

PRODUCT DATA SHEET

Sikaflex® Self Leveling Sealant

HIGH PERFORMANCE, SELF-LEVELING, 1-PART POLYURETHANE SEALANT

PRODUCT DESCRIPTION

Sikaflex® Self Leveling Sealant is a single component, self-leveling, premium-grade polyurethane sealant with an accelerated curing capacity. Meets Federal Specification TT-S-00230C, Type 1, Class A. Meets ASTM C-920, Type S, Grade P, Class 25.

USES

Sikaflex® Self Leveling Sealant is used to seal horizontal expansion joints in concrete and cementitious slabs such as:

- Driveways
- Garages
- Sidewalks
- Balconies
- Pavements
- Terraces
- Warehouses
- Factories
- Civil Structures
- Plazas

CHARACTERISTICS / ADVANTAGES

- 1-component, no mixing
- Self-leveling, pourable
- Accelerated curing
- Permanently elastic
- High durability
- Resists aging, weathering
- Excellent adhesion
- Convenient, easy-to-use packaging
- Paintable with water-based, oil-based or rubber-based paints

PRODUCT INFORMATION

Packaging	10.1 fl. (299 ml) oz. moisture proof composite cartridge, 12/case 29 fl. oz. (858 ml) moisture-proof composite cartridges, 12/case
Color	Gray in 10.1 fl. oz. (299 ml) and 29 fl. oz. (858 ml) cartridges. Sandstone in only 29 fl. oz. (858 ml) cartridge
Shelf Life	12 months in original unopened packaging
Storage Conditions	Store at 40 to 95 °F (4 to 35 °C). Condition material to 65 to 75 °F (18 to 24 °C) before using

TECHNICAL INFORMATION

Shore A Hardness	40 ± 5 (21 days)	(ASTM D-2240) Tested at: 73 °F (23 °C) 50 % R.H.)						
Tensile Strength	110 psi (0.7 MPa) (21 days)	(ASTM D-412) Tested at: 73 °F (23 °C) 50 % R.H.)						
Tensile Modulus of Elasticity	150 psi (1 MPa) (21 days)	(ASTM D-412) Tested at: 73 °F (23 °C) 50 % R.H.)						
Elongation at Break	450 % (21 days)	(ASTM D-412) Tested at: 73 °F (23 °C) 50 % R.H.)						
Elastic Recovery	> 90 %							
Adhesion in Peel	<table border="1"> <thead> <tr> <th>Substrate</th> <th>Peel Strength</th> <th>Adhesion Loss</th> </tr> </thead> <tbody> <tr> <td>Concrete</td> <td>> 30 pli</td> <td>0 % Adhesion Loss</td> </tr> </tbody> </table>	Substrate	Peel Strength	Adhesion Loss	Concrete	> 30 pli	0 % Adhesion Loss	(ASTM C-794) Tested at: 73 °F (23 °C) 50 % R.H.)
Substrate	Peel Strength	Adhesion Loss						
Concrete	> 30 pli	0 % Adhesion Loss						
Movement Capability	± 25 %							
Resistance to Weathering	Excellent							
Service Temperature	-40 to 170 °F (-40 to 76 °C)							

APPLICATION INFORMATION

Coverage

10.1 oz (299 ml) Cartridge: Yield in Linear Feet

Width	1/4" Depth	3/8" Depth	1/2" Depth
1/4"	24.3		
3/8"	16.2	10.8	
1/2"	12.1	8.1	6.1
3/4"	8.1	5.4	4.0
1"			3.0
1-1/4"			2.4
1-1/2"			2.0

29 oz (858 ml) Cartridge: Yield in Linear Feet

Width	1/4" Depth	3/8" Depth	1/2" Depth
1/4"	69.8		
3/8"	46.5	31.0	
1/2"	34.9	23.3	17.4
3/4"	23.2	15.5	11.6
1"			8.7
1-1/4"			7.0
1-1/2"			5.8

Ambient Air Temperature	40 to 100 °F (4 to 38 °C). Sealant should be installed when joint is at midrange of its anticipated movement
Substrate Temperature	40 to 100 °F (4 to 38 °C). Sealant should be installed when joint is at midrange of its anticipated movement
Cure Time	Final Cure: 3 to 5 days
Tack Free Time	1 to 2 hours

APPLICATION INSTRUCTIONS

SUBSTRATE PREPARATION

Clean all surfaces. Joint walls must be sound, clean, dry, frost-free, and free of oil and grease. Curing compound residues and any other foreign matter must be thoroughly removed. Install bond breaker tape or backer rod to prevent bond at base of joint.

Priming is not usually necessary. Substrates only require priming if testing indicates a need. **Consult Sikaflex Primer Technical Data Sheet** or Technical Service for additional information on priming.

APPLICATION METHOD / TOOLS

Recommended application temperatures: 40 to 100 °F (4 to 38 °C). Condition sealant to 65 to 75 °F (18 to 24 °C) before using. Cut plastic tip to desired size and puncture airtight seal at base of tip. **NOT FOR SLOPED SURFACES.** Maximum sealant depth is 1/2 in. (12.7 mm) and width is 1–3/4 in. (19-25.4 mm). Minimum depth is 1/4 in. (6.3 mm) and width is 1/4 in. (6.3 mm). Pour sealant into joint slot in one direction and allow sealant to flow and level out as necessary. Tool as required, although minimum tooling is necessary. Proper design is 2:1 width to depth ratio. Always use bond breaker tape or closed cell backer rod for support on horizontal joints.

Uncured material can be removed with approved solvent. Cured material can only be removed mechanically. For spillage, collect, absorb, and dispose of in accordance with current, applicable local, state, and federal regulations.

LIMITATIONS

- Allow 1 week cure at standard conditions when using Sikaflex® Self Leveling Sealant in total water immersion and prior to painting.
- Maximum exposure level of chlorine is 5 ppm.
- In joints subject to movement - maximum depth of sealant must not exceed 1/2 in. (12.7 mm); minimum depth is 1/4 in. (6.3 mm).
- Minimum depth of sealant for horizontal joints subject to traffic is 1/2 in. (12.7 mm).
- Maximum expansion and contraction should not exceed 25 % of average joint width.
- Do not cure in the presence of curing silicone sealants.
- Avoid contact with alcohol and other solvent cleaners during cure.

- Do not apply when moisture-vapor transmission condition exists from the substrate as this can cause bubbling within the sealant.
- To avoid bubbling, do not apply when ambient air and substrate temperatures exceed 100° F (38° C). In extreme summertime conditions, preferably install sealant when ambient air and substrate temperatures are falling.
- Use opened cartridges the same day.
- The ultimate performance of Sikaflex® Self Leveling Sealant depends on good joint design and proper application with joint surfaces properly prepared.
- Do not use in contact with bituminous / asphaltic materials.
- When overcoating with water-based, oil-based or rubber-based paints, compatibility and adhesion testing of mock-up installations is essential.
- Do not use paints which are silicone based or have a high solvent content. Avoid solvent-based and alcohol-based primers, stains, sealers and coatings.

BASIS OF PRODUCT DATA

Results may differ based upon statistical variations depending upon mixing methods and equipment, temperature, application methods, test methods, actual site conditions and curing conditions.

LOCAL RESTRICTIONS

Note that as a result of specific local regulations the declared data and recommended uses for this product may vary from country to country. Consult the local Product Data Sheet for the exact product data and uses.

ECOLOGY, HEALTH AND SAFETY

Keep container tightly closed. Keep out of reach of children. Not for internal consumption. For industrial use only. For professional use only. For further information and advice regarding transportation, handling, storage and disposal of chemical products, users should refer to the actual Safety Data Sheets containing physical, ecological, toxicological and other safety related data. Read the current actual Safety Data Sheet before using the product. In case of emergency, call CHEMTREC at 1-800-424-9300, International 703-527-3887.

LEGAL DISCLAIMER

KEEP CONTAINER TIGHTLY CLOSED •KEEP OUT OF

REACH OF CHILDREN •NOT FOR INTERNAL CONSUMPTION •FOR INDUSTRIAL USE ONLY •FOR PROFESSIONAL USE ONLY

Prior to each use of any product of Sika Corporation, its subsidiaries or affiliates ("SIKA"), the user must always read and follow the warnings and instructions on the product's most current product label, Product Data Sheet and Safety Data Sheet which are available at usa.sika.com or by calling SIKA's Technical Service Department at 800-933-7452. Nothing contained in any SIKA literature or materials relieves the user of the obligation to read and follow the warnings and instructions for each SIKA product as set forth in the current product label, Product Data Sheet and Safety Data Sheet prior to use of the SIKA product.

For further information and advice regarding transportation, handling, storage and disposal of chemical products, user should refer to the actual Safety Data Sheets containing physical, ecological, toxicological and other safety related data. User must read the current actual Safety Data Sheets before using any products. In case of an emergency, call CHEMTREC at 1-800-424-9300, International 703-527-3887.

SIKA warrants this product for one year from date of installation to be free from manufacturing defects and to meet the technical properties on the current Product Data Sheet if used as directed within the product's shelf life. User determines suitability of product for intended use and assumes all risks. User's and/or buyer's sole remedy shall be limited to the purchase price or replacement of this product exclusive of any labor costs. **NO OTHER WARRANTIES EXPRESS OR IMPLIED SHALL APPLY INCLUDING ANY WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. SIKA SHALL NOT BE LIABLE UNDER ANY LEGAL THEORY FOR SPECIAL OR CONSEQUENTIAL DAMAGES. SIKA SHALL NOT BE RESPONSIBLE FOR THE USE OF THIS PRODUCT IN A MANNER TO INFRINGE ON ANY PATENT OR ANY OTHER INTELLECTUAL PROPERTY RIGHTS HELD BY OTHERS.** Sale of SIKA products are subject to the Terms and Conditions of Sale which are available at <https://usa.sika.com/en/group/SikaCorp/termsandconditions.html> or by calling 201-933-8300.

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