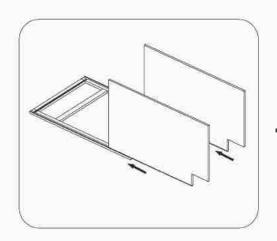
## Bremen



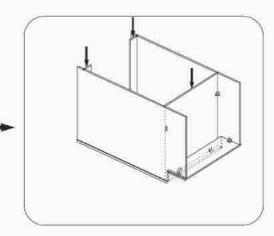
# Cabinet Installation Illustration



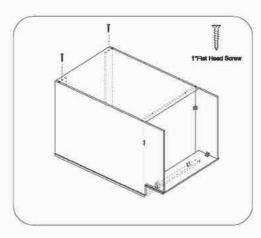
B09,B12,B15,B18,B21,B24,B30,B36,BBC36-42 SB30,SB33,SB36,V2421,V2721,V3021,V3621 (Without Drawer Box)



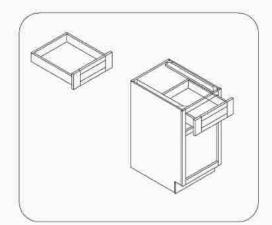
 Insert the side panel from end of face frame



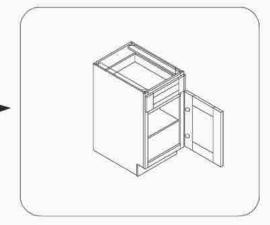
Attach bottom panel with face frame and side panel



Attach back panel then screw up



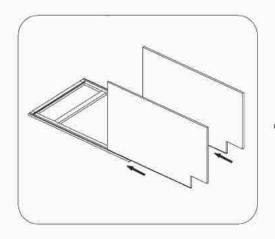
Fix drawer box on the drawer front and adjust the cover-space

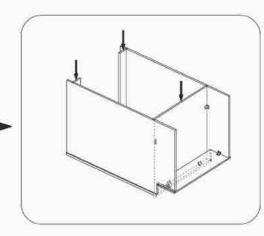


(5) Fix door onto the frame and adjust the cover-space,put on adjustable shelf

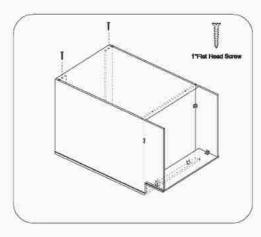
QTY	HARDWARE	
2 or 4	1 1/4"Soft Close Hinge	Þ
2 or 4	3/4"Round Head Screw	)
4 or 8	5/8"Flat Head Screw	Ţ
6 or 8	Bumper	
8	Cleat	8
40	1/2"Flat Head Screw	
4	1"Flat Head Screw	A
4	Shelf Clip	(500)
4	Plastic Triangle	0
1	Silder	

### DB12-3,DB15-3,DB18-3,DB21-3,DB24-3,DB30-3,DB36-3 VDB12-3,VDB15-3,VDB18-3,VDB21-3,VDB24-3

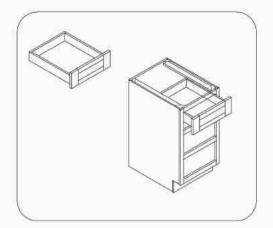




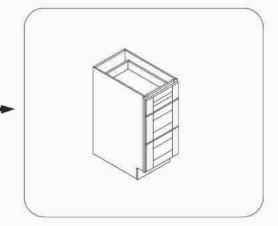
2 Attach bottom panel with face frame and side panel



Attach back panel then screw up



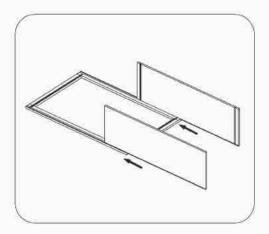
Fix drawer box on the drawer front and adjust the cover-space



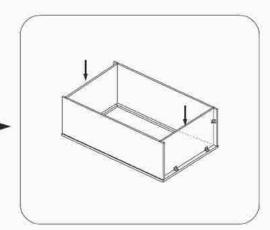
QTY	HARDWARE	
12	Bumper	0
8	Cleat	8
40	1/2"Flat Head Screw	
4	1"Flat Head Screw	eritic)
4	Plastic Triangle	0
3	Slider	

## Wall Cabinet

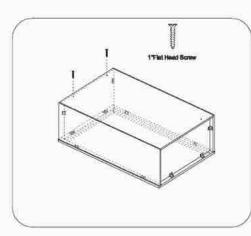
W3612,W3615,W3618,W3621 W3624,W361224,W361524, W361824,W362424 W3630,W3636,W3642 W3630GD,W3636GD,W3642GD



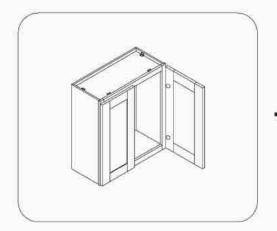
 Insert the side panel from end of face frame



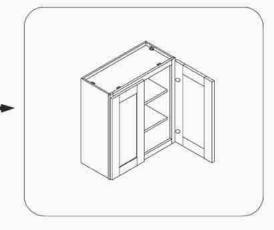
② Attach top and bottom panel with face frame and side panel



3 Attach back panel then screw up



Fix doors onto the frame and adjust the cover-space

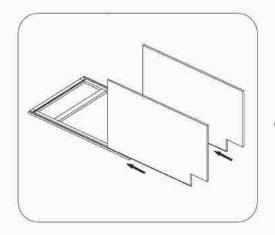


③ Put on the adjustable shelves

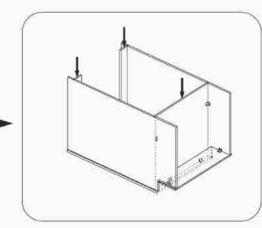
QTY	HARDWARE	
4 or 6	1 1/4"Soft Close Hinge	Þ
4 or 6	3/4"Round Head Screw	
8 or 12	5/8"Flat Head Screw	I
4	Bumper	a
14	Cleat	8
56	1/2"Flat Head Screw	
4	1"Flat Head Screw	
8 or 12	Shelf Clip	000

6 Hinge For 36"And42" High Wall Cabinet 12 Shelf Clips For 42" High Wall Cabinet

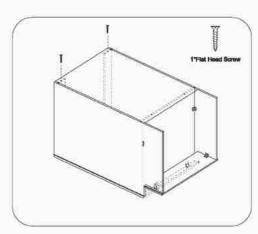
#### VSD3021L,VSD3021R,VSD3621L,VSD3621R



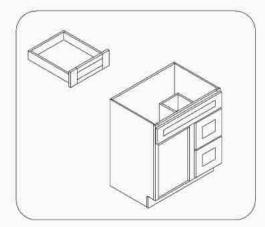
Insert the side panel from end of face frame



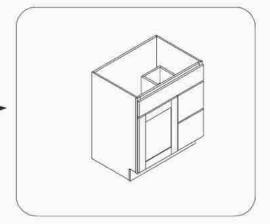
2 Attach bottom panel with face frame and side panel



3 Attach back panel then screw up



Fix drawer box on the drawer front and adjust the cover-space

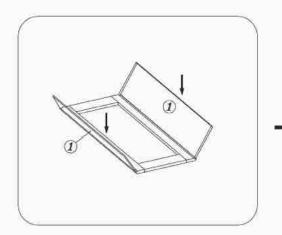


⑤ Fix door onto the frame and adjust the cover-space

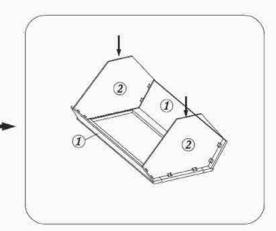
QTY	HARDWARE	
12	Bumper	0
8	Cleat	8
40	1/2"Flat Head Screw	
4	1"Flat Head Screw	entre)
4	Plastic Triangle	0
2	Slider	

## Wall Cabinet

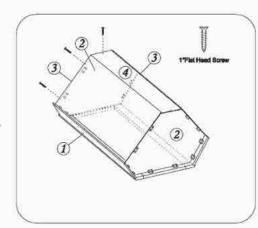
#### WDC2430,WDC2436,WDC2442, DCW2430GD,DCW2436GD,DCW2442GD



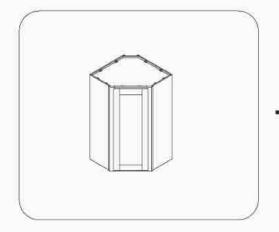
Insert the side panel from end of face frame



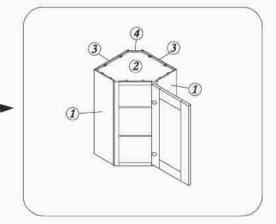
2 Attach top and bottom panel with face frame and side panel



3 Attach back panel then screw up



Fix door onto the frame and adjust the cover-space

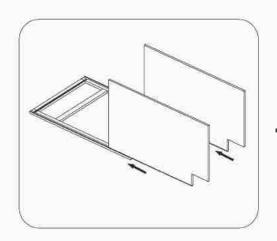


③ Put on the adjustable shelves

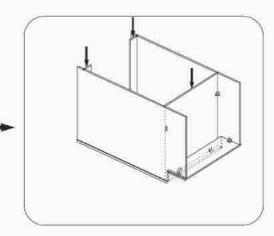
QTY	HARDWARE	
2 or 3	3/8"Soft Close Hinge	Þ
2 or 3	3/4"Round Head Screw	
4 or 6	5/8"Flat Head Screw	I
2	Bumper	a
22	Cleat	8
88	1/2"Flat Head Screw	
4	1"Flat Head Screw	A
8 or 12	Shelf Clip	000

3 Hinge For 36"And42" High Wall Cabinet 12 Shelf Clips For 42" High Wall Cabinet

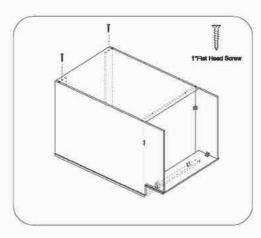
B09,B12,B15,B18,B21,B24,B30,B36,BBC36-42 SB30,SB33,SB36,V2421,V2721,V3021,V3621 (Without Drawer Box)



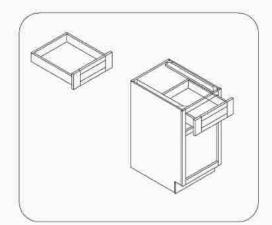
 Insert the side panel from end of face frame



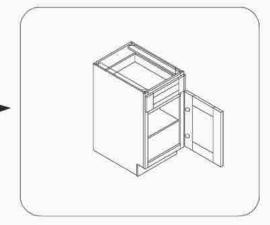
Attach bottom panel with face frame and side panel



Attach back panel then screw up



Fix drawer box on the drawer front and adjust the cover-space

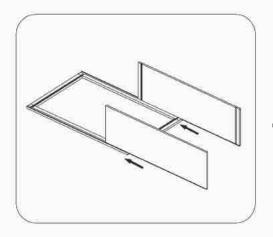


(5) Fix door onto the frame and adjust the cover-space,put on adjustable shelf

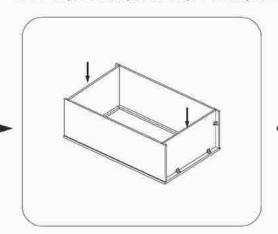
QTY	HARDWARE	
2 or 4	1 1/4"Soft Close Hinge	Þ
2 or 4	3/4"Round Head Screw	)
4 or 8	5/8"Flat Head Screw	Ţ
6 or 8	Bumper	
8	Cleat	8
40	1/2"Flat Head Screw	
4	1"Flat Head Screw	A
4	Shelf Clip	(500)
4	Plastic Triangle	0
1	Silder	

## Wall Cabinet

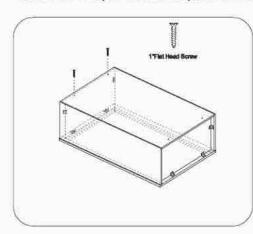
W0930,W1230,W1530,W1830,W2130 W0936,W1236,W1536,W1836,W2136 W0942,W1242,W1542,W1842,W2142 WBC2730,WBC2736,WBC2742 W1830GD,W2130GD,W1836GD W2136GD,W1842GD,W2143GD



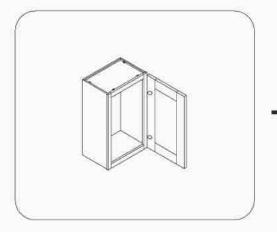
Insert the side panel from end of face frame



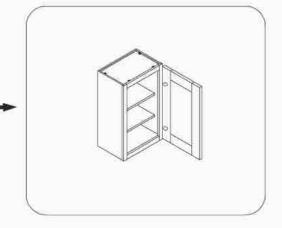
② Attach top and bottom panel with face frame and side panel



3 Attach back panel then screw up



Fix door onto the frame and adjust the cover-space



③ Put on the adjustable shelves

QTY	HARDWARE	
2 or 3	1 1/4"Soft Close Hinge	Þ
2 or 3	3/4"Round Head Screw	)
4 or 6	5/8"Flat Head Screw	Ī
2	Bumper	0
10	Cleat	8
40	1/2"Flat Head Screw	A
4	1"Flat Head Screw	carri.
8 or 12	Shelf Clip	(60)

3 Hinge For 36"And42" High Wall Cabinet
12 Shelf Clips For 42" High Wall Cabinet

#### Lasy Susan For LSB33 and LSB36



 $\langle T \rangle$  Insert a locating dowel at the base of Lazy Susan.



Fix shelf onto lasy susan by screws.

#### LSBTRAY



 $\ensuremath{\mathscr{Q}}$  Locate the shelf and Lazy Susan by locating dowel.



1 Installation completed after driving all 4 screws.

QTY	HARDWA	RE
4	30mm Black Screw	



If you have any questions, or you need installation accessories, please call us 678-390-2961