# **TECHNICAL DATA**



# PRO FINISHER POLYURETHANE 275 VOC

## **DESCRIPTION AND USES**

Pro Finisher<sup>™</sup> Polyurethane 275 VOC is a traditional wood floor finish that meets the stringent requirements of all states that enforce a 275 VOC regulation. This professional grade polyurethane is recommended for all wood floors and all other interior wood surfaces where a fast drying beautiful protective finish is required. Oil-Base Polyurethane, when dry, provides a warm, slightly ambered clear coating that accents the richness of wood flooring. The finish will darken somewhat with time and exposure to sunlight.

PRODUCTS			
1-Gallon	5-Gallons	Description	
330813	330812	Gloss	
330833	330832	Semi-Gloss	
330823	330822	Satin	

#### SURFACE PREPARATION

Surfaces must be clean, dry, and free of wax, grease, oil, shellac, lacquer, mildew, and polishes.

#### Sanding Surface:

Sand area smooth, progressing in sandpaper grit from rough to medium to fine. For hardwood floors, use NOFMA and NHFA accepted methods or see Pro Finisher Professional Finishing Techniques for sanding details. After sanding vacuum surface and wipe with a cloth to remove all dust.

WARNING! If you scrape, sand or remove old paint, you may release lead dust. LEAD IS TOXIC. EXPOSURE TO LEAD DUST CAN CAUSE SERIOUS ILLNESS SUCH AS BRAIN DAMAGE, ESPECIALLY IN CHILDREN. PREGNANT WOMEN SHOULD ALSO AVOID EXPOSURE. Wear a NIOSH-approved respirator to control lead exposure. Clean up carefully with a HEPA vacuum and a wet mop. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log on to www.epa.gov/lead.

#### **Staining Surface:**

Oil or water based stains can be used prior to finish application for custom coloring. Allow stain to dry thoroughly. Test a sample area for product compatibility. If applying stain, do not use a sanding sealer before staining. Oil-Base finish may be applied directly over thoroughly dry stain.

#### Sealing Surface:

A sanding sealer may be used as an option to initially coat bare wood surface. It penetrates and seals the wood and dries quickly. Pro Finisher Universal Sealer is recommended because of its excellent adhesion and extremely fast dry time. Sealer must be completely dry before applying finish.

## SURFACE PREPARATION (Cont.)

#### Refurbish Prefinished Surface:

If existing finished wood surface or wood floor is in good condition and free from wax or other contaminates, you may recoat without sanding the surface to bare wood. A thorough cleaning and abrading of prefinished surface is required. If compatibility with the old finish is unknown, a sealer coat of Pro Finisher Universal Sealer will minimize potential adhesion problems.

## **PRODUCT APPLICATION**

Stir contents before using and frequently during use. Do not shake container. Apply Pro Finisher 275 V.O.C. Oil-Base Finish using a synthetic or lambs wool applicator pad, natural bristle brush, polyester brush, short nap roller or weighted T-bar. Apply in direction of wood grain in smooth, level strokes. Apply thin, even coats at a rate of 350-450 square feet per gallon. Allow product to dry 8-10 hours until film is totally dry. Jobsite and weather conditions or heavy application of finish may extend dry times. Heavy application of finish is not recommended. After first coat has dried, abrade the surface using 120 to 150 grit sandpaper. Vacuum and wipe clean. Follow this procedure for successive coats. Sanding between coats is not required for intercoat adhesion as long as the timeline between coats does not exceed 15 hours. Sanding between coats produces a smooth, better looking job. A minimum of 2-3 coats is recommended. Allow final coat to dry overnight before permitting use of surface. Finish will take up to 30 days to completely cure. Do not place area rugs on floor, and avoid exposure to washing and heavy traffic for a minimum of 2 week.

#### COVERAGE

Varies with surface porosity and will cover approximately 400 square feet per gallon.

#### CLEAN-UP

Clean application tools and equipment with mineral spirits or paint thinner.



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## PHYSICAL PROPERTIES

		Oil Base Polyurethane 275 VOC
Resin Type		Oil modified Polyurethane
Pigments		NA
Solvents		Mineral Spirits
Weight - per Gallon		8.7 – 8.9lbs.
per Liter		1.04 – 1.07kg
Solids by Weight		40.1 - 41.4%
Solids by Volume		41.7 – 42.1%
Volatile Organic Compounds		275 g/l (2.29 lbs./gal.)
Recommended Dry Film Thickness (DFT) per Coat		1.6 mils (40µ)
Wet Film to Achieve DFT (unthinned material)		4.0 mils (100μ)
Theoretical Coverage at 1 mil DFT (25µ)		640 sq.ft. /gal. 15.7 m²/l
Practical Coverage at Recommended DFT (assumes 15% material loss)		400 sq.ft. /gal. 9.8 m²/l (Varies with surface porosity)
Dry Times at 77°F	Touch	4-5 Hours
(25°C) and 50% Relative Humidity	Recoat Dry to use	8-10 Hours 14-18 Hours (Overnight)
Shelf Life		3 years
Flash Point		93° F (34°C)

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