operating practices:

U.S. Department of Labor publishes safety and health regulations and standards under the authority of the Occupational Safety and Health Act for the general construction and mining industries.

U.S. Department of Labor
Washington, DC 20210

NFPA — National Fire Protection Association
P.O. Box 9101
1 Battery March Park
Quincy, MA 02269-9101

SAE — Society of Automotive Engineers, Inc.
400 Commonwealth Drive
Warrendale, PA 15096
Publishes a list, "Operator Precautions" SAE J153
MAY 87.

AEM — Association of Equipment Manufacturers
111 East Wisconsin Avenue
Milwaukee, WI 53202

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FOREWORD

This safety manual is intended to point out some of the basic situations which may be encountered during the normal operation and maintenance of your equipment, and to suggest possible ways of dealing with these conditions.

Additional precautions may be necessary, depending on application, pump type, configuration and attachments used, conditions at the work-site or in the maintenance area. The manufacturer has no direct control over pump application, operation, inspection, lubrication or maintenance. Therefore, it is your responsibility to use good, safe, practices in these areas.

The information provided in this manual supplements the specific information about your pump that is contained in the manufacturer's manual(s). Other information which may affect the safe operation of your pump may be contained on safety signs, decals, markings, insurance requirements, employer's safety programs, safety codes, local, state/provincial and federal laws, rules and regulations, contracts, agreements and warranties.

It is your responsibility to read and understand this safety manual and the manufacturer's manual(s) before operating your pump. This safety manual takes you step-by-step through your working day. If you do not understand any of this information, or if errors or contradictions seem to exist, consult with your supervisor before operating your pump.

IMPORTANT: If you do not have the manufacturer's manual(s) for your particular pump, get a replacement manual from your employer, equipment dealer, or manufacturer of your pump. Keep this safety manual and the manufacturer's manual(s) with your pump.

Unauthorized modifications of pumps create hazards. Pumps must not be modified or altered unless prior approval is obtained from the manufacturer.

DO NOT PUMP VOLATILE/FLAMMABLE OR CAUSTIC/CORROSIVE LIQUIDS.

REFER TO THE OWNER'S MANUAL OR CONSULT WITH THE MANUFACTURER FOR THE PROPER PUMP MATERIALS IF YOU ARE TO PUMP HAZARDOUS CAUSTIC/CORROSIVE LIQUIDS.

FOLLOW A SAFETY PROGRAM

KNOW THE RULES

Every employer is concerned about safety. Safe operation and proper maintenance of your pump can prevent accidents. **KNOW** the rules — **LIVE** by them. (FIG. 1)

When starting work at a new site, check with the designated safety coordinator for specific safety instructions. **DON'T LEARN SAFETY THE HARD WAY.**

Know the meaning of all hand signals, signal flags, signs and markings.

Know the traffic rules used at the work site. Know who the signal man is; watch and obey his signals.

Know where the fire extinguishers and first aid kits are kept and how to use them. Know where to get proper aid and assistance when needed.

Use common sense to avoid accidents. If an accident does occur, be prepared to react to it quickly and effectively.

NEVER PANIC.

Remember that **YOU are the key to safety.** Good safety practices not only protect you but also protect the people around you. Study this manual and the manufacturer's manual(s) for your specific pump. Make them a working part of your safety program. Keep in mind that this safety manual is written for only this type of equipment. Practice all other usual and customary safe working precautions, and above all (FIG. 1).

REMEMBER — SAFETY IS UP TO YOU

**YOU CAN PREVENT
SERIOUS INJURY OR DEATH**



FIG. 1

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FOLLOW A SAFETY PROGRAM

KNOW WHAT IT IS?

Consult your supervisor for specific instructions and personal safety equipment required.

For instance, you may need:

- Hard Hat
- Safety Shoes
- Eye Protection
- Respirators
- Heavy Gloves
- Reflector Vests
- Hearing Protection
- Face Protection
- Back Supports
- Other job related specific items

Do not wear loose clothing or any accessory — flopping cuffs, untied shoe-laces, dangling neckties and scarves, rings, wrist watches, or other jewelry — that can catch on protruding or moving parts or controls. Long hair should be securely bound to prevent entanglement with moving parts. (FIG. 3)



FIG. 2



FIG. 3

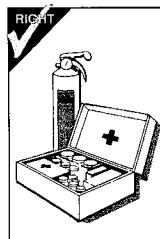


FIG. 4

BE ALERT!

Know where to get assistance. Know how to use a first aid kit and fire extinguisher or fire suppression system. (FIG. 4)

BE AWARE!

Take advantage of training programs offered.

Safety programs should require that one person at each jobsite be assigned the overall responsibility and authority for safety. Know who the person is, and **COMMUNICATE** with them.

Know what the jobsite rules are, and **FOLLOW THE RULES.** Be safety conscious, responsible and reliable. Think about safety **BEFORE** something happens.

BE CAREFUL!

Human error is caused by many factors: carelessness, fatigue, overload, preoccupation, incompatibility between operator and the equipment, drugs, and alcohol to name a few. Damage to the equipment can be fixed in a short period of time, but injury, or death has a lasting effect.

For your safety and safety of others, encourage your fellow workers to act within safety rules.

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PERFORM MAINTENANCE SAFELY

CLOTHING AND PERSONAL PROTECTIVE ITEMS

ALWAYS wear appropriate safety glasses, goggles or face shield when working. (FIG. 2) Proper eye protection can keep flying particles from grinding, drilling or hammering operations, or fluids such as fuel, solvents, lubricants and brake fluids from damaging your eyes. Normal glasses do NOT provide adequate protection.

ALWAYS wear a hard hat and safety shoes. (FIG. 2) ALWAYS wear hearing protectors when exposed to high noise levels for extended periods. ALWAYS wear a respirator when painting or exposed to dusty conditions. ALWAYS keep your pockets free of loose objects which can fall out and drop into machinery. (FIG. 5) Heavy gloves should be worn for many operations.

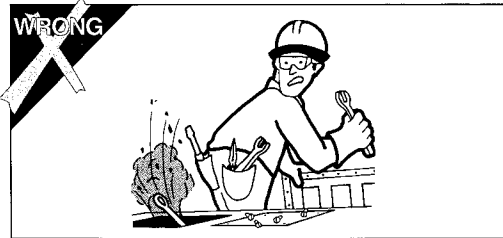


FIG. 5

EXHAUST FUMES

Engine exhaust fumes can cause sickness or death. If it is necessary to run an engine in an enclosed area, remove the exhaust fumes from the area with an exhaust pipe extension. If you do not have an exhaust pipe extension, be positive the area is adequately ventilated. (FIG. 6)



FIG. 6

HEAVY PARTS

Handle tools and heavy parts sensibly — with regard for yourself and other persons. Lower items — don't throw or drop them.

ALWAYS use proper hoisting equipment for lifting heavy loads.

ALWAYS use a back brace when lifting by hand.

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PERFORM MAINTENANCE SAFELY

FIRE PREVENTION

Whenever possible use a nonflammable solvent to clean parts. Do not use gasoline or other fluids that give off harmful vapors.

If flammable fluids, such as gasoline or diesel fuel, must be used, extinguish open flames or sparks and DO NOT smoke.

Store dangerous fluids in a suitable place, in approved containers which are clearly marked. NEVER smoke in areas where flammable fluids are used or stored. (FIG. 7)

Use proper nonflammable cleaning solvents. Follow solvent manufacturer's instructions for use.

Always remove all flammable material in the vicinity of welding and/or burning operations.

ALWAYS keep the floor in the work area clean and dry. Oily, greasy floors can easily lead to falls. Wet spots, especially near electrical equipment, can be hazardous. (FIG. 7)

Know where fire extinguishers are kept — how they operate — and for what type of fire they are intended.

Check readiness of any fire detectors and fire suppression systems.



FIG. 7

2

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PREPARE FOR SAFE OPERATION

LEARN TO BE SAFE

NEVER operate a pump which is new to you without first being instructed in its proper operation. READ the operator's manual. If one has not been provided, GET ONE AND STUDY IT BEFORE OPERATING THE PUMP.

Know the meaning of all identification symbols on your controls and gauges. (FIG. 8)

Know the location of the emergency shut-down control if the machine is so equipped.

Before attempting to operate the pump, know the capabilities and limitations of the pump. Familiarize yourself with controls and instruments — their locations and functions.

Keep hands, levers and knobs clean of oil or grease to prevent slipping.

Carefully read and follow the instructions on all safety signs and decals on the pump. Keep safety signs in good condition. Replace missing or damaged safety signs.

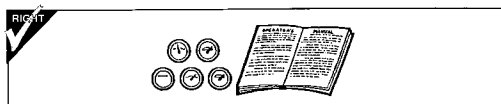


FIG. 8

CHECK IT OUT!

Know what safety devices your machine is equipped with ... and see that each item is securely in place and in operating condition. (FIG. 9)

For example:

- Drawbar Coupling Chains and Pins
- Alarms and Warning Lamps
- Reflectors
- Guards and Shields
- Drain Covers, Plugs, and Caps
- Shut-Down Devices
- Leveling Jacks
- Pressure Relief Devices
- Lifting Devices



FIG. 9

NEVER START OR OPERATE A PUMP KNOWN OR SUSPECTED TO BE DEFECTIVE OR MALFUNCTIONING.

If your daily check uncovers any items that need attention — repair, replacement, or adjustment — report them promptly. The most minor malfunction could be the result of more serious trouble — or can cause it, if pump is operated. When in doubt, attach an OSHA Lockout/Tagout device tag to the control panel to disconnected electrical power supply at breaker, on electrically driven pumps and disconnect the battery and/or spark plug wire on engine driven pumps.

3

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WORK SAFELY — Pumps In General

SAFE WORKING PROCEDURES

USE COMMON SENSE! Most accidents can be avoided by using common sense and concentrating on the job to be done.

ONLY EXPERIENCED AND QUALIFIED personnel should install and operate pump equipment.

KNOW THE PROPER starting procedure for your equipment. Follow the manufacturer's operation manual ... to the letter.

DO NOT operate a pump without all guards and shields in place. (If OSHA required guards are damaged or misplaced, contact the manufacturer for a replacement.)

When **lifting pump** use only lifting equipment in good repair and with adequate capacity. Follow manufacturer's lifting recommendation.

Check all lubricant levels before pump installation in accordance with manufacturer's maintenance programs.

Keep hands and feet clear of moving parts. DO NOT stick fingers into a pump when in operation. Check suction strainer and hose regularly for proper submergence and to be sure it is free of obstructions.

NEVER operate a self-priming pump unless the volute is filled with liquid. The pump will not prime when dry.

PUMP only liquids for which the pump has been designed to handle.

DO NOT pump flammable, corrosive or caustic materials unless the pump and piping are explicitly designed for that purpose.

NOTE the direction of rotation — operation of a pump in the wrong direction can cause the impeller to unscrew and damage the volute case.

A pump should not be operated against a closed valve or other no flow conditions. Refer to the pump manufacturer's recommended practice for start-up, operation and shut-down procedures. **DO NOT** close down or restrict a discharge hose. **Be careful** of discharge hose whipping under pressure.

4

WORK SAFELY – Pumps In General

MAKE CERTAIN that whatever is to be connected to the pump is not subjected to pressures greater than those given in the manufacturer's instructions.

MAKE CERTAIN all connections are securely made and hoses under pressure are secured, with appropriate safety devices, to prevent whipping.

BE AWARE OF LIGHTNING. Stay clear of the pumping equipment during electrical storms. It can attract lightning. (FIG. 10)

OVERHEATING PRECAUTIONS

Overheated pumps can cause severe damage to the equipment and can cause severe physical burns and injury.

Operating a pump with the suction and/or discharge valve closed is a principal cause of overheating. Approach cautiously any pump that has been in operation.

DO NOT remove hoses from a pump until the system is properly cooled to ambient temperature.

DO NOT remove the cover plate or drain plugs from any overheated pump. Allow the pump to cool. Check pump temperature before opening fill port or drain plug.

If overheating of the pump casing occurs:

- **STOP** the pump immediately.
- Allow the equipment to **cool completely**.
- Slowly and cautiously **vent the pump**.
- **Refer to the manufacturer's instruction manual** before restarting the unit.
- Remove hoses carefully. Heated water can be in hoses and static head produces pressure.

4

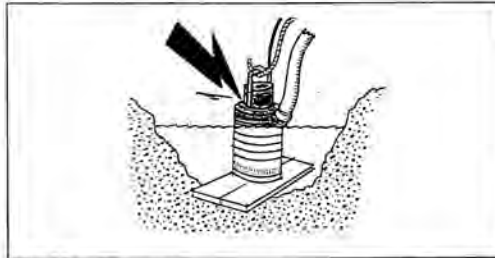


FIG. 10

11

WORK SAFELY – Pumps In General

BEFORE STARTING

Check the pump thoroughly at delivery for any shipping damage.

Locate the pump in an accessible location, as close to the liquid as possible.

Secure the pump after it is placed in its intended operating position so it does not tip, roll, slide or fall.

IMMEDIATELY ON STARTING THE PUMP

Observe gauges, instruments and warning lights to ensure that they are functioning and their readings are within the normal operating range.

- Be sure the immediate work area is safe for operation.
- Operate controls; make certain all operate properly and "feel" right. Accustom yourself to the "feel" of the equipment.
- Listen for any unusual noises, smell for any unusual odors; look for any signs of trouble.
- Be sure to open all manual valves slowly to prevent WATER HAMMER.
- Check all warning and safety devices and indicators.

• If safety-related defects or malfunctions are detected, **SHUT DOWN** the equipment. Correct the problem, or notify your supervisor. **DO NOT OPERATE EQUIPMENT WITH DEFECTS OR MALFUNCTIONS UNTIL CORRECTED.**

• **If an unsafe condition cannot be remedied immediately, notify your supervisor and tagout/lockout** the pump on the start switch and/or appropriate, prominent location. (FIG. 11)

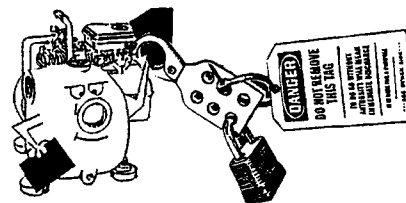


FIG. 11

4

WORK SAFELY – Engine Driven Pumps

SAFE WORKING PROCEDURES

Do not jump start engine battery.

When operating internal combustion engines in an enclosed area, always make provisions to pipe exhaust fumes to the outside.

EXHAUST FUMES CAN KILL: Do not operate engine driven pump equipment in a confined or enclosed space without adequate ventilation.

Exhaust gases are odorless and deadly poison.

DO NOT TOUCH: The exhaust system components get very hot and stay hot for some time after shutting the engine off.

Follow engine manufacturer's instructions explicitly on hand cranking.

Do not shut down high head pumps quickly:

- A) Throttle back slowly
- B) Open by-pass line
- C) Should have a check valve
- D) Slowly close gate valve on discharge if so equipped.

Check for fuel, oil and hydraulic fluid leaks, worn and damaged hoses/lines or power cables.

Refueling

When refueling, the following precautions must be followed:

- Add fuel of proper type and grade, only when the pump is not running and engine is cool.
- Fuel in well ventilated area.
- Turn off all electrical switches.
- Keep lighted smoking materials, flames or spark producing devices at a safe distance while refueling.
- Keep fuel nozzle in contact with tank being filled, or provide a ground to prevent static sparks from igniting fuel.
- **Do not spill fuel on hot surfaces.**
- Clean up spillage immediately.
- Do not start engine until fuel cap is secured to the fuel tank.
- **Always** make sure that fuel is being put in the fuel tank, motor oil in the proper location and hydraulic oil into hydraulic oil reservoirs.

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WORK SAFELY – Engine Driven Pumps

Maintenance and Repair

All installations, operations and maintenance should be in accordance with pump and engine manufacturer's recommended operation and maintenance program. These manuals should be kept available with the equipment.

Maintenance work can be **hazardous** if not done in a careful manner. All personnel should realize the hazards and strictly follow safe practices.

NEVER perform any work on the equipment unless authorized to do so.

BEFORE ANY maintenance **work** is to be done, a LOCKOUT/TAGOUT standard device and procedure should be implemented. Prior to removal of LOCKOUT/TAGOUT, the equipment must be fully operational and all personnel accounted for. Except in cases of emergency, the removal of the LOCKOUT/TAGOUT should be done **ONLY** by the initiating person prior to the return to start-up (see page 12, Fig. 11).

BEFORE doing any major work, disconnect the ignition and battery if so equipped.

Always replace safety devices removed during service or repair before returning pump to operation.

Battery Servicing

- **Always wear** safety glasses and gloves when servicing or working with batteries.
- **Before servicing battery**, turn off electrical systems, then disconnect ground terminal clamp. Before installing a battery, turn off electrical equipment, then connect the battery ground clamp **last**.
- **Maintain** electrolyte at the recommended level. Check level frequently. Add distilled water to batteries only when starting up, never when shutting down.
- **Use a flashlight** to check level. **NEVER** use a flame.
- **Do not short** across battery terminals — the spark could ignite the battery gases.

Battery acids will **burn skin**, eat holes in clothing, and can **cause blindness** if splashed in eyes.

If you spill acid on yourself flush skin immediately with lots of water. Apply baking soda to help neutralize the acid. If acid gets into the eyes, flush immediately with large amounts of water and seek proper medical treatment immediately.

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WORK SAFELY – Electric Motor Driven Pumps

SAFE WORKING PROCEDURES

Allow only qualified personnel to INSTALL, WIRE AND OPERATE electric motor driven pumps. Whenever electricity is present there is the possibility of **electrocution**.

NEVER use a pump/motor in an explosive atmosphere if it is not exclusively designed for the application.

Always ground electrical units.

Make certain to connect pump motor to the right phase and voltage.

Do not run pump if voltage is not within limits.

Make sure motor rotation is in accordance with impeller rotation (which should be indicated somewhere on the pump — check the manufacturer's manual).

Make all electrical installations in accordance with National Electric Code, State and Local electrical codes.

Never use gas piping as an electrical ground.

Make sure the related electrical circuits are dead and locked out before performing any maintenance.

Follow motor manufacturer's recommended maintenance and operation instructions.

If circuit breaker or fuse is tripped, examine the system for the problem before restarting pump.

NEVER use the power cord to aid lifting the pump.

NEVER operate a pump with a plug-in type power cord without a ground fault circuit interrupter.

NEVER use cords with frayed, cut or brittle insulation. Check the cord on the pump for nicks in the insulation and for sound connections to the ground fault interrupter plug and motor.

NEVER let extension cords or the plug connections lay in water. Locate the pump so that the cord cannot fall into any water or be submerged by rising water, unless the pump is designed for such use.

NEVER handle energized power cords with wet hands.

MOTOR OVERLOAD: do not exceed the manufacturer's recommendation for maximum lift or discharge head. See manufacturer's published curve for proper sizing of motors. A misapplied motor can overheat.

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WORK SAFELY – Electric Motor Driven Pumps

Pump Maintenance and Repair

MAKE SURE the pump is disconnected from the power source or the appropriate circuits are dead and OSHA Lockout/Tagout is applied before doing any maintenance or repair work on the pump.

Maintenance work can be **hazardous** if not done in a careful manner. All personnel should realize the hazards and strictly follow safe practices.

NEVER perform any work on the equipment unless authorized to do so. (FIG. 11) Before performing any maintenance or repair work, consult the manufacturer's instruction manual for recommended procedures.

Pumps with float switches or other automatic devices can start without warning if not properly locked out.

BEFORE ANY maintenance work is to be done, a LOCKOUT/TAGOUT standard device and procedure should be implemented. Prior to removal of LOCKOUT/TAGOUT, the equipment must be fully operational and all personnel accounted for. Except in cases of emergency, the removal of the LOCKOUT/TAGOUT should be done **ONLY** by the initiating person prior to the return to start-up.

ALWAYS replace safety devices removed during the service or repair before returning pump to operation.

NEVER use the power cord to aid in lifting the pump.

Sizing Extension Cords

Use the following chart to select the correct size extension cord to prevent excessive amperage draw or voltage drop which would cause the motor to overheat. **Cables that are too long or coiled** can cause a voltage drop. **Be aware** that strong sunlight can cause a voltage drop.

Amperes	Wire Gauge and Cord Length (in feet)		
	50	100	150
6	16	16	14
8	16	14	12
10	16	14	12
12	14	14	12
14	14	12	10
16	12	12	10

6

WORK SAFELY – Submersibles

SAFE WORKING PROCEDURES

ALLOW only qualified personnel to INSTALL, WIRE and OPERATE submersible pumps.

Whenever electricity is present there is the possibility of **electrocution**.

NEVER use a pump/motor in an explosive atmosphere, if it is not exclusively designed for that application.

ALWAYS ground the pump.

Make certain to connect the pump to the right phase and voltage.

DO NOT run the pump if voltage is not within limits. **Make all electrical installations** in accordance with National Electric Code, State and Local electrical codes.

Mount electrical control box in a vertical position, protected from the elements.

NEVER attempt to use the power cord or hydraulic hoses as a lifting or lowering device for submersibles. Attach a lifting cable to the manufacturer's recommended attachment point on the pump for lowering and lifting the pump. (FIG. 12)

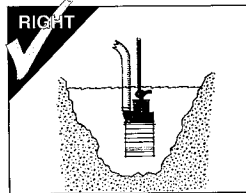


FIG. 12

NEVER position the pump directly on a soft, loose bottom. To attain maximum capacity and prevent excessive wear, position the pump so it will not burrow itself into sand or clay. Stand the pump on a plank, a bed of coarse gravel, within a perforated container, on a suitable floatation device, or retain it hanging freely by a lifting cable. (FIG. 13)

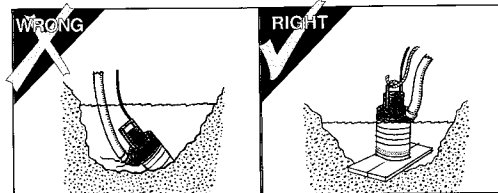


FIG. 13

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WORK SAFELY – Submersibles

Pump Maintenance and Repair

MAKE SURE the pump is disconnected from the power source or the appropriate circuits are dead and OSHA Lockout/Tagout is applied before doing any maintenance or repair work on the unit.

Maintenance work can be **hazardous** if not done in a careful manner. All personnel should realize the hazards and strictly follow safe practices.

NEVER perform any work on the equipment unless authorized to do so. Before performing any maintenance or repair work, consult the manufacturer's instruction manual for recommended procedures.

BEFORE ANY maintenance work is to be done, a LOCKOUT/TAGOUT standard device and procedure should be implemented. Prior to removal of LOCKOUT/TAGOUT, the equipment must be fully operational and all personnel accounted for. Except in cases of emergency, the removal of the LOCKOUT/TAGOUT should be done **ONLY** by the initiating person prior to the return to start-up.

Check oil level ONLY when pump is cool.

USE ONLY recommended oil per manufacturer's recommendation.

INSPECT ELECTRICAL WIRING for worn or damaged insulation. **INSTALL** new wiring if wires are damaged. **After repairs are made, clean the equipment before putting the pump back into position.**



7

TEST YOUR KNOWLEDGE

Do you understand this AEM SAFETY MANUAL AND ITEMS SUCH AS ...

- Your safety program?
 - Your pump manufacturer's manual(s)?
 - Proper clothing and personal safety equipment?
 - Your pump's controls, warning signs and devices, and safety equipment?
 - How to properly inspect, mount, and start your pump?
 - How to check your pump for proper operation?
 - Your work area and any special hazards that may exist?
- Proper operating procedures?
 - Proper shutdown procedures?
 - Proper maintenance procedures?
 - Proper loading and unloading procedures for transporting?
 - Under what conditions you should not operate your pump?

If you do not understand any of these items, consult with your supervisor BEFORE operating your equipment!

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FINAL WORD TO THE USER

Remember that **YOU are the key to safety**. Good safety practices not only protect you but protect the people around you.

You have read this safety manual and the manufacturer's manual(s) for your specific pump. Make them a working part of your safety program. Keep in mind that this safety manual is written for only this type of equipment.

Practice all other usual and customary safe working precautions, and above all —

**REMEMBER
SAFETY IS UP TO YOU
YOU CAN PREVENT SERIOUS
INJURY OR DEATH**

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This manual is another in a series on the safe operation of machinery published by AEM.
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