



## **Assembly Instructions Model 51524**

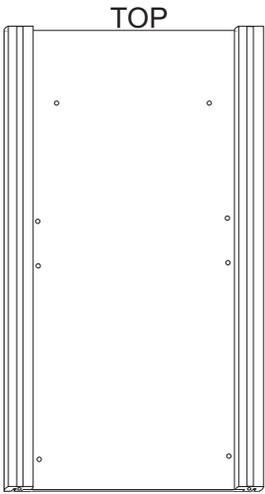
### ***Butcher Block Cart with Flat Doors and Backsplash***



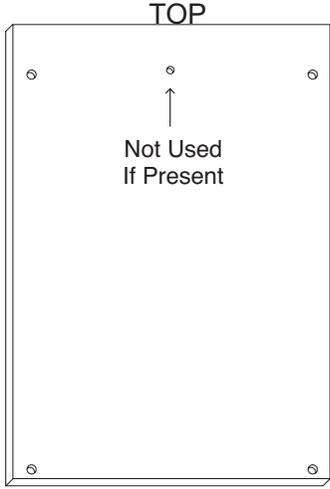
#### **GENERAL:**

1. You have purchased model 51524.
2. Should you need assistance or need to replace a damaged or missing part simply give us a call M-F at 607-652-7321 from 7:30 am - 4:30 pm EST and we'll send you the prepaid part via UPS usually that same day! You may also email us [info@catskillcraftsmen.com](mailto:info@catskillcraftsmen.com).
3. Read the assembly instructions and the enclosed brochure before beginning assembly. Assembly is easy if you read and follow the instructions step by step. See our website for assembly tips and videos.
4. The only tools needed are a hammer, a small and a medium Phillips head screwdriver and a medium flat blade screwdriver. A pencil is also needed. A power screwdriver will speed assembly, but is not required. Place a few drops of vegetable oil on the threads of wood screws before screwing into the solid hardwood parts.
5. Glides are sometimes pre-packed with screws. These are not used.

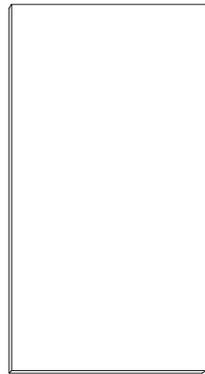
# CABINET PARTS 51524



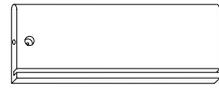
Side Panel (2)  
P/N: SP - 51524/HL



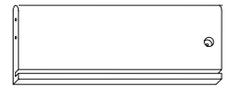
Back Panel (1)  
P/N: BP - 51524



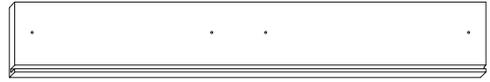
Drawer Bottom (1)  
P/N: DB - 51524



Drawer Side Left (1)  
P/N: DS - 51524/L



Drawer Side Right (1)  
P/N: DS - 51524/R



Drawer Front (1)  
P/N: DF - 51524



Drawer Back (1)  
P/N: DBK - 51524

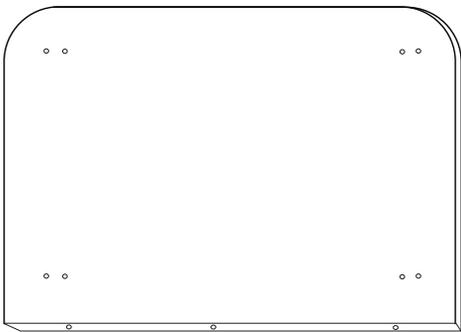
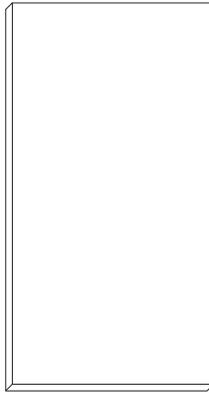


Table Top (1)  
P/N: TT - 51524



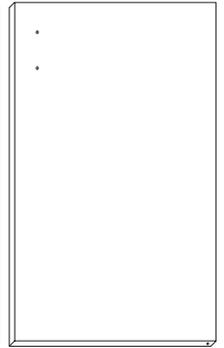
Middle Shelf (1)  
P/N: MS - 51524



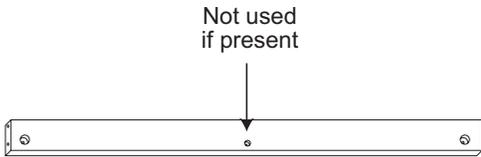
Bottom Shelf (1)  
P/N: BS - 51524



Left Door (1)  
P/N: DOR - 51524/L



Right Door (1)  
P/N: DOR - 51524/R



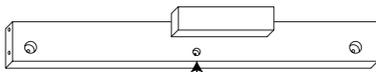
Bottom Brace (1)  
P/N: B - 51524 BF



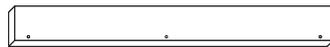
Door Spacer (1)  
P/N: DORS - 51524



Glide Support Sticks (2)  
P/N: GLD SUP - 51524



Not used if present  
Top Brace (1)  
P/N: B-20 1/2 - TF - 51524



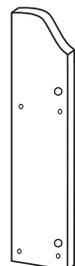
Back Splash (1)  
P/N: BSP - 51524



Spice Rack Shelves (2)  
P/N: SRS - 51524



Spice Rack Left Side (1)  
P/N: SR - 51524L

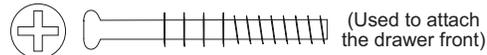


Spice Rack Right Side (1)  
P/N: SR - 51524R

# HARDWARE 51524



1 3/4" Phillips Flat Head Bolt (8)



Cam Posts (2)



1 1/4" Phillips Flat Head #8 Screw (23)



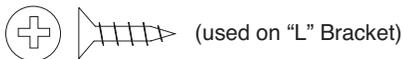
7/8" Truss Head Machine Screw (6)



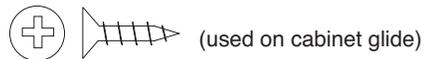
5/8" Phillips Head #8 Screw (3)



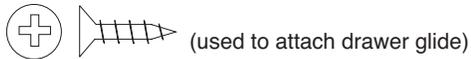
1" Phillips Flat Head #8 Screw (4)



5/8" Phillips Flat Head #7 Screw (8)



5/8" Phillips Flat Head #7 Screw (4)



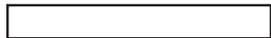
5/8" Phillips Flat Head #5 Screw (4)



3/4" Long 3/16" DIA. Steel Pin (4)

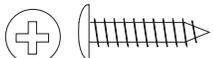


1" Long 3/16" DIA. Steel Pin (8)



1 1/2" Long 3/16" DIA. Steel Pin (4)

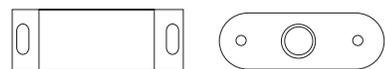
## Magnet Pack



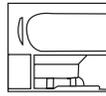
5/8" #6 Pan Head Screw (2)



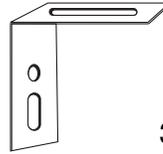
1/2" Phillips Flat Head #4 Screw (1)



Magnet (1) Magnet Plate (1)



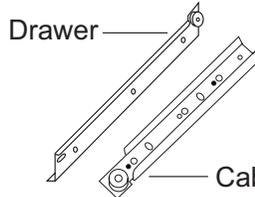
Cam (2)



L-Bracket (4)



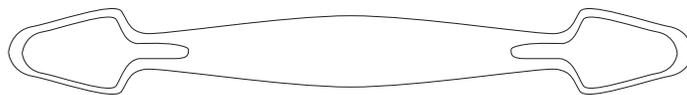
3/16" Flat Washer (6)



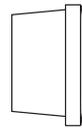
14" Drawer Glide (1 Set)



Towel Bar Post (2)



Nickel Handle (3)



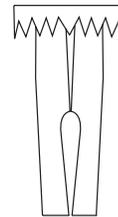
5/8 Wooden Disk (8)



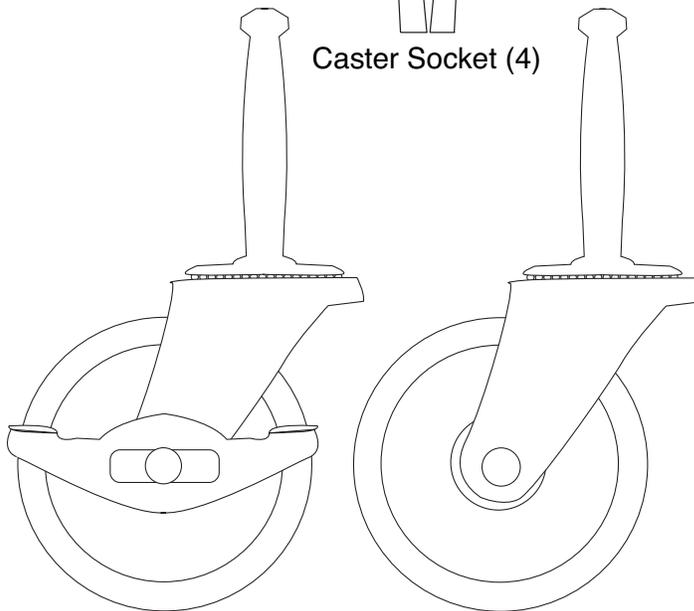
10-24 Hex Nut (8)



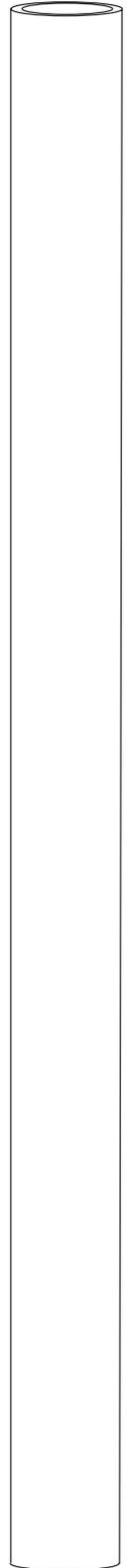
Spice Rack Retainer Rods (2)



Caster Socket (4)



Locking Wheel Caster (2) Non-Locking Wheel Caster (2) Towel Bar (1)



# STEP 1

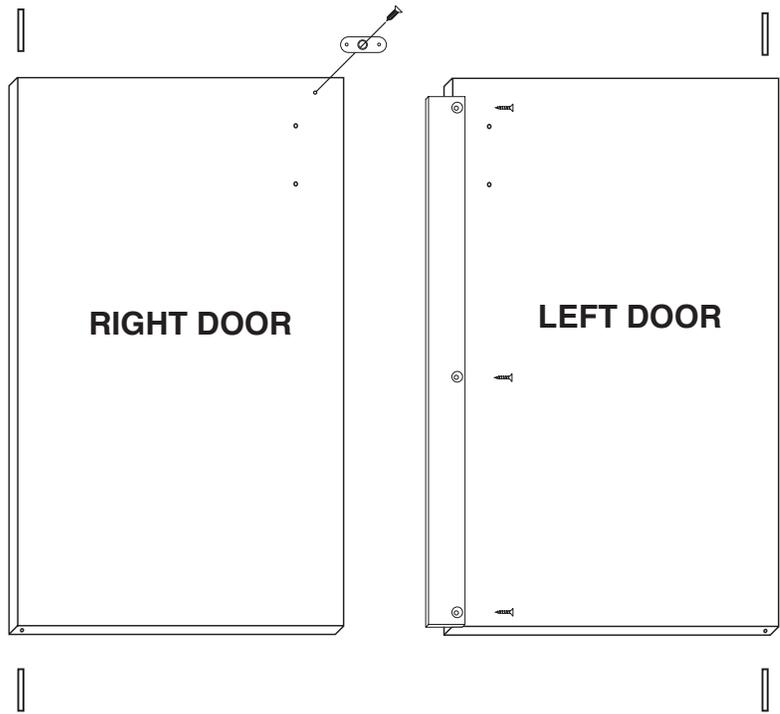
## Door Prep

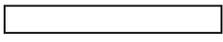
A. Insert/Tap ONE 1 1/2" pin into each end of both doors. DON'T OVERDRIVE PINS! Pins should stick up about 1/2" when seated. OK if loose.

B. Attach the door spacer to the left door with 5/8" #8 screws. The spacer has a space at the top to allow magnet clearance and is almost flush with the bottom of the door.

C. Attach the magnet plate (may be stuck to the magnet) with the small FLAT HEAD screw to the top of the right door. Small bumps on plate go next to wood.

D. Attach the door handles with 7/8" Truss Head Machine Screw.

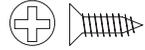


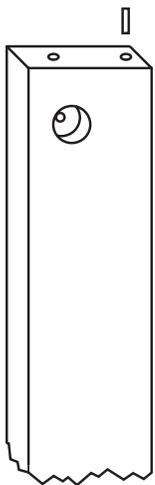
 4 used in this step  
1 1/2" Long 3/16" DIA. Steel Pin

 3 used in this step  
5/8" Phillips Flat Head #8 Screw

 4 used in this step  
7/8" Truss Head Bolt



 1 used in this step  
1/2" Phillips Flat Head #4 Screw



# STEP 2

## Tap Pins Into Brace Ends

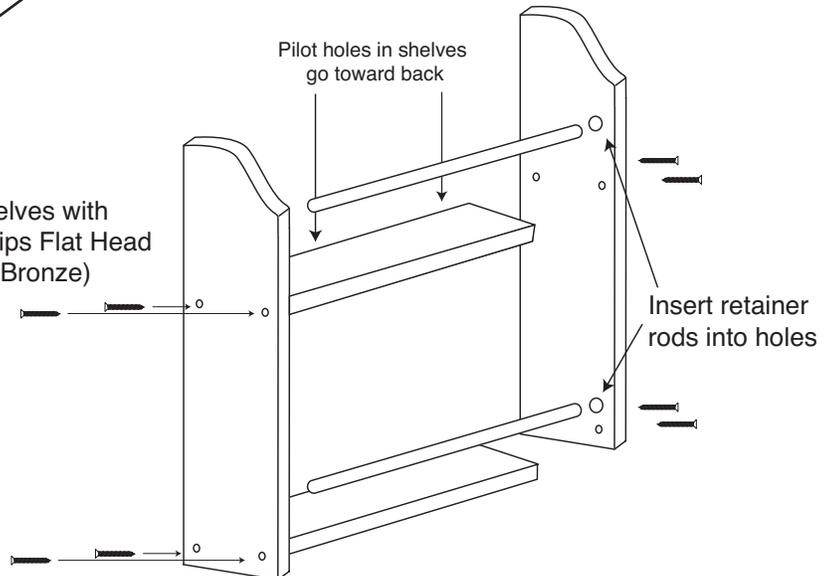
Take the 2 front braces and tap/insert one 3/4" steel pin into each end of both braces until seated. About 3/8" will stick out when seated. Ok if loose.

 4 used in this step  
3/4" Long 3/16" DIA. Steel Pin

# STEP 3

## Assemble Spice Rack

Fasten Shelves with 1 1/4" Phillips Flat Head #8 Screw (Bronze)



 1 1/4" Phillips Flat Head #8 Screw used in this step

**STEP 4**

A. Attach the drawer back to the drawer sides with four 1 1/4" #8 screws. Make sure parts are aligned as in illustration 4A.

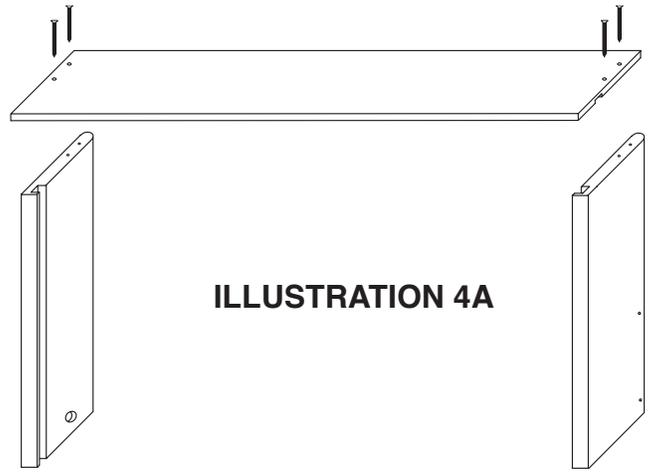
B. Insert drawer bottom into the slots in the drawer sides, best side to inside of drawer. Slide down until seated in the slot in the drawer back. See illustration 4B.

C. Screw the cam posts into the two outside holes on the inside face of the drawer front until seated. Only 3/8" of the post goes into the wood, leaving the 4 larger guide rings/head exposed. See illustration 4C. Visit our website to view our video on cams.

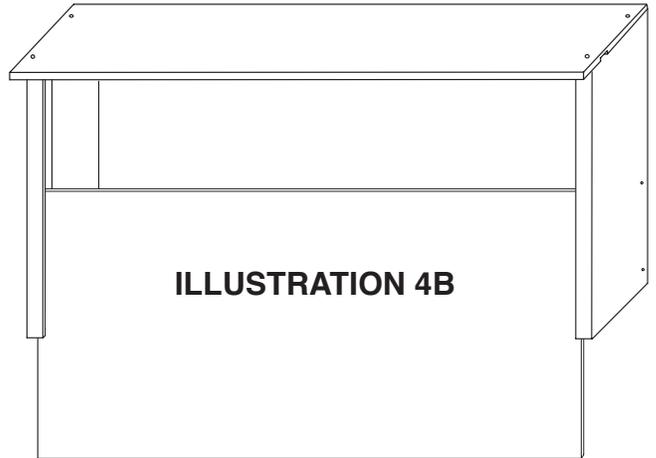
D. Insert the posts into holes in the drawer sides until seated against the front ends of the drawer sides. Insert cams so that the arrow on the outside face of the cam points to the post. The slot in the cam fits over the post. Turn with Phillips screwdriver until seated. Don't over-torque!! See Illustration 4D. See our video online at [www.catskillcraftsmen.com](http://www.catskillcraftsmen.com)

E. Attach drawer handle with the two handle screws (no illustration).

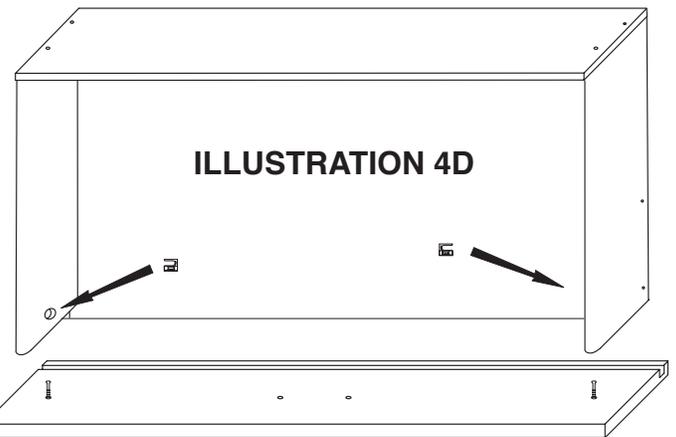
F. Attach drawer glides to drawer sides using 5/8" #5 screws. See illustration 4F. Drawer glides are flush with front of drawer sides.



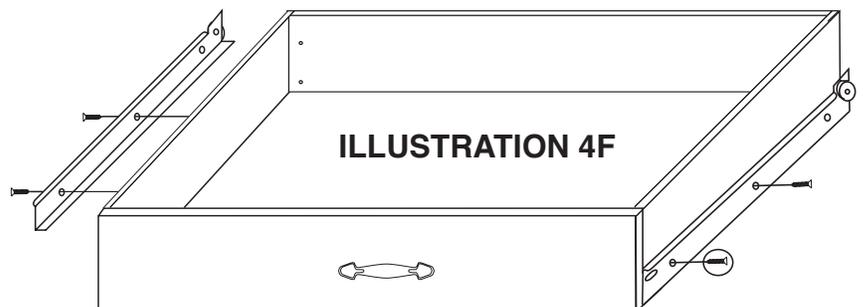
**ILLUSTRATION 4A**



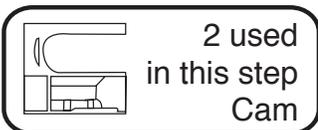
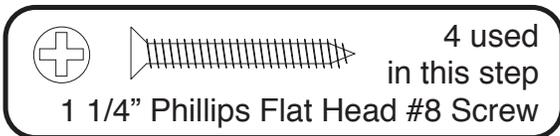
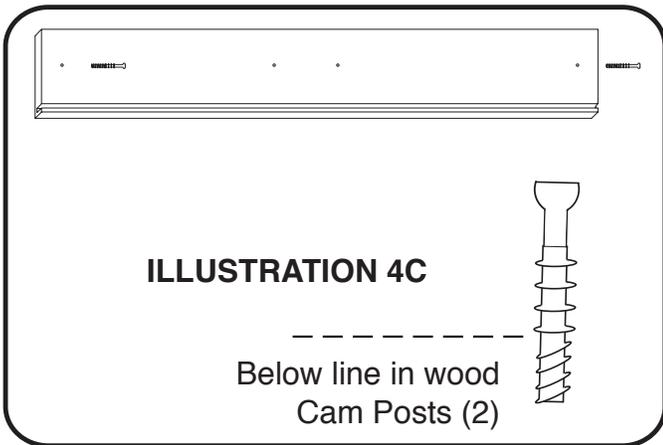
**ILLUSTRATION 4B**



**ILLUSTRATION 4D**



**ILLUSTRATION 4F**



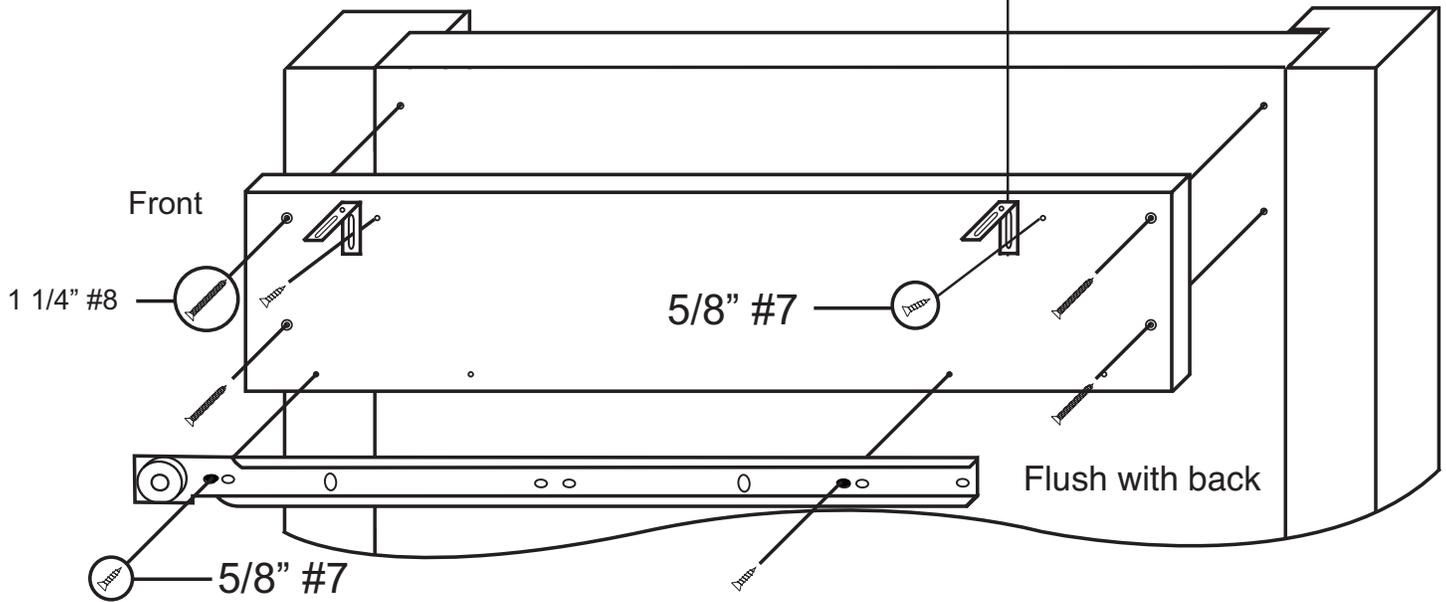
# STEP 5

## Glide Support Assembly

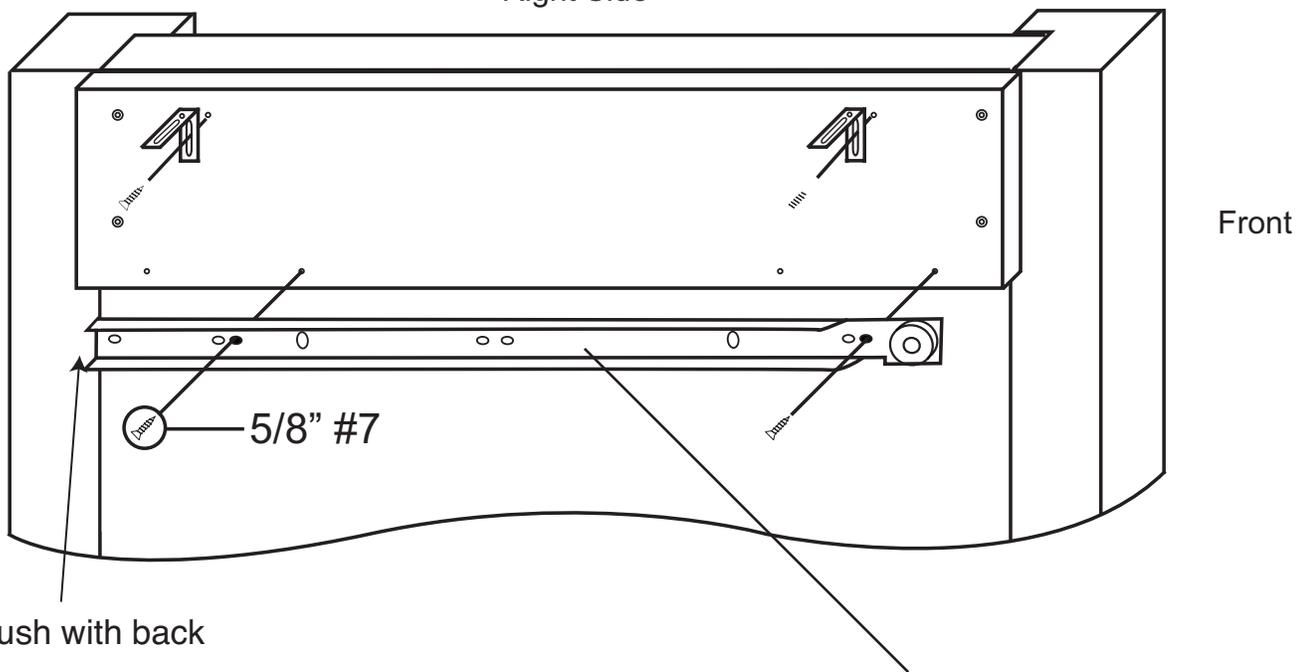
The "L" brackets are attached to the Glide Support using the large slot in the "L" bracket. The Hole will be used to attach the table top.

**Top of "L" Bracket should be even with the top of the glide support**

Left Side



Right Side



Note: Glide holes sometimes change, just make sure the cabinet glides are flush with the back of the glide supports & pilot holes will line up - only 2 holes are used!

The glides look almost alike; however, they are stamped CR for cabinet right and CL for cabinet left.

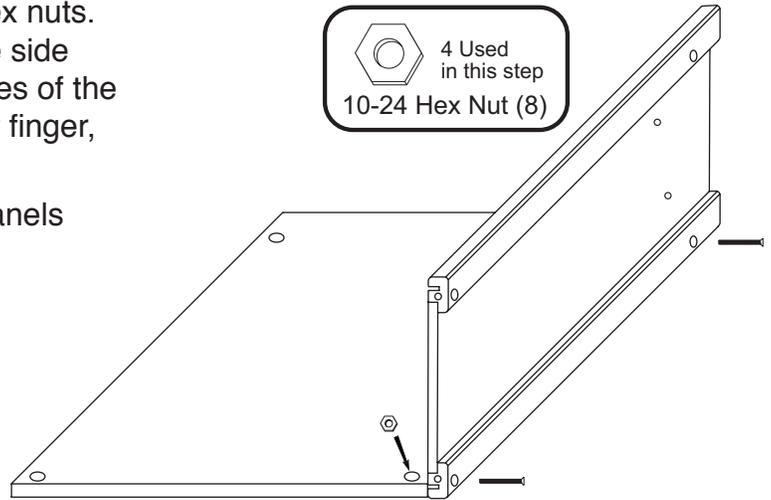
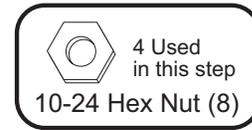
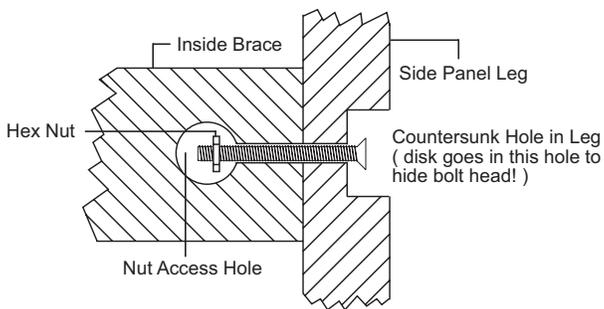
## STEP 6

A. Lay back panel flat on a smooth surface with holes up.

B. Attach side panels with 1 3/4" bolts and hex nuts. After inserting bolt(s) through the holes in the side panels and through the holes in the long edges of the back panel, place a hex nut on the tip of your finger, align nut with bolt and tighten.

C. Look ahead to step 8 which shows side panels attached to back panel.

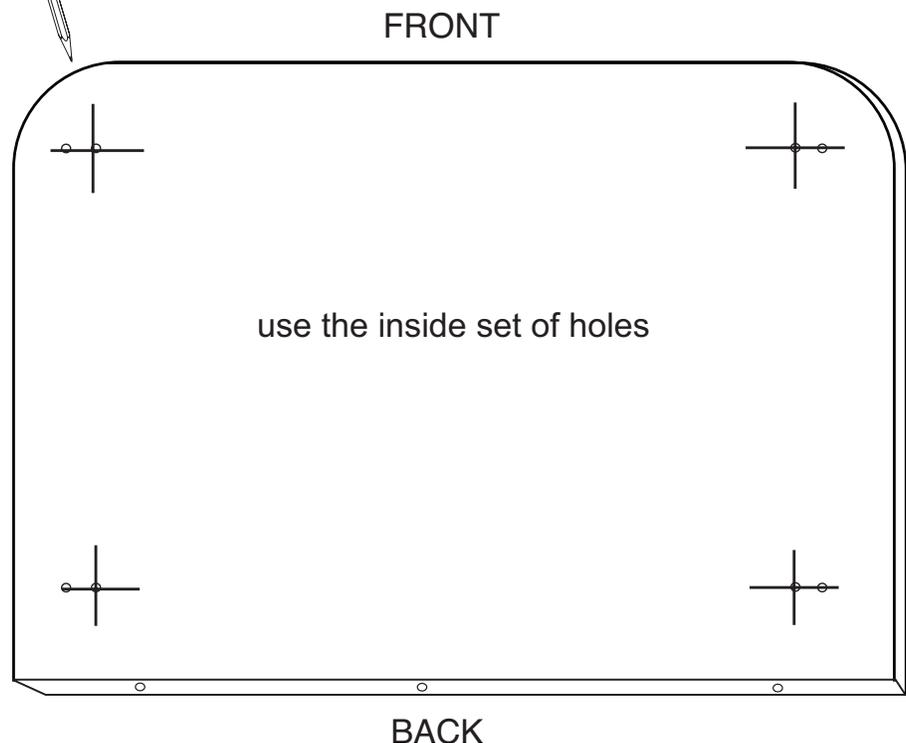
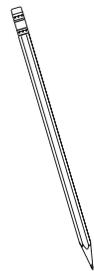
NOTE: Back panel is flush with bottom of side panels.



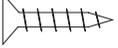
## STEP 7

A. Invert table top on a smooth flat surface and make a large X mark over each of the 4 inside pilot holes in the bottom. Make marks about 1 1/2" long. These marks will help you align the cabinet with the pilot holes.

Outer holes will not be used.



 4 Used in this step  
1" Long 3/16" DIA. Steel Pin

  4 Used in this step  
5/8" Phillips Head #7 Screw

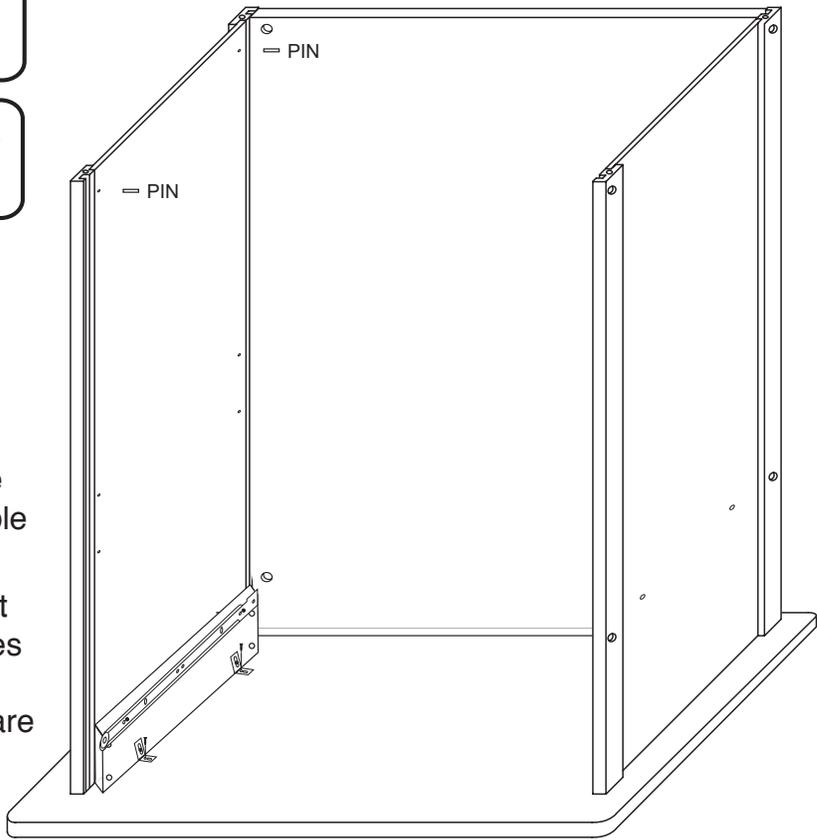
### STEP 8

#### Attach Side/Back Assembly To Table Top/Tap Bottom Shelf Pins Into Side Panels

A. Turn the side/back assembly upside down (invert) on top of the inverted table top.

B. Using the X marks as a guide, insert the tips of the screws into the pilot holes through "L" bracket slots in the unit top and finger tighten. When all 4 screws are properly aligned, tighten down.

D. Tap two 1" pins into EACH side panel. These pins will hold the bottom shelf. See illustration 8.



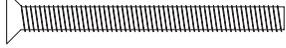
**ILLUSTRATION 8**

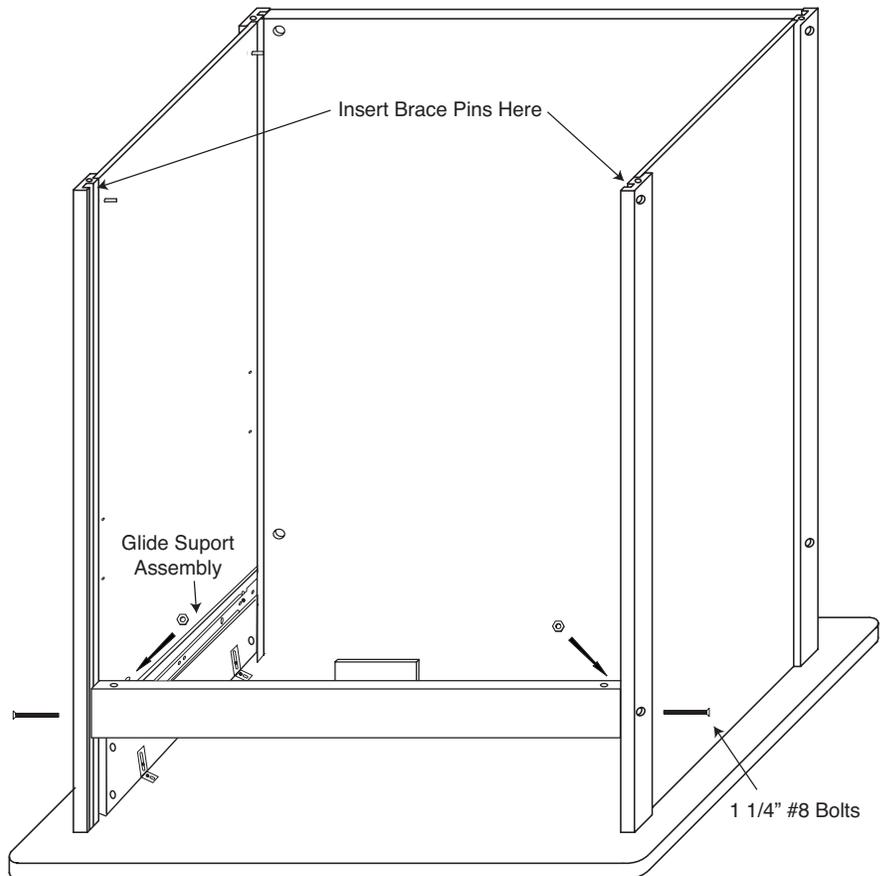
### STEP 9

#### Attach Top Front Brace

A. Take the top front brace (with magnet block), insert the pins in the brace ends into the slits on the inside of the front legs and slide down until the brace is aligned with holes in leg as illustrated. Secure with bolts/nuts.

 2 used in this step  
**Hex Nut**

  2 used in this step  
**1 3/4" Phillips Flat Head Bolt**



**ILLUSTRATION 9**

## STEP 10

### Attach Spice Rack to Side Panel

Attach the spice rack to either side using 1" #8 screws into pilot holes in top shelf. Place washer over screws first.

Phillips Flat Head  
1" #8 Screw



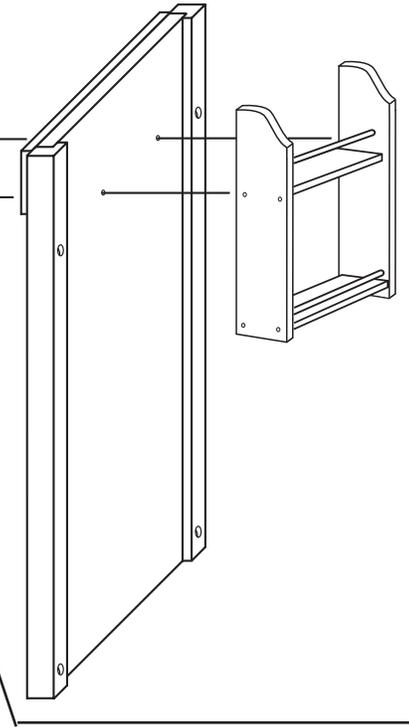
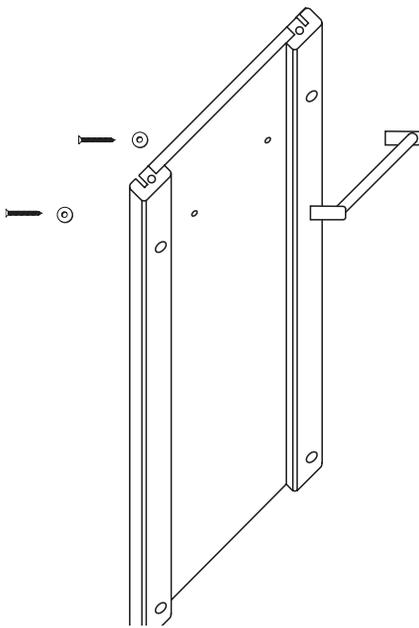
2 used in this step

**PHILLIPS FLAT HEAD 1" #8 SCREW**



2 used in this step

**3/16" Flat Washer**



## STEP 11

### Attach Tower Bar to Side Panel

Attach the handle/towel bar to the other panel with 1" #8 screws and washers from inside cabinet.



2 used in this step

**3/16" Flat Washer**



2 used in this step

**PHILLIPS FLAT HEAD 1" #8 SCREW**

## STEP 12

### Install Doors/Bottom Front Brace

A. Install doors by inserting pins in the door tops into the holes in the top front brace.

B. Place one washer on each of the door pins in the door bottoms.

C. Take the bottom front brace, align pins in door bottoms with holes along top edge of brace (are washers on pins??) and secure brace with 1 3/4" bolts/hex nuts as before. Bottom brace should be flush with bottom of legs.



2 Used in this step

**3/16" Flat Washer**



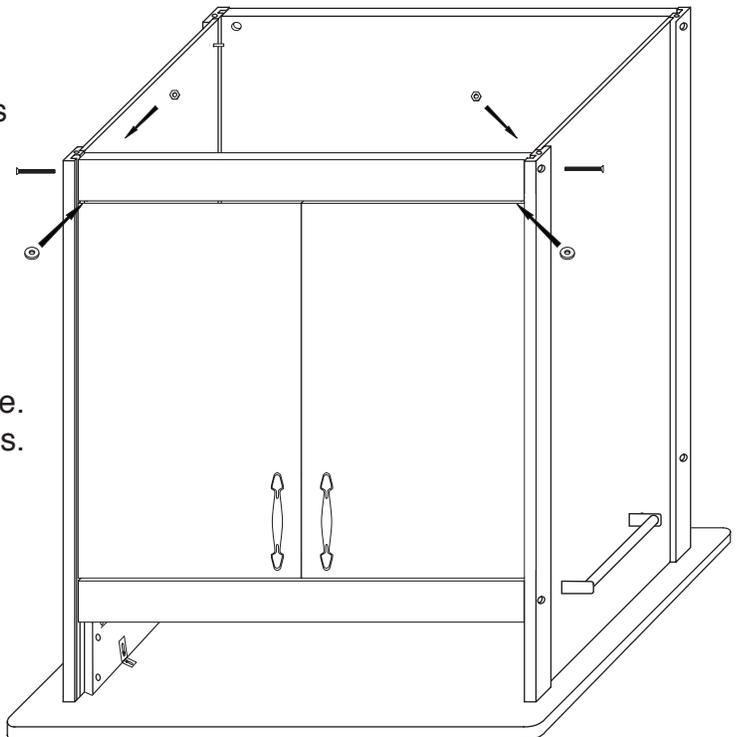
2 Used in this step

**10-24 Hex Nut**



1 3/4" Phillips Flat Head Bolt

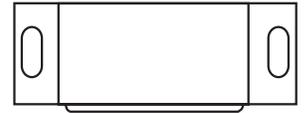
2 Used in this step



**ILLUSTRATION 10**

## STEP 13

### Attach Magnet to Magnet Block



Magnet

A. Stick magnet to magnet plate on right door.

B. With left door open, close the right door. The magnet should be positioned over the wooden block on the bottom of the top front brace. Hold the magnet in place with your thumb, and open the right door. The magnet will be in the correct position on the block. Mark with a pencil.

C. Secure magnet with the two round head screws in the magnet packet. Center screws in the slot in the magnet. This will allow adjustment later, if needed.

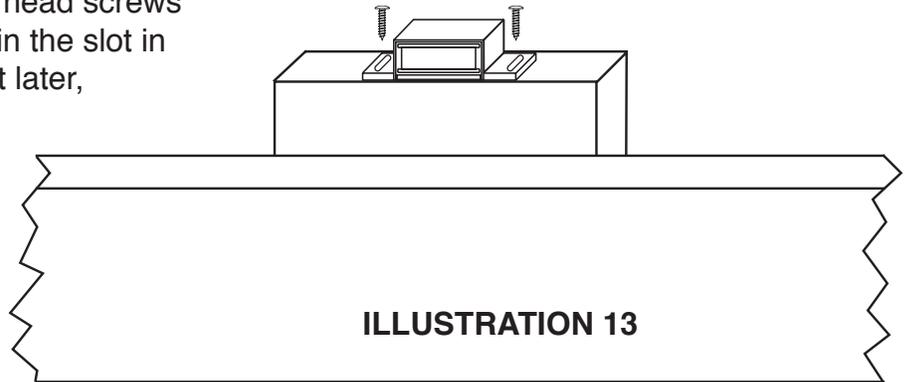


ILLUSTRATION 13



2 Used  
in this step

5/8" Pan Head Screw

## STEP 14

### Install Casters

A. Insert and tap caster sockets with a hammer until the teeth grab the wood. **DON'T POUND SOCKET FLAT OR CASTER SHAFT WILL NOT ENTER.**

B. Insert casters and seat by pushing straight downward with the heel of your hand, or tap into place with a hammer. Don't be afraid to give them a good downward whack on the solid metal part of the caster!

Note: Locking wheels usually go on the front!

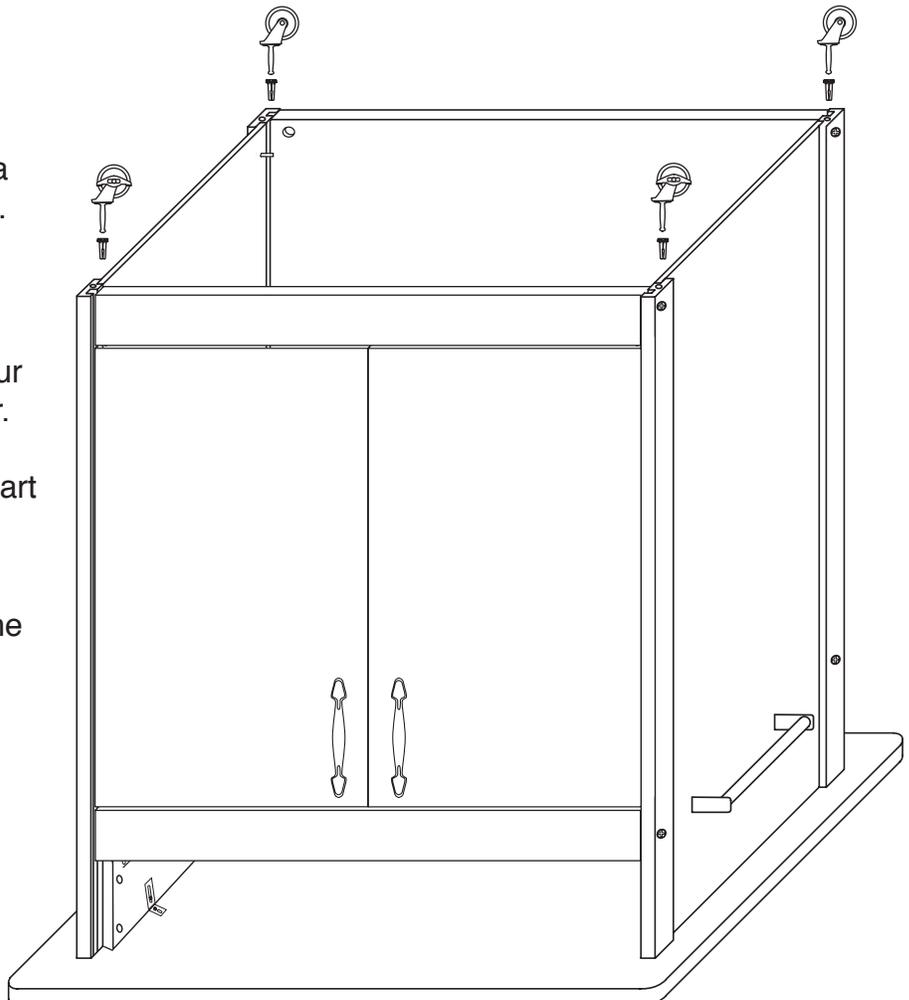


ILLUSTRATION 14

## STEP 15

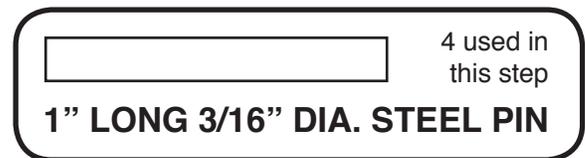
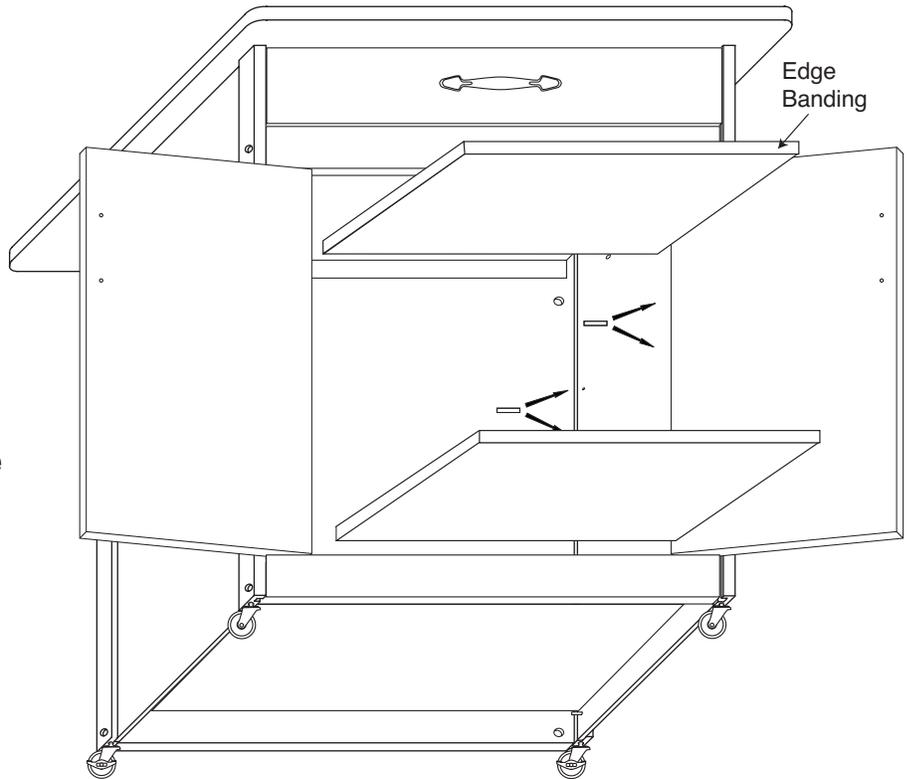
### Install Shelves/Disks

A. Upright unit and insert drawer. If drawer front hits the top front brace, tap brace down. Take bottom shelf (no edge banding) and place it on the set of back pins as shown. Close doors and shelf will drop into place. **DO NOT FORCE!**

B. Tap two 1" pins into each side panel to hold middle shelf, making sure the pins on both sides are in the same relative position. To remove a pin, use pliers or a claw hammer.

C. Place middle shelf, edge banding out, on pins.

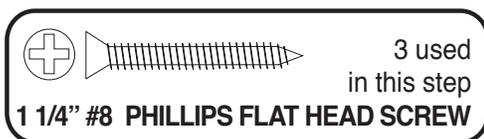
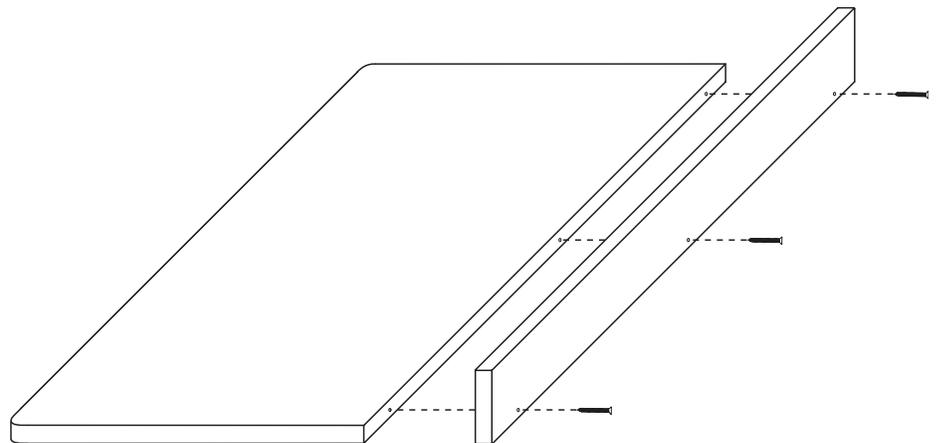
D. Once drawer fit is correct, re-tighten screws and insert wooden disks into sides.



## STEP 16

### Assemble Backsplash

Attach the backsplash to the back edge of the table top with 1 1/4" #8 screws in three places as shown.





For continued beauty and long life of your Catskill Craftsmen cart, we recommend Catskill Craftsmen's Butcher Block Oil.

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